

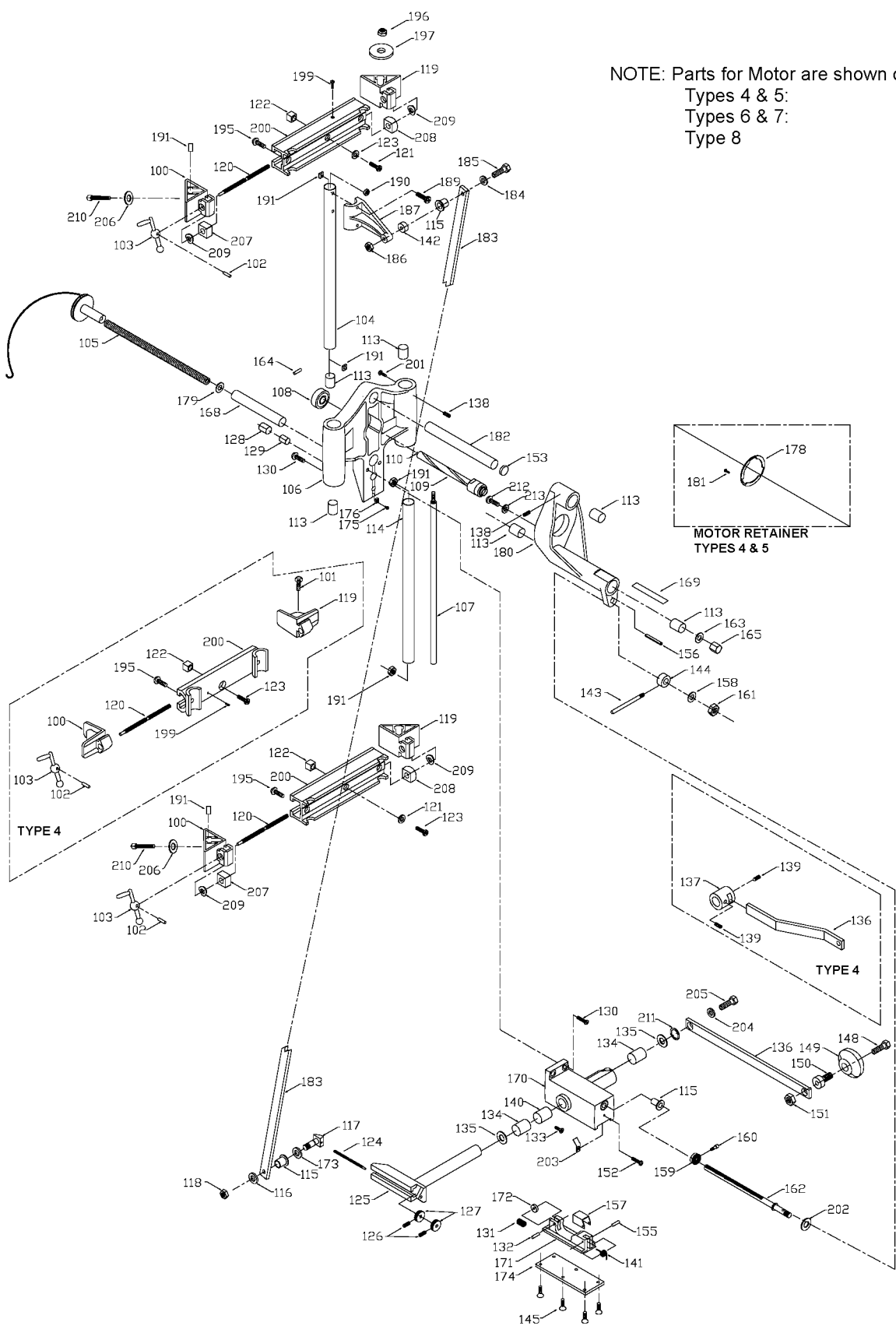
PORTER-CABLE LOCK MORTISER

attempted by trained repairmen. Contact the nearest Porter-Cable Service Center or other competent repair center.

