



SERVICE PARTS LIST

BUL. 54-40-2004

WORM DRIVE SAW

REVISED BUL. 54-40-2003	DATE Sept. '76
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Catalog No. 6370

Starting Serial No. **368-27500**

WIRING INSTRUCTIONS
58-01-0341

Specify Catalog and Serial No. when ordering parts

FOR CAT. NO. 6370-2
(240V) TOOL USE:
16-86-1801 ARMATURE
18-86-1201 FIELD
22-64-4000 CORD SET

FIG.	PART NO.	DESCRIPTION	NO. REQ.	FIG.	PART NO.	DESCRIPTION	NO. REQ.
1	06-81-6200	8-32x5/8 Fil. Hd. Sem	(2)	49	06-81-3700	8-32x7/8 Oval Hd. Screw	(3)
2	28-44-1181	Top Handle	(1)	50	06-75-0150	1/4-20x1 Hex Hd. Screw	(1)
3	06-57-5050	5/16-24 Lock Nut	(1)	51	06-97-3800	Lock Washer	(4)
4	45-88-0610	Washer	(1)	52	06-81-2665	10-24x5/8 Flat Hd. Screw	(1)
5	02-04-0975	Ball Bearing	(1)	53	44-68-0130	Oil Plug	(1)
6	32-91-0101	Worm	(1)	54	43-44-0230	Gasket	(1)
7	45-06-0130	Armature Seal	(1)	55	06-75-3100	1/4-20x1 Skt. Screw	(3)
8	34-40-1600	O-Ring	(1)	56	28-14-1241	Gear Case (Includes Fig. 57)	(1)
9	28-90-0141	Armature Bearing Support	(1)	57	45-58-0090	Spring Anchor Stud	(1)
10	06-81-8060	8-32x1/2 Oval Hd. Screw	(4)	58	43-44-0240	Gasket	(1)
11	45-36-0481	Spacer	(1)	★ 59	28-72-1065	Bearing Coverplate	(1)
12	02-04-1535	Ball Bearing	(1)	60	06-81-6200	8-32x5/8 Fil. Hd. Sem	(4)
13	34-80-2400	Retaining Ring	(1)	61	34-60-0525	Retaining Ring	(2)
14	16-82-1801	115 V. Armature	(1)	62	45-88-0590	Wave Washer	(1)
15	42-14-0120	Baffle	(1)	63	02-04-1255	Ball Bearing	(1)
16	34-80-4500	Retaining Ring	(1)	64	42-38-0100	Bumper	(1)
17	06-81-9225	10-24x2-3/4 Rd. Hd. Sem	(2)	65	45-88-0570	Bumper Washer	(1)
18	18-82-1201	115 V. Field	(1)	66	06-81-5500	8-32x3/8 Binder Hd. Sem	(1)
19	02-04-1070	Ball Bearing	(1)	67	44-60-0341	Pivot Pin	(1)
20	45-88-0580	Wave Washer	(1)	68	28-20-2521	Guard Cover	(1)
★ 21	28-50-6055	Motor Housing (Includes Fig. 22)	(1)	★ 69	31-15-0110	Hood	(1)
22	06-92-0750	5/16-18x1-1/8 Stud	(1)	★ 70	06-81-0450	8-32x3/8 Pan Hd. Screw	(1)
23	06-85-0200	6x1/4 Rd. Hd. Type Z Screw	(2)	71	38-50-4851	Spindle	(1)
24	12-99-0010	Nameplate	(1)	72	06-42-2200	Woodruff Key	(1)
25	06-83-2650	1/4-20x3/8 Knrl. Set Screw	(2)	73	32-90-0101	Worm Gear	(1)
★ 26	23-66-0355	Switch	(1)	74	45-36-0471	Spacer	(1)
★ 27	06-81-0470	8-32x1 Pan Hd. Screw	(3)	75	45-06-0140	Spindle Seal	(1)
28	06-81-7025	10-24x3/4 Fil. Hd. Sem	(4)	76	34-40-2000	O-Ring	(1)
★ 29	06-81-0425	8-32x7/8 Pan Hd. Screw	(1)	77	28-90-0121	Spindle Bearing Support	(1)
★ 30	31-44-0450	Handle, R. H. Half	(1)	78	02-04-1745	Ball Bearing	(1)
★ 31	31-44-0440	Handle, L. H. Half	(1)	79	06-81-2665	10-24x5/8 Flat Hd. Screw	(2)
★ 32	06-55-0825	8-32 Hex Nut	(4)	80	30-89-0401	Guard Support	(1)
33	23-44-0050	Brush Retaining Screw	(2)	81	06-81-2675	10-24x1 Flat Hd. Screw	(2)
34	22-18-0095	Carbon Brush Assembly	(2)	82	44-40-0250	Anchor Spring Nut	(1)
35	22-22-0065	Brush Holder Assembly	(2)	83	40-50-7200	Saw Guard Spring	(1)
★ 36	23-86-0060	Washer	(2)	84	06-81-6075	8-32x3/8 Fil. Hd. Sem	(1)
37	42-42-0091	Plug Button	(1)	85	06-81-5800	6-32x5/16 Fil. Hd. Sem	(2)
38	06-10-1000	5/16-18x3/4 Rd. Hd. Bolt	(1)	86	43-62-0390	Saw Guard Handle	(1)
★ 39	06-81-1800	1/4-20x1/2 Fil. Hd. Screw	(1)	87	14-32-0130	Saw Guard Assembly	(1)
40	40-50-1300	Spindle Lock Spring	(1)	88	34-60-2150	Retaining Ring	(1)
41	45-88-5245	Washer	(2)	89	43-34-0131	Inner Blade Flange	(1)
42	44-40-0240	Shoe Adjustment Nut	(2)	90	—	Saw Blade (Select from Catalog)	(1)
43	44-10-0090	Nut Adjusting Lever	(2)	91	43-34-0141	Outer Blade Flange	(1)
44	44-20-0070	Lever Lock	(2)	92	45-04-0340	Blade Retaining Screw	(1)
45	06-81-5400	8-32x5/16 Binder Sem	(2)	★ 93	22-64-0080	Cord Set	(1)
46	14-74-0160	Shoe Assembly	(1)	94	49-96-6200	9/16" Utility Wrench (Not Shown)	(1)
47	49-02-0070	Rip Fence	(1)	95	12-98-7081	Caution Plate (Not Shown)	(1)
48	06-81-8625	6-32x1/4 Ground Screw	(1)				

