

# Husqvarna



**Parts manual**

**Models: AR19  
AR25  
TA36**

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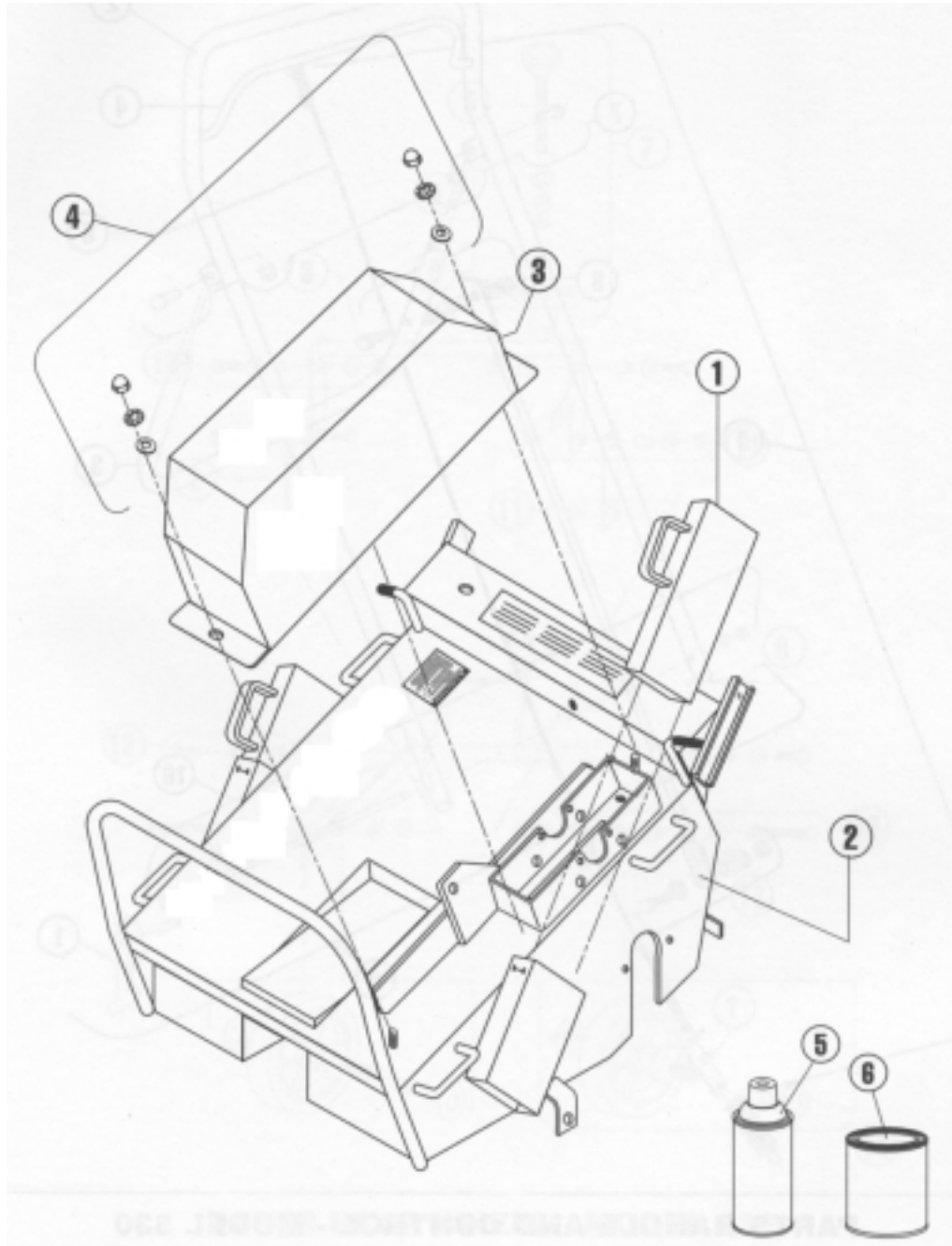
## Replacement Parts List

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### **Unit Assembly and Parts Diagrams**

