



Assembly instructions

Parts #	Tightening torque	Dir.	Glue
09-31-36	15 Ft.lb - 20 Nm		
01-09	7,3 Ft.lb - 10 Nm		Loctite® 222

Item	Part No	Description	Qty
A	205055523	INLET KIT	
1		AIR INLET	1
2		DEFLECTOR	1
3		GASKET	1
B	2050552213	THROTTLE KIT	
4		SPRING	1
5		VALVE	1
6		VALVE SEAT	1
7		SPACER	1
C	205055543	TRIGGER KIT	
10		DOWEL PIN	1
11		O-RING	2
12		VALVE BUSHING	1
13		O-RING	1
14		VALVE STEM	1
15		TRIGGER	1
16		SPRING PIN	1
D	205055563	REAR PLATE KIT	
17		BALL BEARING	1
18		REAR PLATE	1
19		PIN	1
E	205055573	FRONT PLATE KIT	
21		PIN	1
24		FRONT PLATE	1
25		PIN	1
26		BALL BEARING	1
F	205055583	NEEDLE KIT	
27		NEEDLE	3
28		NEEDLE BEARING	3
G	2050555603	GEARBOX KIT 3300RPM	
29	205055593	GEAR KIT 3300RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT SET OF 3	1
H	2050555673	GEARBOX KIT 2400	
29	2050555653	GEAR KIT 2400RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT (SET OF 3)	1

Item	Part No	Description	Qty
I	2050555683	GEARBOX KIT 4500	
29	2050555663	GEAR KIT 4500RPM (SET OF 3)	1
30		PLANET SHAFT	1
F	205055583	NEEDLE KIT (SET OF 3)	1
J	2050555623	MOTOR BEARING KIT	
17		BALL BEARING	1
26		BALL BEARING	1
K	2050555703	FRONT BEARING KIT	
32		BALL BEARING	1
37		BALL BEARING	1
L	2050555513	TUNE UP KIT	
33		WASHER	1
34		O-RING	1
35		GASKET	1
3		GASKET	1
7		SPACER	1
11		O-RING	2
13		O-RING	1
23	2050555553	ROTOR BLADE KIT (SET OF 4)	1
8		SILENCER	1
M	2050555643	SMALL PART KIT	
10		DOWEL PIN	1
16		SPRING PIN	1
19		PIN	1
21		PIN	1
25		PIN	1
38		WASHER	1
		WASHER FOR 500 RPM	1
9	2050555023	HOUSING	1
20	2050555113	CYLINDER	1
22	2050555133	ROTOR 2400RPM	1
22	2050555143	ROTOR 3300RPM	1
22	2050555163	ROTOR 4500RPM	1
31	2050555473	RING GEAR	1
36	2050555483	GEAR CASE	1
	6158727980	WARNING LABEL	1

	2050552563	CE declaration
	6159948740	Safety instructions
	2050552653	Operator's manual

Spare parts without part number are not sold separately

2050552663 rev. 02

Recommended accessories

6mm CHUCK + KEY	2050555863	SUSPENSION RING	2050555853
10mm CHUCK + KEY	C142408	SIDE HANDLE FIXTURE	2050555883
10mm KEYLESS CHUCK	2050502063	SIDE HANDLE	2050552473
KEY FOR 6mm CHUCK	2050555873		
KEY FOR 10mm CHUCK	CA050120		