

Tanaka Illustrated Parts Manual

Model Number:

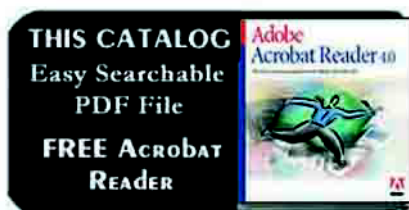
PK-SE2033

33cc Powerkart

P/N 32296

Rev 000

Date 2/17/04

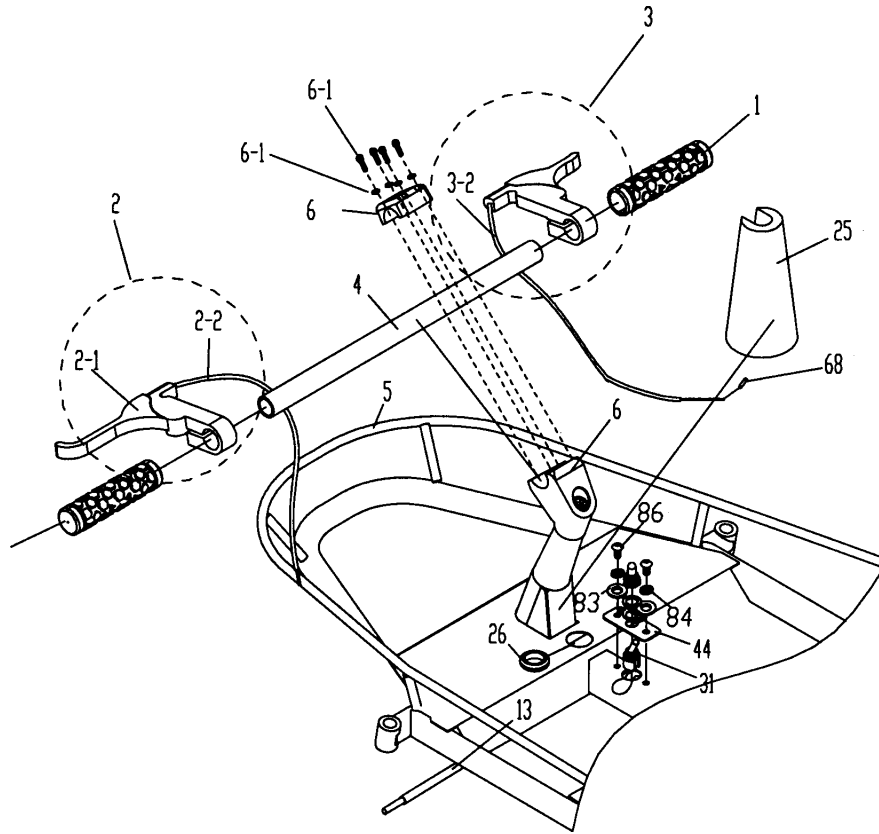


Supplier To The Outdoor Power Equipment Industry

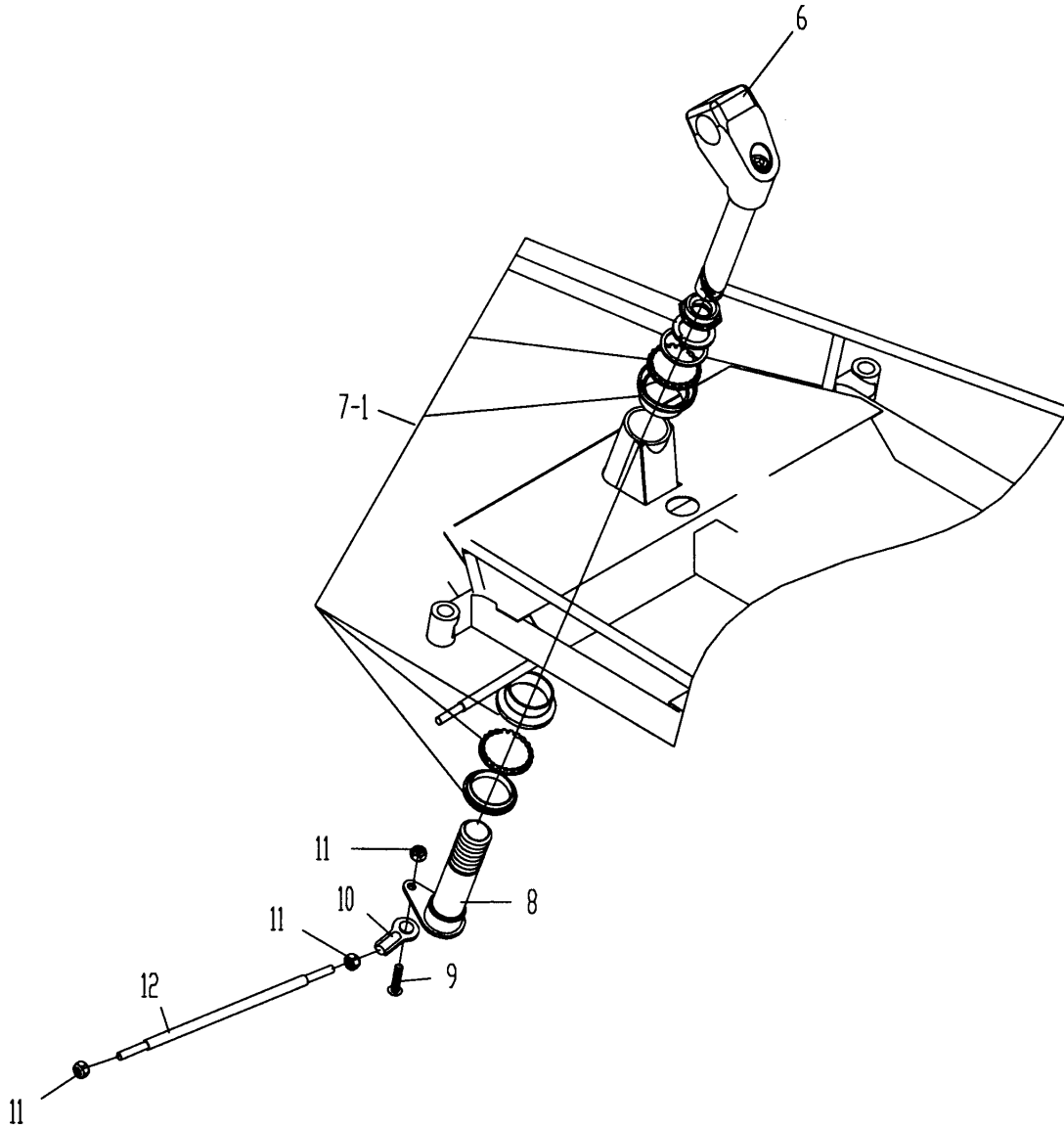
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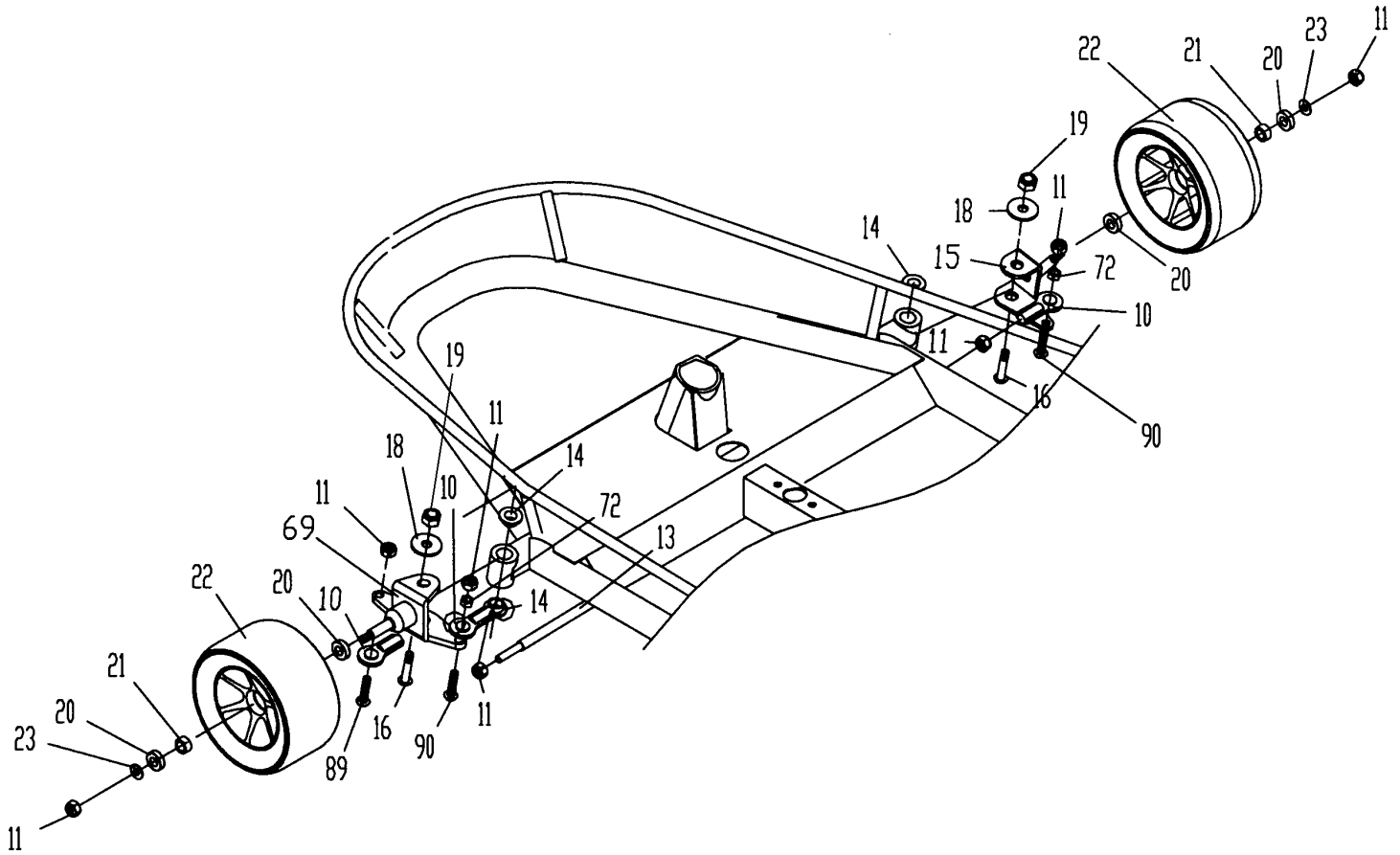
custsvc@tanaka-ism.com