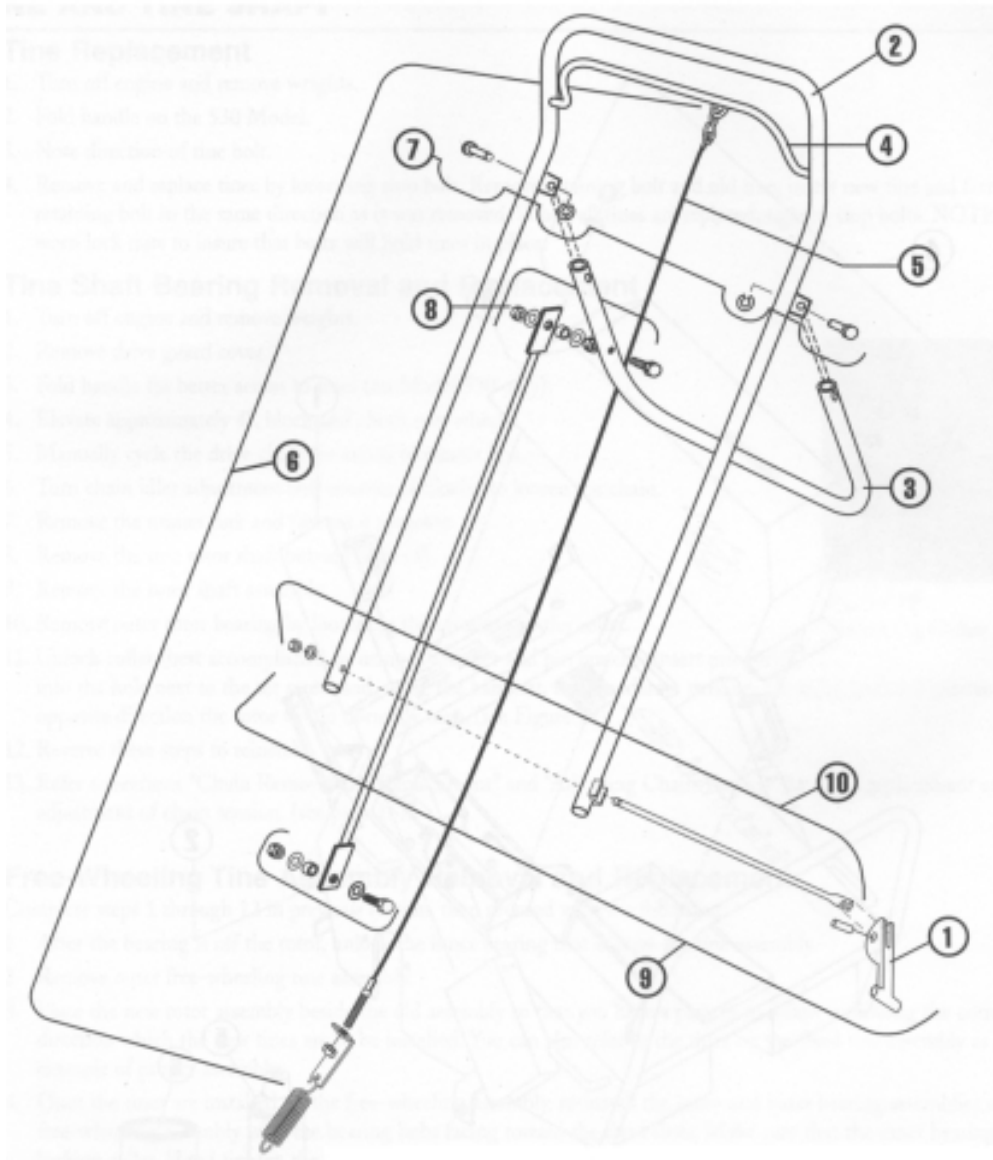
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## MAIN FRAME - MODEL AR19



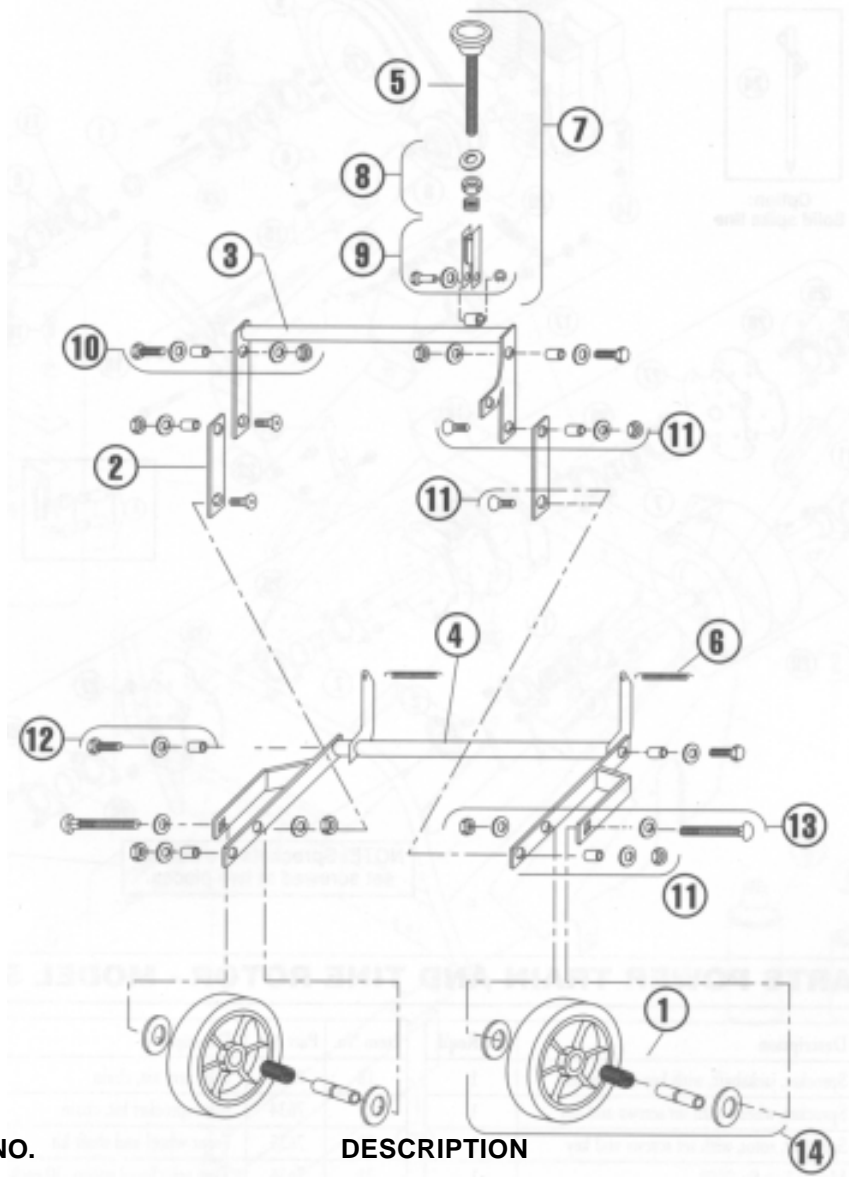
ITEM	PART NO.	DESCRIPTION
1	540007600	Weight, 36 lbs., solid steel
2	540007601	Housing with decals
3	540007602	Drive guard with decals
4	540007200	Drive guard fastener kit
5	540000732	Paint, orange, 12.5 oz. can
6	540000729	Paint, orange, 1qt. can
7	540007603	Decal kit, AR19

