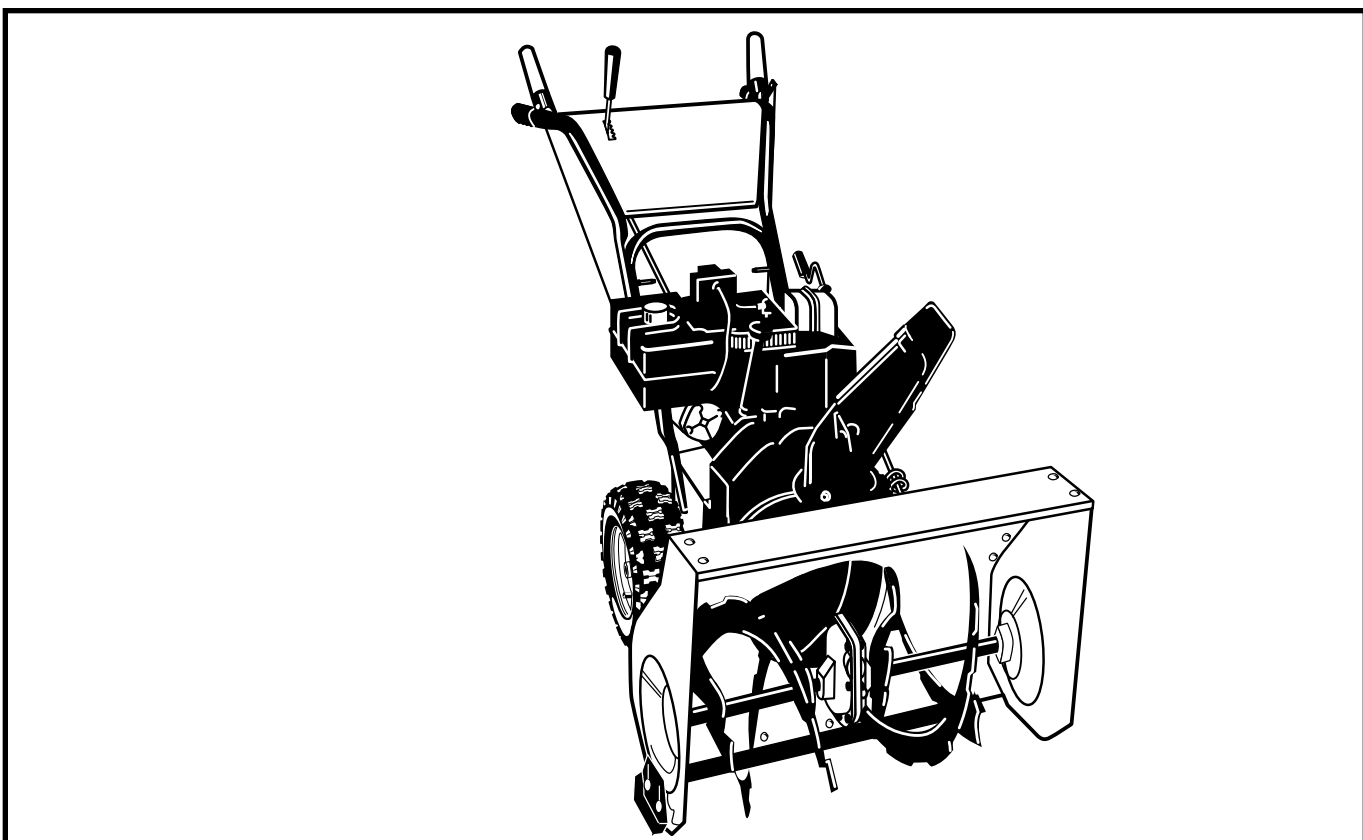


ST 724

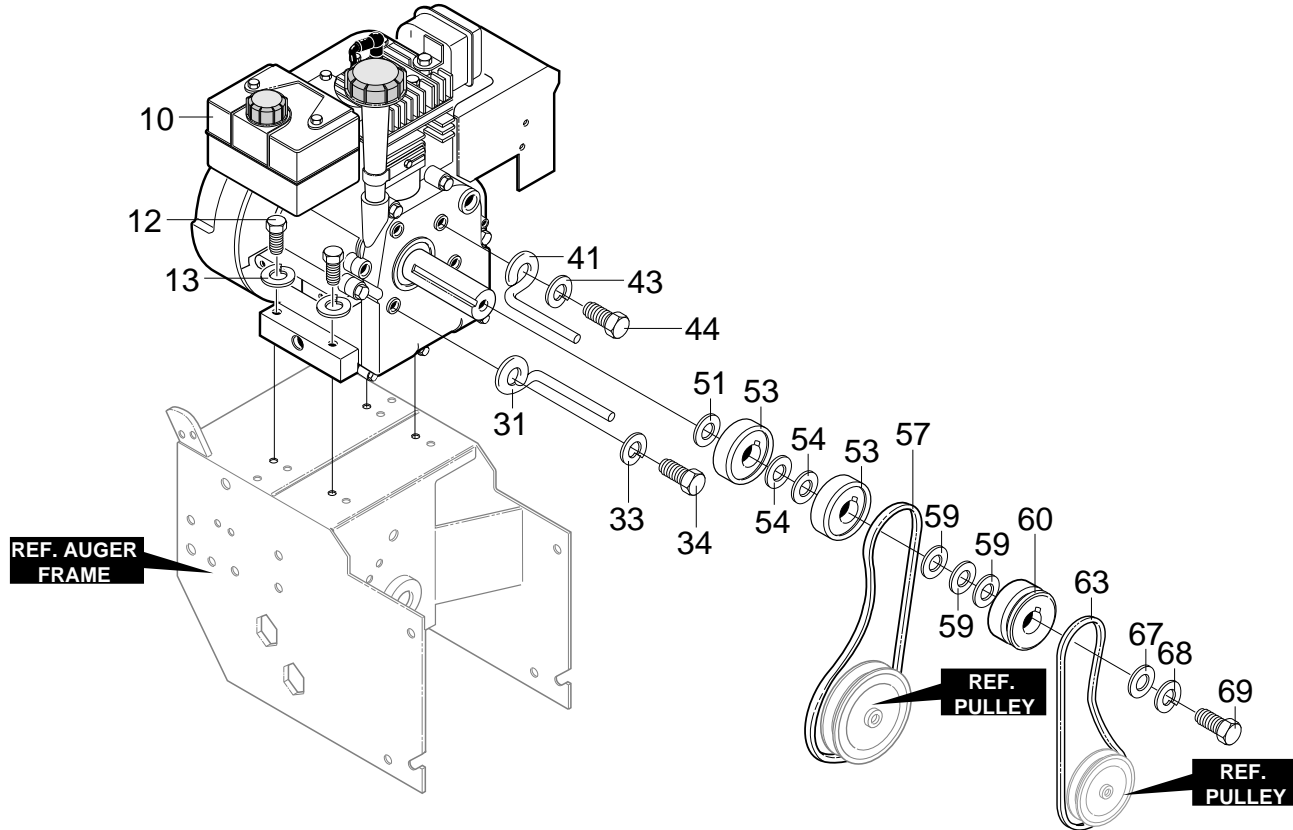


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Spare Parts

24" SNOW THROWER MODEL ST 724

ENGINE REPAIR PARTS

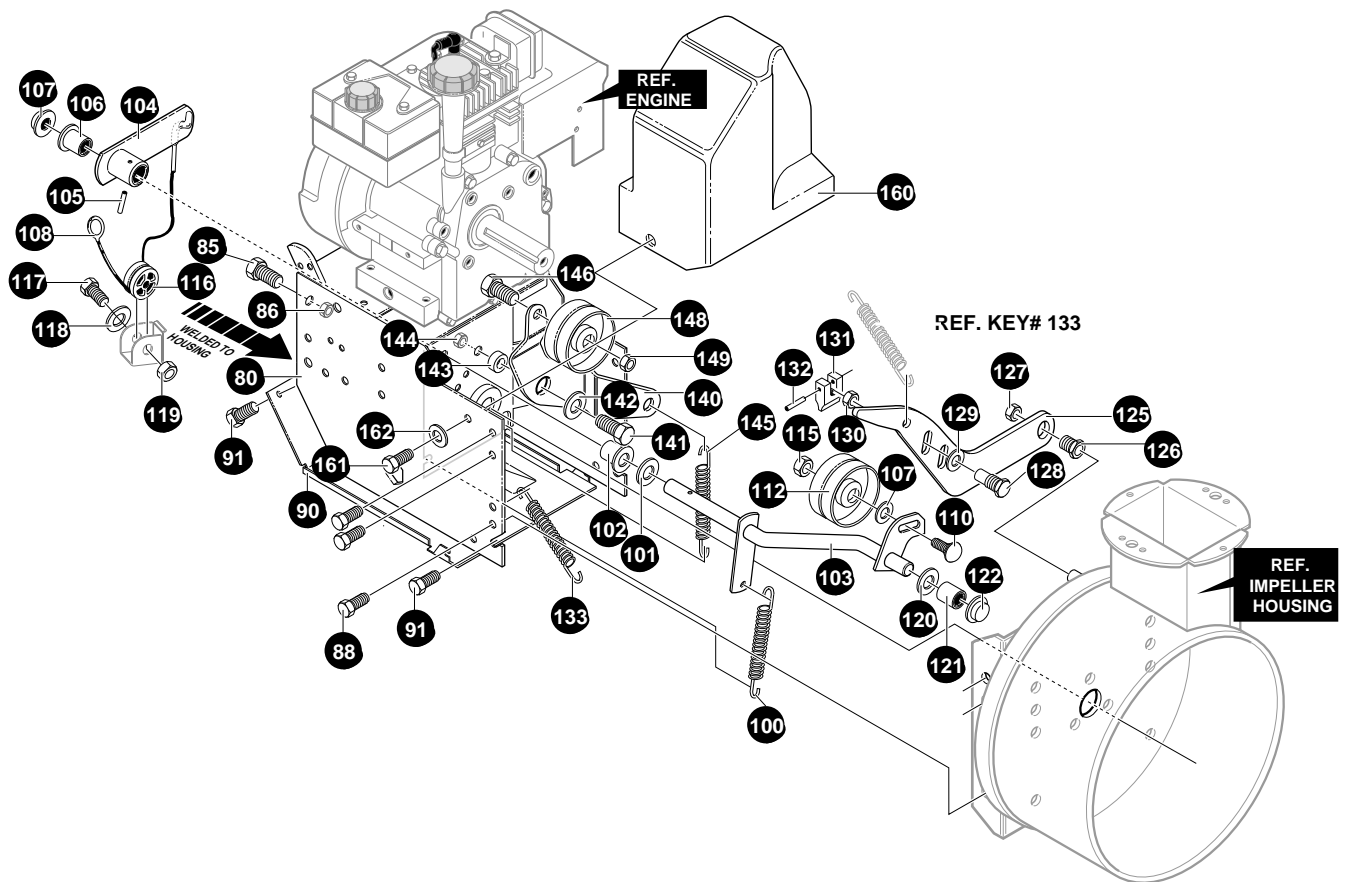


REF. NO.	PART NO.	PART NAME
10	ENGINE	7HP TEC (SEE ENGINE MANUAL)
12	601 00 00-73	SCREW, 5/16-18 X .75
13	601 00 00-23	WASHER, HVSP TLK .328X.60X.09
31	601 00 14-32	GUIDE, ROD BELT RH
33	601 00 00-23	WASHER, HVSP TLK .328X.60X.09
34	601 00 14-33	SCREW 5/16-24X.625
41	601 00 14-32	GUIDE, ROD BELT LH
43	601 00 00-23	WASHER, HVSP TLK .328X.60X.09
44	601 00 14-33	SCREW 5/16-24X.625
51	601 00 14-34	WASHER, CRANKSHAFT
53	601 00 14-36	PULLEY, HALF V3L 2.00X.752ID
54	601 00 14-35	FLATWASHER, .752X.91X.02
57	601 00 14-37	BELT, V 3L 33.13LG
59	601 00 14-38	FLATWASHER, .765X1.12X.06
60	601 00 15-93	PULLEY, ENGINE V 4L
63	601 00 17-37	BELT, V 4L 36.6LG
67	601 00 14-41	FLATWASHER
68	601 00 00-15	WASHER, REGSP TLK .393X.60X.10
69	601 00 05-27	SCREW 3/8-24 X 1.00 NYL
	601 00 17-36	OWNER'S MANUAL ENG/FR

