

Model 95 Scroll Saw

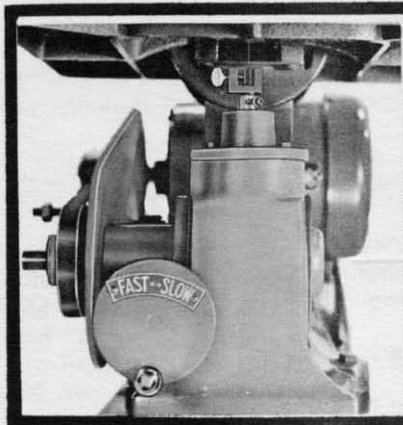
ALL MACHINES PERFORMANCE-TESTED BEFORE SHIPMENT

New Dependability . . . Greater Precision . . .

Another pace setting achievement of Powermatic engineering. The Model 95 SCROLL SAW is unsurpassed in quality, features, and all around ruggedness. Designed and produced by popular demand, this 24" unit is ideally suited to cabinet, school and pattern shops. Use it as a jig saw, saber saw or filing machine . . . and get more value, more use, and greater accuracy at less cost. Constructed of cast iron and steel, the Model 95—24" Scroll Saw is guaranteed to be distortion free.

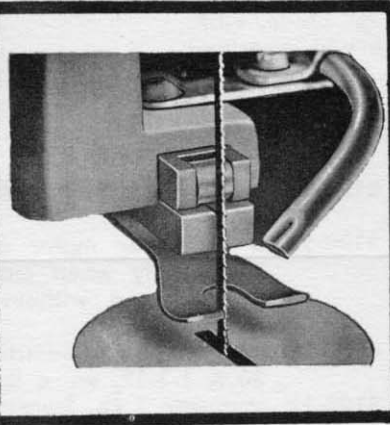


T.E.F.C. Motor Standard



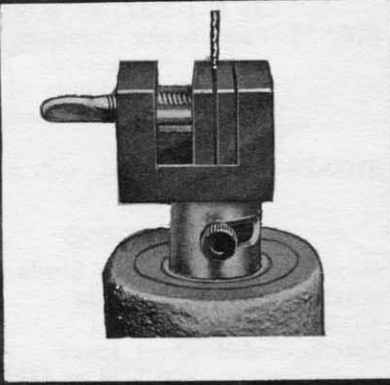
Variable Speed

is ideally suited for cutting all materials. Adjustment accomplished through conveniently located hand-wheel.



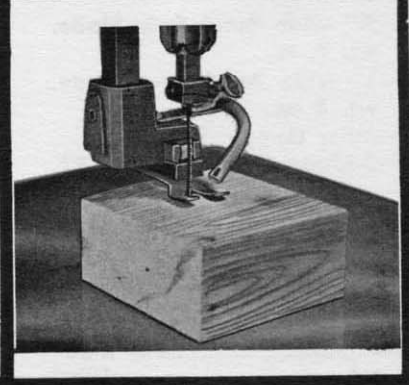
Blade Guide

Whether using jig or saber blades this hardened steel guide and roller assembly maintains perfect alignment and blade support. Note heavy duty spring hold-down. Tilts for support on all angle cuts.



Lower Chuck

Another POWERMATIC first. This hardened steel chuck guarantees positive grip for all blades for the life of the saw. Will NOT fall apart.



Depth of Cut

Cuts up to 1 3/4" thick. Will rip to center of 48" panel. Just remove cast iron arm for saber work on large panel.

big value... precision and performance unexcelled

FEATURES

FRAME: Rugged two-piece cast iron base and over-arm, precision machined and distortion free. Over-arm removable for use as saber saw.

GUARD: Pressed steel belt guard completely houses drive belt.

DRIVES AVAILABLE: Step pulley drive, four speed, and Variable Speed for infinitely variable speeds.

TABLE: Massive 14" x 15" table of finest cross ribbed grey iron castings, machine-ground to precision tolerance. Table tilts 45° right, 15° left for normal cutting and turned 90° for cutting extra long stock.

BLOWER: Standard equipped with chip blower which directs a steady stream of air to cutting area, keeping work free of sawdust.

CRANKSHAFT: Ball bearing crankshaft is automatically lubricated by splash system in fool-proof crankcase.

TRUNNION: A heavy duty double trunnion guarantees absolute rigidity and positive lock in all positions.

HEAD: A special combination cast iron and steel head assures long life and trouble free operation.

SPRING: A heavy tension spring over the saw blade is adjustable to blade type and type of cut.

STANDARD EQUIPMENT

SCROLL SAW LESS MOTOR: (variable or 8-speed) motor, driven pulleys, belt, belt guard, chipblower, 4-way table, Saber blade, 3 Scroll saw blades and set of wrenches—Less motor, switch, and wiring.

