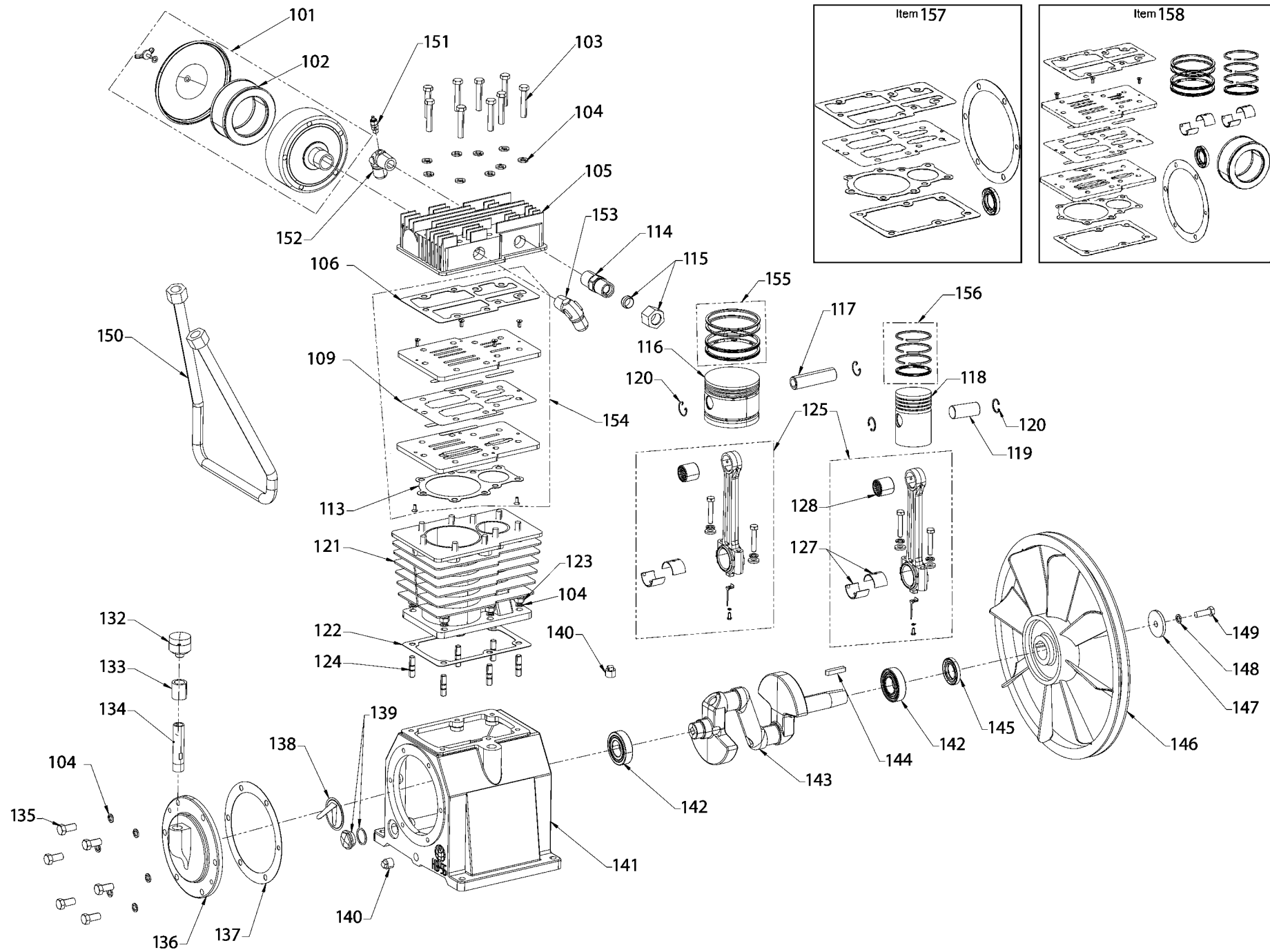


**Notes:**

- 1 Torque to 40-65 lb-in.
- 2 Torque to 45-65 lb-in.
- 3 Torque to 130-180 lb-in.
- 4 Tighten compression nut handtight plus 1 full turn.