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24" SNOW THROWER MODEL ST 724

FRAME REPAIR PARTS



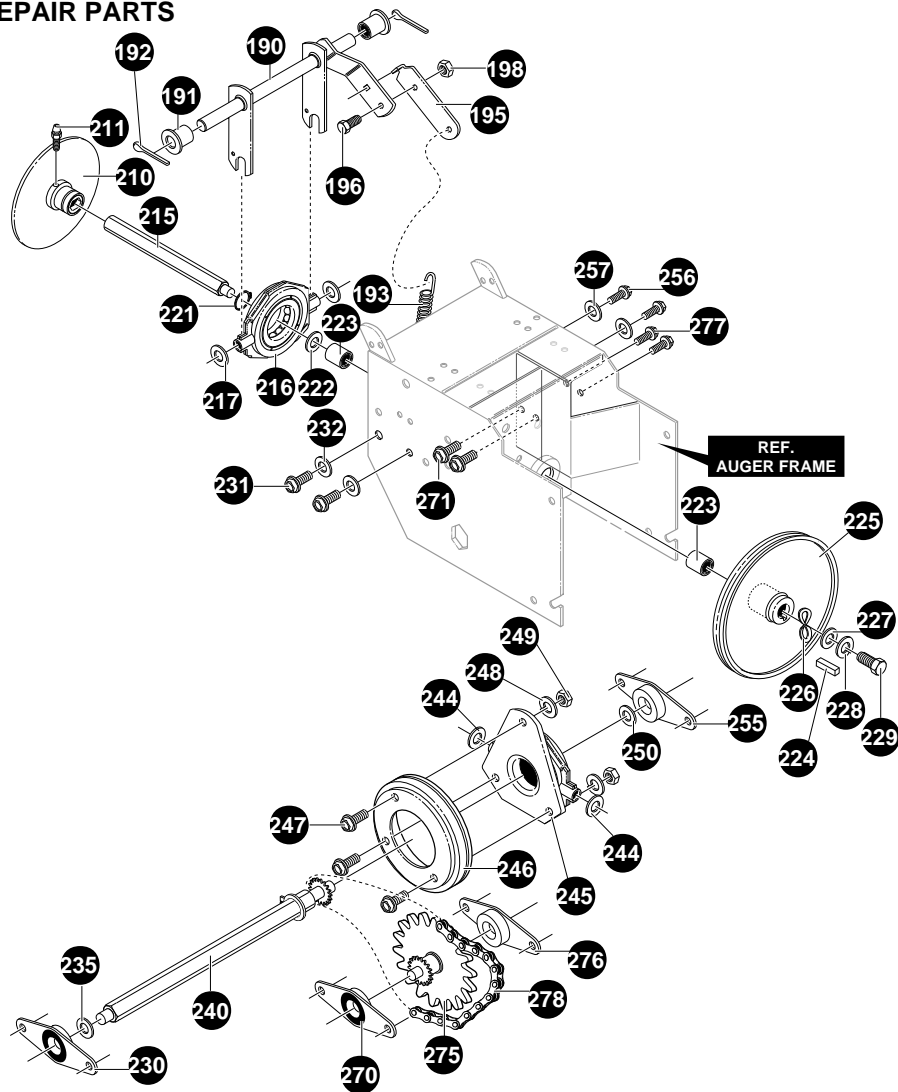
REF. NO	PART NO.	PART NAME
80	601 00 17-38	FRAME, ASSY ENG. MT.
85	601 00 14-43	SCREW 5/16-24X1.00
86	601 00 08-23	NUT, 5/16-24 HEXWD FLLK
88	601 00 05-19	SCREW, 5/16-18X.50 WAHHTAP
90	601 00 17-39	COVER, BOTTOM WHEEL DRIVE
91	601 00 14-45	SCREW 1/4-20 X .63 WAHHTAP
100	601 00 10-89	IDLER SPRING
101	601 00 14-46	FLATWASHER, .53X1.00X.063
102	601 00 14-47	BEARING FLANGE
103	601 00 15-97	ASSY, SHAFT AUG CLUTCH
104	601 00 14-49	LEVER, ASSY AUGER CLUTCH
105	601 00 14-51	SPRING PIN .165DIA X.88LG
106	601 00 14-47	BEARING, FLANGE
107	601 00 14-52	NUT, 1/2 PUSH ON
108	601 00 14-53	CABLE, .205 EYE 6.125LG
110	601 00 15-98	BOLT, 3/8-16X1.25 CARR.
111	601 00 00-20	FLATWASHER .406X.81X.065
112	601 00 14-54	PULLEY, IDLER
115	601 00 13-35	NUT, 3/8-16 HEXCTRLKJAM
116	601 00 14-55	SPOOL, CABLE AUGER CLUTCH
117	601 00 14-56	SCREW 1/4-20X1.75
118	601 00 00-18	FLATWASHER .281X.63X.065
119	601 00 00-62	NUT 1/4-20 REGHEXCTRLK
120	601 00 14-46	FLATWASHER .53X1.00X.063

