

This diagram illustrates the exploded view of a vacuum cleaner, showing the following components and their assembly sequence:

- Motor and Drive Assembly:** Includes the motor (19), drive pulley (20), and various gears and bearings (12, 13, 14, 15, 16, 17, 18, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100).
- Roller and Suction Assembly:** Includes the roller (11), suction tube (1), and various rollers and bearings (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100).
- Accessories:** Includes the power cord (1), power switch (2), and various connectors and components (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100).

Rendered by LeadVenture, Inc.

Ref #	Part #	Description	Qty	Context	Note
1	0213532		1		
2	0213451		1		
3	0213426		1		
4	0213416		1		
5	0213461		4		
6	0213422		2		
7	83009	WASHER- Lock, Split Type 1/4" Dia.	4		
8	806813	SCREW-Machine Hex Hd. (1/4-20 X 1/2")	4		
9	JA400108	USE 80052	4		
10	0213428		4		
11	0213477		1		
12	0213425		1		
13	0213518		2		
14	0213402		1		
15	0213516		1		
16	0213408		1		
17	0213447		1		
18	0213424		1		
19	0213503		1		
20	0213522		2		
21	0213531		1		
22	0213530		1		
23	0213429		4		
24	0213521		2		
25	0213505		2		
26	0213464		1		
27	0213448		1		
28	0213440		2		
29	0213434		2		
30	0213411		1		
31	0213438		8		
32	0213502		2		
33	0213430		2		
34	0213421		2		
35	0213419		2		
36	0213433		6		
37	0213468		1		
38	0213523		1		
39	0213465		2		
40	0213418		2		
41	0213514		2		

Ref #	Part #	Description	Qty	Context	Note
42	0213462		1		
43	0213528		1		
44	0213509		4		
45	0213506		2		
46	0213437		12		
47	0213527		1		
48	0213510		1		
49	0213512		1		
50	0213511		1		
51	0213508		1		
52	0213414		1		
53	0213442		1		
54	0213529		1		
55	0213517		1		
56	0213406		1		
57	0213444		2		
58	0213441		2		
59	0213443		4		
60	0213513		4		
61	0213515		1		
62	0213436		2		
63	0213420		1		
64	0213501		1		
65	0213504		1		
66	0213469		2		
67	0213407		2		
68	0213507		1		
72	0213471		1		
73	0213524		1		
74	0213520		2		