SCROLL SAW WITH MOTOR: (variable or 8-speed) motor, driven pulleys, belt, belt guard, chipblower, 4-way table, saber blade, 3 scroll saw blades, set of wrenches, double shaft motor, switch, and wiring.

STANDARD MACHINES

950-02—24" Scroll Saw, 4 speed, with stand, belt guard, motor pulley, V belt, 1 saber blade, 3 Scroll Saw blades, wrenches, less motor and switch.

950-03—24" Scroll Saw, variable speed, with stand, belt guard, motor pulley, V belt, 1 saber blade, 3 Scroll Saw blades, wrenches, less motor and switch.

950-04—24" Scroll Saw, 4 speed, with stand, belt guard, 1/3-HP, 1-phase motor, switch #1-21 and extension cord, ready to run.

950-05—24" Scroll Saw, variable speed, with stand, belt guard, 1/3-HP, 1-phase motor and switch, #1-21 and extension cord, ready to run.

950-06—24" Scroll Saw, 4 speed, with stand, belt guard, 1/3-HP, 3-phase motor and switch #3-25, less extension cord.

950-07—24" Scroll Saw, variable speed, with stand, belt guard, 1/3-HP, 3-phase motor and switch #3-25, less extension cord.

OPTIONAL ACCESSORIES

950-14—JIC Electricals, wt. 20 lbs.

950-15—Magnetic 1-phase Switch #1-29 & 1-3-32, wt. 6 lbs.

950-16—Magnetic 3-phase Switch #3-30 & 1-3-32, wt. 6 lbs.

950-17—1-phase O/L Switch #1-23, wt. ¾ lb.

950-18—3-phase O/L Switch #3-27, wt. 1 lb.

950-19—Toggle, 1-phase Switch #1-21, wt. 8 oz.

950-20—Toggle, 3-phase Switch #3-25, wt. 1 lb.

950-25—V belt, 4 speed drive

950-26—V belt, variable drive

950-27—Belt Guard, wt. 3 lbs.

950-28—Work Lamp, wt. 10 oz.

950-29—Upper blade chuck assembly, wt. 1 lb.

950-30—Lower blade chuck assembly, wt. 1 lb.

950-31—Upper blade tension assembly

950-32—Variable speed assembly kit

950-33—Saber blade guide, wt. 4 oz.

950-34—Saber Blades

950-35—Stand

SPECIFICATIONS

Capacity, Arm to Saw.....24"
Thickness of cut.....1¾"
Table size.....14" x 15"
Table tilt.....45° R., 15° L., 45° Front
Table from floor.....42¼"
Overall Height.....54½"
Width.....14"
Length.....36"

Step-Speeds610, 910, 1255 CSM,
Var. Speeds807 to 1653 CSM
Net Weight, with stand
and motor190 lbs.
Weight Crated, with stand
and motor.....220 lbs.
Weight Crated, less stand,
with motor179 lbs.

Weight Crated, less stand,
less motor156 lbs.
Weight Crated, with stand,
less motor217 lbs.
Weight, Export boxed,
with stand and motor
(11.2 cu. ft.)325 lbs.

NOTE: Refer to Price List for Scroll Saw Blade Prices

OPERATING INSTRUCTIONS AND PARTS LISTS

Model 95-24" Scroll Saw

For Serial Numbers From 1-101 Up

POWERMATIC, INC.

McMinnville, Tennessee

SAFETY RULES

CAUTION

1. Do not look around or carry on a conversation when operating the machine, but give it your undivided and uninterrupted attention.
2. Keep the floor around the machine in good condition, clean and free from scraps, sawdust, oil or grease, so that there will be no danger of slipping.
3. Always stop the machine before making any adjustments.
4. Keep the saw blade sharp and properly set. It is very dangerous to work with dull and insufficiently set tools.
5. Roll up your sleeves or wear a shop coat with tight fitting and rather short sleeves. Tuck in your necktie and do not wear gloves. Loose-fitting, torn, or ragged clothing is dangerous, because it may be caught by the saw and the operator's hand or arm pulled against the saw blade and seriously injured.
6. Base of machine should be grounded to water pipe or central grounding stations.
7. Keep work free of chips (with chipblower) and fingers away from work as far as possible. On very small pieces—use a push stick or work holding clamp.
8. Never play with or around this machine. "Horsing" around can be dangerous.
9. After blade change—always rotate motor shaft by hand to determine proper depth setting of upper drive unit. Failure to comply with this procedure may result in damage to machine and injury to operator from flying blade bits.