## HANDLE AND CONTROL - MODEL AR19



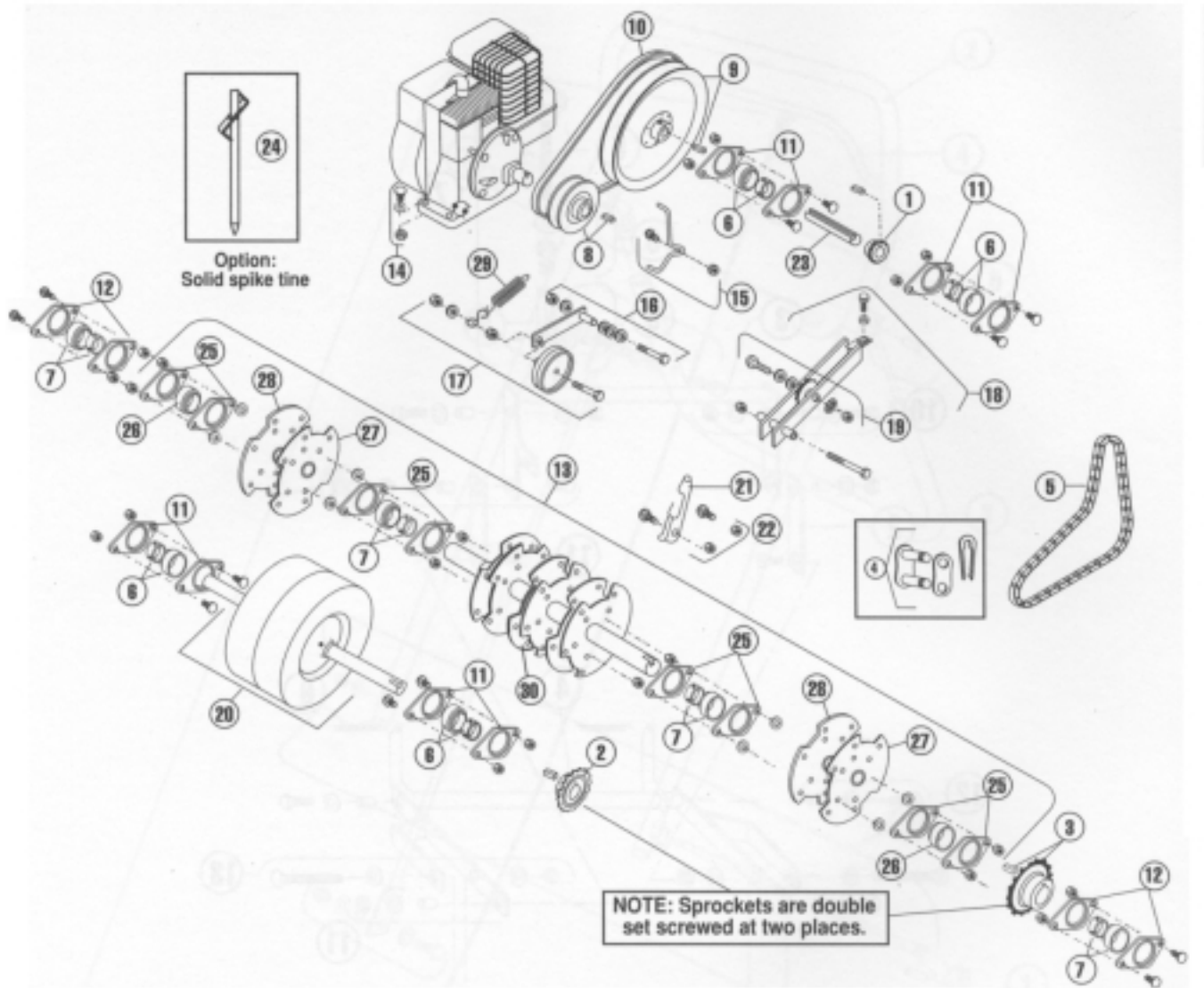
ITEM	PART NO.	DESCRIPTION
1	540005256	Cam, locking
2	540007610	Handle
3	540007611	Handle, control, rear wheel
4	540007612	Bail
5	540007189	Clutch cable
6	540007222	Clutch cable kit complete assembly except 540005129
7	540007223	Pin kit, rear wheel control handle
8	540007224	Control rod kit, rear wheel
9	540007613	Cam rod kit, with cam
10	540007614	Cam rod kit, without cam

