

45  
(100 TO 120 IN. LBS.)

46  
(100 TO 120 IN. LBS.)

44

43

42

41

47  
(TORQUE 50 TO 60 IN. LBS.)

48

49

50

Assemble connecting rod  
so that the outside of rod is  
flush with outside of bearing.

(TORQUE 42 TO 48 IN. LBS.)

POSITION LOCATION  
MARK TOWARD THE  
MOTOR

51

136

39

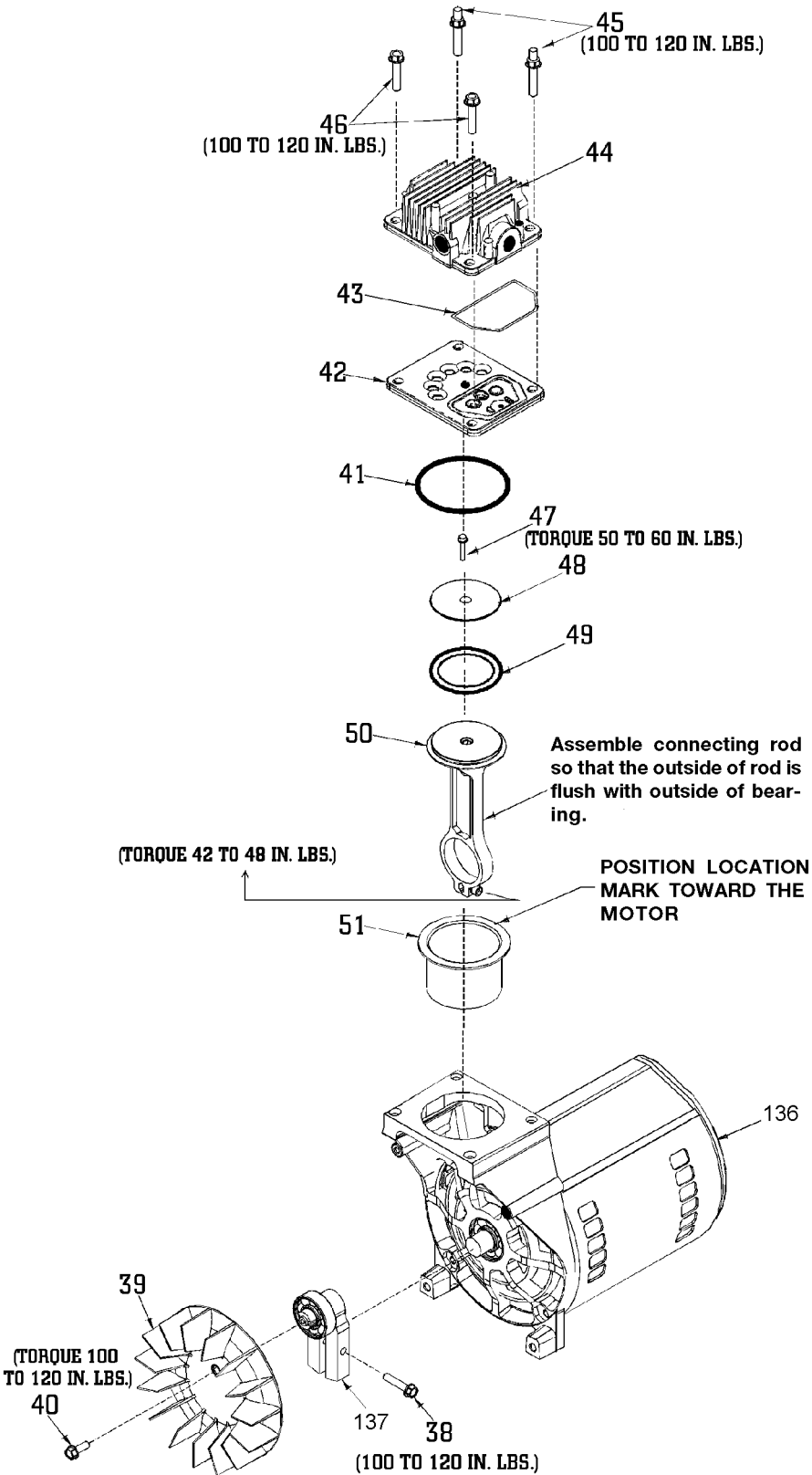
(TORQUE 100  
TO 120 IN. LBS.)

40

137

38

(100 TO 120 IN. LBS.)



## Parts List for 93-116-SW Type 0

Item Number	Part Number	Description	Qty Required
2	CAC-1080	TRAY TOOL	1
3	SS-655-ZN	NUT .250-20 UNC HEX	2
4	CAC-1121	BRACKET SHROUD	2
6	SSP-6050	CONNECTOR MALE 1/4NP	1
7	SSP-7813	ASSY NUT SLEEVE 3/8	2
8	AC-0241-1	TUBE OUTLET .375OD C	1
10	AC-0078	SHROUD FRONT BLK	1
11	A17038	DRAIN VALVE	1
12	AC-0261	GRIP HANDLE 1.00 TUB	1
13	SSP-7811	ASSY NUT SLEEVE 1/4	2
14	SS-8553	CONNECTOR BODY	1
16	AC-0201-1	TUBE PRES REL .250OD	1
17	ACG-19	ISOLATOR 3 POINT MOU	1
18	ACG-18	CUP SADDLE MOUNT	2
19	91895680	SCREW .250-20X.750 H	6
20	SST-5314-1	BUMPER RECESS RUBBER	4
21	000000-00	No Longer Available	1
22	TIA-4150	VALVE SAFETY 150 .25	1
23	438010040063	HEYCO BUSHINGS	1
23	SSW-7367	BUSHING STRAIN RELIE	2
25	SSF-1001-1	SCREW #10-32X.375 HH	1
26	N053094	NIPPLE	1
27	DAC-180	REGULATOR 3PORT P2 H	1
29	D23699	NIPPLE .25NPT X 2.0	1
30	000000-00	No Longer Available	1
31	SUDL-403-1	ASSY CORD POWER SJT	1
32	AC-0155	PLATE	1

## Parts List for 93-116-SW Type 0

Item Number	Part Number	Description	Qty Required
33	SSN-8001	FASTENER RATCHET NYL	2
34	SSP-6021	BUSHING REDUCER 1/8-	1
35	A19513	BODY QC .250 IND .25	1
36	000000-00	No Longer Available	1
37	91895680	SCREW .250-20X.750 H	1
38	SSF-615	SCREW .250-20X1.25 U	1
38	69D109740	KIT UNLOADER VALVE R	1
39	000000-00	No Longer Available	1
39	AC-0108	FAN 5.75 DIA	1
40	SSF-586	SCREW .250-20X.750 U	1
41	SSG-8156	ORING 2.759/2.719ID	1
42	Z-AC-0032	ASSY VALVE PLATE	1
43	ACG-45	ORING P/L HEAD	1
44	AC-0236	HEAD MACH 3/8 NPT 1/	1
45	SSF-589	STUD 1/4 - 20 X 1.12	2
46	SSF-927	SCREW .250-20X1.125	2
47	SSF-3158-1	SCREW #10-24X.750 TH	1
48	KK-4835	KIT CONNECTING ROD L	1
49	KK-4835	KIT CONNECTING ROD L	1
50	KK-4835	KIT CONNECTING ROD L	1
51	KK-4835	KIT CONNECTING ROD L	1
136	Z-MO-9045	MOTOR P/L 3PT STD	1
137	Z-AC-0140	ASSY ECCENTRIC BEARI	1
856	K-0650	KIT COMP RING REPLAC	1