



▲ **WARNING:** The assembly shown represents an important part of the Double Insulated System. To avoid the possibility of alteration or damage to the System, service should be performed by your nearest authorized service center.

▲ **AVERTISSEMENT :** L'ensemble illustré représente une partie importante du système à isolation double. Afin d'éviter la possibilité de modification ou de dommage au système, la réparation ne doit être effectuée que par votre centre de réparation centre commercial autorisé.

▲ **ADVERTENCIA:** El conjunto que se ilustra representa una parte importante del Sistema de doble aislamiento. Para evitar la posibilidad de alteración o daño del sistema, la reparación debe ser efectuada en su centro de servicio autorizado.



# R2740 Belt Sander

| KEY | P/N       | DESCRIPTION                          | QTY | KEY | P/N       | DESCRIPTION  | QTY | KEY | P/N       | DESCRIPTION                                       | QTY |
|-----|-----------|--------------------------------------|-----|-----|-----------|--|-----|-----|-----------|---|-----|
| 1   | 9070801   | SANDING BELT .....                   | 1   | 24  | 660031012 | SCREW (M3.5 x 14 mm).....                          | 2   | 46  | 660024015 | SCREW (M4 x 14 mm, TORX T15).....                 | 4   |
| 2   | 631772001 | WEAR PLATE.....                      | 1   | 25  | 590924001 | CORD CLAMP .....                                   | 1   | 47  | 660422005 | SCREW (M4 x 50 mm).....                           | 5   |
| 3   | 634155001 | BELT TENSION RELEASE LEVER.....      | 1   | 26  | 730387038 | POWER CORD .....                                   | 1   | 48  | 660853002 | SCREW (6-19 x 10 mm) .....                        | 2   |
| 4   | 660024044 | SCREW (M4 x 16 mm).....              | 13  | 27  | 560801001 | BEND RELIEF .....                                  | 1   | 49  | 514494001 | TIMING BELT.....                                  | 1   |
| 5   | 200580002 | YOKE COVER ASSEMBLY .....            | 1   | 28  | 200146086 | ARMATURE ASSEMBLY<br>(INC. KEY NO. 29 AND 30)..... | 1   | 50  | 610533001 | LARGE PULLEY .....                                | 1   |
| 6   | 671988001 | SPRING (OD 7.6 x 17.78).....         | 1   | 29  | 671794001 | BALL BEARING (608RS) .....                         | 1   | 51  | 610564001 | IDLE PULLEY .....                                 | 1   |
| 7   | 671989001 | SPRING (OD 14.47 x 38.1).....        | 1   | 30  | 681064001 | BALL BEARING (609RZ) .....                         | 1   | 52  | 610532001 | MOTOR PULLEY .....                                | 1   |
| 8   | 631735001 | YOKE PLATE .....                     | 1   | 31  | 302158002 | DUST CHUTE ASSEMBLY .....                          | 1   | 53  | 631806001 | WASHER (OD 8 x ID 3.5 x t1).....                  | 3   |
| 9   | 302159001 | GEAR SHAFT ASSEMBLY.....             | 1   | 32  | 200581001 | DUST FAN ASSEMBLY .....                            | 1   | 54  | 660211002 | SCREW (M3 x 10 mm).....                           | 3   |
| 10  | 691150001 | WASHER (OD 9.8 x ID 6.2 x t1).....   | 1   | 33  | 660067001 | SET SCREW (M4.5 x 9 mm).....                       | 2   | 55  | 340974001 | BELT COVER.....                                   | 1   |
| 11  | 660884001 | NUT (M8) .....                       | 1   | 34  | 660434004 | SCREW (M5 x 21.75 mm).....                         | 1   | 56  | 511534002 | BRUSH CAP.....                                    | 2   |
| 12  | 301187003 | DRIVE ROLLER .....                   | 1   | 35  | 901319001 | CERAMIC ROLLER .....                               | 1   | 57  | 513368001 | BRUSH HOLDER.....                                 | 2   |
| 13  | 691149001 | WASHER (OD 17.2 x ID 8.2 x t1).....  | 1   | 36  | 631786001 | WASHER (OD 19.74 x ID 5.64 x t2).....              | 1   | 58  | 290255001 | BRUSH ASSEMBLY .....                              | 2   |
| 14  | 691148001 | WASHER (OD 19.2 x ID 12.2 x t2)..... | 1   | 37  | 672066001 | HEX NUT (M5) .....                                 | 1   | 59  | 670974003 | NUT (M5) .....                                    | 1   |
| 15  | 200380002 | FRONT ROLLER ASSEMBLY .....          | 1   | 38  | 671990001 | SPRING (OD 7.6 x 17.78) .....                      | 1   | 60  | 514498002 | VARIABLE SPEED CONTROL DIAL .....                 | 1   |
| 16  | 200497002 | REAR SHAFT ASSEMBLY .....            | 1   | 39  | 661154001 | SCREW (M5 x 30 mm).....                            | 1   | 61  | 660024011 | SCREW (M4 x 28 mm).....                           | 1   |
| 17  | 631773001 | STATIC CLIP .....                    | 1   | 40  | 680966001 | BALL BEARING (608RS) .....                         | 1   | 62  | 660099001 | SCREW (M2.6 x 8 mm).....                          | 2   |
| 18  | 513976001 | END CAP .....                        | 1   | 41  | 740809002 | FIELD.....   | 1   | 63  | 670608001 | C-RING.....                                       | 1   |
| 19  | 620486001 | FRONT ROLLER SHAFT .....             | 1   | 42  | 680662002 | WAVY WASHER .....                                  | 1   | 64  | 940114189 | LOGO LABEL .....                                  | 1   |
| 20  | 200208014 | HOUSING ASSEMBLY .....               | 1   | 43  | 514033001 | BAFFLE .....                                       | 1   | 65  | 940045188 | DATA LABEL.....                                   | 1   |
| 21  | 300027093 | DUST BAG ASSEMBLY.....               | 1   | 44  | 660208050 | SCREW (M4 x 16 mm).....                            | 4   | 66  | 987000120 | OPERATOR'S MANUAL (960993980)<br>(NOT SHOWN)..... | 1   |
| 22  | 760304007 | SWITCH.....                          | 1   | 45  | 513973001 | DUST COVER.....                                    | 1   |     |           |   |     |
| 23  | 280089001 | CIRCUIT BOARD ASSEMBLY .....         | 1   |     |           |  |     |     |           |   |     |

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