REF. NO	PART NO.	PART NAME
121	601 00 15-99	BEARING SLEV .520IDX.70ODX.65
122	601 00 14-52	NUT 1/2 PUSH ON
125	601 00 16-05	BRACKET, BRAKE ARM
126	601 00 16-02	BOLT, BRAKE ARM 9/16-18
127	601 00 16-01	NUT 9/16-18 JAM CTRLK
128	601 00 16-04	BOLT-BRAKE ARM ADJ
129	601 00 14-73	FLATWASHER .505X1.00X.06
130	601 00 16-03	NUT 1/2-20 JAM CTRLK
131	601 00 14-59	PAD, AUGER/IMPELLER BRAKE
132	601 00 14-51	PIN, SPRING .165DIA X.88LG
133	601 00 14-60	SPRING, TENSION RETURN
140	601 00 14-61	LEVER, IDLER ARM TRACTION
141	601 00 00-73	SCREW 5/16-18X.75
142	601 00 14-62	FLATWASHER .328X1.25X.075
143	601 00 14-63	BUSHING, IDLER LEVER
144	601 00 14-64	NUT, 5/16-18 HEXNYL
145	601 00 10-89	IDLER SPRING
146	601 00 17-40	SCREW 3/8-16X1.25
148	601 00 14-54	PULLEY, IDLER
149	601 00 13-35	NUT, 3/8-16 HEXCTRLKJAM
160	601 00 14-65	COVER, BELT
161	601 00 14-45	SCREW 1/4-20X.63 WAHHTAP
162	601 00 00-18	FLATWASHER .281X.63X.065

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24" SNOW THROWER MODEL ST 724

DRIVE COMPONENT REPAIR PARTS

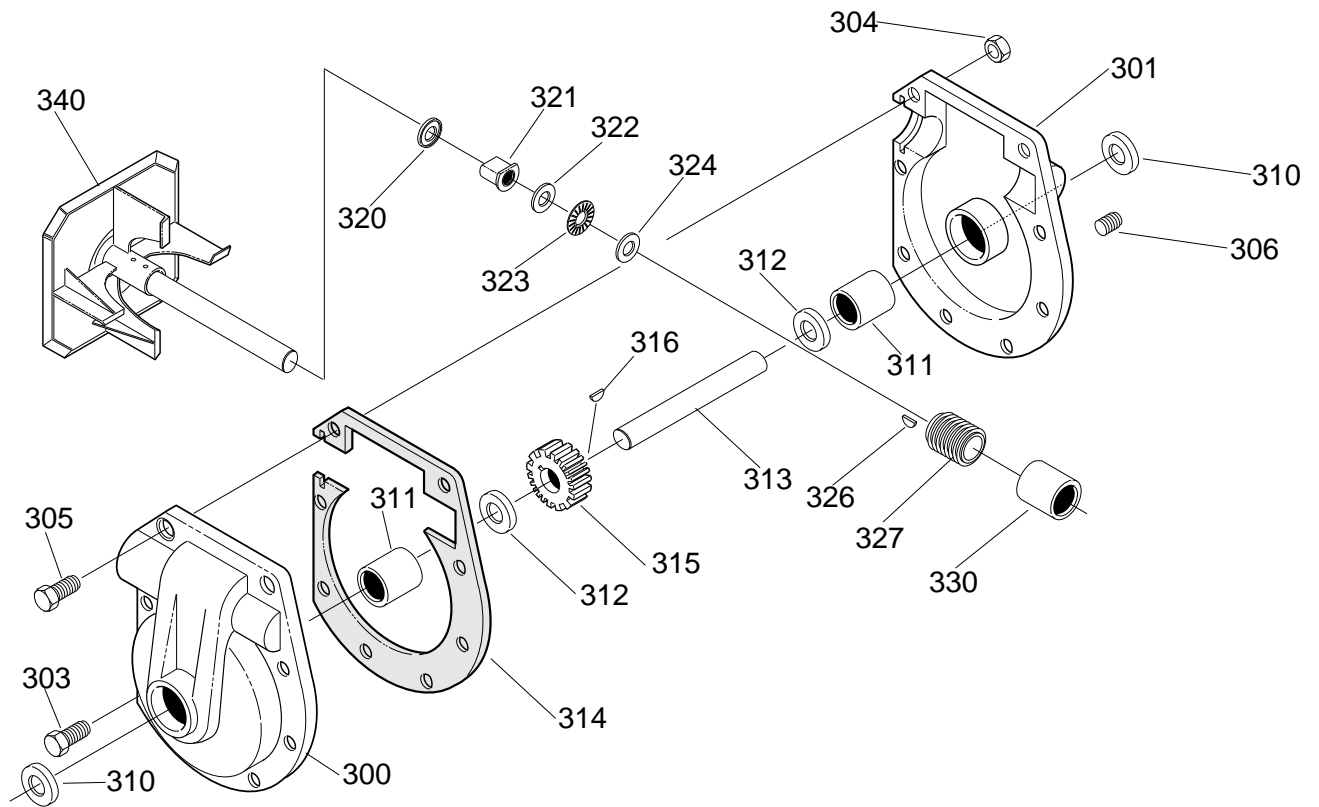


REF. NO	PART NO.	PART NAME
190	601 00 14-66	LEVER, ASSY TRACTION CLUTCH
191	601 00 14-47	BEARING, FLANGED
192	601 00 09-30	COTTER PIN .125 DIA X 1.00 LG
193	601 00 14-67	SPRING, RETURN
195	601 00 14-68	LEVER, SPRING TRAC CLUTCH
196	601 00 13-74	SCREW, 1/4-20 X .63
198	601 00 00-62	NUT, 1/4-20 REG HEX CTRLK
210	601 00 14-69	DISC, ASSY FRICTION WHEEL
211	601 00 14-70	ZERK, GREASE
215	601 00 14-71	SHAFT, HEX TRACTION
216	601 00 14-72	BEARING, TRUNION
217	601 00 14-73	FLATWASHER, .680 X 1.12 X .060
221	601 00 14-74	RING, RETEX 1.16 X .05 TRU
222	601 00 14-75	FLATWASHER, .680 X 1.12 X .060
223	601 00 05-65	BEARING, BALL 6203-2AA-C3
224	601 00 14-76	KEY, SQUARE .18 SQ X .63 LG
225	601 00 14-77	PULLEY, V3L 6.50 X .56
226	601 00 14-78	WASHER, WAVE .675 X 1.00 X .020
227	601 00 00-03	FLATWASHER, .281 X 1.00 X .063
228	601 00 00-14	WASHER, RSPTLK .263 X .49 X .07
229	601 00 00-68	SCREW 1/4-20 X .75