GENERAL SET-UP AND ALIGNMENT

1. **RECEIVING**
Uncrate and check for shipping damage. Clean all coated and greased surfaces. Read instructions thoroughly. Locate all lubrication points; adjustments; methods of drive.
2. **MOUNTING**
Mount machine securely to solid foundation. Concrete base mounting preferred. Locate in clean, dry and well ventilated building if possible. Motor and electrical connections should be protected when not in operation or if exposed to weather elements.
3. **INSPECTION**
The above machine requires the minimum amount of attention in service. Periodic or regular inspections are recommended to insure machine is in proper adjustment, positive electrical connections; worn or loose "V" belts and bearings heating or loose.
4. **BEFORE OPERATING**
Check motor nameplate data or wiring diagram of motor and switch for proper voltage connections before wiring into line. Run motor without load to check the connections and direction of rotation. Always refer to motor nameplate for rotation connections.

OPERATING INSTRUCTIONS

The Powermatic Model 95-24" Scroll Saw is constructed of cast iron and steel for the absolute maximum in rigidity. Streamlined in appearance, all moving parts are completely guarded except cutting portion of blade. Adaptable for use as a Jig Saw, Scroll or Saber Saw and Filing Machine.

POWER DRIVE: The saw is driven by a motor mounted on the frame of the machine. A $\frac{1}{8}$ HP motor is sufficient for most jig, saber and filing operations.

INSTALLING BLADE: The saw is designed to use a 5" clamp type blade. Blade chuck (1) fig. 1 has two floating jaws. The inside jaw is used for holding saber blades and the outside jaw for regular jig saw blades. When blade is clamped with screw (2) fig. 1, it should be in alignment with the upper chuck. Blade is clamped in upper chuck (6) fig. 2 with screw (9) fig. 2. Blade tension is set by loosening lock bolt (7) fig. 2 and raising or lowering blade tensioning tube. When upper or lower blade chuck wears to the point they will not hold blades . . . replace immediately with new chuck assemblies.

HOLD-DOWN: The spring hold-down (10) fig. 2 should be set tight enough to hold work securely against table to prevent vibration. Spring hold-down is set by loosening wing screw (11) fig. 2 and adjusting hold-down to proper height. This hold-down may be tilted to left or right, corresponding with any angle of table tilt. Loosen tilt lock screw on back of hold-down for adjustment.

CHIPBLOWER: The chipblower (12) fig. 2 is designed to blow chips and dust from work area when saw is in operation. Air is furnished by a diaphragm pump operated by the crank-shaft in base of machine.

TABLE ADJUSTMENTS: Table (16) fig. 1 can be tilted 45° by loosening handwheel (12) fig. 3. Pointer (14) fig. 3 accurately measures degree of tilt. Table may be turned or swiveled 45° by loosening screws (3) fig. 1.

SPEED CHANGE: Speed of saw blade may be changed on the variable speed model by turning handwheel (4) fig. 1 to the left or right. On the step pulley model, remove guard and change belt position for cone pulleys.

LUBRICATION: Lower drive unit and crank-shaft run in oil for smooth operation and long life. Drive unit holds $1\frac{1}{2}$ pints of 10 or 20 weight oil. Fill drive unit through oil cap (15) fig. 3. Upper spring tension assembly should be oiled at regular intervals with a few drops of light machine oil.

