

## Replacement Parts

Replacement parts are listed on the following pages. To order parts or reach our service department, call 800-274-6848 Monday through Friday (see our website for business hours, [www.waltermeier.com](http://www.waltermeier.com)). Having the Model and Serial Number of your machine available when you call will allow us to serve you quickly and accurately.

### Parts List

Index No	Part No	Description	Size	Qty
1	HB1697F-01	Top Blade		1
2	HB1697F-02	Socket Cap Screw	M10x25	17
5	HB1697F-05	Hex Head Screw	M16x35	2
6	HB1697F-06	Cover		2
7	HB1697F-07	Spring		2
8	HB1697F-08	Clamp Handle R.H.		1
9	HB1697F-09	Clamp Handle L.H.		1
10	HB1697F-10	Toggle Ass'y L.H.		1
11	HB1697F-11	Toggle Ass'y R.H.		1
12	HB1697F-12	C-Clip	20	2
13	HB1697F-13	Brass Bushing	26x20.2x20	2
15	TS-1506041	Socket Cap Screw	M12x35	2
16	HB1697F-16	Hex Head Screw	M12x80	6
17	HB1697F-17	Hex Nut	M12	7
18	HB1697F-18	Hex Head Screw	M16x50	2
19	HB1697F-19	Plain Washer	16	2
20	HB1697F-20	Step Bracket Comp.L.H.		1
21	HB1697F-21	Step Bracket Comp.R.H.		1
22	HB1697F-22	Brass Pivot Pin		2
23	HB1697F-23	Swivel Pin Ass'y		2
24	HB1697F-24	Hex Nut	M24	4
25	HB1697F-25	C-Clip	32	2
26	HB1697F-26	Gauge Stop		1
27	HB1697F-27	Socket Cap Screw	M10x30	6
28	HB1697F-28	Gauge Ring		1
30	HB1697F-30	Sping Washer	12	7
31	HB1697F-31	Gauge Rod		1
32	HB1697F-32	Cotton Pin	4x35	1
33	TS-1492031	Hex Head Screw	M12x35	6
34	TS-1505051	Socket Cap Screw	M10x35	7
35	TS-1550071	Plain Washer	10	7
36	HB1697F-36	Angle Bar		1
37	TS-1516011	Socket Head Flat Screw	M10x20	12
38	HB1697F-38	Insert Bar		1
39	HB1697F-39	Support, Apron Ass'y L.H.		1
40	HB1697F-40	Support, Apron Ass'y R.H.		1
41	HB1697F-41	Fixing Plate		2
42	TS-1492051	Hex Head Screw	M12x50	8
43	TS-2360121	Plain Washer	12	8
44	HB1697F-44	Counterweight		2
45	HB1697F-45	Counterweight Rod		2
46	HB1697H-46	Stand		2
47	TS-1525041	Set Screw	M10x20	2
48	HB1697H-48	Bending Handle		2
49	TS-1491031	Hex Head Screw	M10x25	4
50	TS-1506031	Socket Cap Screw	M12x30	2
801	HB1697F-801	Holddown Ass'y		1
802	HB1697H-802	Base Ass'y		1
803	HB1697F-803	Apron Ass'y		1

Assembly Drawing