## REAR WHEEL - MODEL AR19



ITEM	PART NO.	DESCRIPTION
1	540000048	Bearing, roller with bushing and seals
2	540007107	Lift link
3	540007133	Torque arm, depth adjustment
4	540007620	Wheel carriage, axle
5	540007163	Knob, depth/stability
6	540007195	Spring, axle
7	540007213	Control kit, depth/stability
8	540007214	Knob spring kit, depth/stability
9	540007215	Bracket kit, depth/stability
10	540007216	Fastener kit, torque arm/housing
11	540007217	Fastener kit, linkage
12	540007218	Fastener kit carriage/housing
13	540007621	Bolt kit, rear wheel
14	540007220	Wheel kit, rear, with roller bearing, bushing and seals

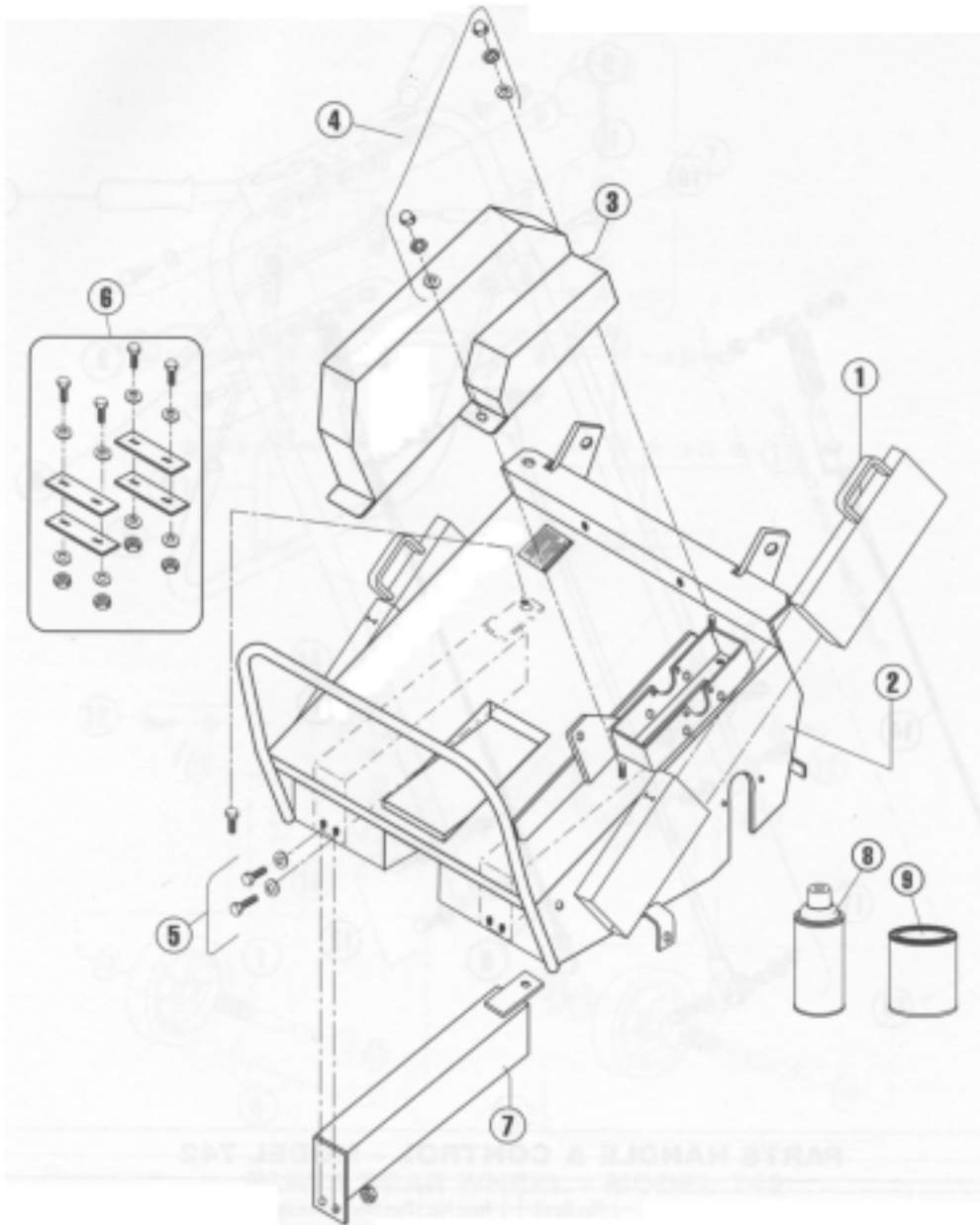
# POWER TRAIN AND TINE ROTOR - MODEL AR19