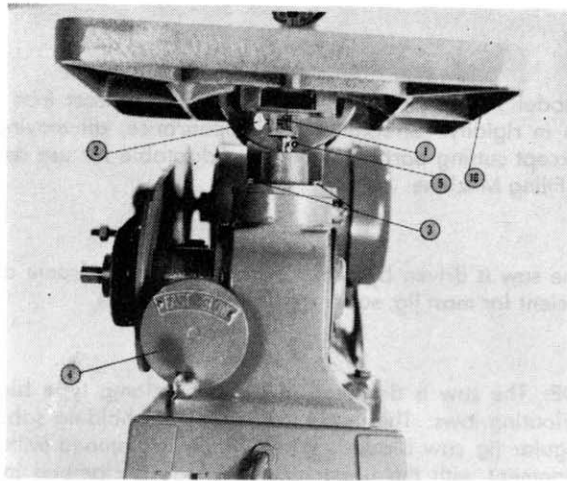


FIGURE 1

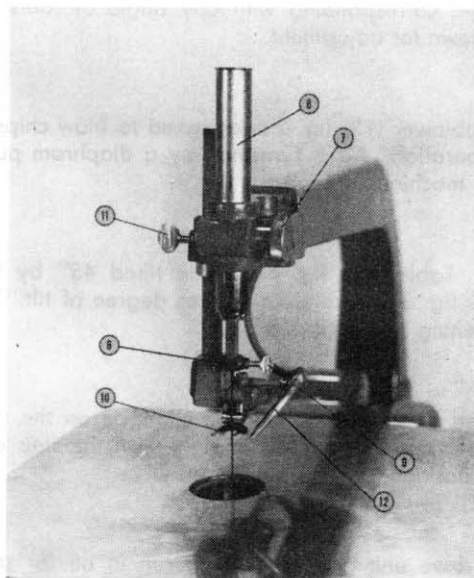


