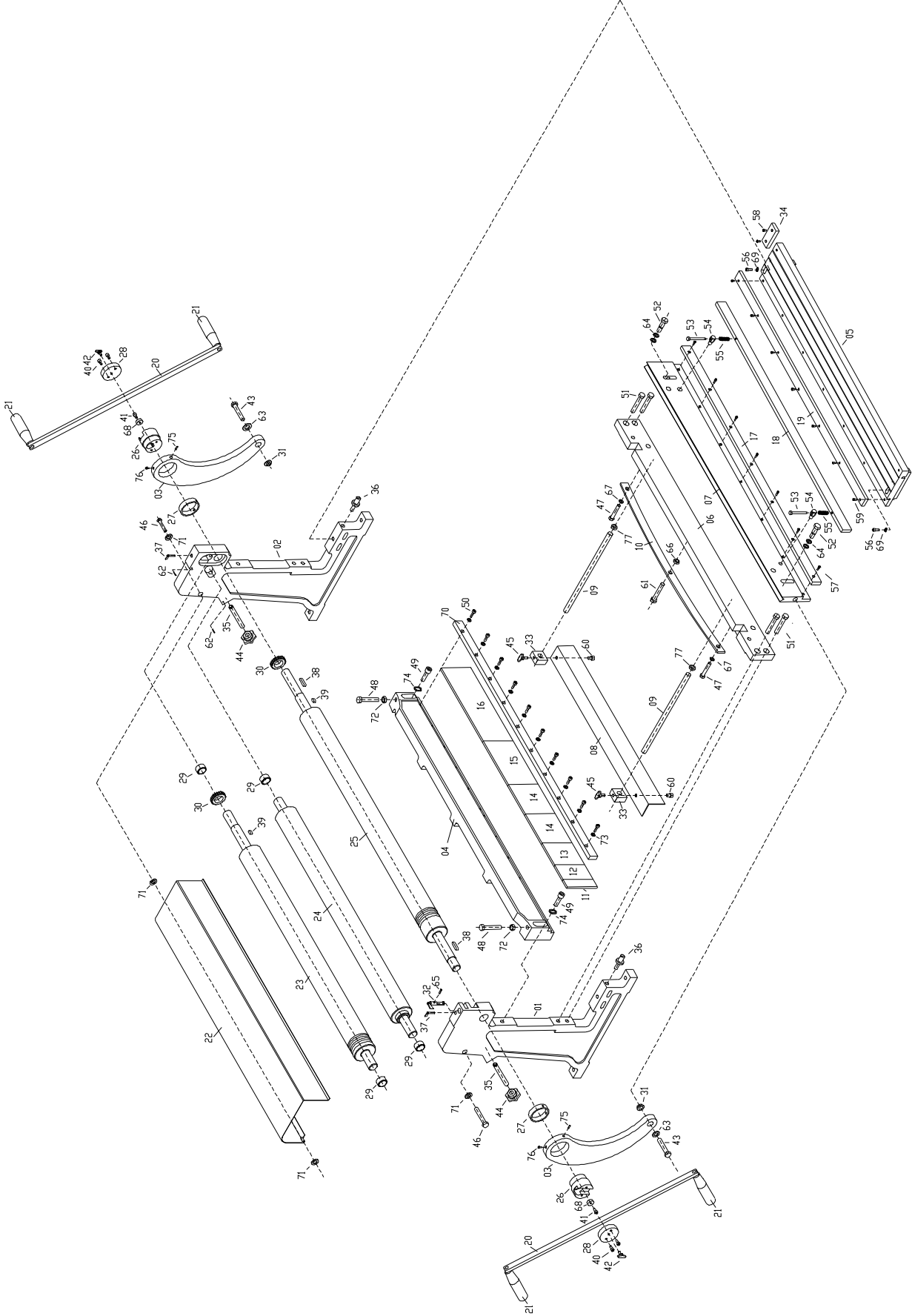


10.1.1 SBR-30M Shear/Brake/Roll – Exploded View



10.1.2 SBR-30M Shear/Brake/Roll – Parts List

Index No.	Part No.	Description	Size	Qty
01	SBR30M-01	Frame (left)		1
02	SBR30M-02	Frame (right)		1
03	SBR30M-03	Arm		2
04	SBR30M-04	Cross Beam		1
05	SBR30M-05	Table		1
06	SBR30M-06	Spacer Bar		1
07	SBR30M-07	Cutter Plate		1
08	SBR30M-08	Guide Plate		1
09	SBR30M-09	Guide Rod		2
10	SBR30M-10	Guide Bar		1
11	SBR30M-11	Brake Forming Die	1"	1
12	SBR30M-12	Brake Forming Die	2"	1
13	SBR30M-13	Brake Forming Die	3"	1
14	SBR30M-14	Brake Forming Die	4"	2
15	SBR30M-15	Brake Forming Die	6"	1
16	SBR30M-16	Brake Forming Die	10"	1
17	SBR30M-17	Cutter		1
18	SBR30M-18	Press Plate		1
19	SBR30M-19	Cutter		1
20	SBR30M-20	Handle Bar		2
21	SBR30M-21	Handle		4
22	SBR30M-22	Cover		1
23	SBR30M-23	Roll		1
24	SBR30M-24	Lower Press Roll		1
25	SBR30M-25	Upper Press Roll		1
26	SBR30M-26	Eccentric Shaft		2
27	SBR30M-27	Bushing		2
28	SBR30M-28	Eccentric Cap		2
29	SBR30M-29	Bushing		4
30	SBR30M-30	Gear		2
31	SBR30M-31	Pivot Bushing		2
32	SBR30M-32	Thumb Screw		1
33	SBR30M-33	Guide Block		2
34	SBR30M-34	Block		1
35	SBR30M-35	Screw		2
36	SBR30M-36	Locating Bolt		2
37	SBR30M-37	Adjustable Bolt		2
38	SBR30M-38	Key	8x7x25mm	2
39	SBR30M-39	Key	5x5x6mm	2
40	TS-1503031	Socket Head Cap Screw	M6x12	4
41	TS-1503031	Socket Head Cap Screw	M6x12	2
42	SBR30M-42	T-Handle	M8x25	2