REF. NO	PART NO.	PART NAME
230	601 00 14-79	BEARING & RETAINER ASSY
231	601 00 05-19	SCREW 5/16-18 X .50 WAHTAP
232	601 00 00-23	WASHER, HVSP TLK .328 X .60 X .09
235	601 00 14-80	WASHER, SP .502 X .75 X .0605
240	601 00 14-81	SHAFT & SPROCKET ASSY
244	601 00 14-73	FLATWASHER .505 X 1.00 X .06
245	601 00 17-41	BEARING, TRUNION CLUTCH
246	601 00 14-83	WHEEL, ASSY FRICTION DISC
247	601 00 13-74	SCREW, 1/4-20 X .63
248	601 00 00-14	WASHER, RGSPTLK .263 X .49 X .07
249	601 00 00-11	NUT, 1/4-20 REG HEX
250	601 00 14-80	WASHER, SP .502 X .75 X .0605
255	601 00 14-79	BEARING & RETAINER ASSY
256	601 00 05-19	SCREW 5/16-18 X .50 WAHTAP
257	601 00 00-23	WASHER, HVSP TLK .328 X .60 X .09
270	601 00 14-79	BEARING & RETAINER ASSY
271	601 00 05-19	SCREW 5/16-18 X .50 WAHTAP
275	601 00 14-85	JACK, ASY #41-36T&8T W/PBRG
276	601 00 14-79	BEARING & RETAINER ASSY
277	601 00 05-19	SCREW 5/16-18 X .50 WAHTAP
278	601 00 14-86	CHAIN ROLLER #42 X 40P

24" SNOW THROWER MODEL ST 724

GEAR BOX REPAIR PARTS

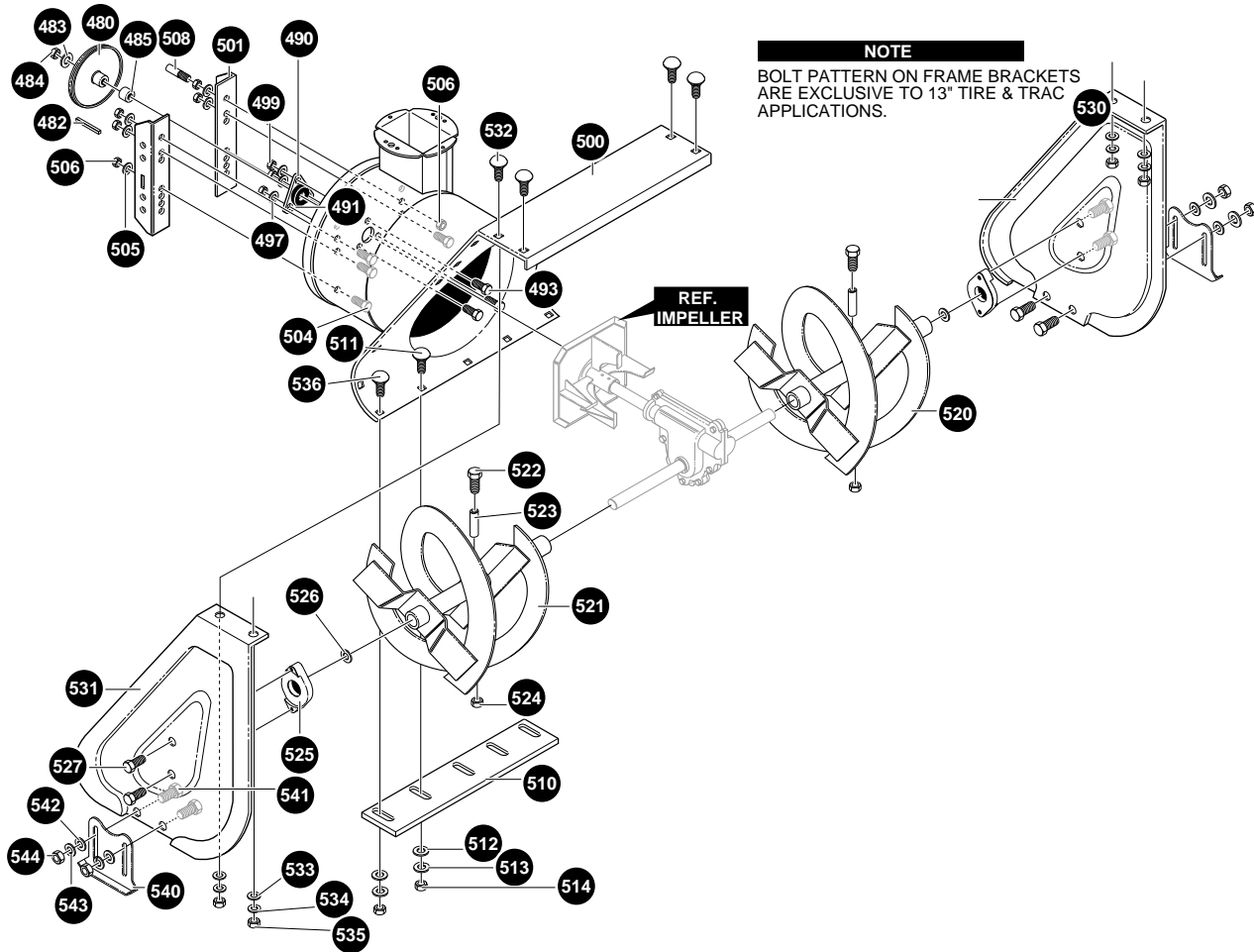


REF. NO	PART NO.	PART NAME
300	601 00 14-87	CASE, GEAR RH
301	601 00 14-88	CASE, GEAR LH
303	601 00 14-43	SCREW 5/16-24X1.00
304	601 00 08-23	NUT, 5/16-24 HEXWDFLLK
305	601 00 16-07	SCREW, 5/16-24X1.50
306	601 00 14-90	PIPE PLUG
310	601 00 14-91	SEAL, OIL
311	601 00 14-92	BEARING, SLEEVE
312	601 00 14-93	FLATWASHER
313	601 00 14-94	SHAFT, AUGER OUTPUT 22"
314	601 00 14-95	GASKET, GEAR BOX
315	601 00 14-96	WORM GEAR
316	601 00 14-97	KEY, WOODRUFF #91
320	601 00 14-98	RING, QUAD
321	601 00 14-99	BEARING, FLANGE
322	601 00 15-00	FLATWASHER .752X1.24X.093
323	601 00 15-01	BEARING, ROLL
324	601 00 15-00	FLATWASHER .752X1.24X.093
326	601 00 15-02	KEY, HI-PRO 606
327	601 00 15-03	WORM GEAR
330	601 00 15-04	BRING, SLEV .752IDX.88ODX.755
340	601 00 15-05	IMPELLER, ASSY

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24" SNOW THROWER MODEL ST 724

AUGER HOUSING REPAIR PARTS



NOTE
BOLT PATTERN ON FRAME BRACKETS
ARE EXCLUSIVE TO 13" TIRE & TRAC
APPLICATIONS.