FIGURE 2

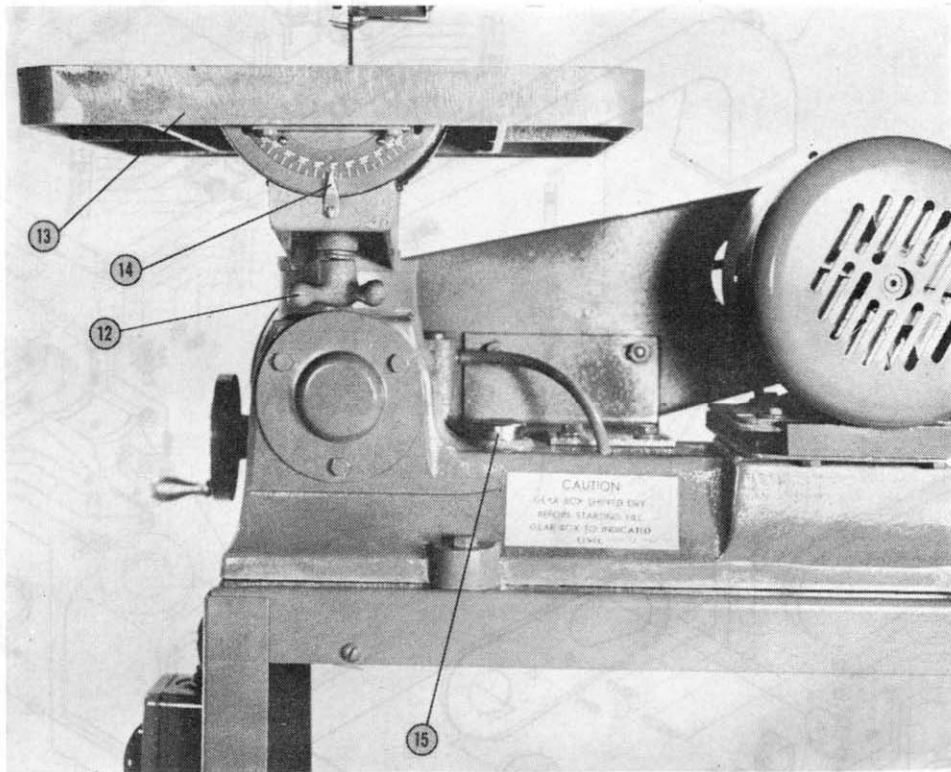
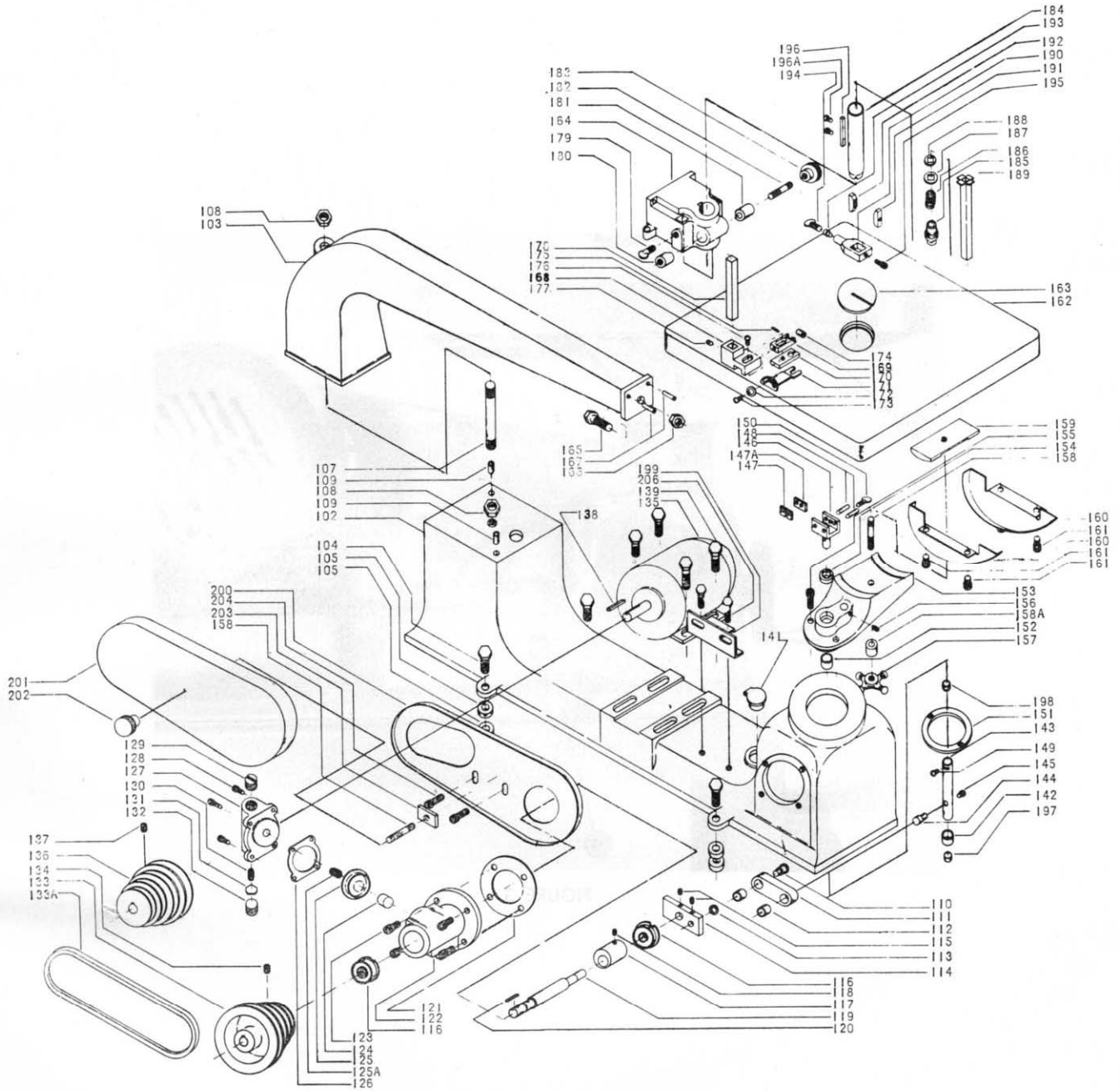