## POWER TRAIN AND TINE ROTOR - MODEL AR19

ITEM	PART NO.	DESCRIPTION
1	540007630	Sprocket, jackshaft, with key and spacer
2	540000302	Sprocket, wheel, with set screws and key
3	540000303	Sprocket, rotor, with set screws and key
4	540000307	Master link for 540000308
5	540000308	Chain, #40 perma lube roller
6	540000315	Bearing, 3/4" with lock collar
7	540000317	Bearing, 1" with lock collar
8	540000328	V-pulley, A-4" with set screws and key
9	540000332	V-pulley, A-10" with set screws and key
10	540000336	V-belt, A-44" special
11	540005185	Stamping kit w/fasteners (for 3/4" bearing)
12	540005786	Stamping kit w/fasteners (for 1" bearing)
13	540007631	Rotor shaft, tine without bolts
14	540007204	Fastener kit, engine
15	540007205	Belt keeper kit
16	540007206	Idler arm kit, pulley
17	540007632	Idler pulley kit
18	540007633	Idler arm kit, chain
19	540007634	Idler sprocket kit, chain
20	540007635	Front wheel and shaft kit
21	540007636	Tine set, closed spoon, 30 each
	540007112	Tine set, closed spoon, 6 each
22	540007637	Tine/spike fastener kit, 72 ea. bolts and nuts
	540007103	Tine/spike fastener kit, 12 ea. bolts and nuts
23	540007232	Jackshaft, with key
24	540007638	Spike set, 30 each
25	540007105	Stamping kit, w/nuts and washers (for 1" bearing)
26	540007108	Bearing 1" (does not include lock collar)
27	540007639	Left rotor plate
28	540007640	Right rotor plate
29	540005129	Spring clutch
30	540007641	Rotor shaft, center

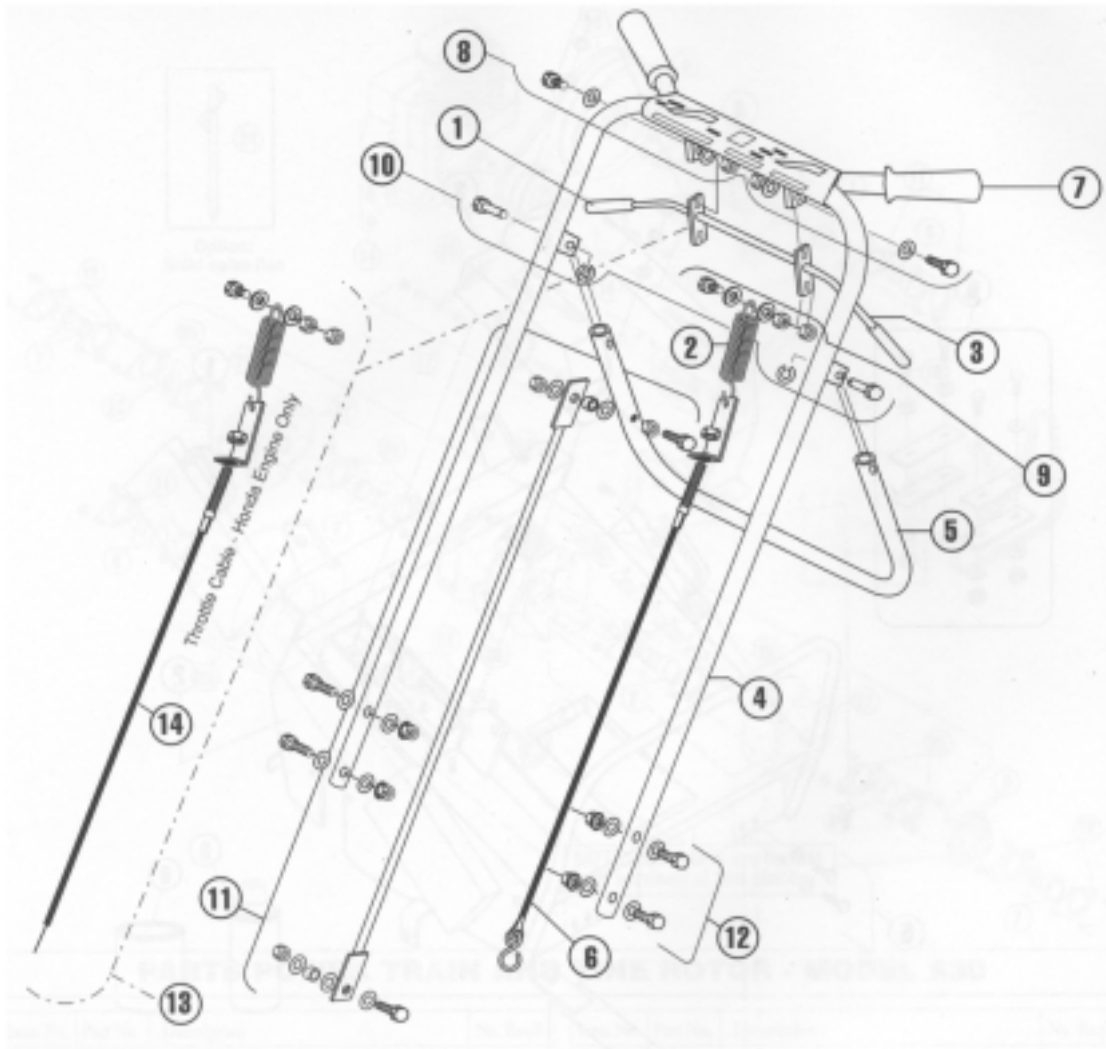
## MAIN FRAME - MODEL AR25



ITEM	PART NO.	DESCRIPTION
1	540007600	Weight, 36 lbs., solid steel, removable
2	540007400	Housing with decals
3	540007401	Drive guard with decals
4	540007200	Drive guard fastener kit
5	540007402	Fastener kit, weight
6	540007203	Plate kit, for Honda engine
7	540007403	36 lb. weight, mounted
8	540000732	Paint, orange, 12.5 oz. can
9	540000729	Paint, orange, 1qt. can
10	540007404	Decal kit, AR25