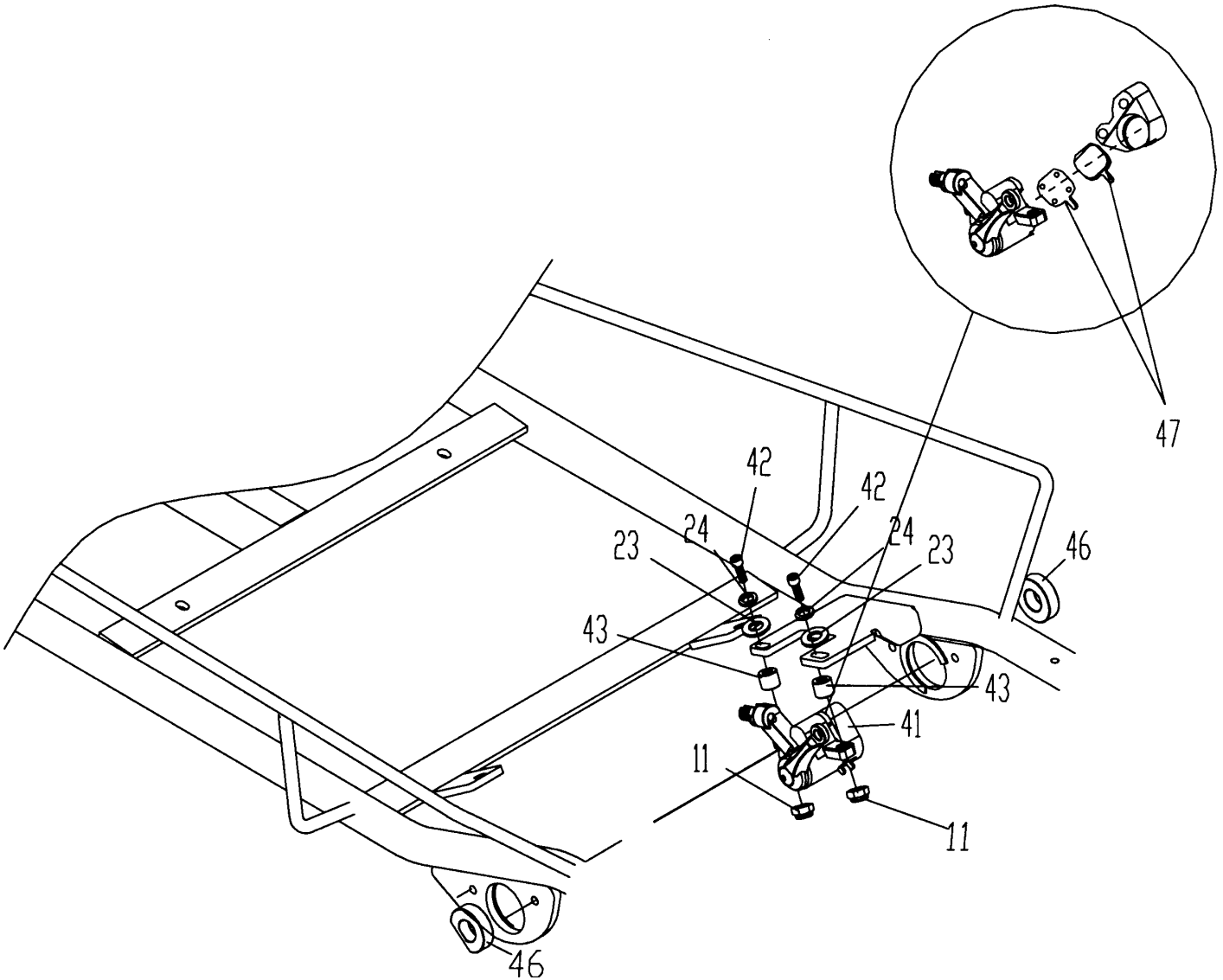
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
1-1	30798	GRIP, HANDLE	2	
1-2	70079	LEVER, BRAKE ASS'Y	1	
1-2-1	30801	LEVER, BRAKE	1	
1-2-2	70023	CABLE, BRAKE, TPK	1	
1-3	70024	LEVER, THROTTLE ASSY, TPK	1	
1-3-2	70026	CABLE, THROTTLE, TPK	1	
1-4	70027	HANDLEBAR, TPK	1	
1-5	70028 BK	FRAME, BLACK, TPK	1	
1-6	70029	HANDLEBAR STEM	1	
1-6-1	70078	HANDLEBAR STEM CAP	1	
1-13	70041	TIE ROD, LONG	1	
1-25	70051	HANDLEBAR NYLON	1	
1-26	70052	PLASTIC, GM2518	1	
1-31	70055	SWITCH, TOGGLE, TPK	1	
1-44	70066	PLATE, SWITCH	1	
1-68	70068	CABLE END, THROTTLE	1	
1-83	70076	WASHER	2	
1-84	30830	WASHER, SPRING M6	2	
1-86	31566	BOLT, M6xP1.0x15	2	