FIGURE 3



MODEL 95-24" SCROLL SAW

Part No.	Description	Quantity Required	Part No.	Description	Quantity Required
101	Stand, Main Frame (Not Pic).....	1	149	Lock Screw, Lower Chuck 6/32 x 1/4.....	1
102	Main Frame, Lower.....	1	150	Wing Screw, Chuck Jaw 10-32 x 5/8.....	1
103	Main Frame, Upper.....	1	901	Lower Chuck Assy. (146, 147, 147A, 148, 149, 150).....	1
104	Bolt, Lower Frame Mounting, 3/8"-16 x 2" lg, Hex Hd cap.....	4	151	Lock Ring, Trunion Bracket.....	1
105	Rubber Bushing, Mounting Bolt.....	8	152	Bushing, Push Rod A-11-GP Johnson.....	1
106	Nut, Mounting Bolt 3/8-16 Hex Hd.....	4	153	Trunion Bracket.....	1
107	Stud, Upper Frame Mounting.....	1	154	Oil Seal National 50009.....	1
108	Nut, Mounting Stud 5/8-18-NF Hex Hd.....	2	155	Screw, Trunion Lock 1/4-20 x 1 1/4 Socket Hd.....	2
109	Split Dowels, Frame Mounting Guide 1/4 x 1 1/2.....	2	156	Setscrew, Lower Guide 5/16-18 x 5/16.....	1
110	Pin, Crank Arm.....	1	157	Handle, Trunion Lock.....	1
111	Arm, Crank.....	1	158	Screw, Trunion Lock & Pulley Cover Mounting.....	1
112	Bushing, Crank Arm 3/8 x 1/2 x 3/8 lg.....	2	158A	Spacer, Trunion Lock Screw.....	1
113	Spacer, Crank Arm.....	1	159	Clamp, Trunion Lock.....	1
114	Counterbalance, Crank Arm.....	1	160	Trunion.....	2
115	Setscrew, Counterbalance 1/4-20 x 3/8 lg.....	2	161	Bolt, Trunion Mounting 5/16-18 x 1/2 Socket Hd.....	4
116	Bearing, Lower Crank Housing SKF 6203 2RSN or Equal.....	2	162	Table.....	1
117	Cam.....	1	163	Insert, Table.....	1
118	Setscrew, Cam 5/16-18 x 3/8 lg.....	1	164	Head, Upper Guide.....	1
119	Shaft, Crank.....	1	165	Bolt, Upper Guide Head Mounting 1/2-13 x 1-3/4 Hex.....	1
120	Key, Crank Shaft.....	1	166	Nut, Guide Head Mounting Bolt 1/2-13 Hex.....	1
121	Gasket, Crank Housing.....	1	167	Split Dowel, Upper Guide Head 3/16 x 1/2.....	2
122	Housing, Crank.....	1	168	Bracket, Upper Guide.....	1
123	Bolts, Housing Mounting 1/4-20 x 1/2 Socket Hd.....	4	169	Bracket, Blade Support.....	1
124	Plunger, Pump Manifold.....	1	170	Guide Clamp.....	1
125	Diaphragm Assembly, Pump.....	1	171	Holddown.....	1
125A	Spring Diaphragm.....	1	172	Washer, Holddown.....	1
126	Gasket, Pump Manifold.....	1	173	Screw, Holddown Mounting 1/4-20 x 3/8 Button Hd.....	1
127	Pump Manifold.....	1	174	Back-up Bearing, Blade Support Bracket.....	1
127A	Manifold Outlet Pipe.....	1	175	Pin, Bearing Mounting 1/8 x 3/8 Split Pin.....	1
128	Bolt, Pump Manifold Mounting 10-24 x 5/8.....	4	176	Screw, Guide Clamp Mounting 1/4-20 x 3/8 Button Hd.....	1
129	Screw, Manifold 5/8-32 Spec.....	1	177	Setscrew, Guide Bar Locking 6-32 x 1/2.....	1
130	Spring, Air Valve.....	1	178	Guide Bar.....	1
131	Valve, Pump.....	1	179	Wing Screw, Guide Bar Locking 5/16-18 x 3/4.....	1
132	Screw, Pump Valve.....	1	180	Lock, Threaded, Quill.....	1
133	Pulley, Step Cone, Jig Saw.....	1	181	Lock, Plain, Quill.....	1
133A	Belt, Step Cone Pulley.....	1	182	Screw, Quill Lock.....	1
134	Setscrew, Jig Saw Pulley 5/16-18 x 5/16.....	1	183	Knob, Quill Lock Screw.....	1
135	Motor.....	1	184	Quill.....	1
135A	Motor Strap.....	2	184A	Lower Guide, Rubber.....	1
136	Pulley, Step Cone, Motor.....	1	184B	Upper Guide, Rubber.....	1
137	Setscrew, Motor Pulley 5/16-18 x 5/16.....	1	185	Guide, Spring Plunger.....	1
138	Key, Motor Pulley.....	1	186	Spring, Guide.....	1
139	Bolt, Motor Mounting 3/8-16 Hex Hd.....	4	187	Washer, Plunger, Fiber.....	1
140	Nut, Motor Mounting 3/8 Hex.....	4	188	Washer, Plunger, Brass.....	1
141	Oil Cap.....	1	189	Plunger.....	1
142	Bushing, Push Rod Johnson 284GP.....	1	902	Quill Assembly, (184, 185, 186, 187, 188, 189, 196, 196A).....	1
143	Push Rod.....	1	190	Upper Chuck.....	1
144	Pin, Push Rod.....	1	191	Jaw, Chuck, Stationary.....	1
145	Lock Screw, Push Rod Pin 10-24 x 1/4.....	1	192	Jaw, Chuck, Sliding.....	1
146	Lower Chuck.....	1	193	Pin, Sliding Chuck Jaw.....	1
147	Jaws, Inner, Chuck.....	1			
147A	Jaw, Outer, Chuck.....	1			
148	Dowel Pin, Chuck Jaw 5/32 x 1" lg.....	2			

MODEL 95-24" SCROLL SAW

Part No.	Description	Quantity Required	Part No.	Description	Quantity Required
194	Wing Screw, Chuck Jaw 10-32 x 5/8	1	207	Pipe, Dust Blower	1
903	Upper Chuck Assembly (190, 191, 192, 193, 194, 195)	1	208	Support, Blower Pipe	1
196	Guide, Quill	1	209	Spacer, Chuck Jaw	1
196A	Screw, Quill Guide Mounting 6-32 x 1/4 Flat Hd	2	210	Collar, Depth Adj. Rod	1
197	Cap, Lower, Oil Pump	1	211	Clamp, Dust Pipe	1
198	Cap, Upper, Oil Pump	1	212	Screw, Clamp	1
199	Mounting Bracket, Belt Guard	1	213	Nut, Screw	1
200	Plate, Belt Guard Mounting	1	214	Screw, Belt Guard	1
201	Belt Guard	1	215	Knob, Motor	1
202	Knob, Guard	1			
203	Nut, Weld, Belt Guard Mounting Screw 3/8-16	1	VARIABLE SPEED		
204	Bolt, Belt Guard Plate Mounting 5/16-18	2	225	Base, Motor	1
205	Nut, Belt Guard Plate & Bracket Mounting 5/16 Hex	2	226	Hand Wheel, V. S. Adj.	1
206	Bolt, Belt Guard Mounting Bracket 5/16-18	2	227	Screw, Var. Sp. Adj.	1
			228	Collar, Var. Sp. Adj. Screw	2
			229	Bracket, Var. Sp. Adj.	1
			230	Decal, Speed Indicating	1

