

Assembly instructions


Parts #	Tightening torque	Dir.	Glue
01 - 09	7,3 ft.lb - 10 Nm	↷	Loctite 222
09 - 40	22 ft.lb - 30Nm	↷	

Item No	CP No	Description	Q'ty
A	2050552203	INLET KIT	
1		AIR INLET	1
2		DEFLECTOR	1
3		GASKET	1
B	2050552213	THROTTLE KIT	
4		SPRING	1
5		VALVE	1
6		VALVE SEAT	1
7		SPACER	1
C	2050552223	TRIGGER Kit	
10		DOWEL PIN	1
11		O-RING	2
12		VALVE BUSH	1
13		O-RING	1
14		VALVE STEM	1
15		TRIGGER	1
16		SPRING PIN	1
D	2050552233	ROTOR BLADE KIT (set of 5 pcs)	
21		ROTOR BLADE	5
E	2050552243	REAR PLATE KIT	
17		RETAINER	1
18		BALL BEARING	1
19		REAR PLATE	1
22		PIN	2
F	2050552253	FRONT PLATE KIT	
22		PIN	2
24		O-RING	1
25		FRONT PLATE	1
26		BALL BEARING	1

Item No	CP No	Description	Q'ty
G	2050552283	NEEDLE KIT	
32		NEEDLE	18
31		PIN	2
H	2050552263	GEARBOX ASSY (500 RPM)	
29		GEAR CAGE	1
I	2050552273	PINION GEAR KIT 500RPM	
30		PINION GEAR	2
G	2050552283	NEEDLE KIT	1
J	2050552293	GEARBOX ASSY (900 RPM)	
29		GEAR CAGE	1
K	2050552303	PINION GEAR KIT 900RPM	
30		PINION GEAR	2
46		PINION GEAR	1
G	2050552283	NEEDLE KIT	1
L	2050552313	GEARBOX ASSY FRONT	
37		GEAR CAGE	1
M	2050552323	PINION GEAR KIT FRONT	
30A		PINION GEAR	1
G	2050552283	NEEDLE KIT	1
N	2050552363	BEARING KIT Gear box	
27		BALL BEARING	3
39		BALL BEARING	1
O	2050552373	BEARING KIT motor	
18		BALL BEARING	1
26		BALL BEARING	1

Item No	CP No	Description	Q'ty
P	2050552333	TUNE UP KIT	1
3		GASKET	1
6		VALVE SEAT	1
7		SPACER	1
8		SILENCER	1
11		O-RING	2
13		O-RING	1
17		RETAINER	1
21	2050552233	ROTOR BLADE KIT (set of 5 pcs)	1
24		O-RING	1
Q	2050552343	SMALL PARTS KIT	1
40-1		CHUCK SPACER	1
10		DOWEL PIN	1
16		SPRING PIN	1
22		PIN	2
28		WASHER	4

Item No	CP No	Description	Q'ty
9	2050552383	HOUSING	1
23	2050552393	CYLINDER	1
20	2050552403	ROTOR 900 RPM	1
20	2050552413	ROTOR 500RPM	1
33	2050552623	GEARED RING CAGE	1
34	2050552423	GEARED RING	1
36	2050552433	RING GEAR CAGE	1
35	2050552443	C-RING	1
40	2050552453	GEARED RING CAGE LOW SPEED	1
42	2050552463	HANDLE FIXTURE	1
43	2050552473	HANDLE	1
44	2050552483	CHUCK SCREW	1
	6158727980	WARNING LABEL	

	2050552563	EC declaration
	6159948740	Safety instructions
	2050552553	Operator's manual

Recommended accessories

Chuck 3/8" capacity (10mm)

Keyless chuck : 2050502063

Chuck + key: C142408

Key for 3/8" chuck (10mm)

CA050120

Chuck 1/2" capacity (13mm)

Keyless chuck: 2050502073

Chuck + key: S066095

Key for 1/2" chuck (13mm)

CA050122