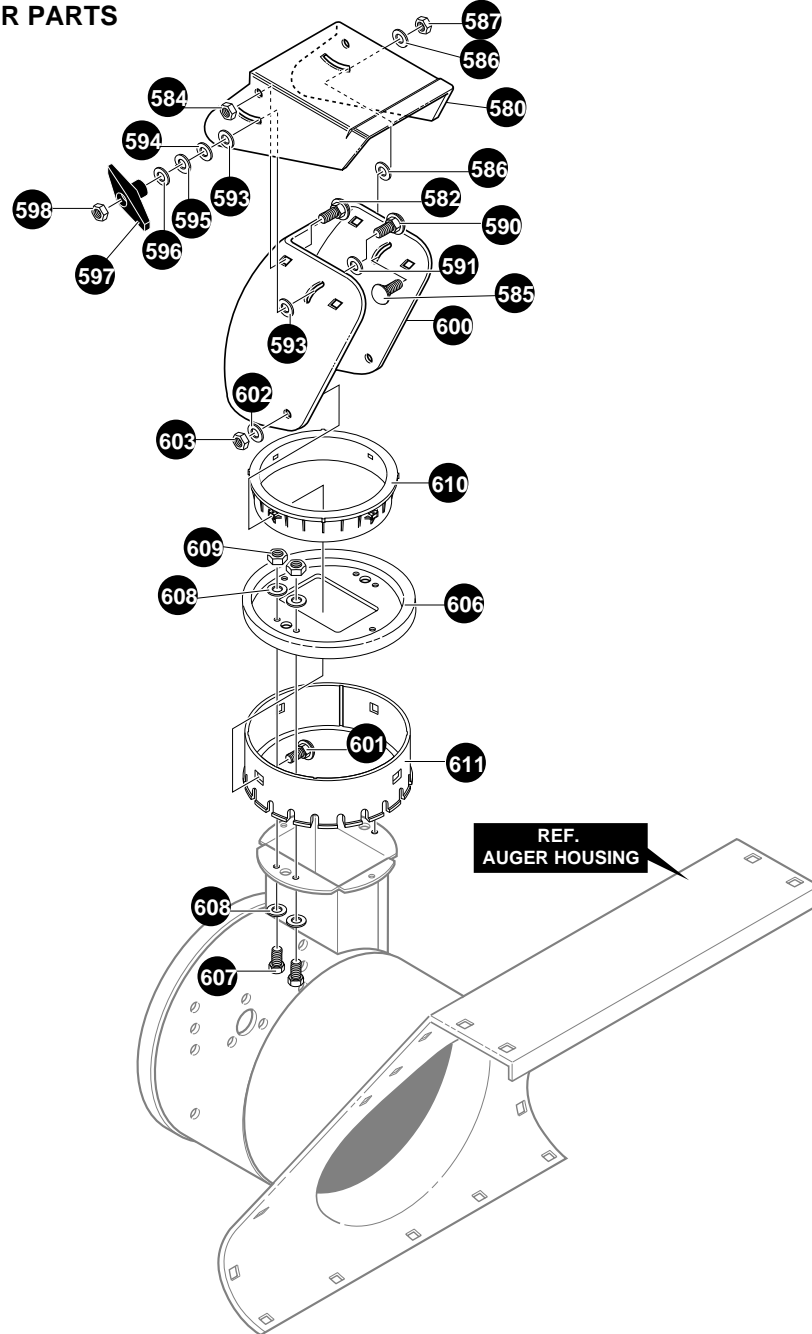
REF. NO	PART NO.	PART NAME
480	601 00 16-09	PULLEY, V4L 8.40
482	601 00 15-07	KEY, SQUARE .18SQX.88LG
483	601 00 14-46	FLATWASHER, .53X1.00X.063
484	601 00 01-07	NUT, 1/2-20 REGHXCTRLK
485	601 00 16-10	SPACER, SLEV .676X1.00X.53
490	601 00 15-09	RETAINER, BALL
491	601 00 05-65	BRING, BALL 6203-2AA-C3
493	601 00 00-73	SCREW 5/16-18X.75
497	601 00 00-23	WASHER, HVSPTLK .328X.60X.09
499	601 00 00-12	NUT, 5/16-18 REGHEX
500	601 00 15-10	HOUSING, ASSY 24/12
501	601 00 16-12	BRACKET & NUTS ASSY
504	601 00 15-12	SCREW 3/8-16X.75
505	601 00 00-15	WASHER, RGSPTLK .393X.68X.10
506	601 00 00-60	NUT 3/8-16 REGHEXCTRLK
508	601 00 17-42	STUD, BRAKE ARM
510	601 00 17-43	BLADE, SCRAPER 24"
511	601 00 14-11	BOLT, 5/16-18X.75 CARR.
512	601 00 00-19	FLATWASHER .344X.69X.065
513	601 00 17-44	WASHER, SPTLK .31X.58X.08
514	601 00 00-12	NUT, 5/16-18 REGHEX

REF. NO	PART NO.	PART NAME
520	601 00 18-69	AUGER, ASSY LH 22"
521	601 00 18-70	AUGER, ASSY RH 22"
522	601 00 14-56	SCREW 1/4-20X1.75
523	601 00 15-17	SPACER, SLEV .250X.47X.20
524	601 00 00-62	NUT 1/4-20 REGHEXCTRLK
525	601 00 15-18	AUGER SHAFT BEARING
526	601 00 15-19	FLATWASHER 1.005X1.31X.035
527	601 00 05-20	SCREW, 5/16-18X.75 WAHTAP
530	601 00 15-21	PLATE, AUGER HSNG RH
531	601 00 15-20	PLATE, AUGER HSNG LH
532	601 00 14-11	BOLT 5/16-18X.75 CARR.
533	601 00 00-19	FLATWASHER .344X.69X.065
534	601 00 00-23	WASHER, HVSPTLK .328X.60X.09
535	601 00 00-12	NUT, 5/16-18 REGHEX
536	601 00 08-99	BOLT, 5/16-18X1.00 CARR.
540	601 00 17-45	SKID, HEIGHT ADJUST
541	601 00 14-11	BOLT, 5/16-18X.75 CARR.
542	601 00 00-19	FLATWASHER .344X.69X.065
543	601 00 00-23	WASHER, HVSPTLK .31X.58X.08
544	601 00 00-12	NUT, 5/16-18 REGHEX

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24" SNOW THROWER MODEL ST 724

DISCHARGE CHUTE REPAIR PARTS



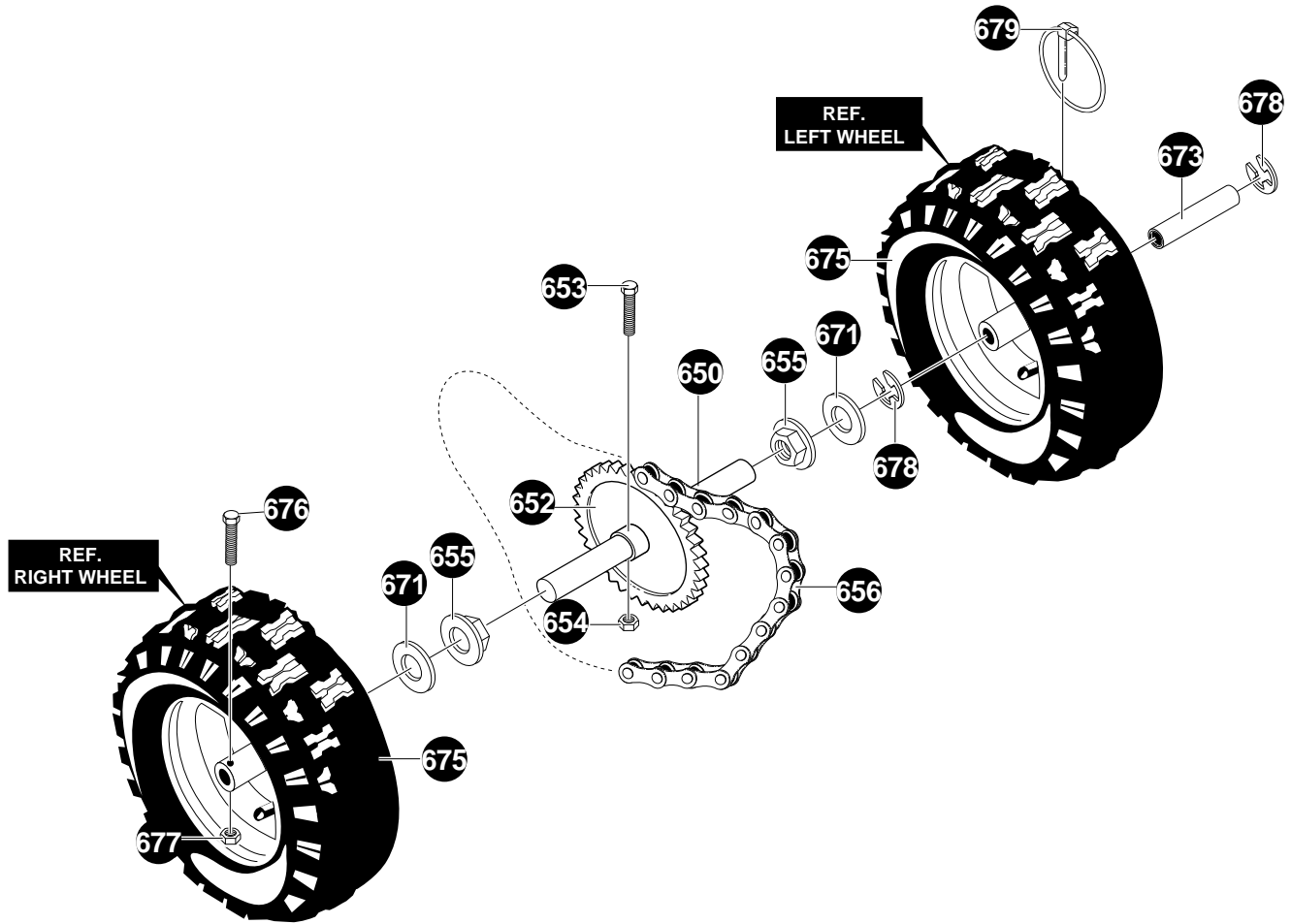
REF. NO	PART NO.	PART NAME
580	601 00 18-36	CHUTE, UPPER
582	601 00 13-91	SCREW, 5/16-18X.75 SLTRMA
584	601 00 14-64	NUT, 5/16-18 HEXNYL
585	601 00 13-91	SCREW, 5/16-18X.75
586	601 00 15-24	WASHER, PLASTIC .315X.75X.064
587	601 00 14-64	NUT, 5/16-18 HEXNYL
590	601 00 08-99	BOLT, 5/16-18X1.00 CARR.
591	601 00 06-54	FLATWASHER .469X.92X.066
593	601 00 15-24	WASHER, PLASTIC .315X.75X.064
594	601 00 00-19	FLATWASHER .344X.69X.065
595	601 00 00-23	WASHER, HVSP TLK .328X.60X.09
596	601 00 00-19	FLATWASHER .344X.69X.065
597	601 00 06-84	KNOB, T 2 BLADE W/5/16-18 NUT

