



Ref #	Part #	Description	Context Note	Foot Note
1	397662	Bearing Housing Assembly	Used Before Code Date 850725011	
1	399354	Housing Assembly-Bearing	Used After Code Date 850724011	
1	399578	Bearing Housing Assembly		
2	212888	Housing-Fan	Used Before Code Date 850725011	
2	213119	Housing-Fan	Used After Code Date 850724011	
2	394770	End Cap-Drive		
2	397666	End Cap-Drive		
3	395477	Ring Set-Retaining		
3	399809	Ring Set-Retaining		
4	395471	Screw/Washer Kit (Includes 2 Sets)		
5	394750	Housing-Motor (Includes Magnets)		
6	395468	Insulator-Housing (2 Pieces)		
7	396653	Armature Group		
7	397978	Armature Group		
8	280361	Box-Brush	Used Before Code Date 8512171	
8	280569	Box-Brush	Used After Code Date 8512161	
9	395467	Brush Set-Str (Includes Brush Holders)	Used Before Code Date 8512171	
9	398575	Brush Group (Includes Brush Holders And Retainers)	Used After Code Date 8512161	For Retainers Only Order Part No. 399187
10	395478	Lead Group		
11	394777	Rectifier		
12	394773	End Cap-Brush	Used Before Code Date 8512171	
12	398440	End Cap-Brush	Used After Code Date 8512161	
13	394769	Bearing-Needle		
14	396267	Cover-Motor (Includes Hardware And Filter)		
14	399100	Cover-Motor		
15	231298	Nut-Hex.		
16	93852	Washer, Steel Zinc		
17	280515	Fan		

Ref #	Part #	Description	Context Note	Foot Note
19	223465	Bracket-Mounting (Nema 56)	Used Before Code Date 850725011	
19	223565	Bracket-Mounting (Nema 56)		
20	90832	Washer-Lock		
21	94052	Screw-Hex. Head	Used Before Code Date 850725011	
21	94151	Screw-Hex. Head	Used After Code Date 850724011	
24	398135	Switch-Starter		
25	280594	Switch-Key		
26	280081	Socket-Regulator And Rectifier Lead Wire		
27	398270	Cord-Power Supply		
28	280556	Bushing-Cord		
29	223555	Bracket-Bushing		
30	93991	Nut-Lock (10-24)		
31	399192	Motor Control (Four Conductor) (12 Amp)		
32	280593	Key Set (Includes 2 Keys)		
34	397732	Case Assy.-Gear		
35	27313	Gasket-Gear Case Cover		
36	92617	Screw-Gear Case Mounting Sem		
37	92279	Screw, Hex Head Cap (5/16-24 X 1/2")		
38	91541	Screw, Hex Head Cap (5/16-24 X 7/8")		
39	90366	Lockwasher, Zinc Pl	(Note: Used on all Type Nos. Except 0020,0112)	
39	90366	Lockwasher, Zinc Pl		
40	397724	Seal-Oil		
41	92747	Screw, Sem Hex Hd M	(Used on Two Top Holes to Mount Cover)	
42	220234	Lock-Screw Head		
43	291730	Cover-Gear Case		
44	19011	Seal-Oil		
45	93448	Plug, Pipe (Flush) (1/4-18 Nptf)		
46	211293	Shaft-Auxiliary Drive		
47	262036	Pinion		