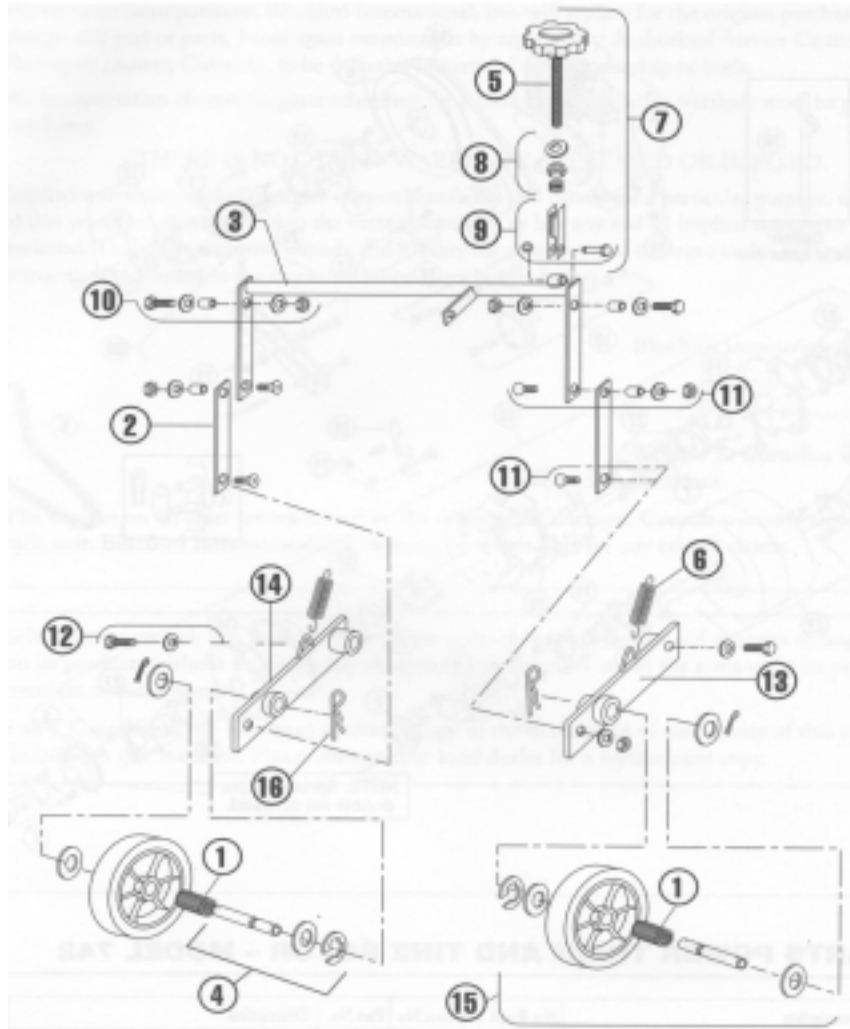


## HANDLE AND CONTROL - MODEL AR25



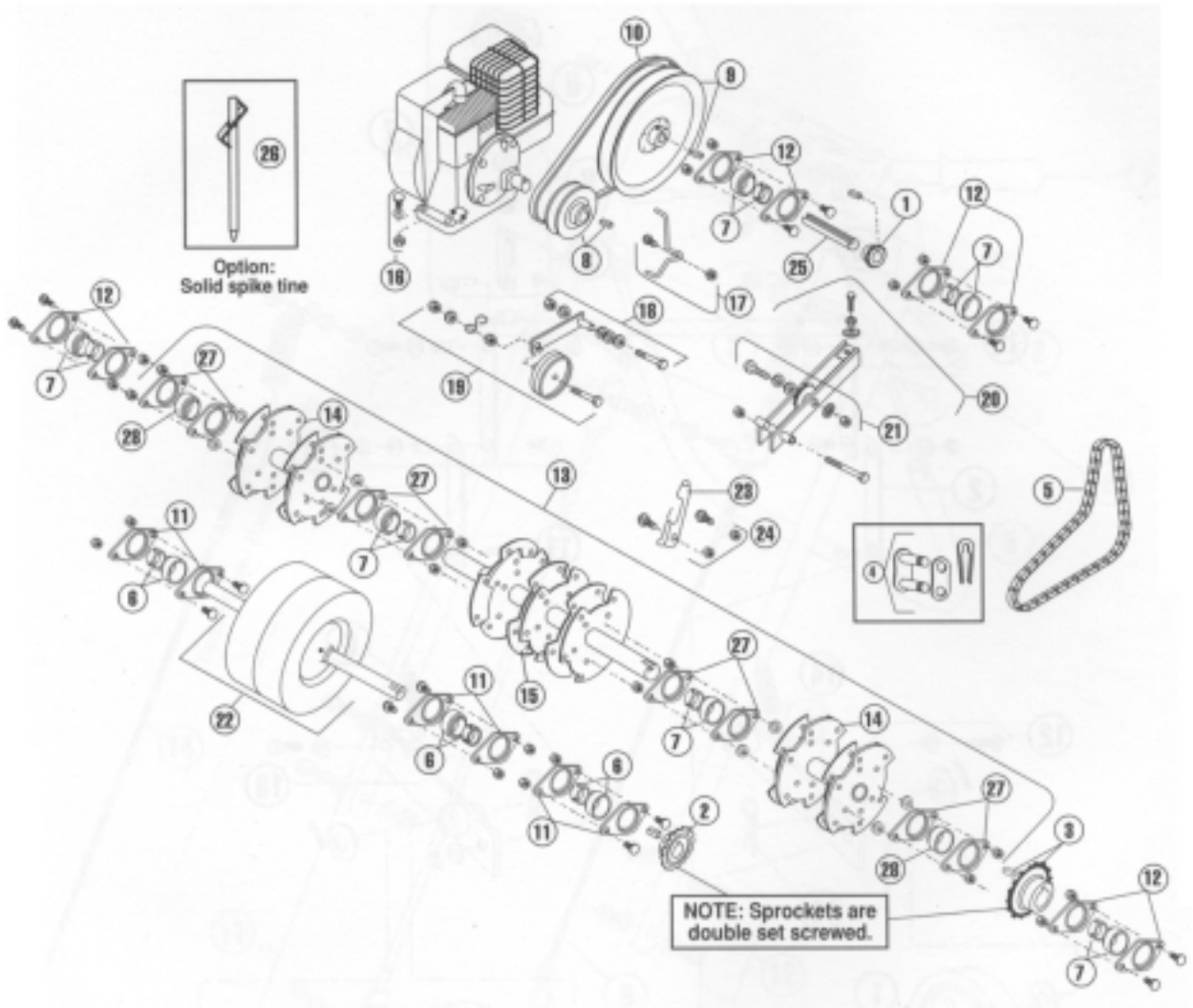
ITEM	PART NO.	DESCRIPTION
1	540000034	Grip, clutch
2	540005129	Spring, clutch
3	540007149	Clutch control, with grips
	540007405	Clutch/throttle control, Honda engines only
4	540007406	Handle with grips
5	540007174	Handle, control, rear wheel
6	540007189	Clutch cable
7	540007191	Grips, pair
8	540007221	Fastener kit, clutch control to handle
9	540007222	Clutch cable kit (complete assembly, except 540005129)
10	540007223	Pin kit, rear wheel control handle
11	540007224	Rear wheel control rod kit
12	540007117	Fastener kit, handle
13	540007407	Throttle cable kit - Honda engine only (complete assembly except 540005129)
14	540007408	Throttle cable

## REAR WHEEL - MODEL AR25



ITEM	PART NO.	DESCRIPTION
1	540007409	Bearing, roller with seals
2	540007107	Lift link
3	540007119	Torque arm, depth adjustment
4	540007410	Axle kit, axle, E-clip, 2 washers, cotter pin, hairpin cotter
5	540007163	Knob, depth/stability
6	540007195	Spring, axle
7	540007213	Control kit, depth/stability
8	540007214	Knob spring kit, depth/stability
9	540007215	Bracket kit, depth/stability
10	540007216	Fastener kit, torque arm/housing
11	540007217	Fastener kit, linkage
12	540007411	Fastener kit carriage/housing
13	540007412	Wheel arm right
14	540007413	Wheel arm left
15	540007414	Wheel assembly wheel, bearing, 2 seals, axle, 2 washers, E-clip, cotter pin, hairpin cotter
16	540007415	Cotter key, hairpin

