



SERVICE PARTS LIST

BULLETIN NO.
54-37-0302

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-37-0301	DATE May '82
2 H.P. ROUTER			
CATALOG NO. 5680	STARTING SERIAL NO. 608-6300	WIRING INSTRUCTION 58-01-0702	
CAT. NO. 5680-6	START SER. NO. 608-01001	BILINGUAL LABEL 10-98-6120	

Catalog No. 5680 Includes:

5670 Router Motor Assy. (Figs. 1 thru 30) and
48-10-0070 Router Base Assy. (Figs. 32 thru 43)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-95-0135	6-32x11/16 Comb. Hd. Mach. Screw	(2)
★ 2	06-95-0138	6-32x1-1/8 Pan Hd. Mach. Screw	(2)
★ 3	31-17-0140	Cord Clamp	(1)
★ 4	42-42-0190	Switch Button	(1)
★ 5	23-44-0140	Brush Cap	(2)
★ 6	22-18-0441	Carbon Brush Assembly	(2)
★ 7	23-66-1220	Toggle Switch	(1)
8	06-95-0265	8-32x1-7/8 Comb. Hd. Mach. Screw	(4)
9	12-98-6965	Identification Plate	(1)
★ 10	31-12-0135	Upper Bearing Cap Assembly	(1)
★ 11	06-97-5650	Finger Washer	(1)
★ 12	02-04-0850	Ball Bearing	(1)
13	18-50-0020	120V. Field	(1)
14	06-95-0390	10-24x2-3/8 Comb. Hd. Mach. Screw	(2)
★ 15	23-16-0680	Insulating Sleeve	(1)
16	23-50-0070	Insulating Spacer	(1)
★ 17	16-50-0025	120V. Armature	(1)
★ 18	06-95-0211	8-32x3/8 Comb. Hd. Mach. Screw	(3)
19	44-66-5300	Bearing Retainer	(1)
20	02-04-1655	Ball Bearing	(1)
★ 21	28-50-6172	Motor Housing	(1)
★ 22	06-81-8625	6-32x1/4 Ground Screw	(1)
23	31-58-0010	Adjusting Ring	(1)
24	45-10-0065	Chuck Shank	(1)
25	48-66-1010	1/2" Collet	(1)
26	44-40-0470	Collet Nut	(1)
27	06-75-3005	1/4-20x5/8 Socket Hd. Screw	(1)
★ 28	06-81-5210	6-32x1/4" Washer Hd. Screw	(1)
29	12-98-0100	Nameplate	(1)
	12-98-0101	Nameplate (Canada)	(1)
★ 30	22-64-0387	Cord Set	(1)
31	48-10-0070	Router Base (Includes Fig. Nos. 32 thru 43)	(1)
32	31-44-0275	Handle	(2)
33	06-95-0390	10-24x2-3/8 Comb. Hd. Mach. Screw	(2)
34	06-75-0230	1/4-20x1-3/4 Hex. Hd. Screw	(1)
35	28-06-0825	Base Assembly (Includes Fig. Nos. 36 and 37)	(1)
36	06-65-0575	3/32x5/16 Long Pin	(1)
★ 37	12-98-7078	Router Base Nameplate	(1)
38	31-06-0070	Sub Base	(1)
39	06-95-0310	10-32x3/8 Comb. Hd. Mach. Screw	(2)
40	06-97-5600	Lock Washer	(1)
41	45-36-0680	Locking Knob Spacer	(1)
42	43-98-0070	Locking Knob	(1)
★ 43	06-95-0209	8-32x5/8 Pan Hd. Taptite Screw	(4)

PARTS NOT SHOWN

49-96-4070	7/8" Open End Wrench	(1)
★ 49-96-4100	1-1/4" Open end Wrench	(1)
12-98-7082	Caution Plate Omit for Canadian Tools	(1)