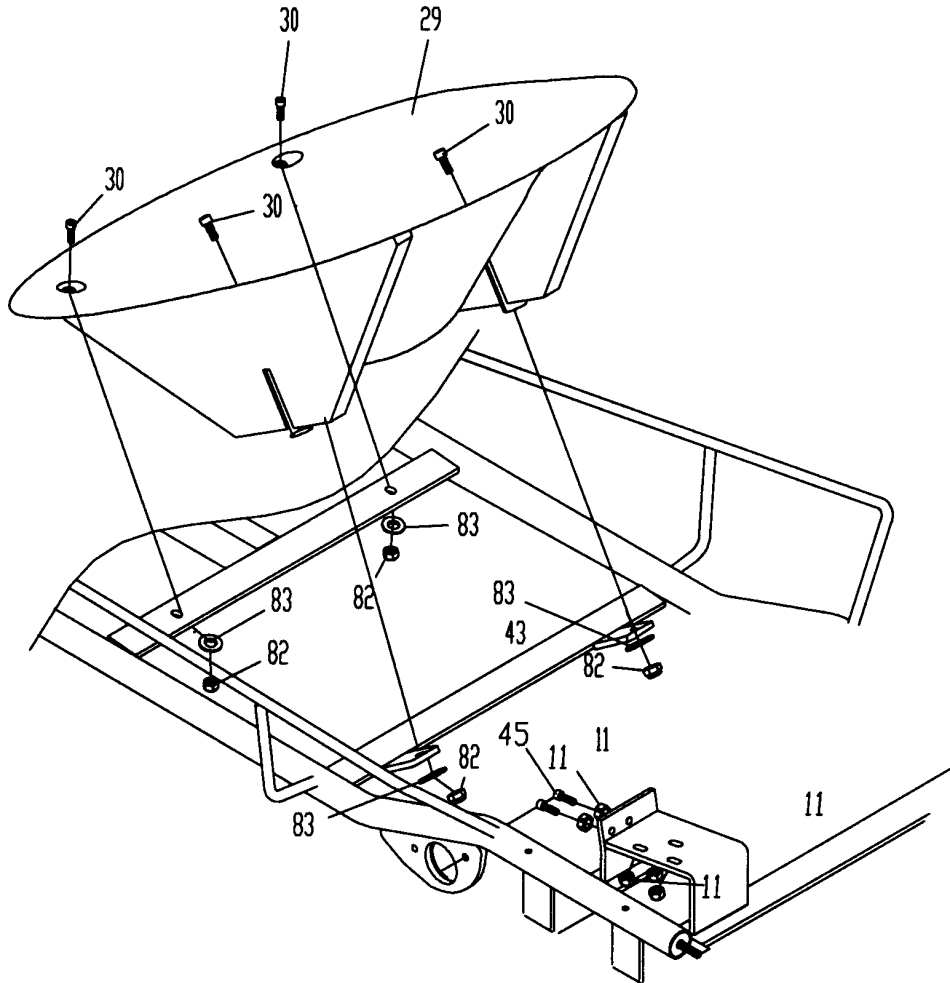
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
2-6	70029	HANDLEBAR STEM	1	
2-7-1	70030	HEAD BEARING KIT	1	
2-8	70038	STEERING STEM	1	
2-9	31563	BOLT,M6xP1.0x20	1	
2-10	70039	TIE ROD END	1	
2-11	30936	NUT,M6xP1.0	3	
2-12	70040	TIE ROD,SHORT	1	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
3-10	70039	TIE ROD END	3	
3-11	30936	NUT,M6xP1.0	7	
3-13	70041	TIE ROD,LONG	1	
3-14	70042	SPACER,T-1174	3	
3-15	70043	WHEEL MOUNT,RIGHT	1	
3-16	70044	BOLT,K-292	2	
3-18	70045	WASHER	2	
3-19	70046	NUT	2	
3-20	70047	WHEEL BEARING,FRONT,TPK	4	
3-21	70048	SPACER,T-1172	2	
3-22	31795	FRONT WHEEL SET,STOCK	1	NOTE: Wheel bearings not included
3-23	70050	WASHER	2	
3-69	70069	WHEEL MOUNT,LEFT	1	
3-72	30936	NUT,M6xP1.0	2	
3-89	31468	BOLT,M6xP1.0x25	2	
3-90	31428	BOLT,M6xP1.0x30	2	

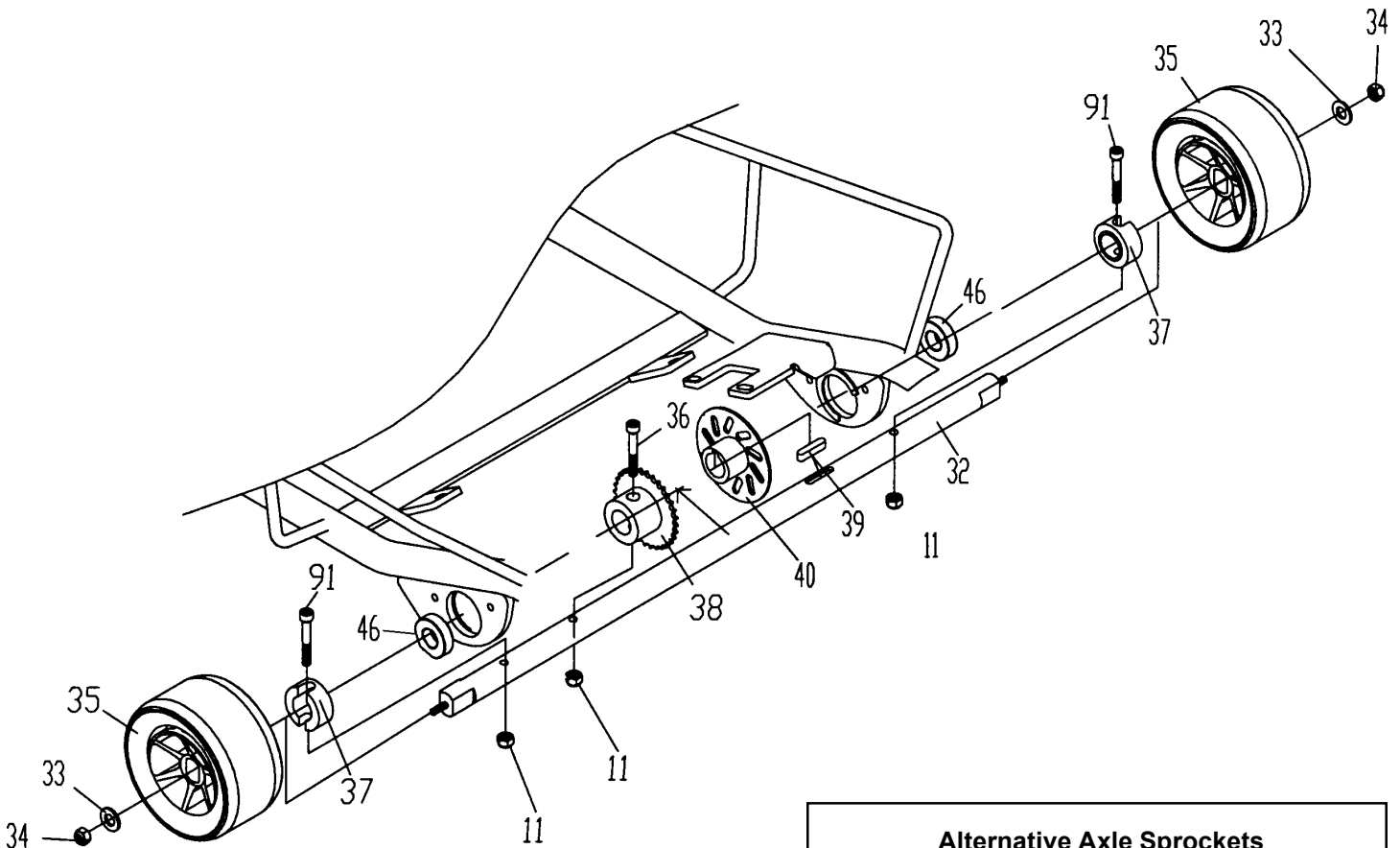


ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
4-11	30936	NUT, M6xP1.0	2	
4-23	70050	WASHER	2	
4-24	30830	WASHER, SPRING M6	2	
4-41	70065	BRAKE CALIPER ASSY	1	Includes brake pads
4-42	31150	BOLT, M6xP1.0x35, RD HD	2	
4-43	31212	SPACER, T-849	2	
4-46	70067	WHEEL BEARING, REAR, TPK	2	
4-47	70090	BRAKE PAD SET	1	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
5-11	30936	NUT,M6xP1.0	4	
5-29	70054	KART SEAT	1	
5-30	31468	BOLT,M6xP1.0x25	4	
5-43	31212	SPACER,T-849	1	
5-45	31563	BOLT,M6xP1.0x20	2	
5-82	30936	NUT,M6xP1.0	4	
5-83	70076	WASHER	4	

