



# SERVICE PARTS LIST

BULLETIN NO.  
54-42-5428

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-42-5427	DATE Dec.'90
<b>MAGNUM SCREW-SHOOTER</b>		WIRING INSTRUCTION <b>58-01-0074</b>	
CATALOG NO. <b>6794-1</b>	STARTING SERIAL NO. <b>547-62200</b>		

**EXAMPLE:**  
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

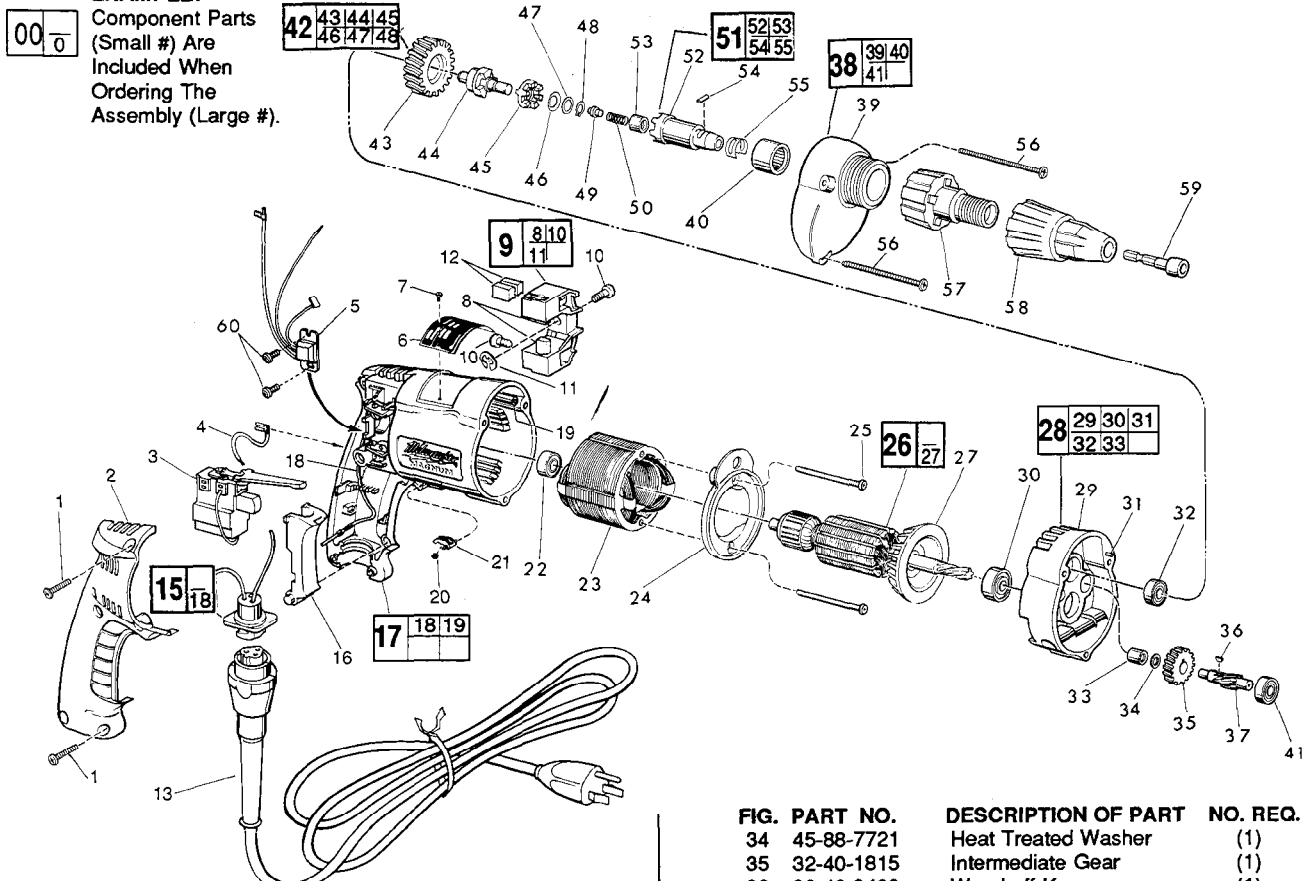


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-95-0185	7-18 x 11/16 Plastite Screw	(5)
2	31-15-0101	Handle Cover	(1)
★ 3	23-66-1665	Reversing Switch	(1)
4	23-94-9635	2-1/4" Lead Assembly	(1)
★ 5	14-20-0245	Remote Electronic Assembly	(1)
6	12-99-0081	Nameplate Blank	(1)
7	06-85-0200	Nameplate Screw	(2)
8	22-16-0275	Carbon Brush	(2)
9	22-22-0350	Brush Holder Assembly	(1)
10	31-75-0011	Brush Holder Screw	(2)
11	34-60-0500	1/4" External Retaining Ring	(1)
12	22-16-0275	Carbon Brush (Spares)	(2)
13	48-76-4008	Cord Set	(1)
15	22-56-0302	Pin Housing Assembly	(1)
16	45-72-0080	Trigger	(1)
★ 17	14-38-0356	Motor Housing Assembly	(1)
18	23-94-9686	Ground Wire Assembly	(1)
19	44-60-0570	Lock Button	(1)
20	40-50-0085	Lock Button Spring	(1)
21	42-42-0150	Lock Button	(1)
22	02-04-0645	Ball Bearing	(1)
23	18-10-0045	120 Volt Field	(1)
24	31-05-0065	Baffle	(1)
25	06-95-0140	No. 7 x 1-7/8" Pan Hd. Screw	(2)
26	16-10-0500	120 Volt Armature Assembly	(1)
27	22-84-0650	Fan Assembly	(1)
28	14-13-0360	Diaphragm Assembly	(1)
29	28-28-1580	Diaphragm	(1)
30	02-04-0645	Ball Bearing	(1)