REF. NO	PART NO.	PART NAME
598	601 00 00-12	NUT 5/16-18 REGHEX
600	601 00 18-37	CHUTE, LOWER
601	601 00 08-99	BOLT 5/16-18X1.00 CARR.
602	601 00 00-19	FLATWASHER .344X.69X.065
603	601 00 14-64	NUT 5/16-18 HEXNYL
606	601 00 18-38	COLLAR, CHUTE RECT.
607	601 00 00-68	SCREW 1/4-20X.75
608	601 00 00-18	FLATWASHER, .281X.63X.065
609	601 00 00-62	NUT, 1/4-20 REGHEX CTRLK
610	601 00 18-39	RETAINER, RING INNER
611	601 00 18-40	RETAINER, RING OUTER

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24" SNOW THROWER MODEL ST 724

WHEEL ASSEMBLY REPAIR PARTS

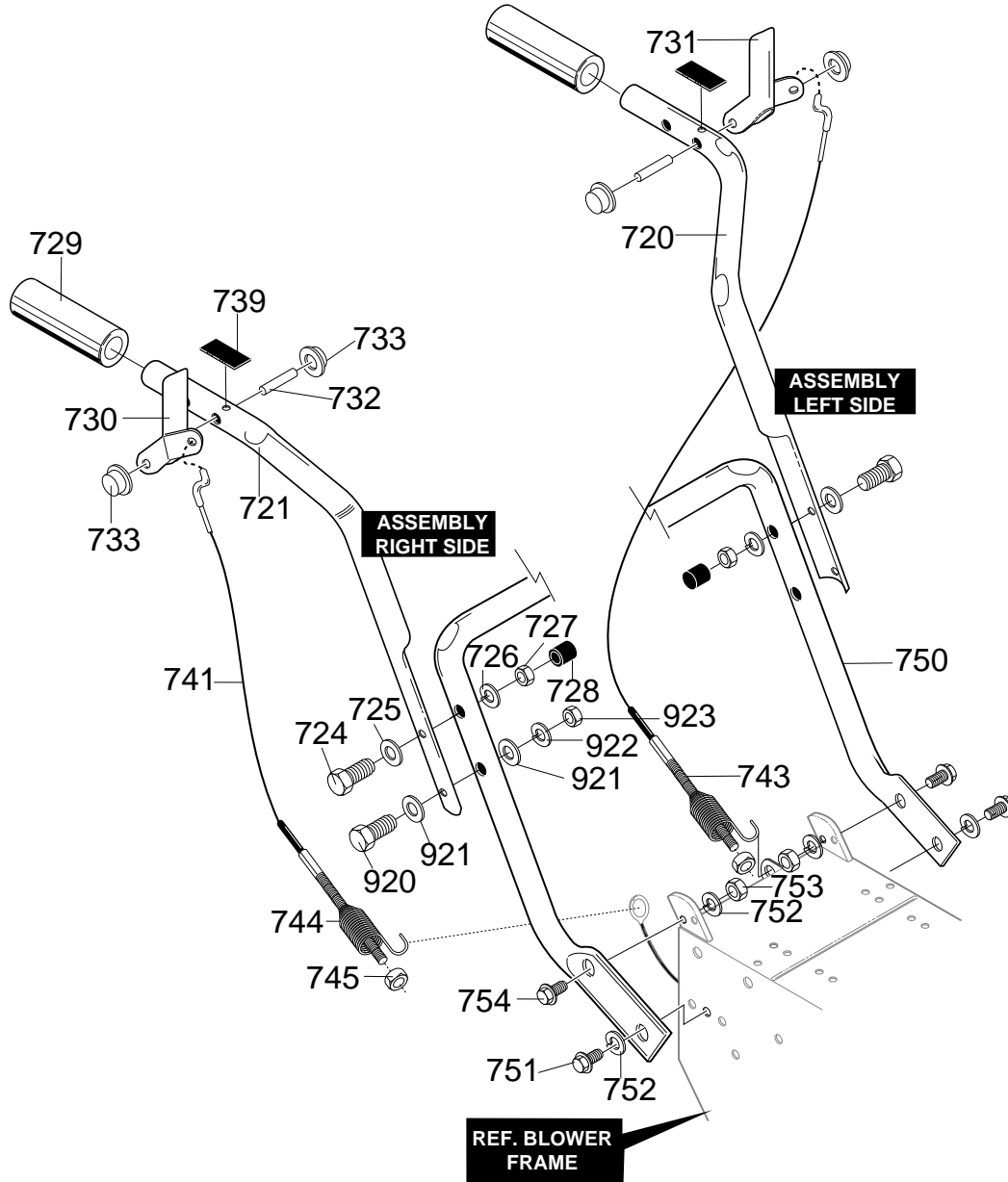


REF. NO	PART NO.	PART NAME
650	601 00 15-33	SHAFT, AXLE WHEEL/MID
652	601 00 15-34	SPROCKET & HUB ASSY
653	601 00 15-35	SCREW 1/4-20X2.25
654	601 00 00-62	NUT, 1/4-20 REGHEXCTRLK
655	601 00 15-36	BEARING, FLANGE
656	601 00 14-86	CHAIN, ROLLER #42 X 40P
671	601 00 14-38	FLATWASHER .765X1.12X.06
673	601 00 17-46	BUSHING, WHEEL 4"LG
675	601 00 17-47	TIRE & RIM 13X5.0X6
676	601 00 15-39	SCREW, SHR 1/4-20X1.75
677	601 00 00-62	NUT 1/4-20 REGHEXCTRLK
678	601 00 15-40	RING, RETAINING
679	601 00 15-41	PIN, KLIK

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24" SNOW THROWER MODEL ST 724