REAR AXLE, REAR WHEELS, BRAKE ROTOR & AXLE SPROCKET • FIGURE 6



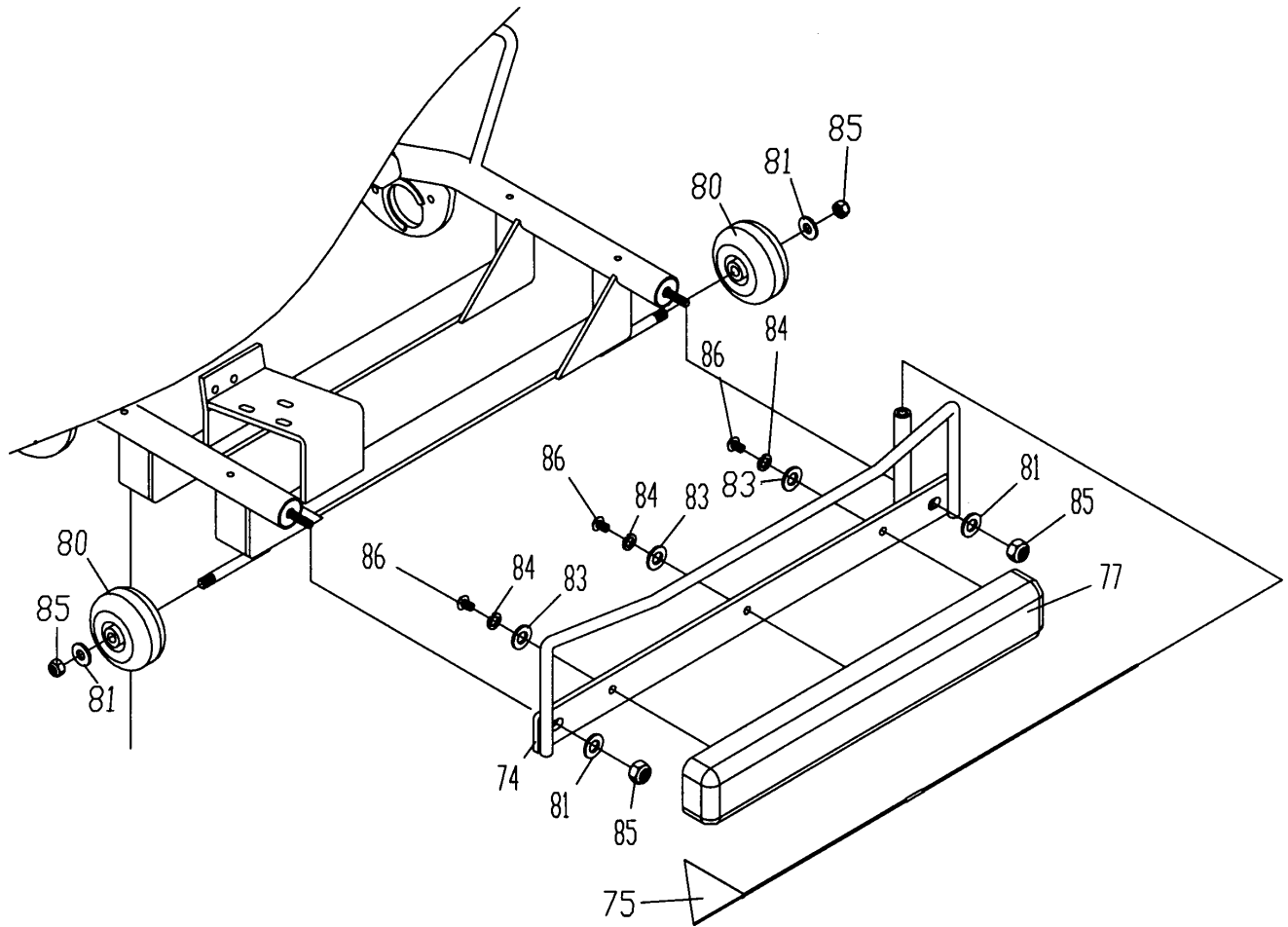
Alternative Axle Sprockets

32085 AXLE SPROCKET,31TH (-1)

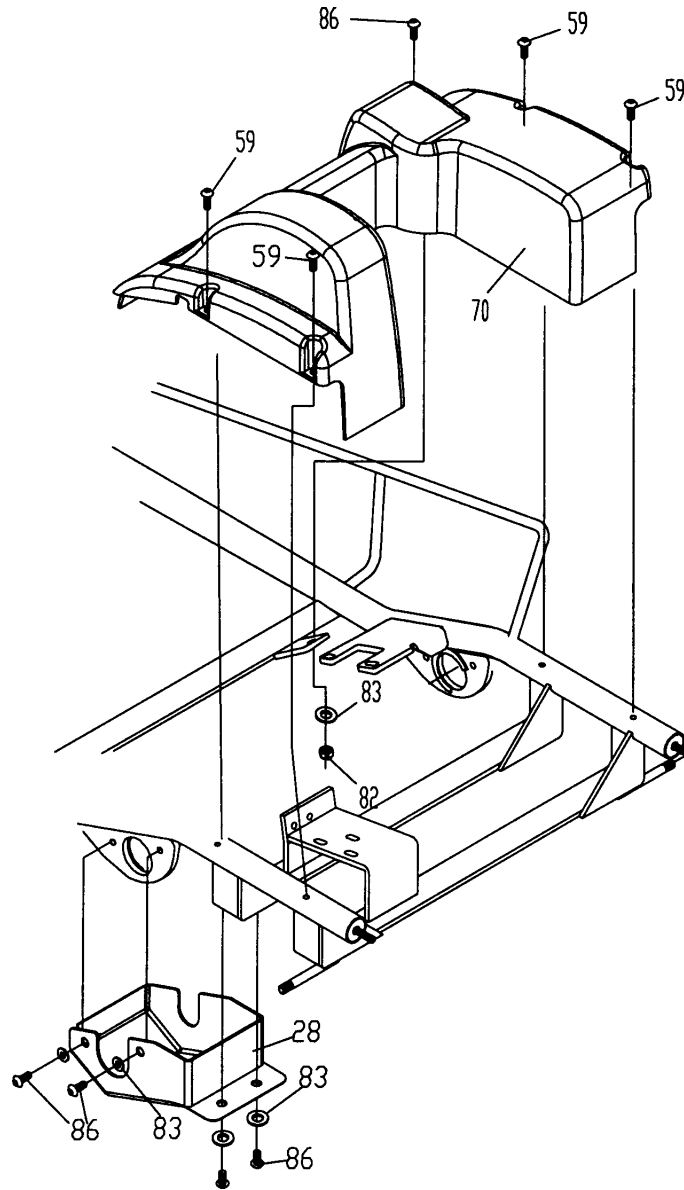
32087 AXLE SPROCKET,33TH (+1)