513

Types 4 thru 8

NOTE: Parts for Motor are shown on Parts List:
Types 4 & 5: 5361
Types 6 & 7: 6301
Type 8: 6902 T8



Parts List for 513 Type 6

Item Number	Part Number	Description	Qty Required
100	697216	CLAMP JAW	1
102	695842	SCREW	10
103	882450	HANDLE ASSY	1
104	697212	VERTICLE TUBE LH	1
105	800175	PULLEY	1
105	874605	CABLE KIT	1
106	695486	FRAME ASSY	1
106	800112	FRAME	1
107	804960	HEIGHT ROD	4
108	890031	BEARING	1
109	695474	CUTTER SHAFT ASSY	1
110	696696	SCREW	10
113	800113	BRONZE BUSHING	10
114	697211	VERTICLE TUBE RH	1
115	845840	BUSHING	10
116	801349	WASHER	10
117	695643	CRANK PIN	1
118	698297	LOCKNUT	10
119	697216	CLAMP JAW	1
120	697215	CLAMP SCREW	1
121	863428	WASHER	10
122	697209	CENTER BLOCK	1
123	804309	SCREW	1
124	882259	KNOB/SHAFT KIT	1
125	697225	CRANK	1
126	804360	SCREW	10
127	800145	KNOB	1

Parts List for 513 Type 6

Item Number	Part Number	Description	Qty Required
128	695454	DUST COVER	1
129	800201	TUBE	1
130	803403	SCREW	10
131	800127	SPRING	10
132	800124	PIN	10
133	804595	SCREW	10
134	800140	BUSHING	10
135	859731	WASHER	1
136	697230	CRANK LEVER	1
138	862554	SET SCREW	10
140	695462	CAM	1
141	695470	PAWL SPRING	10
142	866795	SPACER	10
143	695464	LEVER	1
144	695466	COLLAR	1
145	800120	SCREW	10
148	800137	BOLT	10
149	800374	KNOB	1
150	800135	BUSHING	10
151	862155	NUT	10
152	689229	SCREW	10
153	695453	PLUG	1
155	695458	PIN	10
156	695457	ROLL PIN	10
157	695463	PAWL	1
158	801377	WASHER	10
159	695471	COLLAR & O-RING	1

Parts List for 513 Type 6

Item Number	Part Number	Description	Qty Required
160	852428	SCREW	10
161	862694	NUT	10
162	695843	FEED ROD ASSY	1
163	800168	WASHER	10
164	800185	PIN	10
165	800167	CAP	1
168	800166	LOWER TUBE	1
169	800210	SLIDE	1
170	695482	HOUSING ASSY	1
171	695489	SLIDE	1
172	800123	ROLLER	1
173	800142	WASHER	10
174	800119	PLATE	1
175	801896	SCREW	10
176	800208	KEY	1
178	800396	SEGMENT LOCK	1
179	803496	WASHER	10
180	873568	MOTOR CARRIAGE ASSY	1
181	876384	SCREW	10
182	800165	TUBE	1
183	697210	ELEVATING ARM	1
184	801377	WASHER	10
185	802201	SCREW	10
186	800190	NUT	10
187	000000-00	No Longer Available	1
189	800191	SCREW	10
190	800192	NUT	10

Parts List for 513 Type 6

Item Number	Part Number	Description	Qty Required
191	800161	NUT	10
195	823193	SCREW	10
196	800204	HEX NUT	10
197	800203	STOP	1
199	801374	SCREW	10
200	697233	CLAMP HOUSING	1
200	000000-00	No Longer Available	1
201	873982	SCREW	10
202	695460	WASHER	10
203	695469	CLIP	1
204	801530	WASHER	10
205	804309	SCREW	10
206	800250	WASHER	10
207	697219	NUT LH	10
208	697218	NUT RH	10
209	697220	SPRING WASHER	10
210	697236	BOLT	10
211	697228	SNAP-RING	10
212	693973	SCREW	10
213	802752	WASHER	10
214	904656	POWER UNIT	1
856	000000-00	No Longer Available	1