



# Operating Instructions and Parts Manual Router Lift and accessories

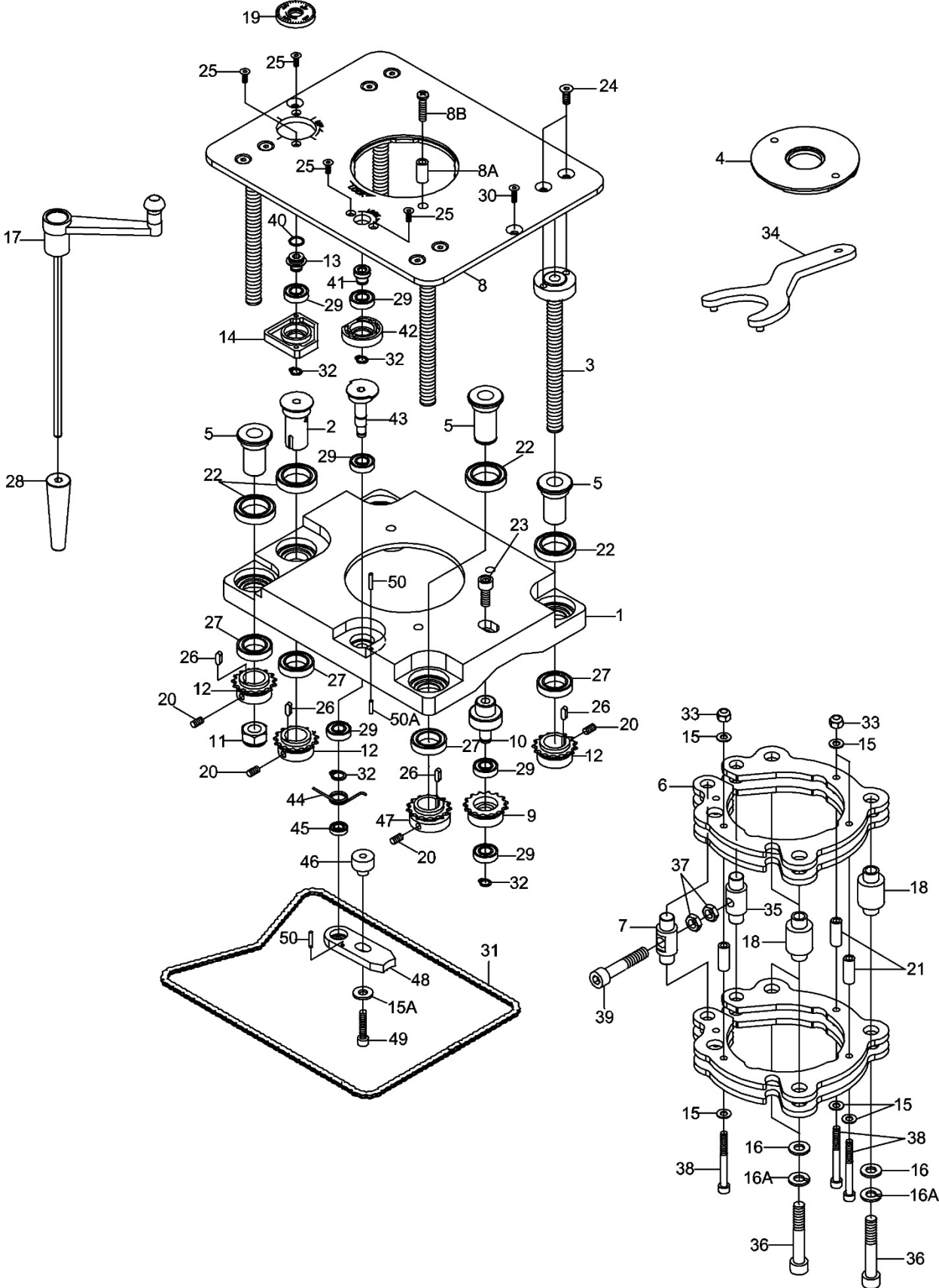
Model JRL-912



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**Part No. M-737000**  
Edition 2 10/2017  
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# 11.1.1 Router Lift Assembly (737000) – Exploded View



