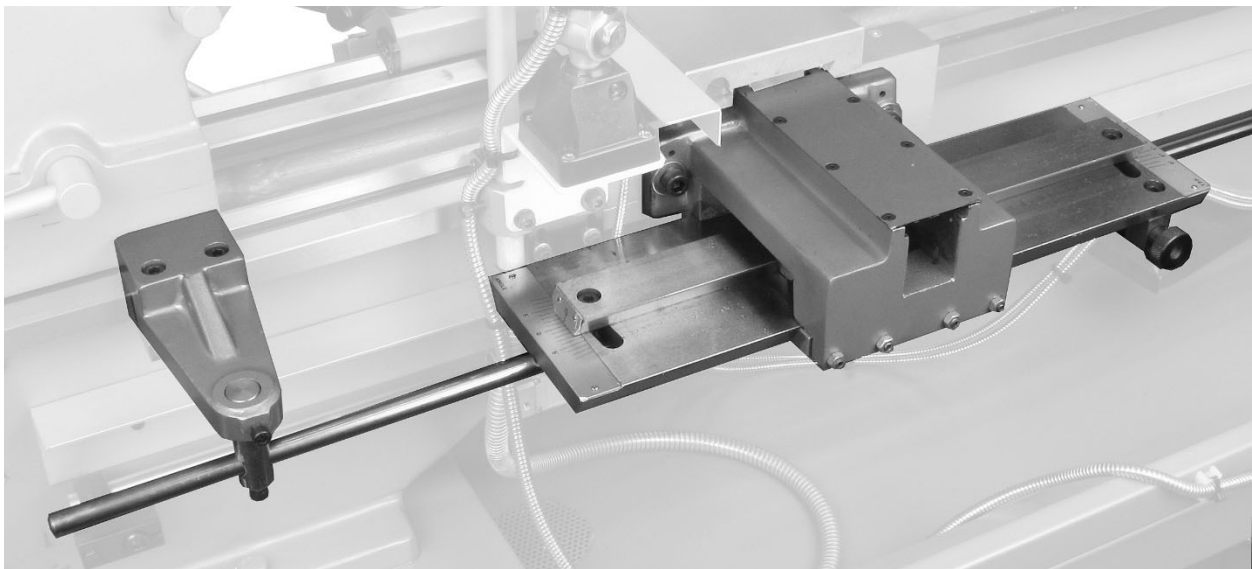




Assembly Instructions and Parts Manual Taper Attachment for 13" and 14" Lathes

Fits JET lathe models E-1340VS, E-1440VS, EVS-1440B



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892035 Taper Attachment Assembly – Parts List

Index No.	Part No.	Description	Size	Qty
.....	892035	Taper Attachment Assembly (#1 thru 41)		1
1	E1440VS-J01	Thrust Bearing	51101	2
2	E1440VS-J02	Feed Block	52x20x35mm	1
3	E1440VS-J03	Yoke	60x42x41.5mm	1
4	E1440VS-J04	Socket Head Cap Screw	M5x65mm	2
5	E1440VS-J05	Base	175x180x85mm	1
6	E1440VS-J06	Cover	170x63x1.2mm	1
7	E1440VS-J07	Lead Screw	Ø5/8"x405mmL	1
8	E1440VS-J08	Shaft	Ø12x50Lmm	1
9	TS-1524011	Set Screw	M8x8mm	1
10	E1440VS-J10	Gib	130x18.86(10.2)x15mm	1
11	TS-1503061	Socket Head Cap Screw	M6x25mm	4
12	TS-1523061	Set Screw	M6x20mm	4
13	E1440VS-J13	Bracket	159x60x40mm	1
14	TS-1504081	Socket Head Cap Screw	M8x40mm	2
15	E1440VS-J15	Angle Plate	128x25x1.2mm	1
16	E1440VS-J16	Gib Screw		2
17	TS-1503071	Socket Head Cap Screw	M6x30mm	1
18	E1440VS-J18	Gib	110x7.27x5.57mm	1
19	E1440VS-J19	Pivot Pin		1
20	E1440VS-J20	Slide Bar (with riveted indicator plates)	420x40x15mm	1
21	TS-1503081	Socket Head Cap Screw	M6x35mm	1
22	E1440VS-J22	Inch Scale Plate (Travel per Foot)	126x25x1.2mm	1
23	TS-2236181	Socket Head Cap Screw	M6x18mm	1
24	E1440VS-J24	Strip	80x31x13mm	1
25	TS-1503031	Socket Head Cap Screw	M6x12mm	2
26	E1440VS-J26	Base	460x130x18mm	1
27	E1440VS-J27	Screw	Ø3/8"(Ø9.525)x105mmL	1
28	E1440VS-J28	Nut	Ø22x22L mm	1
29	E1440VS-J29	Screw Block	19x19x22mm	1
30	E1440VS-J30	Knurled Nut	Ø28(Ø20)x19L mm	1
31	E1440VS-J31	Pin	3x15mm	1
32	E1440VS-J32	Pivot	Ø3/4"x65mmL	1
34	E1440VS-J33	Rod	Ø1/2"x300mmL	1
35	TS-1503041	Socket Head Cap Screw	M6x16mm	1
36	E1440VS-J35	Block	25x25x10mm	1
37	TAK1340A-5	Flat Head Screw	M5x8	6
38	TS-1504061	Hex Socket Cap Screw	M8x30	2
39	TS-1550061	Flat Washer	M8	2
40	E1440VS-J39	Slide Block		1
41	TS-1540041	Hex Nut	M6	4