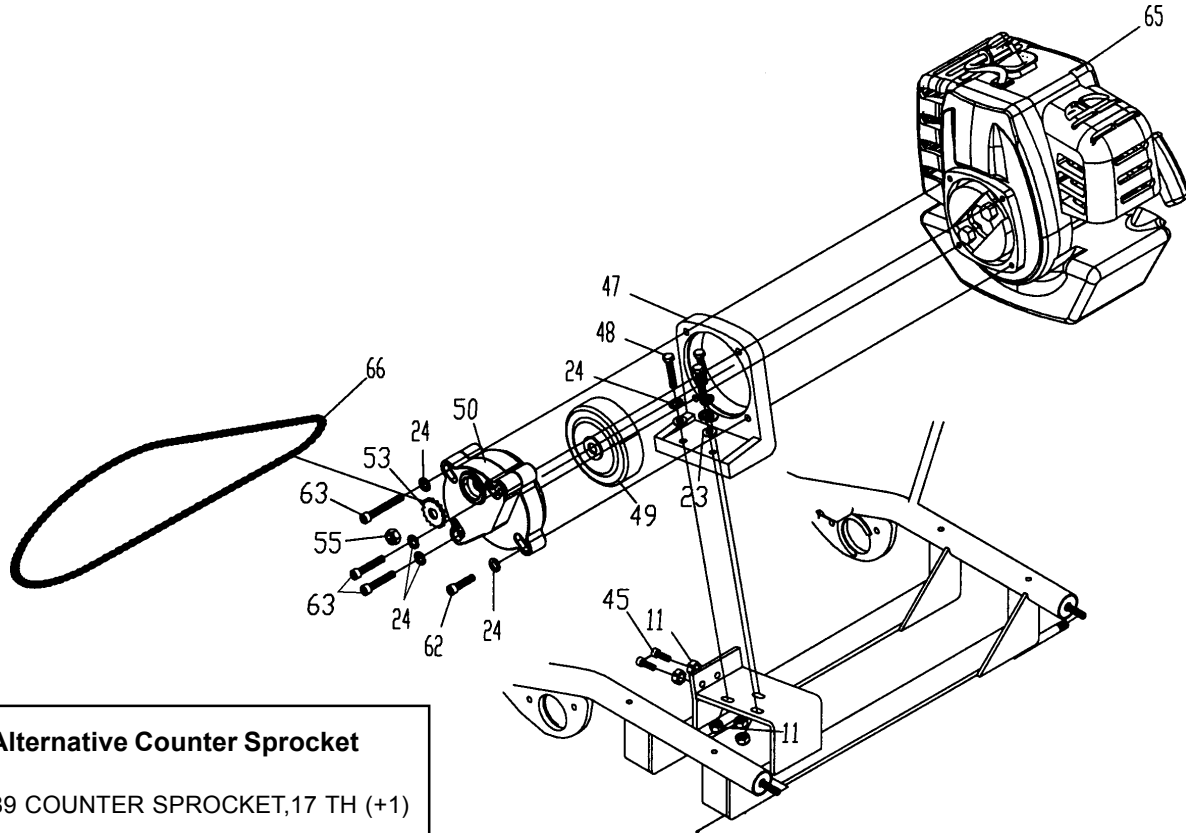
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
6-11	30936	NUT,M6xP1.0	3	
6-32	70056	AXLE,REAR WHEEL	1	
6-33	70057	WASHER	2	
6-34	70058	NUT	2	
6-35	31796	REAR WHEEL SET,STOCK	1	
6-36	70060	BOLT,K-295	1	
6-37	70061	SPACER,T-1139	2	
6-38	32086	AXLE SPROCKET,32	1	
6-39	70063	KEY,6x6x28	1	
6-40	70064	BRAKE ROTOR	1	
6-46	70067	WHEEL BEARING,REAR,TPK	2	
6-91	70077	BOLT,K-289A	2	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
7-74	70071	REAR BUMPER	1	
7-75	70072	FLAG,G01-002	1	
7-77	70073	BUMPER CUSHION	1	
7-80	70074	ROLLER WHEEL	2	
7-81	70075	WASHER	4	
7-83	70076	WASHER	3	
7-84	30830	WASHER,SPRING M6	3	
7-85	30821	NUT,M8xP1.25	4	
7-86	31566	BOLT,M6xP1.0x15	3	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
8-28	70053	SPROCKET COVER	1	
8-59	31097	BOLT, M6xP1.0x10	4	
8-70	70070	ENGINE COVER	1	
8-82	30936	NUT, M6xP1.0	1	
8-83	70076	WASHER	5	
8-86	31566	BOLT, M6xP1.0x15	5	