PARTS PRICE LIST
MODEL 95 - 24" SCROLL SAW

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO.</u>	<u>PRICE</u>
95-101	Stand, Main Frame (Not Pic.)	1	
95-102	Main Frame, Lower	1	
95-103	Main Frame, Upper	1	
95-104	Bolt, Lower Frame Mounting, 3/8" - 16 x 2" 4 1g, Hex Hd cap	4	.25 Each
95-105	Rubber Bushing, Mounting Bolt	8	.15 Each
95-106	Nut, Mounting Bolt 3/8-16 Hex Hd	4	.15 Each
95-107	Stud, Upper Frame Mounting	1	.40
95-108	Nut, Mounting Stud 5/8-18-NF Hex Hd	2	.25 Each
95-109	Split Dowels, Frame Mounting Guide 1/4 x 1 1/2	2	.15 Each
95-110	Pin, Crank Arm	1	.50
95-111	Arm, Crank	1	1.50
95-112	Bushing, Crank Arm 3/8 x 1/2 x 3/8 1g	2	.25 Each
95-113	Spacer, Crank Arm	1	.10
95-114	Counterbalance, Crank Arm	1	1.50
95-115	Setscrew, Counterbalance 1/4-20 x 3/8 1g	2	.10 Each.
95-116	Bearing, Lower Crank Housing SKF 6203 2RSN or Equal	2	1.15 Each
95-117	Cam	1	1.00
95-118	Setscrew, Cam 5/16-18 x 3/8 1g	1	.10
95-119	Shaft, Crank	1	2.10
95-120	Key, Crank Shaft	1	.10
95-121	Gasket, Crank Housing	1	.15
95-122	Housing, Crank	1	2.50
95-123	Bolts, Housing Mounting 1/4-20 x 1/2 Socket Hd	4	.15 Each
95-124	Plunger, Pump Manifold	1	.40
95-125	Diaphragm Assembly, Pump	1	.25
95-125A	Spring Diaphragm	1	.15
95-126	Gasket, Pump Manifold	1	.20
95-127	Pump Manifold	1	1.50
95-127A	Manifold Outlet Pipe	1	.25
95-128	Bolt, Pump Manifold Mounting 10-24 x 5/8	4	.15 Each
95-129	Screw, Manifold 5/8-32 Spec	1	.25
95-130	Spring, Air Valve	1	.15
95-131	Valve, Pump	1	.15
95-132	Screw, Pump Valve	1	.20
95-133	Pulley, Step Cone, Jig Saw	1	3.75
95-133A	Belt, Step Cone Pulley	1	1.60
95-134	Setscrew, Jig Saw Pulley 5/16-18 x 5/16	1	.15
95-135	Motor	1	
95-135A	Motor Strap	2	
95-136	Pulley, Step Cone, Motor	1	3.75
95-137	Setscrew, Motor Pulley 5/16-18 x 5/16	1	.15
95-138	Key, Motor Pulley	1	.15
95-139	Bolt, Motor Mounting 3/8-16 Hex Hd	4	.15 Each
95-140	Nut, Motor Mounting 3/8 Hex	4	.10 Each
95-141	Oil Cap	1	.40
95-142	Bushing, Push Rod Johnson 284GP	1	.30
95-143	Push Rod	1	.75
95-144	Pin, Push Rod	1	.15
95-145	Lock Screw, Push Rod Pin 10-24 x 1/4	1	.15

