



SERVICE PARTS LIST

BUL. 54-37-0203

1-1/2 H.P. ROUTER

REVISED BUL.
54-37-0202

DATE
Sept. '77

Catalog No. 5660

Starting
Serial No. **452-11000**

WIRING INSTRUCTIONS
58-01-0700

Specify Catalog and Serial No. when ordering parts

Catalog No. 5660 includes:

5650 Router Motor Assy. (figs. 1 thru 27) and
48-10-0070 Router Base Assy. (figs. 29 thru 40)

| FIG. | PART NO. | DESCRIPTION OF PART | NO. REQ. |
|------|------------|--|----------|
| ★ 1 | 06-95-0135 | 6-32x 11/16 Comb. Hd. Mach. Screw | (4) |
| 2 | 31-17-0050 | Cord Clamp | (1) |
| 3 | 12-98-0100 | Nameplate | (1) |
| 4 | 22-64-0386 | Cord Set | (1) |
| 5 | 23-44-0130 | Brush Cap | (2) |
| 6 | 22-18-0440 | Carbon Brush Assembly | (2) |
| 7 | 23-66-0860 | Switch | (1) |
| ★ 8 | 06-95-0265 | 8-32x1-7/8 Comb. Hd. Mach. Screw | (4) |
| 9 | 12-98-6965 | Identification Plate | (1) |
| ★ 10 | 31-12-0120 | Upper Bearing Cap Assembly | (1) |
| 11 | 06-97-5700 | Finger Washer | (1) |
| 12 | 02-04-0895 | Ball Bearing | (1) |
| 13 | 18-62-1170 | 120V. Field | (1) |
| ★ 14 | 06-95-0390 | 10-24x2-3/8 Comb. Hd. Mach. Screw | (2) |
| 15 | 23-16-0675 | Insulating Sleeve | (1) |
| 16 | 23-50-0070 | Insulating Spacer | (1) |
| 17 | 16-62-1170 | 120V. Armature | (1) |
| ★ 18 | 06-95-0210 | 8-32x3/8 Comb. Hd. Mach. Screw | (3) |
| 19 | 44-66-5300 | Bearing Retainer | (1) |
| 20 | 02-04-1655 | Ball Bearing | (1) |
| ★ 21 | 26-50-6170 | Motor Housing | (1) |
| 22 | 06-81-8625 | 6-32x1/4 Ground Screw | (1) |
| 23 | 31-58-0010 | Adjusting Ring | (1) |
| 24 | 45-10-0050 | Chuck Shank | (1) |
| 25 | 48-66-0945 | 1/4" Collet | (1) |
| 26 | 44-40-0375 | Collet Nut | (1) |
| 27 | 06-75-3005 | 1/4x5/8 Socket Hd. Screw | (1) |
| ★ 28 | 48-10-0070 | Router Base (Includes Fig. Nos. 29 thru 40) | (1) |
| ★ 29 | 31-44-0275 | Handle | (2) |
| ★ 30 | 06-95-0390 | 10-24x2-3/8 Comb. Hd. Mach. Screw | (2) |
| 31 | 06-75-0230 | 1/4-20x1-3/4 Hex. Hd. Screw | (1) |
| ★ 32 | 28-06-0825 | Base Assembly (Includes Fig. Nos. 33 and 34) | (1) |
| 33 | 06-65-0575 | 3/32x5/16 Long Pin | (1) |
| ★ 34 | 12-98-7077 | Router Base Nameplate | (1) |
| 35 | 31-06-0070 | Sub Base | (1) |
| ★ 36 | 06-95-0310 | 10-32x3/8 Comb. Hd. Mach. Screw | (2) |
| 37 | 06-97-5600 | Lock Washer | (1) |
| 38 | 45-36-0680 | Locking Knob Spacer | (1) |
| 39 | 43-98-0070 | Locking Knob | (1) |
| ★ 40 | 06-95-3241 | 8-32x1/2 Comb. Hd. Mach. Screw | (4) |
| | 49-96-4070 | 7/8 Open End Wrench | (1) |
| | 49-96-4080 | 1-1/8 Open End Wrench | (1) |
| | 12-98-7081 | Caution Plate | (1) |

FOR CAT. NO. 5660-2
(240V) TOOL USE:

18-66-1170 FIELD
16-66-1170 ARMATURE
22-64-4100 CORD SET

