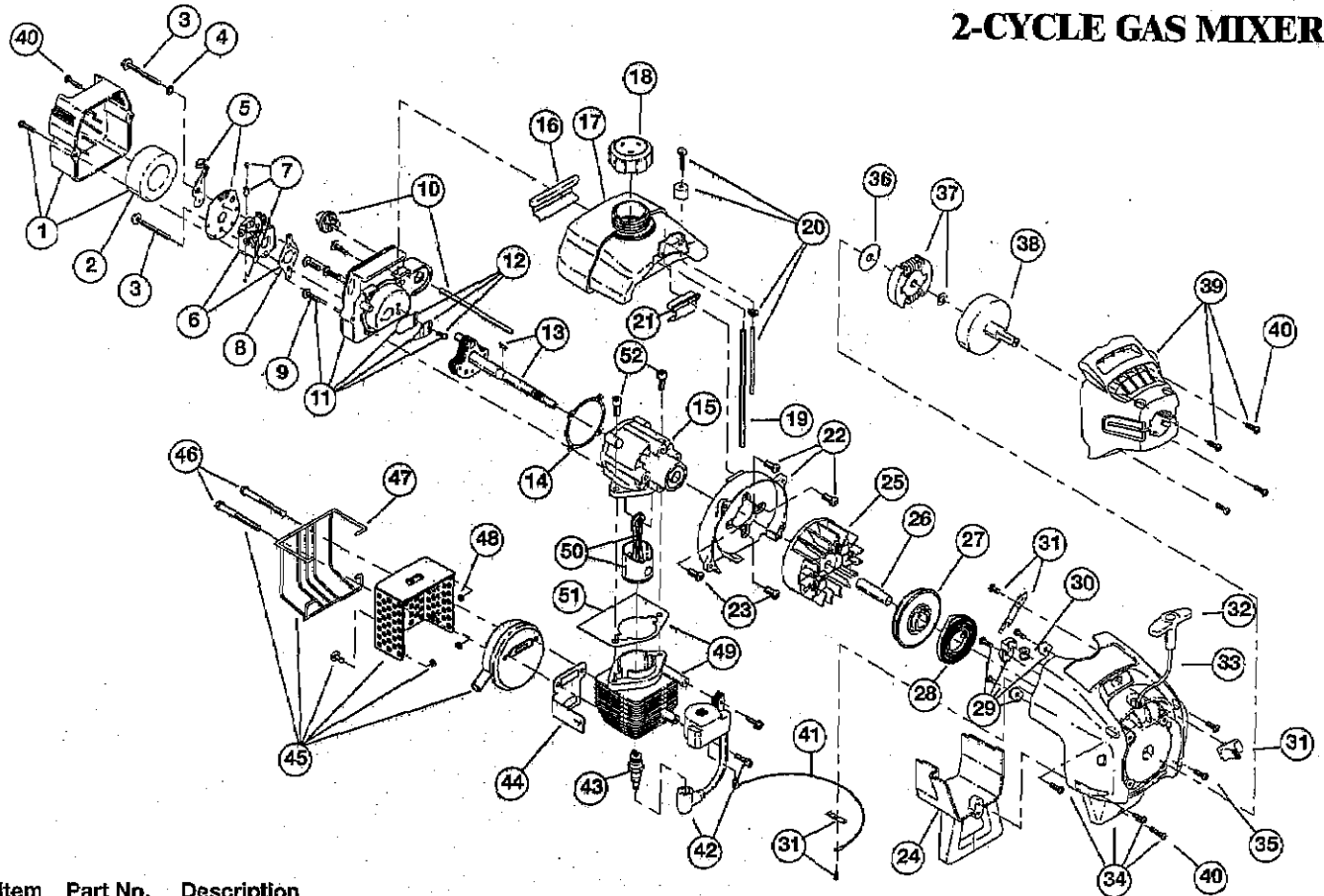


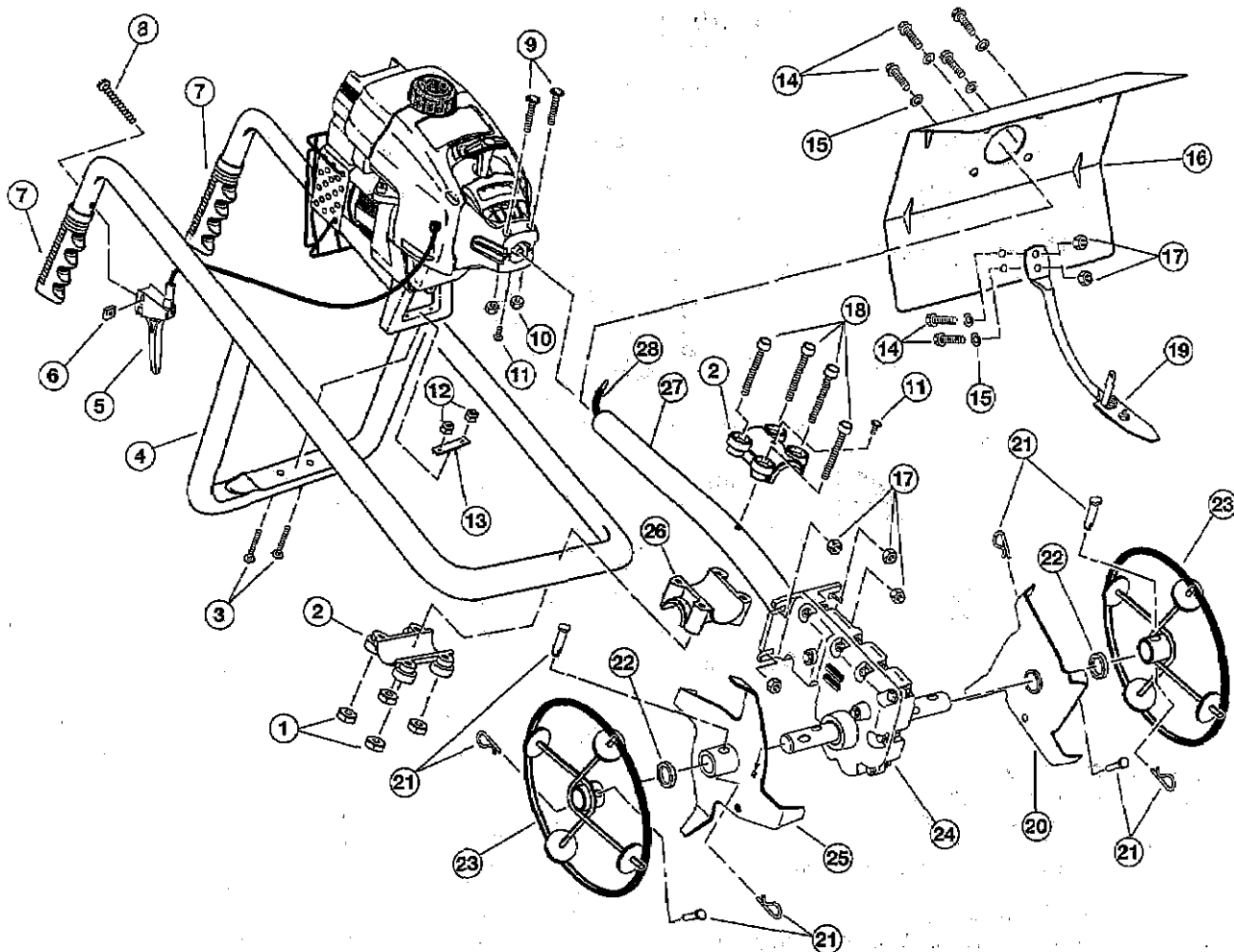
# ENGINE PARTS - MODEL GM2000 2-CYCLE GAS MIXER



