


Index No.	Part No.	Description	Qty.	Index No.	Part No.	Description	Qty.
1	5412102936	Housing Cover	1	<b>J</b>	<b>8940170572</b>	<b>Bevel No.1 Bearing Kit</b>	
7	5412102941	Housing	1	21		Bearing Case	1
8	5412102942	Housing Lower Cover	1	48		Ball Bearing	1
9	5412051577	Rotor	1	49		Ball Bearing	1
10	5412051579	Rotor Brake	5	<b>K</b>	<b>8940170586</b>	<b>Bevel No.2 Service Kit</b>	
11	5412051580	Cylinder	1	33		Bearing Holder	1
16	5412051615	Felt Ring	1	50		Ball Bearing	1
30	5412102943	No.1 Gear Case	1	51		Ball Bearing	1
31	5412051620	Gear Case Cover	1	<b>L</b>	<b>8940170587</b>	<b>Bevel No.3 Service Kit</b>	
38	5412051901	Socket Nut	1	17		Bearing Spacer	1
71	5412055400	Plug	1	19		Washer	1
72	5412051559	Throttle Valve Handle	1	20		Washer	1
76	5412070541	Throttle Valve Cover (NPT)	1	32		Thrust Washer	1
77	5412051342	Throttle Valve Stem	1	52		Thrust Bearing	1
<b>A</b>	<b>8940170563</b>	<b>Reverse Kit</b>		53		Needle Bearing	2
2		Reverse Valve Bushing	1	54		Needle Bearing	2
3		Reverse Valve Washer	1	<b>M</b>	<b>8940170575</b>	<b>Screw Kit</b>	
4		Reverse Valve	1	40		Hexagon Nut	4
5		Reverse Valve Sheet	1	43		Half-Cut Head Bolt	2
81		Reverse Valve Rod	1	44		Half-Cut Head Bolt	2
82		Reverse Valve Lever	1	59		Cap Screw	6
83		Small Screw	1	60		Cap Screw	4
88		Needle Rollor	1	61		Screw	4
89		"O" Ring	2	62		Spring Washer	4
<b>B</b>	<b>8940170564</b>	<b>Upper Plate Kit</b>		63		Spring Washer	6
12		Spring Pin	1	64		Spring Washer	4
13		Cylinder Upper Plate	1	65		Spring Washer	4
46		Ball Bearing	1	<b>N</b>	<b>8940170576</b>	<b>Throttle Valve Kit</b>	
55		Pin	1	73		Throttle Valve	1
<b>C</b>	<b>8940170565</b>	<b>Lower Plate Kit</b>		74		Throttle Valve Rod	1
12		Spring Pin	1	75		Throttle Valve Sheet	1
14		Cylinder Lower Plate	1	79		Throttle Valve Stem Nut	1
47		Ball Bearing	1	80		Throttle Valve Handle Band	1
<b>D</b>	<b>8940170582</b>	<b>Bearing Cover Kit</b>		84		Small Screw (B)	1
15		Bearing Cover	1	85		Throttle Handle Step	1
61		Screw	4	86		Throttle Valve Handle Spring	1
64		Spring Washer	4	87		Guide Rollor	1
<b>E</b>	<b>8940170583</b>	<b>No.1 Pinion Gear Kit</b>		90		"O" Ring	2
22		No.1 Pinion	1	<b>O</b>	<b>8940170588</b>	<b>MT. Socket Kit</b>	
23		No.1 Gear	1	37		MT. socket	1
<b>F</b>	<b>8940170584</b>	<b>No.2 Pinion Gear Kit</b>		70		Key	1
24		No.2 Pinion	1	<b>P</b>	<b>8940170589</b>	<b>No.2 Gear Spindle Kit</b>	
25		No.2 Gear	1	39		No.2 Gear Spindle	1
26		No.3 Pinion	1	56		Spring Pin	1
27		No.3 Gear	1	<b>Q</b>	<b>8940170590</b>	<b>Feed Kit</b>	
<b>G</b>	<b>8940170585</b>	<b>Bevel Kit</b>		34		Feed Screw	1
28		Bevel Pinion	1	35		Feed Sleeve	1
29		Bever Gear	1	36		Feed Sleeve Nut	1
<b>H</b>	<b>8940170570</b>	<b>Exhaust Kit</b>		57		Spring Pin	1
18		Exhaust Cover	1	<b>R</b>	<b>8940170580</b>	<b>Tune-up Kit</b>	
45		Exhaust Cover Holder	1			include 10, 41, 42, 58, 89, 90	
58		"O" Ring	1	<b>S</b>	<b>8940170591</b>	<b>Small Parts Kit</b>	
60		Cap Screw	4			include 6, 55, 56, 57, 66, 67, 68, 69, 70, 78, 83, 88	
62		Spring Washer	4				
<b>I</b>	<b>8940170571</b>	<b>Packing Kit</b>					
41		Packing (A)	1				
42		Packing (B)	1				
					6159948740	Safety instructions	1
					8940170288	Operator's manual	1
					5412060277	Warning Label	1