



# SERVICE PARTS LIST

**BULLETIN NO.**  
54-37-0305

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-37-0304	DATE Nov. '84
<b>2 H.P. ROUTER</b>			
<b>CATALOG NO. 5680</b>	STARTING SERIAL NO. <b>608-11516</b>	<b>WIRING INSTRUCTION 58-01-0702</b>	
CAT. NO.	START SER. NO.	BILINGUAL LABEL	

Catalog No. 5680 Includes:

5670 Router Motor Assy. (Figs. 1 thru 30) and  
48-10-0070 Router Base Assy. (Figs. 32 thru 43)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-95-0135	6-32x1 1/16 Comb. Hd. Mach. Screw	(2)
2	06-95-0138	6-32x1-1/8 Pan Hd. Mach. Screw	(2)
3	31-17-0170	Cord Clamp	(1)
4	42-42-0190	Switch Button	(1)
5	23-44-0140	Brush Cap	(2)
6	22-18-0441	Carbon Brush Assembly	(2)
7	23-66-1220	Toggle Switch	(1)
8	06-95-0265	8-32x1-7/8 Comb. Hd. Mach. Screw	(4)
9	12-98-6965	Identification Plate	(1)
10	31-12-0155	Upper Bearing Cap Assembly	(1)
11	06-97-5650	Finger Washer	(1)
12	02-04-0850	Ball Bearing	(1)
13	18-50-0020	120V. Field	(1)
14	06-95-0390	10-24x2-3/8 Comb. Hd. Mach. Screw	(2)
15	23-16-0680	Insulating Sleeve	(1)
16	23-50-0070	Insulating Spacer	(1)
17	16-50-0025	120V. Armature	(1)
18	06-95-3241	8-32 x 1/2" Flat Hd. Screw	(3)
19	44-66-5305	Bearing Retainer	(1)
★ 20	02-04-1610	Ball Bearing	(1)
★ 21	28-50-6171	Motor Housing	(1)
22	06-81-8625	6-32x1/4 Ground Screw	(1)
23	31-58-0010	Adjusting Ring	(1)
★ 24	45-10-0075	Chuck Shank	(1)
25	48-66-1010	1/2" Collet	(1)
26	44-40-0470	Collet Nut	(1)
27	06-75-3005	1/4-20x5/8 Socket Hd. Screw	(1)
28	06-81-5210	6-32x1/4" Washer Hd. Screw	(1)
29	12-98-0100	Nameplate	(1)
	12-98-0101	Nameplate (Canada)	(1)
30	22-64-0387	Cord Set	(1)
31	48-10-0070	Router Base (Includes Fig. Nos. 32 thru 43)	(1)
32	31-44-0275	Handle	(2)
33	06-95-0390	10-24x2-3/8 Comb. Hd. Mach. Screw	(2)
34	06-75-0230	1/4-20x1-3/4 Hex. Hd. Screw	(1)
35	28-06-0825	Base Assembly (Includes Fig. Nos. 36 and 37)	(1)
36	06-65-0575	3/32x5/16 Long Pin	(1)
37	12-98-7078	Router Base Nameplate	(1)
38	31-06-0090	Sub Base	(1)
39	06-81-4649	10-32 x 7/16" Pan Hd. Taptite Sem.	(2)
40	06-97-5600	Lock Washer	(1)
41	45-36-0680	Locking Knob Spacer	(1)
42	43-98-0070	Locking Knob	(1)
43	06-95-0209	8-32x5/8 Pan Hd. Taptite Screw	(4)

**PARTS NOT SHOWN**

49-96-4070	7/8" Open End Wrench	(1)
49-96-4100	1-1/4" Open end Wrench	(1)
12-98-7082	Caution Plate Omit for Canadian Tools	(1)