HANDLES REPAIR PARTS

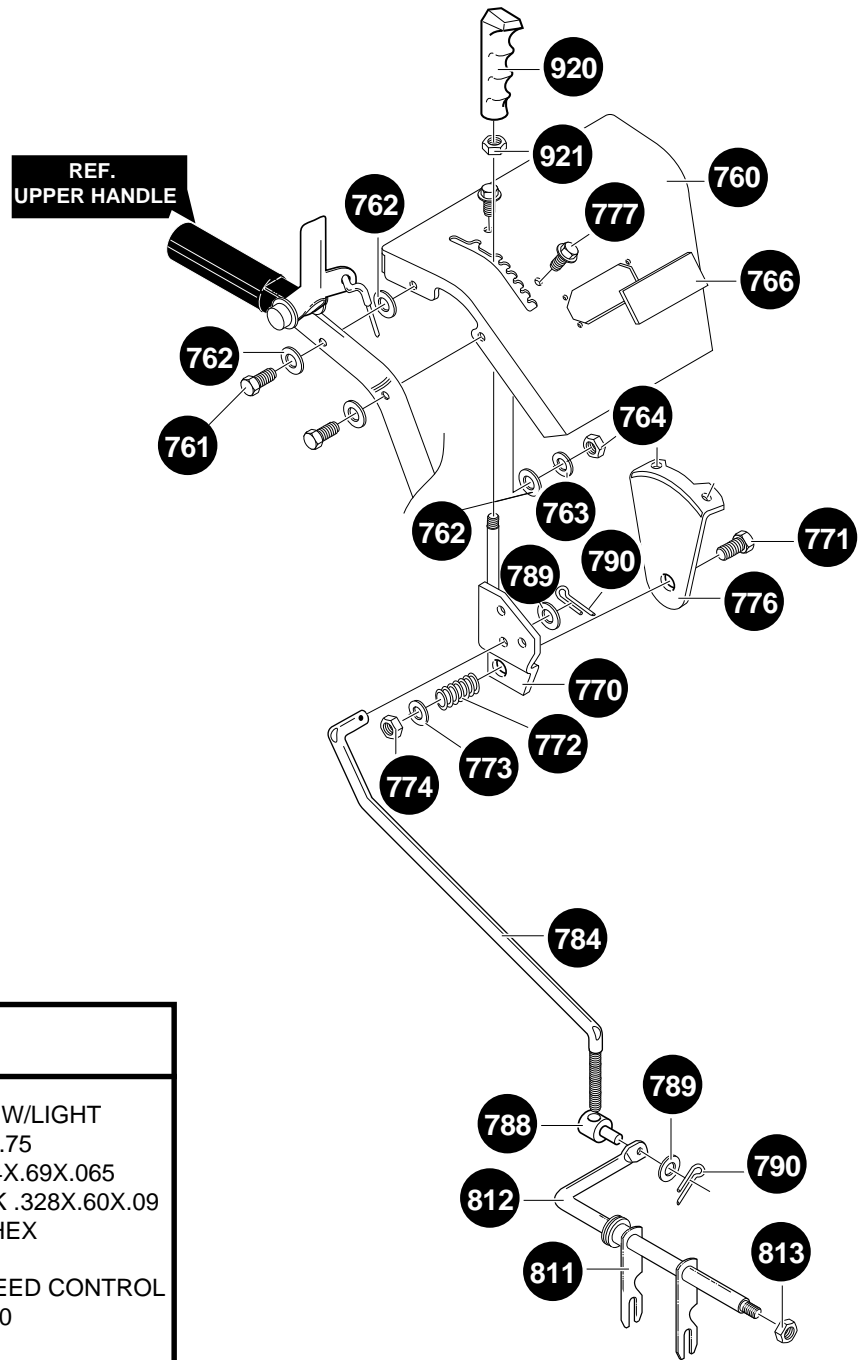


REF. NO	PART NO.	PART NAME
720	601 00 15-42	UPPER HANDLE LH
721	601 00 15-43	UPPER HANDLE RH
724	601 00 15-44	SCREW, 3/8-16X3.00
725	601 00 00-20	FLATWASHER .406X.81X.065
726	601 00 00-15	WASHER, RGSPTLK .393X.68X.10
727	601 00 00-60	NUT, 3/8-16 REGHEXTRLK
728	601 00 15-45	STOP, PLASTIC .375
729	601 00 15-46	GRIP, HANDLE
730	601 00 15-47	HANDLE, CLUTCH RH
731	601 00 15-48	HANDLE, CLUTCH LH
732	601 00 15-49	PIN, PIVOT
738	601 00 05-16	PUSH ON CAP
739	601 00 15-50	BUMPER, RECT

REF. NO	PART NO.	PART NAME
741	601 00 15-51	CABLE, CLUTCH
743	601 00 15-52	SPRING, TENSION
744	601 00 15-53	SPRING, AUGER CLUTCH
745	601 00 00-62	NUT, 1/4-20 REGHEXCTRLK
750	601 00 15-54	HANDLE, LOWER
751	601 00 00-73	SCREW, 5/16-18X.75
752	601 00 00-23	WASHER, HVSPTLK .328X.60X.09
753	601 00 00-12	NUT 5/16-18 REGHEX
754	601 00 05-20	SCREW, 5/16-18X.75 WAHHTAP
920	601 00 15-55	SCREW, 3/8-16X2.00
921	601 00 00-20	FLATWASHER .406X.81X.065
922	601 00 00-15	WASHER RGSPTLK .393X.60X.10
923	601 00 00-60	NUT, 3/8-16 REGHEXCTRLK