Item	Part No.	Description	Item	Part No.	Description
1	180349	Carburetor/Air Cleaner Cover Assembly (includes 2)	35	181862	Housing Screw
2	180350	Air Cleaner Filter	36	181074	Clutch Washer
3	180351	Carburetor Mounting Screw Assembly	37	181445	Clutch Rotor Assembly
4	180352	Wavey Washer	38	153592	Clutch Drum Assembly
5	180353	Choke Lever and Plate	39	181854	Clutch Cover Assembly
6	181675	Carburetor Assembly W/Limiter Caps (includes 20)	40	181345	Cover Screw
7	682048	Throttle Adjustment Assembly (Walbro)	41	180036	Wire Lead
7	180092	Throttle Adjustment Assembly (Zama)	42	683390	Module Assembly
8	610675	Carburetor Gasket	43	610311	Spark Plug
9	181860	Carb Mount Screw	44	180980	Exhaust Gasket
10	181558	Primer and Hose Assembly	45	181572	Muffler Assembly (includes 44 & 46-48)
11	180354	Carb Mount Assembly	46	684197	Muffler Mounting Bolt Assembly
12	684451	Reed Assembly	47	976246-001	Muffler Guard
13	181498	Power Shaft Assembly	48	641180-001	Push Nut
14	612115	Carburetor Mount Gasket	49	180063	Cylinder Assembly (includes 52)
15	180026	Crank Case Service Assembly (includes 13)	50	684449	Piston and Rod Assembly
16	612134	Rear Mounting Pad	51	610674	Cylinder Gasket
17	181438	Fuel Tank Assembly (includes 18-20)	52	181670	Cylinder Bolt
18	181559	Fuel Cap Assembly	*	180011	Engine Gasket Kit
19	181168	Fuel Return Line	*	180602	O.E.M. Carburetor Repair Kit (Walbro)
20	682039	Fuel Line Assembly	*	180090	O.E.M. Carburetor Repair Kit (Zama)
21	145308	Front Mounting Pad	*	181069	Gasket Diaphragm Repair Kit (Walbro)
22	153520	Shroud Assembly	*	180091	Gasket Diaphragm Repair Kit (Zama)
23	181861	Shroud Screw	*	180530	Piston Ring
24	181905	Shroud Extension and Stand with Holes	*	180027	Short Block Assembly (includes 13, 15, 43, 49-52)
25	180929	Flywheel Assembly	*	610676	Flywheel Key
26	181065	Spacer	*	181501	Starter Housing Screw Set
27	181597	Recoil Pulley Assembly	*	181878	Carburetor Limiter Cap Set (Walbro)
28	613102	Recoil Spring	*	181562	Carburetor Limiter Cap Set (Zama)
29	181441	Pulley Retainer Assembly	*	610309	Crankcase Seal
30	611061	Rope Guide	*	181599	Clutch Springs (Qty. 2)
31	181442	Switch Assembly (includes 42)	*		Not Shown
32	181079	Pull Handle			
33	613103	Rope			
34	181443	Starter Housing Assembly (includes 27-34 & 42)			

# HANDLE, GEARBOX AND MIXER PARTS - MODEL GM2000

## 2-CYCLE GAS MIXER



Item	Part No.	Description
1	181815	Hex Nut (Qty. 4)
2	975590-001	Outer Handle Bracket (Qty. 2)
3	614658-009	#8-32 Screw (Qty. 2)
4	975596-001	Handle
5	975592-001	Throttle Assembly
6	709863-006	Square Nut
7	975595-002	Grip (Qty. 2)
8	607067-010	#10-24 Screw
9	181799	#10-24 Screw (Qty. 2)
10	181810	Hex Nut (Qty. 2)
11	145569	#8-32 Screw (Qty. 2)
12	703477-006	#8-32 Hex Nut (Qty. 2)
13	975477-001	Plate
14	975585-001	Screw (Qty. 6)
15	706382-815	Washer (Qty. 6)
16	975483-002	Guard
17	703477-057	1/4-20 Hex Nut (Qty. 6)
18	621644-007	#1/4-20 Screw (Qty. 4)

Item	Part No.	Description
19	975488-001	Drag Bar
20	975485-001	Left Injier Tine
21	147472	Tine Fastener Assembly - Pin with Clip (Qty. 4)
22	981712-001	Spacer (Qty. 2)
23	981268-001	Outer Tine (Qty. 2)
24	981587-001	Gearbox with Flexible Drive Shaft
25	975484-001	Right Injier Tine
26	975589-001	Inner Handle Bracket
27	181906	Drive Shaft Housing
28	181907	Flex Drive Shaft
*	972000-658	Owner's Manual

### Standard Accessories

- \* 147541 Ryobi 2-Cycle Oil (4 oz. bottles)
- \* 981688-001 Mixing Tub

\* Items Not Shown