

Parts List for 634 Type 2

Item Number	Part Number	Description	Qty Required
1	865656	ARMATURE 115V	1
1	878904SV	FAN	1
1	878904SV	FAN	1
2	875579	FIELD	1
3	874289	BRUSH & RETAINER ASY	2
3	874289	BRUSH & RETAINER ASY	2
3	865323	BRUSH HOLDER	2
3	865321	BRUSH INSULATOR	2
4	864459	SWITCH	1
5	330072-98	CORD/8FT/18-2SJ	1
11	330003-85	BEARING	3
11	330003-17	BEARING,BALL	3
15	838073	BEARING	3
15	841767	BEARING	3
19	865119SV	BALL BEARING	3
35	000000-00	No Longer Available	1
38	D865638	SPINDLE GEAR	1
52	875097	MOTOR HOUSING KIT	1
52	811351	MOTOR HSG COVER	1
53	000000-00	No Longer Available	1
53	863626	INTER PLATE ASY	1
57	000000-00	No Longer Available	1
83	000000-00	No Longer Available	1
83	865344	CHUCK	1
84	000000-00	No Longer Available	1
84	875134	CHUCK KEY	1
108	000000-00	No Longer Available	10

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Item Number	Part Number	Description	Qty Required
108	802426	RING	10
109	892251	SPACER	10
119	847769	WASHER	10
122	848741	WASHER	10
128	882704	SCREW	10
131	849314	TERM	1
133	842610	SPRING-PRELOAD	1
137	865320	AUX HNDL COVER	1
138	859227	SCREW	10
139	846874	HANDLE	1
142	802848	SCREW	10
144	864721	SCREW	10
145	811352	SPADE HANDLE	1
146	823735	WASHER	10
147	847213	SCREW	10
152	859227	SCREW	10
153	802589	SCREW	10
154	858136	NUT	10
155	865653	SLINGER	1
156	842323	WRENCH HOLDER	1
157	901266	STRAIN RELIEVER	1
158	877281	GASKET	1
800	801946	LUBE	1