Parts drawing for pump 040-0460 (HB55)

## Parts List for PXC MV5048055 Type 0

Item Number	Part Number	Description	Qty Required
1	5140153-24	PULLEY	1
2	5140153-25	V-BELT	1
3	5140119-72	O-RING	2
3	5140119-74	BUSHING	1
3	5140119-71	BUSHING	1
3	5140119-09	PET COCK	1
4	5140119-65	CHECK VALVE	1
5	5140153-47	PUMP ASSEMBLY	1
6	5140153-26	NUT	4
7	5140153-27	NUT	4
8	5140153-28	LOCK NUT	2
9	5140153-29	SCREW	5
10	5140153-30	SCREW	4
11	5140153-31	SCREW	4
12	5140153-32	WASHER	5
13	5140153-33	WASHER	6
14	5140153-34	WASHER	8
15	5140153-35	SCREW	4
16	5140153-36	SCREW	2
17	5140119-64	ELBOW	1
18	5140119-63	CONNECTOR	2
19	5140119-90	STRAIN RELIEF	1
20	5140119-14	WARNING LABEL	1
22	5140120-39	PRESSURE SWITCH	1
23	5140119-13	WARNING LABEL	1
24	5140153-39	U-NUT	4
25	5140153-40	BRACKET	2

## Parts List for PXC MV5048055 Type 0

Item Number	Part Number	Description	Qty Required
26	5140169-49	BELT GUARD	1
27	5140153-42	BELT GUARD	1
28	5140119-67	BLEEDER TUBE	1
29	5140169-56	TRANSFER TUBE	1
30	5140119-00	KEY	1
31	5140153-38	SET SCREW	2
32	5140153-46	MOTOR	1
32	5140119-77	START CAPACITOR	1
32	5140169-54	RUN CAPACITOR	1
32	5140121-11	RUN CAPACITOR	1
32	5140119-80	CAPACITOR COVER	1
32	5140169-51	CAPACITOR COVER	1
33	5140169-52	INTERCONNECTING CORD	1
34	5140121-84	COMPRESSION NUT	2
35	5140119-66	COMPRESSION NUT	1
36	5140119-55	GAUGE	1
37	5140119-91	PRESSURE RELIEF VALV	1
38	5140156-26	NIPPLE	1
39	5140119-58	STRAIN RELIEF	1
40	5140119-57	SCREW	1
41	5140119-60	VALVE, BLEEDER	1
42	SS-3222-CD	PLUG PIPE	1
43	5140169-53	SHIELD	1
101	5140153-48	FILTER ASSEMBLY	1
102	5140153-49	FILTER ELEMENT	1
103	5140153-50	HEAD BOLT	9
104	5140153-51	LOCK WASHER	22

## Parts List for PXC MV5048055 Type 0

Item Number	Part Number	Description	Qty Required
105	5140153-52	CYLINDER HEAD	1
106	5140153-53	GASKET	1
109	5140153-54	GASKET	1
113	5140153-55	GASKET	1
114	5140119-63	CONNECTOR	1
115	5140121-84	COMPRESSION NUT	1
116	5140153-56	PISTON	1
117	5140153-57	WRIST PIN	1
118	5140153-58	PISTON	1
119	5140153-59	WRIST PIN	1
120	5140153-60	RETAINING RING	4
121	5140153-61	CYLINDER HEAD	1
122	5140153-62	GASKET	1
123	5140153-63	NUT	6
124	5140153-64	BOLT	6
125	5140153-65	CONNECTING ROD ASSY.	2
127	5140153-66	BEARING	4
128	5140153-67	NEEDLE BEARING	2
132	5140153-68	BREATHER CAP	1
133	5140153-69	CONNECTOR	1
134	5140153-70	BREATHER TUBE	1
135	5140153-71	BOLT	6
136	5140153-72	REAR BEARING CARRIER	1
137	5140153-73	GASKET	1
138	5140153-74	FILTER	1
139	5140153-75	SIGHT GLASS	1
140	5140153-76	PLUG	2

## Parts List for PXC MV5048055 Type 0

Item Number	Part Number	Description	Qty Required
141	5140153-77	CRANK CASE	1
142	5140153-78	BEARING	2
143	5140153-79	CRANKSHAFT	1
144	5140153-80	KEY	1
145	5140153-81	OIL SEAL	1
146	5140153-82	FLYWHEEL	1
147	5140153-83	WASHER	1
148	5140153-84	WASHER	1
149	5140153-85	BOLT	1
150	5140153-86	OUTLET TUBE	1
151	5140153-87	PRESSURE RELIEF VALV	1
152	5140153-88	ELBOW	1
153	5140153-89	ELBOW	1
154	5140153-90	VALVE PLATE ASSEMBLY	1
155	5140153-91	RING SET	1
156	5140153-92	RING SET	1
157	5140153-93	GASKET SET	1
158	5140153-94	OVERHAUL KIT	1