



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Description	XF-45 Catalog No.	XF-50 Catalog No.
—	Vise Assembly Complete	26648	26653
1	Handle Assembly	67432	67437
2	Handle Ring	67462	67467
3	Feed Screw	67397	67402
4	Spring Assembly	30343	30358
5	Trigger	30238	30363
6	Vise Nut Assembly	30348	30368
7	Clamp Strap	67352	67392
8	Swivel Base Plate	67347	67387
9	Stop Pin	30353	30373
10	T-Screw Assembly (2)	67342	67382