







Item	Glue	Tightening torque
2	Loctite 243	9.7 N.m 7.1 ft.lbs
3	Loctite 243	4.9 N.m 3.6 ft.lbs
29	Loctite 243	9.7 N.m 7.1 ft.lbs
22	Loctite 222	60 N.m 44 ft.lbs
42	Loctite 223	9.7 N.m 7.1 ft.lbs
43	Loctite 243	2 N.m 1.45 ft.lbs
52	Loctite 243	1.2 N.m 0.9 ft.lbs
65		30 N.m 22 ft.lbs

	8950900063	Warning Label
	6159923680	Product Instructions
	6159923670	Safety Information

Ref	CP Part No.	Description	Q'ty
A	6155657600	Housing small part kit	
41		Washer	4
42		Screw	4
52		Screw	4
66		O-ring	1
67		Bearing roller	1
B	6154702020	Gear box small part kit	
1		Circlip	1
2		Screw	1
3		Screw	4
10		Circlip	1
11-13-23		Ball	6
24		Spring	4
29		Screw	5
C	6153993610	Housing service kit	
39		Gasket	1
48		Spring	1
49		Retainer pin	1
54		O-ring	1
56		O-ring	1
60		Filter	1
61		Filter	1
D	6153993830	Motor service Kit	
31-36		Ball bearing	2
37		Key	1
38	6154340760	Rotor Blade (Set of 6)	1
E	6151431890	Reverse valve complete	
46	6153101150	Push button	1
52		Screw	1
47	6153101130	Reverse knob	1
48		Spring	1
49		Retainer pin	1
50	6151431900	Valve pin	1
51		Reversing valve	1
53		Liner	1
54		O-ring	1
55	6152611140	Washer	1
56		O-ring	1
67		Bearing roller	1

Ref	CP Part No.	Description	Q'ty
F	6155740980	Silencer complete	
57		O-ring	1
58		Silencer	1
59		Net	1
60		Filter	1
61		Filter	1
62		Circlip	1
63		Cover	1
64		Net	1
G	6155483040	Adapter complete	
65		Adapter	1
66		O-ring	1
H	6152110930	Cover Kit	
43		Screw	4
44		Cover	1
I	6152510260	Square drive complete	
4		Square drive	1
2		Screw	1
J	6154702070	Gear rim complete	
5		Gear rim	1
6		Plain bearing	1
7	6154702010	Gear rim	1
9	6154702030	Planetary gear complete	1
8	6155657610	Housing	1
12	6154702040	Planetary gear comp.	1
19	6156351200	Pin	1
14-16	6152611110	Washer	2
15	6154702050	Planetary gear complete	1
17	6154702060	Planetary gear complete	1
18	6152611120	Washer	1
20	6154900590	Sun wheel	1
21	6154201830	Plate	1
22	6156584330	Ring	1
23	6153933580	Motor Housing	1
25	6152611130	Washer	1
26	6157531050	Ball bearing	1
27	6155483000	Plate	1
28	6156562580	Gasket	1
32-35	6154201820	End Plate	2
33	6154001770	Cylinder	1
34	6154261400	Rotor	1
40	6155657550	Back plate	1

Recommended Accessories

S type reaction arm 6158131820		Square braket 6158131910		Sliding drive 6158131880		Suspension yoke 6158131790		Steel space bar 6158131850	
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