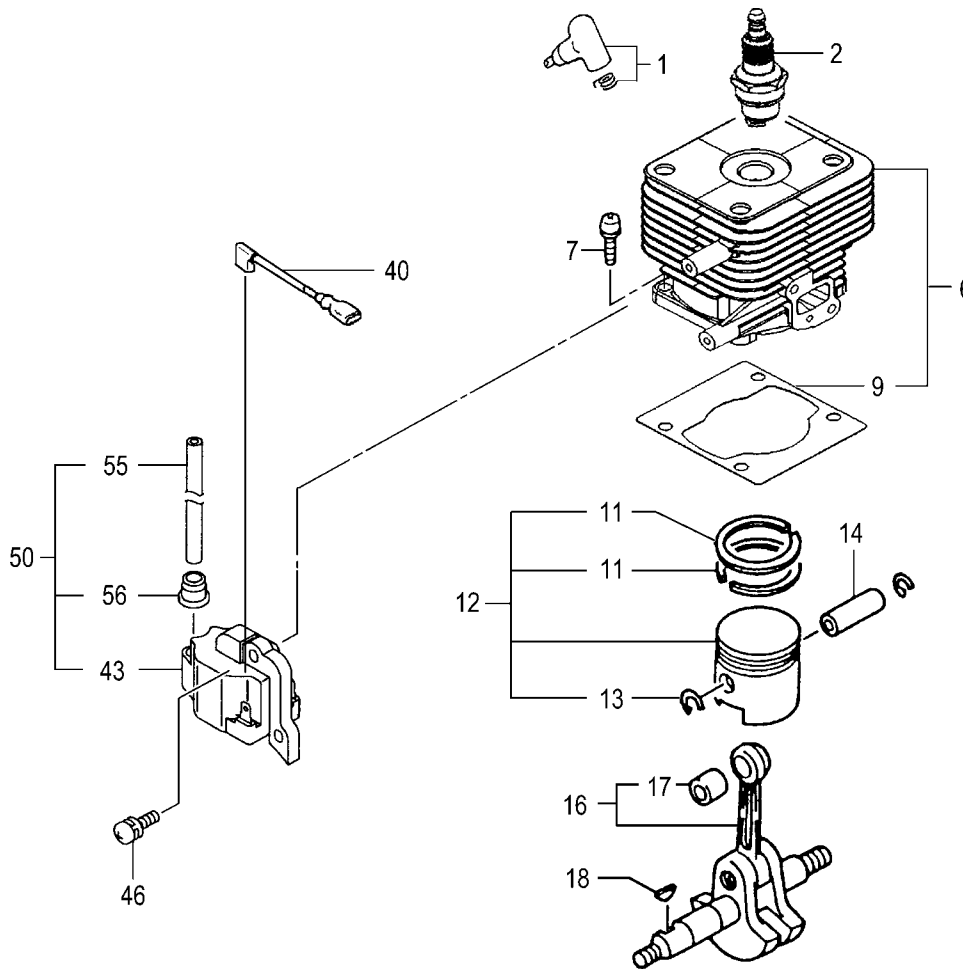


Alternative Counter Sprocket

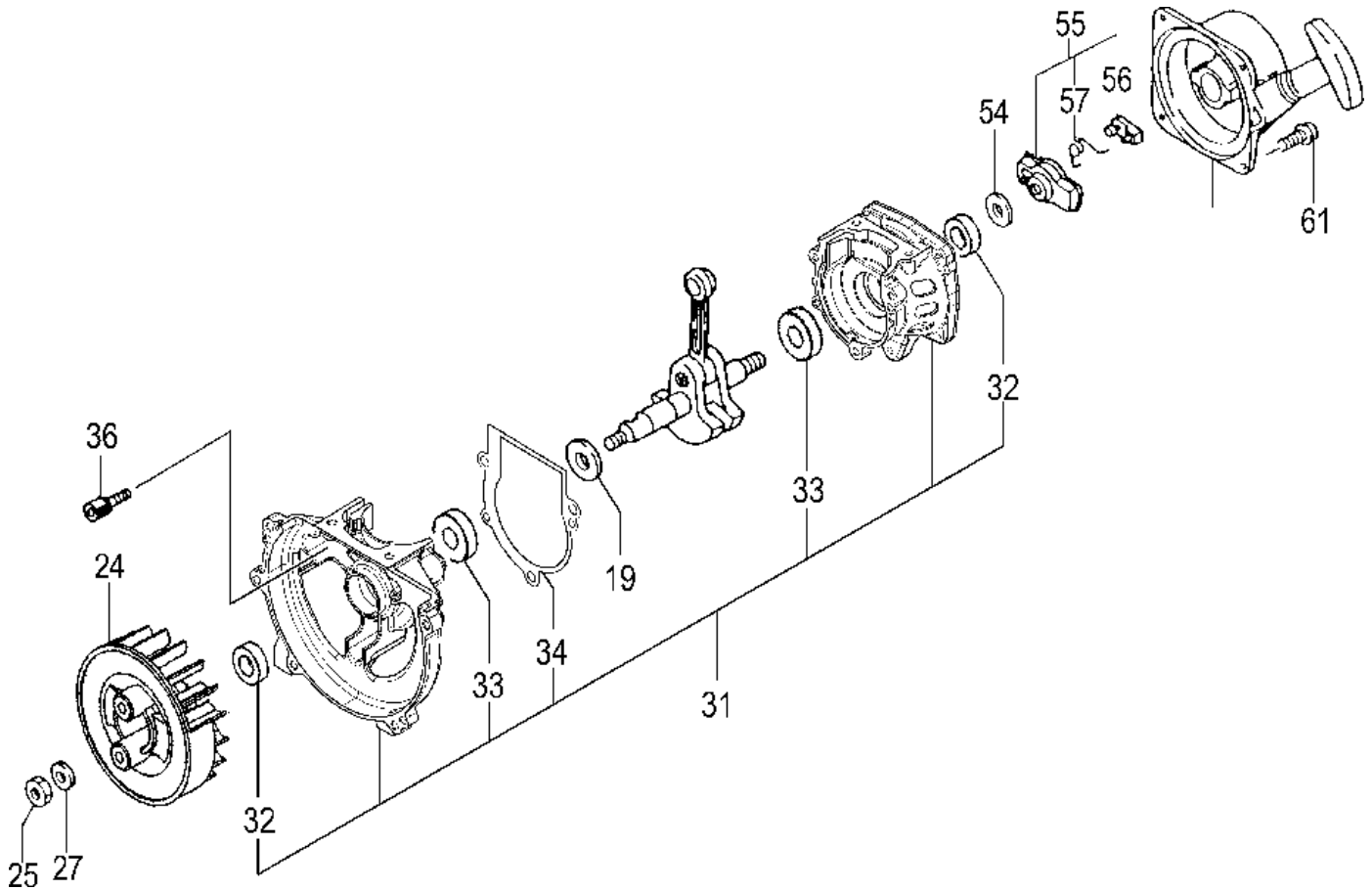
32089 COUNTER SPROCKET, 17 TH (+1)



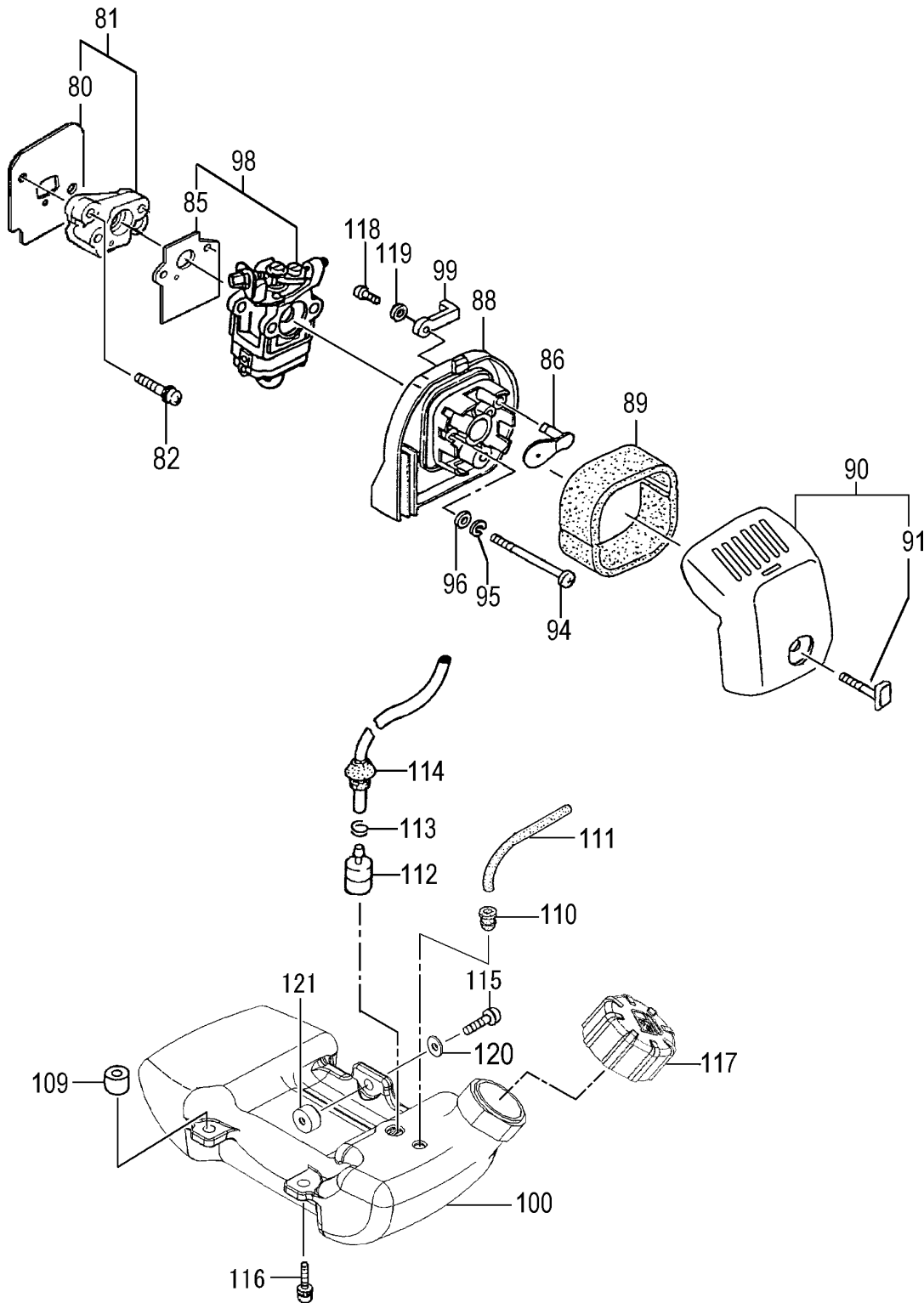
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
9-11	30936	NUT, M6xP1.0	5	
9-23	31197	WASHER	3	
9-24	30830	WASHER, SPRING M6	7	
9-45	70081	BOLT	2	
9-47	70082	HOUSING, ENGINE MOUNTING	1	
9-48	70083	BOLT, M6xP1.0x30	3	
9-49	30836	DRUM, CLUTCH	1	
9-50	70084	GEAR BOX	1	
9-53	32088	COUNTER SPROCKET, 16	1	
9-55	30821	NUT, M8xP1.25	1	
9-62	70086	BOLT	1	
9-63	70087	BOLT	3	
9-65	PF-3300	PureFire Engine, 33cc	1	
9-65	TC-355	Engine, 35cc	1	
9-65	PF-4000	PureFire Engine, 40cc	1	
9-65	TC-4700	Engine, 47cc	1	
9-66	32200	CHAIN, TPK	1	
9-66	32228	CHAIN, 10FT BOX, TPK	Opt	Includes master links. Makes 5 loops
9-66	32229	CHAIN, 100FT ROLL, TPK	Opt	



