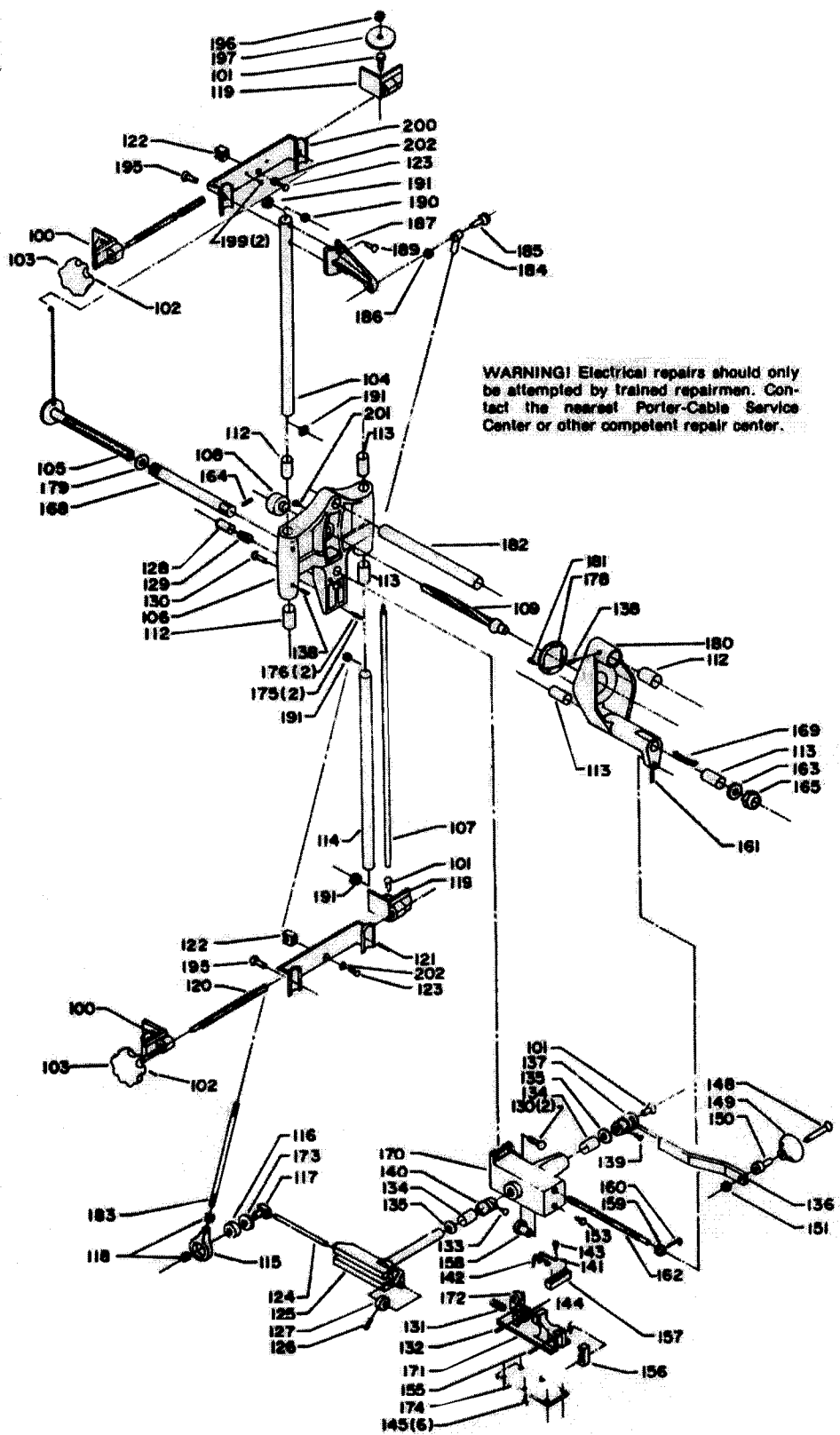


# PORTER-CABLE LOCK MORTISER

**513**  
**519**  
Types 1, 2, 3



**WARNING!** Electrical repairs should only be attempted by trained repairmen. Contact the nearest Porter-Cable Service Center or other competent repair center.

## Parts List for 519 Type 1

Item Number	Part Number	Description	Qty Required
100	800151	LEFT JAW	1
101	697236	BOLT	10
102	800157	PIN	10
103	000000-00	No Longer Available	1
104	000000-00	No Longer Available	1
105	800175	PULLEY	1
106	800112	FRAME	1
107	000000-00	No Longer Available	1
108	855259	BEARING ASSY	3
109	000000-00	No Longer Available	1
109	696696	SCREW	10
112	800113	BRONZE BUSHING	1
113	800113	BRONZE BUSHING	1
114	000000-00	No Longer Available	1
115	800194	HSG	1
116	804218	BEARING	3
117	800141	KIT	10
118	802969	NUT	10
119	000000-00	No Longer Available	1
120	800154	SCREW	10
121	800149	HOUSING	1
122	000000-00	No Longer Available	1
123	800159	SCREW	10
124	882259	KNOB/SHAFT KIT	10
125	800129	CRANK & SHAFT	1
126	804360	SCREW	10
127	800145	KNOB	1

## Parts List for 519 Type 1

Item Number	Part Number	Description	Qty Required
128	800200	COVER	1
129	800201	TUBE	1
130	803403	SCREW	10
131	800127	SPRING	10
132	800124	PIN	10
133	804595	SCREW	10
134	800140	BUSHING	10
135	800130	WASHER	10
136	000000-00	No Longer Available	1
137	000000-00	No Longer Available	1
139	800133	SCREW	10
140	695462	CAM	1
141	000000-00	No Longer Available	1
142	000000-00	No Longer Available	1
143	873982	SCREW	10
144	800212	SPRING	10
145	800120	SCREW	10
148	800137	BOLT	10
149	800374	KNOB	1
150	800135	BUSHING	10
151	862155	NUT	10
153	800118	FEED PLUNGER	1
153	000000-00	No Longer Available	1
153	000000-00	No Longer Available	1
153	800115	SPRING	10
153	800116	BUTTON	1
153	000000-00	No Longer Available	1

## Parts List for 519 Type 1

Item Number	Part Number	Description	Qty Required
155	800206	PIN	10
156	800197	LATCH	1
157	800164	PAWL	1
158	800172	BUSHING	10
159	695471	COLLAR & O-RING	1
160	695456	SCREW	10
161	846744	SET SCREW	10
162	800169	ROD	1
163	800168	WASHER	10
164	800185	PIN	10
165	800167	CAP	1
168	800166	LOWER TUBE	1
169	800210	SLIDE	1
170	000000-00	No Longer Available	1
171	000000-00	No Longer Available	1
172	800123	ROLLER	1
173	800142	WASHER	10
174	800119	PLATE	1
175	801896	SCREW	10
176	800208	KEY	1
178	800396	SEGMENT LOCK	1
179	803496	WASHER	10
180	800125	CARRIAGE	1
181	876384	SCREW	10
182	800165	TUBE	1
183	800186	ROD	1
184	000000-00	No Longer Available	1

## Parts List for 519 Type 1

Item Number	Part Number	Description	Qty Required
185	802201	SCREW	10
186	800190	NUT	10
187	000000-00	No Longer Available	1
189	800191	SCREW	10
190	800192	NUT	10
191	800161	NUT	10
195	800539	SCREW	10
196	800204	HEX NUT	1
197	800203	STOP	1
199	801374	SCREW	10
200	800148	HOUSING	1
201	873982	SCREW	10
202	801530	WASHER	10