

This exploded view diagram illustrates the assembly of a vacuum cleaner. The components are numbered as follows:

- Motor and Drive Assembly:** Includes the motor (20), drive pulley (21), and various gears and shafts (22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74).
- Roller and Suction Head Assembly:** Includes the roller (10), roller bracket (11), roller pulley (12), roller shaft (13), roller housing (14), roller cover (15), roller cap (16), roller nut (17), roller bolt (18), roller pin (19), roller spring (20), roller switch (21), roller button (22), roller lever (23), roller arm (24), roller plate (25), roller plate screw (26), roller plate nut (27), roller plate washer (28), roller plate gasket (29), roller plate seal (30), roller plate O-ring (31), roller plate pin (32), roller plate clip (33), roller plate screwdriver (34), roller plate wrench (35), roller plate pliers (36), roller plate nut driver (37), roller plate pin driver (38), roller plate clip driver (39), roller plate screwdriver bit (40), roller plate wrench bit (41), roller plate pliers bit (42), roller plate nut driver bit (43), roller plate pin driver bit (44), roller plate clip driver bit (45), roller plate screwdriver bit (46), roller plate wrench bit (47), roller plate pliers bit (48), roller plate nut driver bit (49), roller plate pin driver bit (50), roller plate clip driver bit (51), roller plate screwdriver bit (52), roller plate wrench bit (53), roller plate pliers bit (54), roller plate nut driver bit (55), roller plate pin driver bit (56), roller plate clip driver bit (57), roller plate screwdriver bit (58), roller plate wrench bit (59), roller plate pliers bit (60), roller plate nut driver bit (61), roller plate pin driver bit (62), roller plate clip driver bit (63), roller plate screwdriver bit (64), roller plate wrench bit (65), roller plate pliers bit (66), roller plate nut driver bit (67), roller plate pin driver bit (68), roller plate clip driver bit (69), roller plate screwdriver bit (70), roller plate wrench bit (71), roller plate pliers bit (72), roller plate nut driver bit (73), roller plate pin driver bit (74).
- Accessories:** Includes the power cord (1), power switch (2), power button (3), power lever (4), power arm (5), power plate (6), power plate screw (7), power plate nut (8), power plate washer (9), power plate seal (10), power plate O-ring (11), power plate pin (12), power plate clip (13), power plate screwdriver (14), power plate wrench (15), power plate pliers (16), power plate nut driver (17), power plate pin driver (18), power plate clip driver (19), power plate screwdriver bit (20), power plate wrench bit (21), power plate pliers bit (22), power plate nut driver bit (23), power plate pin driver bit (24), power plate clip driver bit (25), power plate screwdriver bit (26), power plate wrench bit (27), power plate pliers bit (28), power plate nut driver bit (29), power plate pin driver bit (30), power plate clip driver bit (31), power plate screwdriver bit (32), power plate wrench bit (33), power plate pliers bit (34), power plate nut driver bit (35), power plate pin driver bit (36), power plate clip driver bit (37), power plate screwdriver bit (38), power plate wrench bit (39), power plate pliers bit (40), power plate nut driver bit (41), power plate pin driver bit (42), power plate clip driver bit (43), power plate screwdriver bit (44), power plate wrench bit (45), power plate pliers bit (46), power plate nut driver bit (47), power plate pin driver bit (48), power plate clip driver bit (49), power plate screwdriver bit (50), power plate wrench bit (51), power plate pliers bit (52), power plate nut driver bit (53), power plate pin driver bit (54), power plate clip driver bit (55), power plate screwdriver bit (56), power plate wrench bit (57), power plate pliers bit (58), power plate nut driver bit (59), power plate pin driver bit (60), power plate clip driver bit (61), power plate screwdriver bit (62), power plate wrench bit (63), power plate pliers bit (64), power plate nut driver bit (65), power plate pin driver bit (66), power plate clip driver bit (67), power plate screwdriver bit (68), power plate wrench bit (69), power plate pliers bit (70), power plate nut driver bit (71), power plate pin driver bit (72), power plate clip driver bit (73), power plate screwdriver bit (74).

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Ref #	Part #	Description	Qty	Context	Note
1	0213532		1		
2	0213451		1		
3	0213426		3		
4	0213416		1		
5	0213461		4		
6	0213422		2		
7	83009	WASHER- Lock, Split Type 1/4" Dia.	4		
8	806813	SCREW-Machine Hex Hd. (1/4-20 X 1/2")	4		
9	JA400108	USE 80052	4		
10	0213428		4		
11	0213477		1		
12	0213425		1		
13	0213518		2		
14	0213402		1		
15	0213516		1		
16	0213408		1		
17	0213447		1		
18	0213424		1		
19	0213503		1		
20	0213522		2		
21	0213531		1		
22	0213530		1		
23	0213429		4		
24	0213521		2		
25	0213505		2		
26	0213464		1		
27	0213448		1		
28	0213440		2		
29	0213434		2		
30	0213411		1		
31	0213438		8		
32	0213502		2		
33	0213430		2		
34	0213421		2		
35	0213419		2		
36	0213433		6		
37	0213468		1		
38	0213523		1		
39	0213465		2		
40	0213418		2		
41	0213514		2		

Ref #	Part #	Description	Qty	Context	Note
42	0213462		1		
43	0213528		1		
44	0213509		4		
45	0213506		2		
46	0213437		12		
47	0213527		1		
48	0213510		1		
49	0213512		1		
50	0213511		1		
51	0213508		1		
52	0213414		1		
53	0213442		1		
54	0213529		1		
55	0213517		1		
56	0213406		1		
57	0213444		2		
58	0213441		2		
59	0213443		4		
60	0213513		4		
61	0213515		1		
62	0213436		2		
63	0213420		1		
64	0213501		1		
65	0213504		1		
66	0213469		2		
67	0213407		2		
68	0213507		1		
69	0213483		1		
70	0213484		2		
71	0213715		1		
72	0213471		1		
73	0213524		1		
74	0213520		2		