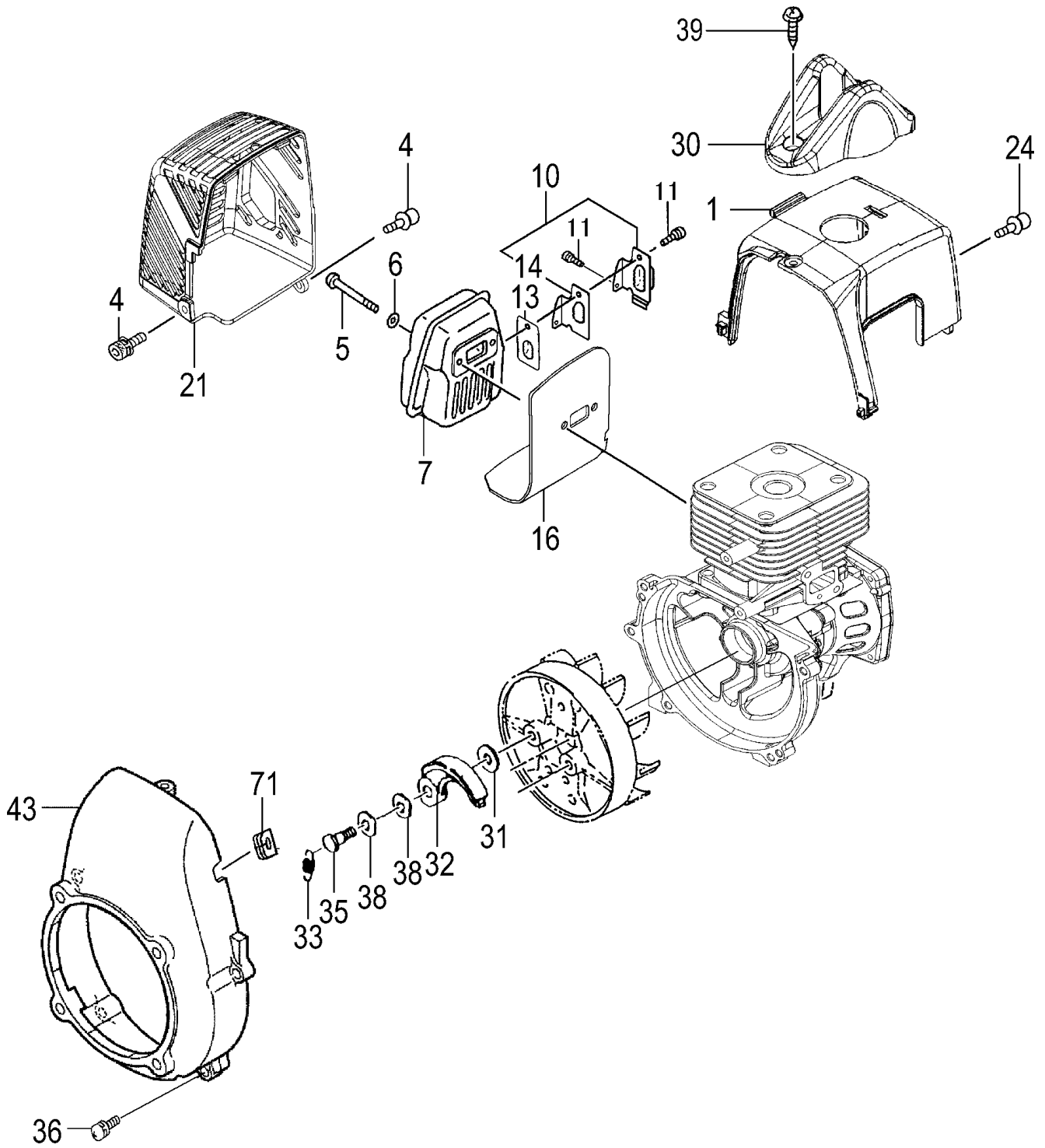
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
1-1	15701570900	CAP, SPARK PLUG, ASSEMBLY	1	
1-2	0181161021	PLUG, SPARK	1	
1-6	0010725090	CYLINDER SET	1	
1-7	99461050164	BOLT, HEX, 5X16, S	4	
1-9	0170725020	GASKET, CYLINDER	1	
1-11	04101730200	RING, PISTON	2	
1-12	0300703091	PISTON SET	1	
1-13	03900000201	CIRCLIP, PISTON PIN	2	
1-14	03701400200	PIN, PISTON	1	
1-16	0460702080	CRANKSHAFT	1	
1-17	99962091325	BEARING, NEEDLE, F-910	1	
1-18	06810100200	KEY, WOODRUFF, 3X13X4.5	1	
1-40	1780725080	CORD, STOP	1	
1-46	99463040154	BOLT, HEX, 4X15, PS	2	
1-50	1672055390	COIL, IGNITION	1	
1-55	1782055320	WIRE, HIGH TENSION, 180L	1	
1-56	56020517200	CAP, RUBBER	1	



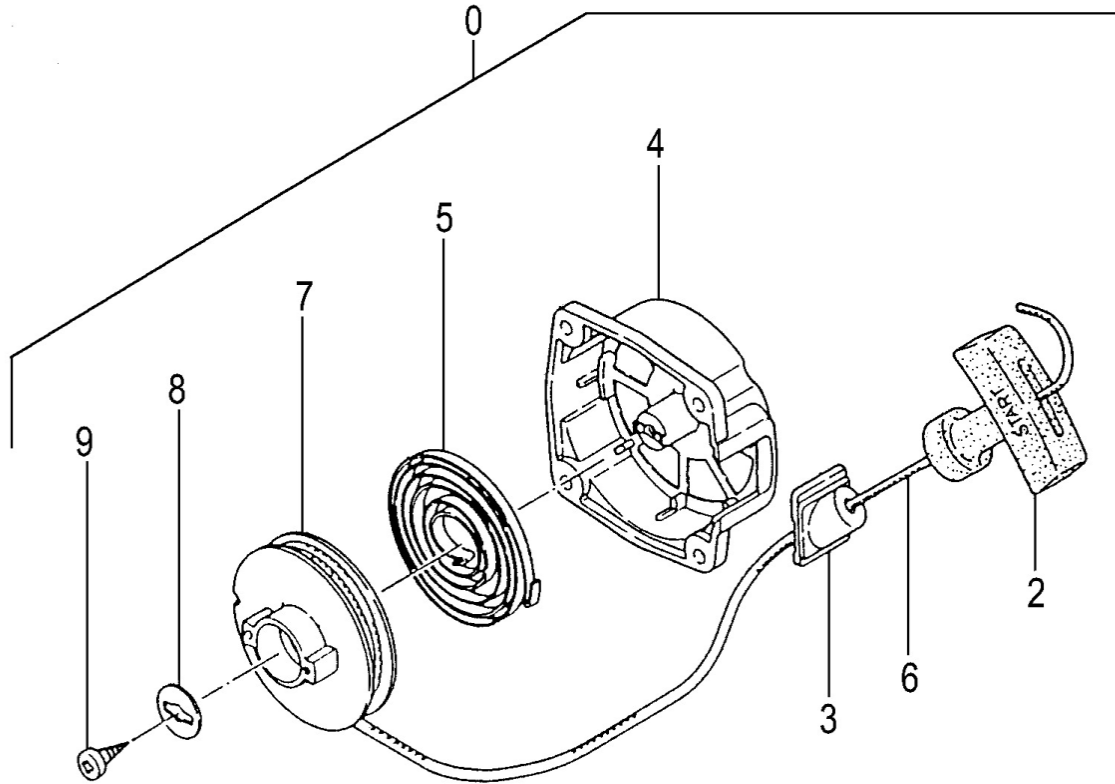
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
2-19	33000200210	SHIM,12.2X19X.10	1	
2-19	33000200220	SHIM,12.2X19X.15	1	
2-19	33000200230	SHIM,12.2X19X.20	1	
2-19	33000200240	SHIM,12.2X19X.30	1	
2-24	1552054980	ROTOR,MAGNETO	1	
2-25	99101080011	NUT,8	1	
2-27	99200080011	WASHER,8	1	
2-31	0720725090	CRANKCASE ASSY	1	Includes bearings, seals and gasket
2-32	99966122240	SEAL,OIL,#12227	2	
2-33	99961600100	BEARING,BALL,#6001	2	
2-34	0900725020	GASKET,CRANKCASE	1	
2-36	99461050164	BOLT,HEX,5X16,S	3	
2-54	99201080011	WASHER,8	1	
2-55	7980166R90	PULLEY,STARTER,ASS'Y	1	
2-56	7880138A20	PAWL,STARTER	1	
2-57	7900162V200	SPRING,PAWL,STARTER	1	
2-61	99464040185	BOLT,HEX,4x18WS	2	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
3-80	4030702021	GASKET,INLET MANIFOLD	1	
3-81	4040702091	INSULATOR SET	1	
3-82	99464050254	BOLT,HEX HOLE,5X25WS	2	
3-85	4020656A200	GASKET	1	
3-86	5280652N22	PLATE,CHOKE,2.0	1	
3-88	4230652N80	BODY,AIR CLEANER	1	
3-89	4460652N20	CLEANER,ELEMENT	1	
3-90	4520304690	COVER,AIR CLEANER ASSY	1	
3-91	4500702480	BOLT,CLEANER COVER	1	
3-94	99051050553	BOLT,HEX,5X55	2	
3-95	99210050012	WASHER,S,5	2	
3-96	99200050011	WASHER,SMALL,5	2	
3-98	4550304590	CARBURETOR SET	1	
3-99	5230652N20	LEVER,CHOKE	1	
3-100	5910725020	TANK	1	
3-109	65900801200	COLLAR	3	
3-110	53432710200	GROMMET,FUEL PIPE	1	
3-111	7000300507	PIPE,FUEL,3X5X75	1	
3-112	6750404280	FILTER,FUEL	1	
3-113	68000731201	CLIP 6.3	1	
3-114	2230162V900	PIPE,FUEL,ASS'Y	1	
3-115	99461050254	BOLT,HEX HOLE,5X25S	1	
3-116	99463050164	BOLT,HEX,5X16,PS	2	
3-117	5950300290	CAP,TANK (BLACK/RED)	1	
3-118	99075040154	SCREW,TAPPING,4X15	1	
3-119	99201040011	WASHER,4	1	
3-120	99201050061	WASHER,5	1	
3-121	6490725020	COLLAR,TANK	1	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
4-1	0160725020	COVER,CYLINDER	1	
4-4	99463050164	BOLT,HEX,5X16,PS	2	
4-5	99053060653	SCREW,HEX,6X65	2	
4-6	99201060011	WASHER,6	2	
4-7	7060725080	MUFFLER	1	
4-10	7340725090	TAIL PIPE	1	
4-11	99436040081	SCREW,4X18WS	2	
4-13	7320725020	ARRESTER,SPARK	1	
4-14	7510725020	GASKET,MUFFLER	1	
4-16	1330725020	SHIELD,HEAT	1	
4-21	7380725020	PROTECTOR,MUFFLER	1	
4-24	99464040185	BOLT,HEX,4x18WS	2	
4-30	2570725020	COVER,PLUG	1	
4-31	35910112203	WASHER,CLUTCH B	2	
4-32	2900138A80	SHOE,CLUTCH	2	
4-33	3420138A20	SPRING,CLUTCH	1	
4-35	3570136U200	BOLT,STEP,CLUTCH	2	
4-36	99464050184	BOLT,HEX,5X18,WS	4	
4-38	99204100030	WASHER,WAVE,10	4	
4-39	99463040154	BOLT,HEX,4X15,PS	1	
4-43	1120703320	CASE,FAN,POLISHED	1	
4-71	20311660200	GROMMET,PRIMARY CORD	1	