Page 2 - PARTS PRICE LIST
MODEL 95 - 24" SCROLL SAW

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO.</u>	<u>PRICE</u>
95-146	Lower Chuck	1	2.00
95-147	Jaws, Inner, Chuck	1	.25
95-147A	Jaw, Outer, Chuck	1	.25
95-148	Dowel Pin, Chuck Jaw 5/32 x 1" lg	2	.15 Each
95-149	Lock Screw, Lower Chuck 6/32 x 1/4	1	.15
95-150	Wing Screw, Chuck Jaw 10-32 x 5/8	1	.15
95-901	Lower Chuck Assy. (146, 147, 147A, 148, 149, 150)	1	2.60
95-151	Lock Ring, Trunion Bracket	1	.90
95-152	Bushing, Push Rod A-11-GP Johnson	1	.40
95-153	Trunion Bracket	1	6.50
95-154	Oil Seal National 50009	1	.90
95-155	Screw, Trunion Lock 1/4-20 x 1 1/4 Socket Hd	2	.15 Each
95-156	Setscrew, Lower Guide 5/16-18 x 5/16	1	.20
95-157	Handle, Trunion Lock	1	.75
95-158	Screw, Trunion Lock & Pulley Cover Mounting	1	.25
95-158A	Spacer, Trunion Lock Screw	1	.15
95-159	Clamp, Trunion Lock	1	.75
95-160	Trunion	2	.85 Each
95-161	Bolt, Trunion Mounting 5/16-18 x 1/2 Socket Hd	4	.20 Each
95-162	Table	1	12.25
95-163	Insert, Table	1	.60
95-164	Head, Upper Guide	1	3.75
95-165	Bolt, Upper Guide Head Mounting 1/2-13 x 1-3/4 Hex	1	.20
95-166	Nut, Guide Head Mounting Bolt 1/2-13 Hex	1	.15
95-167	Split Dowel, Upper Guide Head 3/16 x 1/2	2	.15 Each
95-168	Bracket, Upper Guide	1	1.00
95-169	Bracket, Blade Support	1	.35
95-170	Guide Clamp	1	.35
95-171	Holddown	1	.35
95-172	Washer, Holddown	1	.15
95-173	Screw, Holddown Mounting 1/4-20 x 3/8 Button Hd	1	.15
95-174	Back-Up Bearing, Blade Support Bracket	1	.60
95-175	Pin, Bearing Mounting 1/8 x 5/8 Split Pin	1	.10
95-176	Screw, Guide Clamp Mounting 1/4-20 x 7/8 Button Hd	1	.15
95-177	Setscrew, Guide Bar Locking 6-32 x 1/2	1	.15
95-178	Guide Bar	1	.60
95-179	Wing Screw, Guide Bar Locking 5/16-18 x 3/4	1	.15
95-180	Lock, Threaded, Quill	1	.40
95-181	Lock, Plain, Quill	1	.40
95-182	Screw, Quill Lock	1	.25
95-183	Knob, Quill Lock Screw	1	.30
95-184	Quill	1	1.50
95-184A	Lower Guide, Rubber	1	.15
95-184B	Upper Guide, Rubber	1	.15

Page 3 - PARTS PRICE LIST
 MODEL 95 - 24" SCROLL SAW

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>NO.</u>	<u>PRICE</u>
95-185	Guide, Spring Plunger	1	.40
95-186	Spring, Guide	1	.25
95-187	Washer, Plunger, Fiber	1	.15
95-188	Washer, Plunger, Brass	1	.15
95-189	Plunger	1	.70
95-902	Quill Assembly, (184, 185, 186, 187, 188, 189, 196, 196A)	1	4.50
95-190	Upper Chuck	1	
95-191	Jaw, Chuck, Stationary	1	.35
95-192	Jaw, Chuck, Sliding	1	.35
95-193	Pin, Sliding Chuck Jaw	1	.15
95-194	Wing Screw, Chuck Jaw 10-32 x 5/8	1	.15
95-903	Upper Chuck Assembly (190, 191, 192, 193, 194, 195)	1	1.60
95-196	Guide, Quill	1	.15
95-196A	Screw, Quill Guide Mounting 6-32 x 1/4 Flat Hd	2	.15 Each
95-197	Cap, Lower, Oil Pump	1	.25
95-198	Cap, Upper, Oil Pump	1	.15
95-199	Mounting Bracket, Belt Guard	1	.60
95-200	Plate, Belt Guard Mounting	1	2.00
95-201	Belt Guard	1	6.00
95-202	Knob, Guard	1	.60
95-203	Nut, Weld, Belt Guard Mounting Screw 3/8-16	1	.15
95-204	Bolt, Belt Guard Plate Mounting 5/16-18	2	.15 Each
95-205	Nut, Belt Guard Plate & Bracket Mounting 5/16 Hex	2	.15 Each
95-206	Bolt, Belt Guard Mounting Bracket 5/16-18	2	.15 Each
95-207	Pipe, Dust Blower	1	.50
95-208	Support, Blower Pipe	1	.15
95-209	Spacer, Chuck Jaw	1	.15
95-210	Collar, Depth Adj. Rod	1	.40
95-211	Clamp, Dust Pipe	1	.15
95-212	Screw, Clamp	1	.15
95-213	Nut, Screw	1	.15
95-214	Screw, Belt Guard	1	.15
95-215	Knob, Motor	1	.75

VARIABLE SPEED

95-225	Base, Motor	1	3.50
95-226	Hand Wheel, V. S. Adj.	1	1.00
95-227	Screw, Var. Sp. Adj.	1	1.25
95-228	Collar, Var. Sp. Adj. Screw	2	.75 Each
95-229	Bracket, Var. Sp. Adj.	1	1.40
95-230	Decal, Speed Indicating	1	.60