43	SBR30M-43	Hex Cap Bolt	M12x70	2
44	SBR30M-44	Star Grip Knob	M10	2
45	SBR30M-42	T-Handle	M8x25	2
46	TS-1482081	Hex Cap Screw	M6x40	2
47	TS-1505021	Socket Head Cap Screw	M10x20	2
48	TS-2211451	Hex Cap Screw	M12x45	2
49	TS-1505051	Socket Head Cap Screw	M10x35	2
50	TS-1504051	Socket Head Cap Screw	M8x25	10
51	TS-1505041	Socket Head Cap Screw	M10x30	4
52	SBR30M-52	Screw		2
53	SBR30M-53	Hex Cap Bolt	M8x90	2
54	SBR30M-54	Pressure Plate Bracket		2
55	SBR30M-55	Spring		2
56	TS-1505031	Socket Head Cap Screw	M10x25	2

Index No.	Part No.	Description	Size	Qty
57	TS-1503031	Socket Head Cap Screw	M6x12	7
58	TS-1503031	Socket Head Cap Screw	M6x12	2
59	TS-1503031	Socket Head Cap Screw	M6x12	7
60	TS-1503031	Socket Head Cap Screw	M6x12	2
61	TS-1492051	Hex Cap Screw	M12x50	1
62	SBR30M-62	Spring Pin	5x20mm	4
63	SBR30M-63	Plain Washer	12mm	2
64	SBR30M-64	Plain Washer	8mm	4
65	TS-1523061	Hex Socket Set Screw	M6x20	1
66	SBR30M-66	Adjustable Nut	M12	1
67	TS-1550071	Plain Washer	10mm	2
68	SBR30M-68	Cover		2
69	SBR30M-69	Special Washer	10mm	2
70	SBR30M-70	Press Plate		1
71	TS-1550041	Plain Washer	6mm	4
72	SBR30M-72	Hex Thin Nut	M12	2
73	TS-1550061	Plain Washer	8mm	10
74	SBR30M-74	Special Washer	10mm	2
75	TS-1524051	Hex Socket Set Screw	M8x20	2
76	SBR30M-76	Zerk Fitting	8mm	2
77	TS-1540081	Hex Nut	12mm	2
	SBR30M-ID	I.D. Label (not shown)		1
	SBR30M-WL	Warning Label (not shown)		1