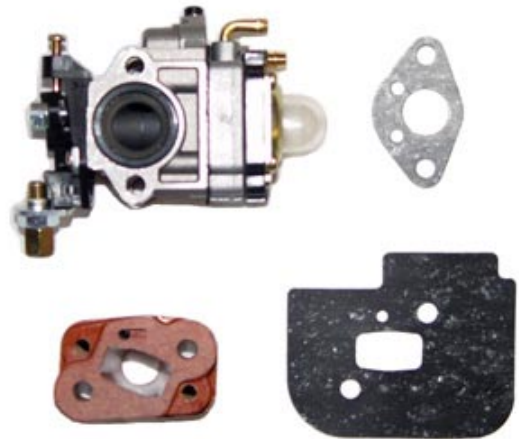
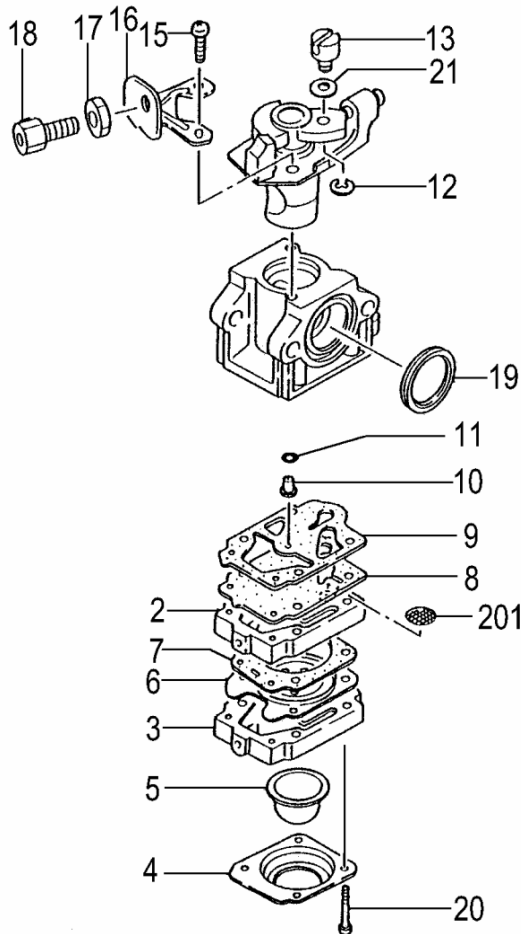


Billet Starter Handles

Part#: Blue - 31352 / Black - 31358

Polished - 31357 / Red - 31356

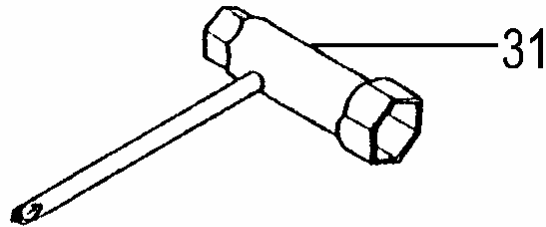
ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
5-0	7620162V900	STARTER,RECOIL ASS'Y	1	
5-2	78501620200	HANDLE,STARTER	1	
5-3	78006150200	GUIDE,ROPE	1	
5-4	77206150200	BODY,RECOIL STARTER	1	
5-5	7790136U200	SPRING,RECOIL	1	
5-6	7830162V200	ROPE,STARTER,3.5X890	1	
5-7	7740162V200	REEL,STARTER ROPE	1	
5-8	8010162V200	WASHER,ROPE REEL	1	
5-9	83900025200	SCREW,SET	1	



33cc HP Carburetor Kit

Part #: 32098

ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
6-2	5752515380	BODY,PUMP	1	
6-3	4422515180	PUMP,PRIMING	1	
6-4	4762515120	COVER,DIAPHRAGM	1	
6-5	44725108200	BULB,PRIMING	1	
6-7	~ ~ ~	GASKET,DIAPHRAGM	1	~ Contained in Carb Repair Kit
6-8	~ ~ ~	DIAPHRAGM,PUMP	1	P/N 650-25124-900
6-9	~ ~ ~	GASKET,PUMP	1	(not available individually)
6-10	5992001W38	JET,MAIN LONG #38	1	
6-11	55025100200	O-RING	1	
6-12	48925100200	RING,STOP	1	
6-13	53925120200	SWIVEL	1	
6-15	51425100200	SCREW,THROTTLE SET	2	
6-16	54425164200	STAY,ADJUST,CABLE	1	
6-17	99101060013	NUT,6	1	
6-18	61425137200	ADJUSTER,CABLE	1	
6-19	4310634C200	GASKET,CLEANER	1	
6-20	5482515120	SCREW,SET	4	
6-21	5492516520	WASHER,THRUST	1	
6-201	57825007200	SCREEN,INLET	1	



ITEM	PART NUMBER	DESCRIPTION	QTY	COMMENTS
7-1	9060725020	DECAL,PF-3300	1	
7-31	8262000080	SPANNER,COMBI,17X19	1	