24" SNOW THROWER MODEL ST 724

CONTROL PANEL REPAIR PARTS

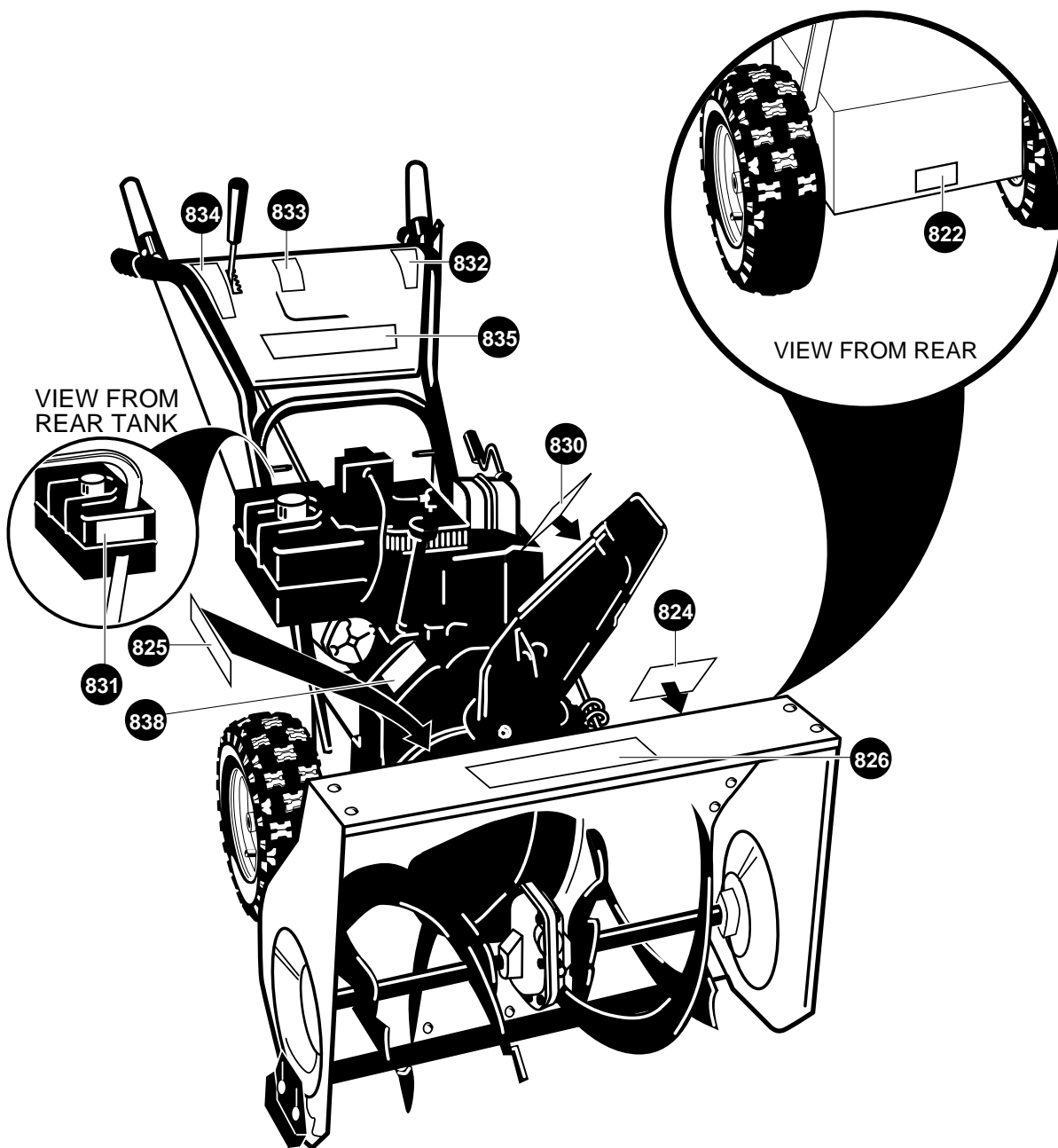


REF. NO	PART NO.	PART NAME
760	601 00 15-56	PANEL, CONTROL W/LIGHT
761	601 00 15-57	SCREW, 5/16-18X1.75
762	601 00 00-19	FLATWASHER .344X.69X.065
763	601 00 00-23	WASHER HVSPTLK .328X.60X.09
764	601 00 00-12	NUT, 5/16-18 REGHEX
766	601 00 15-58	PLATE, PANEL
770	601 00 15-59	HANDLE ASSY SPEED CONTROL
771	601 00 15-55	SCREW 3/8-16X2.00
772	601 00 15-60	SPRING
773	601 00 00-20	FLATWASHER .406X.81X.065
774	601 00 06-53	NUT, 3/8-16 HEXNYL
776	601 00 17-48	BRACKET, SPEED CONTROL
777	601 00 05-20	SCREW, 5/16-18X.75 WAHHTAP
780	601 00 00-25	PIN, COTTER .090DIA X.75LG
781	601 00 00-19	FLATWASHER, .344X.69X.065
784	601 00 15-62	ROD, SPEED CONTROL
788	601 00 15-63	NUT, TRUNNION 5/16-24
789	601 00 00-19	FLATWASHER .344X.69X.065
790	601 00 00-25	COTTER PIN .090DIA X.73LG
811	601 00 15-64	BEARING, FLANGED
812	601 00 15-65	ROD, ASSY YOKE "PANEL"
813	601 00 00-60	NUT 3/8-16 REGHEXCTRLK
920	601 00 02-36	HANDLE, 3/8-16 MOLDED
921	601 00 00-60	NUT, 3/8-16 REGHEXCTRLK

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24" SNOW THROWER MODEL ST 724

DECALS

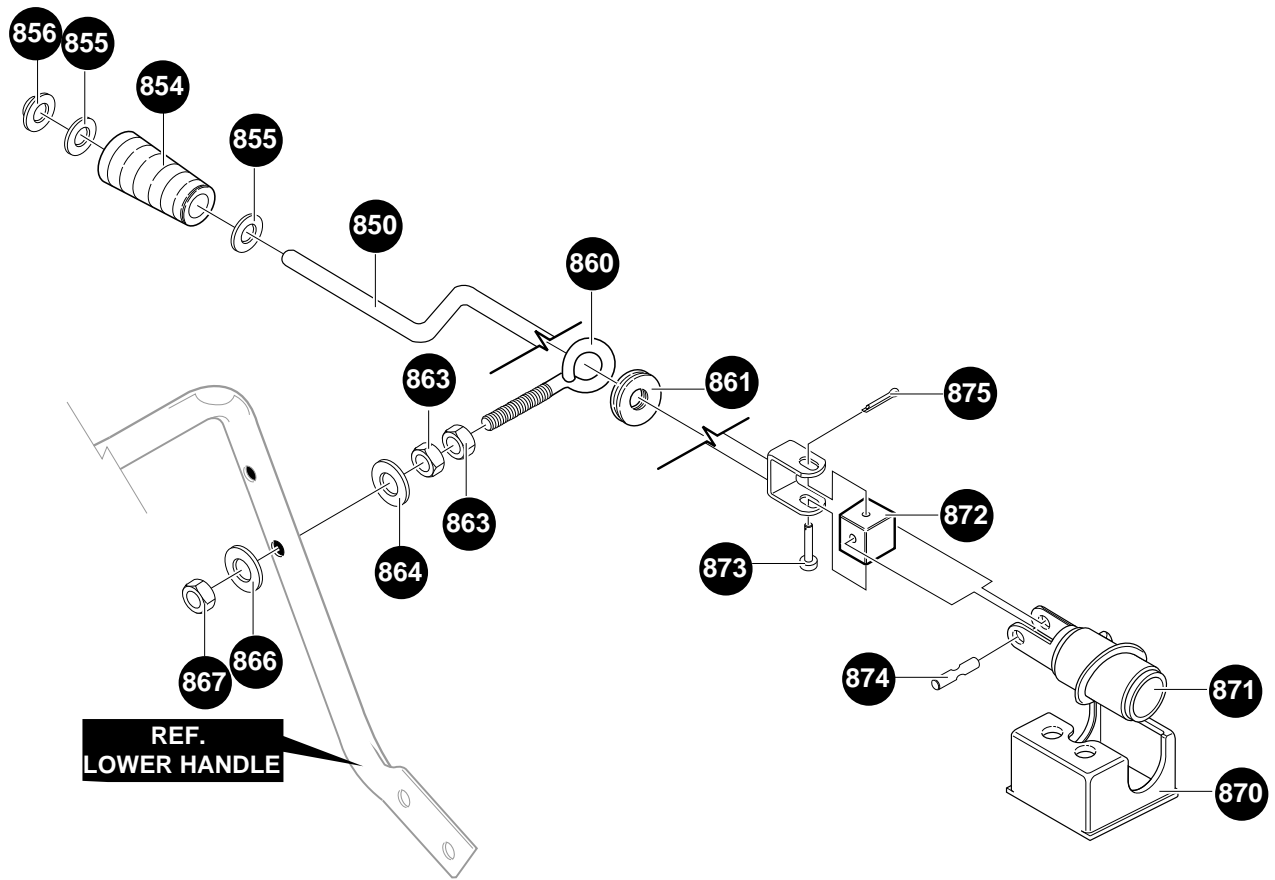


REF. NO	PART NO.	PART NAME
822	601 00 15-75	DECAL, OVER ADJ OF DISC
824	601 00 15-76	DECAL, DANGER FOOT SYM
825	601 00 15-77	DECAL, DUAL STAGE
826	601 00 18-41	DECAL, AUGER HOUSING TOP
830	601 00 15-79	DECAL, DANGER FINGER
831	601 00 15-80	DECAL, FREE IMPELLER
832	601 00 15-81	DECAL, TRACT DR -CHUTE ROT
833	601 00 15-82	DECAL, SNOW CONDITIONS
834	601 00 15-83	DECAL, GEAR SELECT/AUGER
835	601 00 18-42	DECAL, HANDLE PANEL
838	601 00 15-85	DECAL, BELT STRETCH ADJ.

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24" SNOW THROWER MODEL ST 724

CHUTE CONTROL ROD REPAIR PARTS



REF. NO	PART NO.	PART NAME
850	601 00 17-49	CRANK ASSY W/YOKE
854	601 00 15-69	KNOB, SLEEVE
855	601 00 00-20	FLATWASHER .406X.81X.065
856	601 00 12-91	NUT, PUSH ON 3/8"
860	601 00 17-50	EYE BOLT, 3/8-16X6.00
861	601 00 14-08	GROMMET, EYE BOLT
863	601 00 14-09	NUT, 3/8-16 HEXJAM
864	601 00 00-20	FLATWASHER .406X.81X.065
866	601 00 00-20	FLATWASHER, .406X.81X.065
867	601 00 06-53	NUT, 3/8-16 REGHEX
870	601 00 18-30	BRACKET, WORM MOUNTING
871	601 00 18-31	WORM GEAR CHUTE ROTATE
872	601 00 18-32	BLOCK, UNIV. PIVOT
873	601 00 18-33	PIN, CLEVIS
874	601 00 18-34	PIN, UNIV. JOINT
875	601 00 18-35	COTTER PIN .06X.50

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