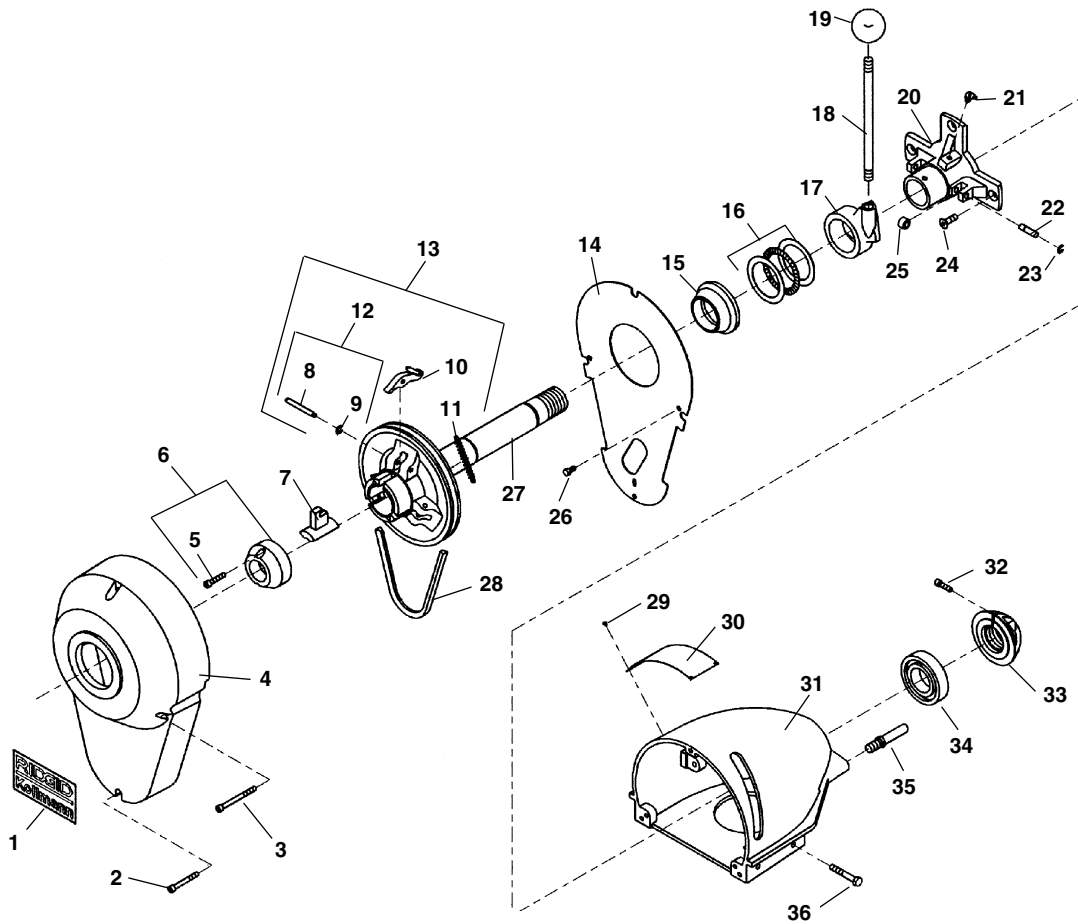


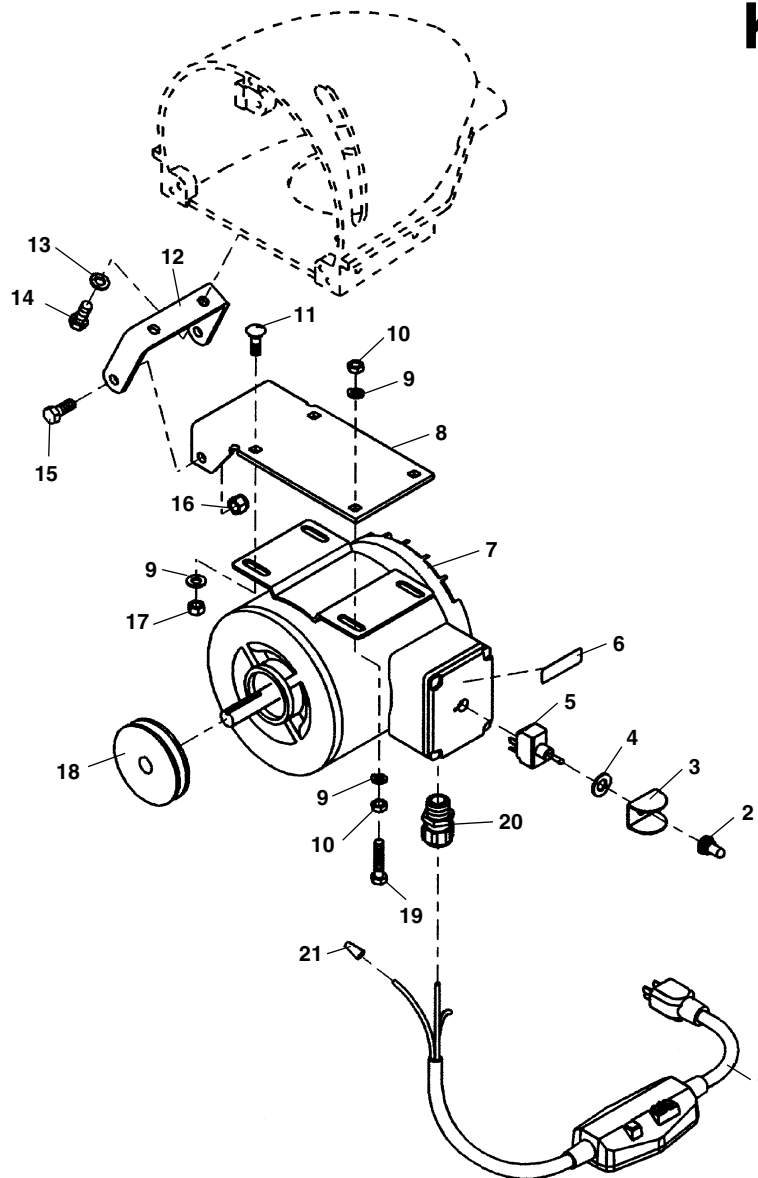
**Main Components**



**NOTE: Order parts by Catalog Number Only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	23657	Label (K-75A)	18	59575	Clutch Handle
	24102	Label (K-75B)	19	59585	Clutch Knob
	23662	Label (K-1500A)	20	23552	Main Bearing
	24097	Label (K-1500B)	20	45247	Main Bearing (SP Models Only)
	45232	Label (SP Models Only)	21	89815	Grease Fittings
2	44510	Screw	22	23592	Pin (2)
3	23652	Screw (3)	23	34175	Retaining Ring (2)
4	23547	Front Guard	24	68875	Screw (3)
5	84425	Screw (2)	25	61015	Roller (2)
6	59500	Nose Piece (Incl. Ref. #29)	26	60265	Screw (2)
7	59330	Jaw Assembly (K-75) 5/8" Cable	27	23562	Pulley & Shaft Assembly
	59325	Jaw Assembly (K-75/K-1500) 7/8" Cable	28	23577	V-Belt
	59320	Jaw Assembly (K-1500) 1 1/4" Cable	29	76730	Screw (6)
8	90105	Pin (3)	30	23632	Warning Label
9	78780	Retaining Ring		45282	Warning Label (SP Models Only)
10	59530	Rocker Arm Set	31	23542	Body
11	60155	Spring (3)	32	60910	Screw
12	60150	Rocker Arm Pin	33	60935	Lock & Adj. Nut (Incl. #2)
13	60145	Rocker Arm Kit	34	60930	Ball Bearing
14	23567	Inside Guard	35	59580	Guide Hose Pin (2)
15	23572	Clutch Cone	36	87405	Screw (4)
16	23677	Thrust Bearing Assembly		43757	Screw (4) (SP Models Only)
17	23557	Clutch Casting			

