



SERVICE PARTS LIST

BULLETIN NO.
54-37-0109

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-37-0108	DATE Mar. '90
1 H.P. ROUTER			
CATALOG NO.	5620	SERIAL NUMBER	451-23075
		WIRING INSTRUCTION 58-01-0703	

EXAMPLE:



Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

Catalog No. 5620 Includes:

- 5610 Router Motor Assy. (Figs. 1 thru 33) and
- 48-10-0070 Router Base Assy. (Figs. 34 thru 45)

FIG. PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-82-7261 6-19x11/16" Pan Hd. Plastite Torx Screw	(2)
2	06-82-7290 6-19x1-1/8" Pan Hd. Plastite Torx Screw	(2)
★ 3	31-17-0171 Switch Clamp	(1)
4	42-42-0190 Switch Button	(1)
5	23-44-0140 Brush Cap	(2)
6	22-18-0441 Carbon Brush Assembly	(2)
7	23-66-1220 Toggle Switch	(1)
8	06-82-5531 8-32x1-7/8" Pan Hd. Taptite Torx Screw	(4)
9	12-98-6965 Identification Plate	(1)
★ 10	31-12-0156 Upper Bearing Cap Assembly	(1)
★ 11	06-82-7270 8-16x5/8" Pan Hd. Slit. Plast. Torx Screw	(2)
12	02-04-0850 Ball Bearing	(1)
13	18-50-0030 120 V. Field	(1)
★ 14	06-82-5554 10-24x2-3/8" Pan Hd. Slit. Taptite Torx Screw	(2)
15	23-16-0680 Insulating Sleeve	(1)
16	23-50-0070 Insulating Spacer	(1)
17	16-50-0210 120 V. Armature	(1)
18	06-95-3241 8-32 x 1/2" Flat Hd. Screw	(3)
19	44-66-5305 Bearing Retainer	(1)
20	02-04-1610 Ball Bearing	(1)
21	28-50-6171 Motor Housing	(1)
22	06-81-8625 6-32 x 1/4" Ground Screw	(1)
23	31-58-0010 Adjusting Ring	(1)
24	45-10-0070 Chuck Shank	(1)
25	48-66-0980 1/4" Collet	(1)
26	44-40-0465 Collet Nut	(1)
27	06-75-3005 1/4-20x5/8" Socket Hd. Screw	(1)
28	06-81-5210 6-32x1/4" Washer Hd. Screw	(1)
★ 29	12-98-0102 Service Nameplate	(1)
★ 30	22-64-0121 Cord Set	(1)
★ 31	44-76-0150 Cord Protector	(1)
★ 32	31-17-0156 Cord Clamp	(1)
33	22-84-0670 Fan	(1)
48-10-0070	Router Base (Includes Fig. Nos. 34 thru 45)	(1)
34	31-44-0275 Handle	(2)
35	06-82-5554 10-24x2-3/8" Pan Hd. Taptite Torx Screw	(2)
36	06-75-0230 1/4-20x 1-3/4" Hex Hd. Screw	(1)
37	26-06-0820 Router Base	(1)
38	06-65-0575 3/32 x 5/16" Long Pin	(1)
39	12-98-7078 Router Base Nameplate	(1)
40	31-06-0090 Sub Base	(1)
41	06-81-4649 10-32x7/16" Pan Hd. Taptite Sem.	(2)
42	06-97-5600 Lock Washer	(1)
43	45-36-0680 Locking Knob Spacer	(1)
44	43-98-0070 Locking Knob	(1)
45	06-82-7252 8-32x3/8" Pan Hd. Taptite Torx Screw	(4)
46	28-06-0825 Router Base Assembly	(1)

PARTS NOT SHOWN

49-96-4070	7/8" Open End Wrench	(1)
49-96-4075	1" Open End Wrench	(1)