31	06-65-0825	1/8 x 1/2 Groove Pin No. 5	(1)
32	02-04-0645	Ball Bearing	(1)
33	02-50-1620	Needle Bearing	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
34	45-88-7721	Heat Treated Washer	(1)
35	32-40-1815	Intermediate Gear	(1)
36	06-42-0400	Woodruff Key	(1)
37	36-66-4250	Intermediate Pinion	(1)
38	14-30-0340	Gear Case Assembly	(1)
39	28-14-1450	Gear Case	(1)
40	02-50-4050	Needle Bearing	(1)
41	02-04-0640	Ball Bearing	(1)
42	32-10-4035	Clutch Gear Assembly	(1)
43	32-75-2920	Spindle Gear	(1)
44	36-14-0680	Gear Shaft	(1)
45	42-70-5030	Drive Clutch	(1)
46	45-88-0705	Spring Washer	(1)
47	45-88-0550	Flat Washer	(1)
48	34-60-0510	External Retaining Ring	(1)
49	44-60-0500	Thrust Pin	(1)
50	40-50-0080	Separator Spring	(1)
51	14-73-0120	Chuck Shaft Assembly	(1)
52	42-66-6770	Chuck Shaft	(1)
53	02-50-1610	Needle Bearing	(1)
54	02-55-0150	Loose Roller Bearing	(1)
55	40-50-1450	Bit Retaining Spring	(1)
56	06-95-0150	No. 7 x 2-3/16" Pan Hd. Screw	(3)
57	48-32-2500	Bit Housing	(1)
58	49-26-0250	Locator 1/4" Hex Socket	(1)
	49-26-0312	Locator 5/16" Hex Socket	(1)
	49-26-0375	Locator 3/8" Hex Socket	(1)
59	49-66-3016	5/16" Socket Extension - Magnetic	(1)
★ 60	06-82-7212	4-20x1/4" Pan Hd. Plastite Torx	(2)
	10-98-5986	Warning Label	(1)

**FIG. LUBRICATION**  
39 1-1/2 OZ. Type "E" Grease, No. 49-08-4121.  
Place Grease Near Intermediate Shaft  
Ball Bearing In Gear Case.

**MILWAUKEE ELECTRIC TOOL CORPORATION**  
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