**Motor Components**

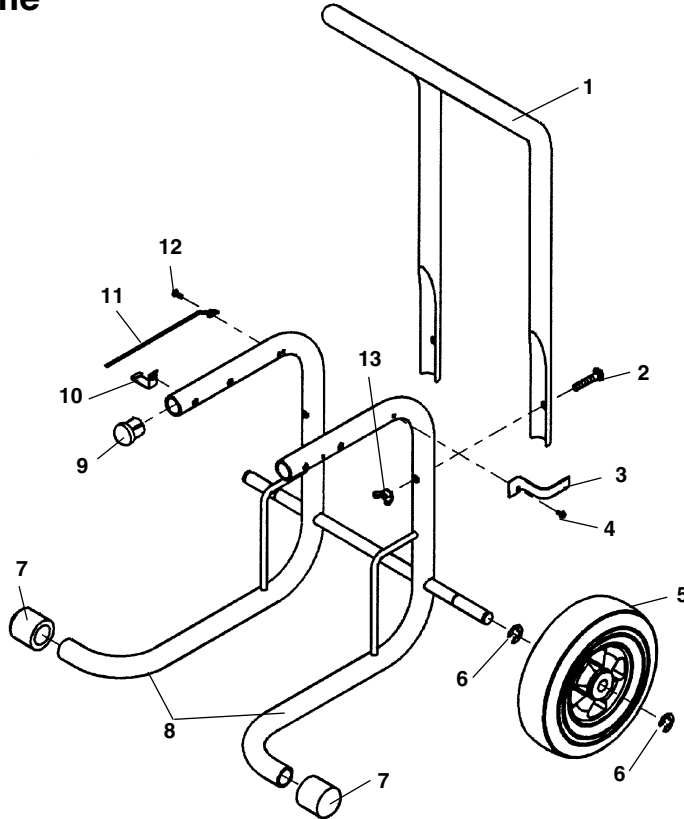


**NOTE: Order parts by Catalog Number Only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	50507	Line Cord w/GFCI	11	96260	Carriage Bolt $\frac{5}{16}$ " - 18 x $\frac{3}{4}$ " (3)
2	23507	Rubber Boot	12	23642	Motor Bracket
3	61490	Switch Guard	13	60085	Lock Washer (2)
4	23512	Rubber Washer	14	60380	Screw (2)
5	23612	Switch	15	59785	Screw (2)
6	23687	FOR-REV Decal	16	43947	Lock Nut $\frac{3}{8}$ " - 16 (2)
7	23517	Motor $\frac{1}{2}$ Hp 120V 60Hz (K-75)	17	60230	Hex Nut $\frac{5}{16}$ " - 18 (3)
	23522	Motor $\frac{3}{4}$ Hp 120V 60Hz (K-1500)	18	23582	Pulley (K-1500)
	50567	Motor $\frac{3}{4}$ Hp 220/240V 50Hz (K-1500)		23587	Pulley (K-75)
8	54582	Motor Table	19	43847	Hex Screw $\frac{5}{16}$ " - 18 x $1\frac{1}{2}$ "
9	60080	Lock Washer $\frac{5}{16}$ " (2)	20	96265	Strain Relief
10	61115	Jam Nut $\frac{5}{16}$ " - 18 (2)	21	44635	Wire Nut

**K-75A  
K-75B  
K-1500A  
K-1500B  
K-1500ASP  
K-1500BSP**

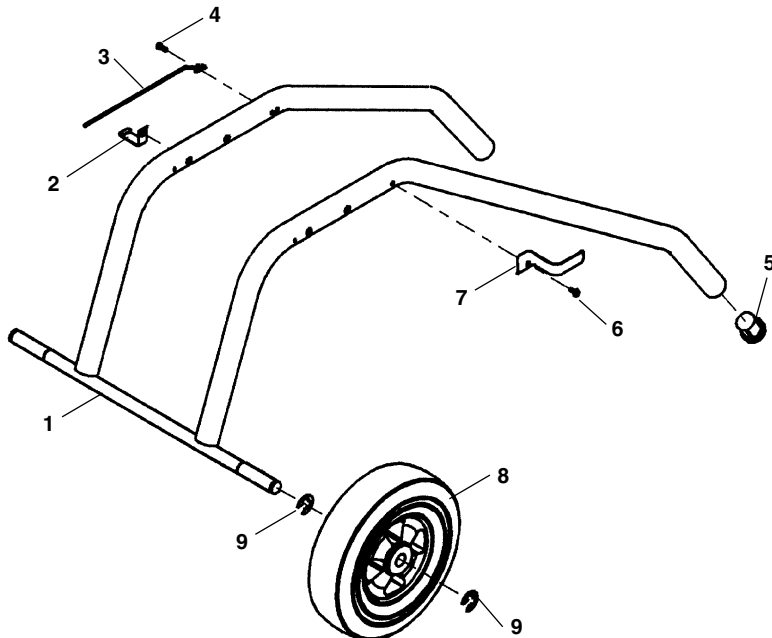
**A Frame**



**NOTE: Order parts by Catalog Number Only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description
1	23537	Handle (Type "A")
2	23617	Bolt (2)
3	61965	Cord Hook w/Screw (2)
4	61500	A-427 Screw (2)
5	23602	Wheel (K-75, K-1500) (2)
6	23597	Wheel (SP Models Only) (2)
7	60050	A-2281 Retaining Ring (4)
8	23607	Leg End Cap (2)
9	23532	Frame Assembly
10	61470	A-394 Rubber Plug (2)
11	23647	Tool Clip Bracket
12	23622	Tool Clip
13	59990	A-2256 Screw
	45217	A-7875 Screw (SP Models Only)
	45385	E-3328 Wing Nut (2)

**B Frame**



Ref. No.	Catalog No.	Description
1	23672	Frame Assembly
2	23647	Tool Clip Bracket
3	23622	Tool Clip
4	59990	A-2256 Screw
5	45217	A-7875 Screw (SP Models Only)
6	61470	A-394 Rubber Plug (2)
7	61500	A-427 Screw (2)
8	61965	Cord Hook w/Screw (2)
9	23602	Wheel (K-75, K-1500) (2)
	23597	Wheel (SP Models Only) (2)
	60050	A-2281 Retaining Ring (4)