## 11.1.2 Router Lift Assembly (737000) – Parts List

Index No	Part No	Description	Size	Qty
1	JRL912-101	Aluminum Carriage Bracket		1
2	JRL912-102	Main Gear Shaft		1
3	JRL912-103	Lead Screw Assembly		4
4	JRL912-104	Insert Ring		1
5	JRL912-105	Gear Shaft		4
6	JRL912-106	Carriage Plate		4
7	JRL912-107	Clamp Post		1
8	JRL912-108	Top Table		1
8A	JRL912-108A	Starter Pin		1
8B	TS-2286252	Phillips Pan Hd Machine Screw	M6-1.0x25	1
9	JRL912-109	Cam Gear		1
10	JRL912-110	Eccentric Wheel		1
11	TS-2342141	Nylon Lock Hex Nut	M14-2.0	1
12	JRL912-112	Sprocket		4
13	JRL912-113	Upper Guide Nut		1
14	JRL912-114	Upper Guide Nut Base		1
15	TS-1550041	Flat Washer	M6	12
15A	JRL912-15A	Flat Washer	M6(D16)	1
16	TS-1550071	Flat Washer	M10	3
16A	TS-2361101	Lock Washer	M10	3
17	JRL912-117	Crank Handle		1
18	JRL912-118	Sleeve		3
19	JRL912-119	Scale Plate		1
20	TS-1523011	Socket Set Screw	M6-1.0x6	10
21	JRL912-121	Bushing		4
22	BB-6805ZZ	Ball Bearing	6805ZZ	5
23	TS-1504041	Socket Head Cap Screw	M8-1.25x20	1
24	F010986	Socket Head Flat Screw BO	M6-1.0x18	8
25	TS-1512021	Socket Head Flat Screw	M4-0.7x12	4
26	5FK-B05	Key, Double Rd Hd	4x4x12mm	5
27	BB-6804ZZ	Ball Bearing	6804ZZ	5
28	JRL912-128	Crank Handle Sleeve		1
29	BB-6900ZZ	Ball Bearing	6900ZZ	6
30	F010966	Socket Head Flat Screw BO	M6-1.0x30	2
31	JRL912-131	Chain		1
32	F006040	C-Retaining Ring, Ext	10mm	4
33	TS-1541021	Nylon Lock Hex Nut	M6-1.0	4
34	JRL912-134	Pin Wrench		1
35	JRL912-135	Anti-Backlash Pin		1
36	TS-1505111	Socket Head Cap Screw	M10-1.5x70	3
37	TS-1540071	Hex Nut	M10 -1.5	2
38	TS-1503131	Socket Head Cap Screw	M6-1.0x60	4
39	TS-2239551	Socket Head Cap Screw	M10-1.5x55	1
40	JRL912-140	O-Ring	Ø12.42x1.78	1
41	JRL912-141	Lock Guide Nut		1
42	JRL912-142	Upper Guide Nut Base		1
43	JRL912-143	Eccentric Shaft		1
44	JRL912-144	Torsion Spring		1
45	BB-688ZZ	Ball Bearing	688ZZ	1
46	JRL912-146	Lock Arm Spacer		1
47	JRL912-147	Brake Gear		1
48	JRL912-148	Lock Arm		1
49	TS-1503071	Socket Head Cap Screw	M6-1.0x30	1
50	F012092	Roll Pin	3x18 mm	2
50A	F012096	Roll Pin	3x12 mm	1
51	JRL912-RA1	Router Adaptor 3.5 in ID (not shown)		1
52	JRL912-RA2	Router Adaptor 3.25 in ID (not shown)		1
	TS-152704	Hex Wrench (not shown)	3mm	1
	TS-152705	Hex Wrench (not shown)	4mm	1
	TS-152706	Hex Wrench (not shown)	5mm	1
	TS-152707	Hex Wrench (not shown)	6mm	1