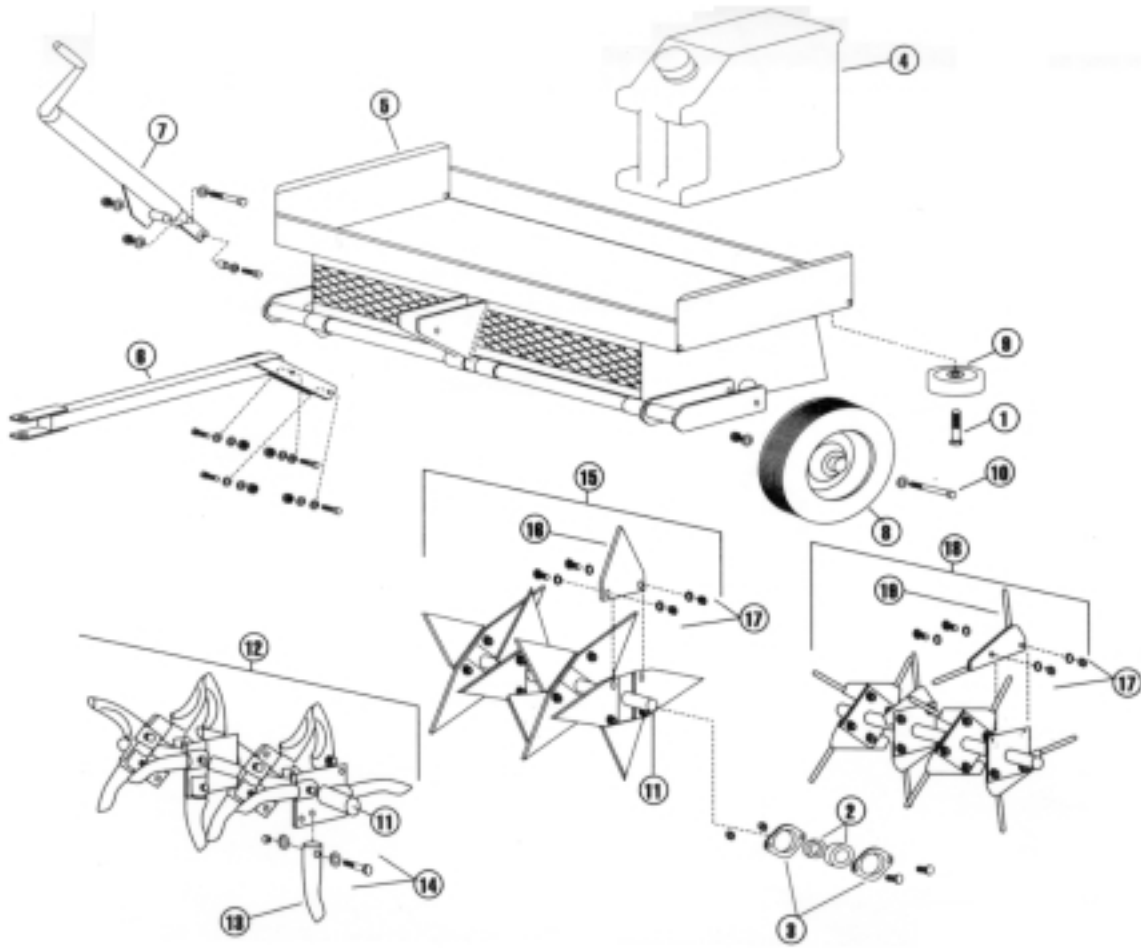
# POWER TRAIN AND TINE ROTOR - MODEL AR25



## POWER TRAIN AND TINE ROTOR - MODEL AR25

ITEM	PART NO.	DESCRIPTION
1	540007416	Sprocket, jackshaft, with key
2	540007417	Sprocket, wheel, with set screws and key
3	540007418	Sprocket, rotor, with set screws and key
4	540007419	Master link for 540007420
5	540007420	Chain, #50 perma lube roller
6	540000315	Bearing, 3/4" with lock collar
7	540000317	Bearing, 1" with lock collar
8	540000328	V-pulley, A-4" with set screws and key
9	540007421	V-pulley, A-10" with set screws and key
10	540000336	V-belt, A-44" special
11	540005185	Stamping kit w/fasteners (for 3/4" bearing)
12	540005786	Stamping kit w/fasteners (for 1" bearing)
13	540007422	Tine rotor shaft assembly, complete
14	540007423	Outer rotor plate kit
15	540007424	Center tine rotor shaft
16	540007204	Fastener kit, engine
17	540007205	Belt keeper kit
18	540007206	Idler arm kit, pulley
19	540007207	Idler pulley kit
20	540007425	Idler arm kit, chain
21	540007426	Idler sprocket kit, chain
22	540007120	Front wheel and shaft kit
23	540007111	Tine set, closed spoon, 42 each
	540007112	Tine set, closed spoon, 6 each
24	540007102	Tine/spike fastener kit, 96 ea. bolts and nuts
	540007103	Tine/spike fastener kit, 12 ea. bolts and nuts
25	540007427	Jackshaft, with key
26	540007104	Spike set, 42 each
27	540007105	Stamping kit (for 1" bearing) with nuts and washers
28	540007108	Bearing 1" (does not include lock collar)

# TOWABLE LAWN AERATOR - MODEL TA36



## TOWABLE LAWN AERATOR - MODEL TA36

ITEM	PART NO.	DESCRIPTION
1	540000185	Bolt
2	540000317	Bearing, 1" with lock collar
3	540005786	Stamping kit w/fasteners (for 1" bearing)
4	540000074	Weight container, set of six
5	540007550	Chassis weldment
6	540007552	Tow bar with bolt kit
7	540007553	Jack towable aerator with bolt kit
	540007555	Decal kit
8	540007562	Wheel, 12" X 3" semi pneumatic
	540007565	Bearing, roller 3/4" for 12" X 3" wheel
9	540007563	Wheel, 1 1/4" X 5"
10	540007566	Bolt kit for 540007562 wheel
11	540007500	Rotor, TripleAire used on 540007570,7580,7590
12	540007570	Rotor assembly, coring tine complete with bearings
	540007575	Rotor assembly, coring tine complete without bearings
13	540007571	Tine set, towable aerator 16 each, per rotor
	540007572	Tine, 1/2" closed spoon, each
14	540007574	Fastener kit, coring tine set, per rotor
15	540007580	Rotor assembly, slice blade complete with bearings
	540007585	Rotor assembly, slice blade complete without bearings
16	540007581	Slice blade set, 16 each, per rotor
	540007583	Slice blade, each
17	540007584	Fastener kit, spike or slice blade, per rotor
18	540007590	Rotor assembly, spike complete with bearings
	540007595	Rotor assembly, spike complete without bearings
19	540007591	Spike plate set, 8 each, per rotor
	540007598	Spike plate, each
	540000732	Paint, orange 12.5 oz. spray can
	540000729	Paint, orange 1qt. can

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**Technical assistance:**  
**For technical assistance please contact your Local Dealer.**