



# WIRING INSTRUCTIONS

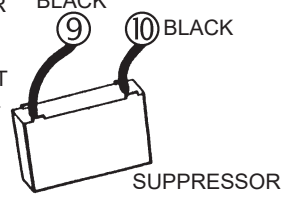
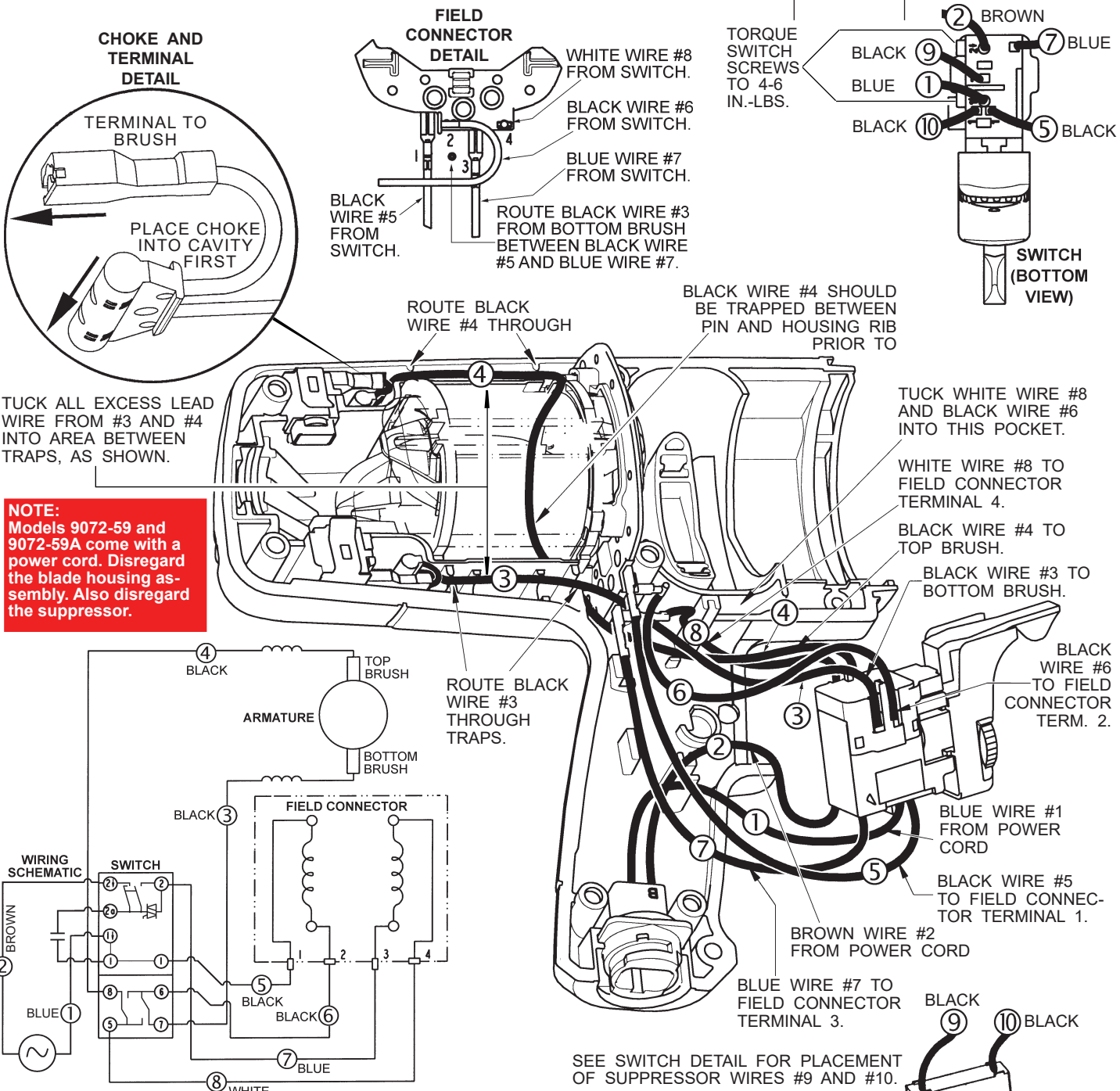
TITLE

**IMPACT WRENCH**

BULLETIN

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE



## WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Blue	Power Cord	16	2.85	Component of the blade hsg. assy. or power cord.
2	Brown	Power Cord	16	2.75	Component of the blade hsg. assy. or power cord.
3	Black	23-94-0275	18	----	Component of 23-94-0275 leadwire assembly.
4	Black	23-94-0276	18	----	Component of 23-94-0276 leadwire assembly.
5	Black	23-94-0250	18	4.75	Strip .188 for T1. Strip .32 and tin.
6	Black	23-94-0240	18	2.75	Strip .188 for T2 and T3.
7	Blue	23-94-0245	18	4.75	Strip .188 for T1. Strip .32 and tin.
8	White	23-94-0255	18	2.90	Strip .188 for T1 and T2.
9	Black	Suppressor	----	----	Component of suppressor assembly.
10	Black	Suppressor	----	----	Component of suppressor assembly.

**NOTE:**  
 All lead lengths are before stripping.  
 All leads must be held to  $\pm .125"$  unless specified elsewhere.

TERMINAL DESCRIPTION		
Code	Part No.	Qty.
T1	23-74-0010	3
T2	23-74-1060	4
T3	23-74-1100	1