



# Pneumatic Ratchet Wrench

#505322, JAT-322

#505323, JAT-323



## Operation & Parts Manual

M-505322

Edition 2

06/2015



Stock No.:

Serial No.:

Purchased from:

Date purchased:

**JET**

427 New Sanford Road

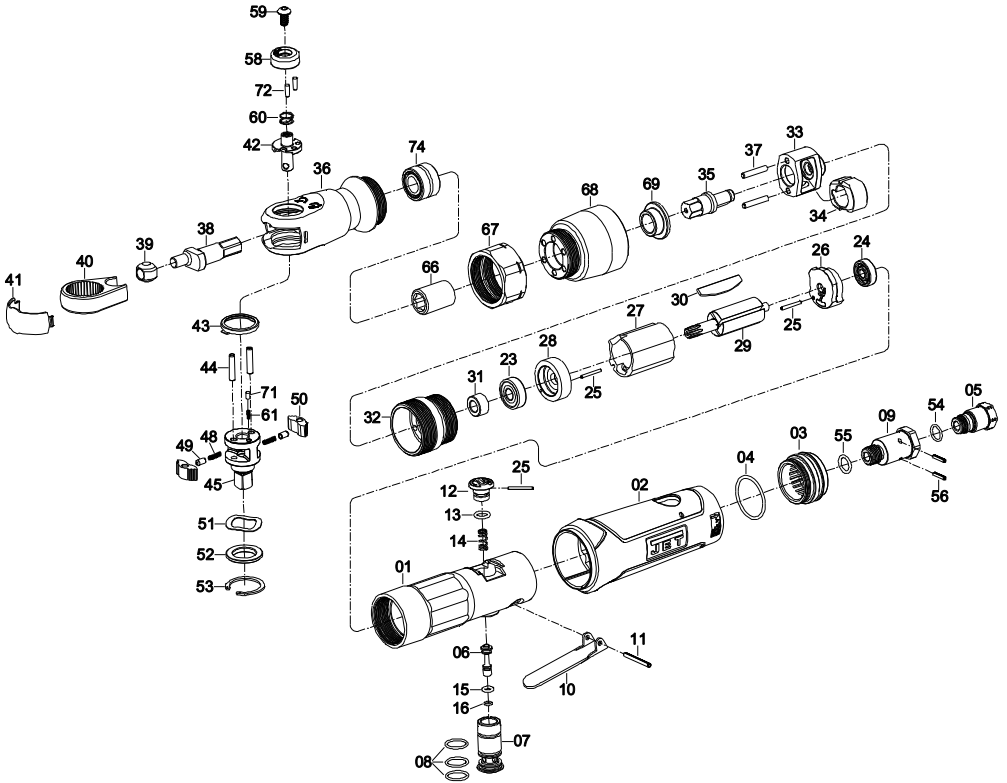
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# #505322, JAT-322, 3/8-inch Ratchet Wrench – exploded view



## #505322, JAT-322, 3/8-inch Ratchet Wrench – parts list

Index	Part No.	Description	Qty
1	JAT322-01	Motor housing	1
2	JAT322-02	Rubber grip	1
3	JAT322-03	Exhaust deflector	1
4	JAT312-09	O-Ring S29 NBR ø28.5x2	1
5	JAT322-05	Air inlet	1
6	JAT322-06	Throttle valve stem	1
7	JAT322-07	Air regulator valve	1
8	JAT124-23	O-Ring S14 NBR ø13.5x1.5	3
9	JAT322-09	Air inlet connector	1
10	JAT322-10	Throttle lever	1
11	JAT322-11	Spring pin ø3x22 1050	1
12	JAT322-12	Air regulator dial	1
13	JAT312-13	O-Ring P8 NBR ø7.8x1.9	1
14	JAT322-14	Throttle valve spring	1
15	JAT312-15	O-Ring P5 NBR ø4.8x1.9	1
16	JAT322-16	O-Ring SS4.5 NBR ø4x1	1
23	BB-608ZZ	Ball bearing 608ZZ C3	1
24	BB-626ZZ	Ball bearing 626ZZ C3	1
25	JAT322-25	Spring pin 2x18 1015	3
26	JAT322-26	Rear end plate	1
27	JAT322-27	Cylinder	1
28	JAT322-28	Front end plate	1
29	JAT322-29	Rotor	1
30	JAT322-30	Rotor vane	4
31	JAT322-31	Spacer	1
32	JAT322-32	Hammer case pilot	1
33	JAT322-33	Hammer cage	1
34	JAT322-34	Hammer	1
35	JAT322-35	Hammer shaft	1
36	JAT322-36	Ratchet housing assembly	1

Index	Part No.	Description	Qty
37	JAT322-37	Hammer pin	2
38	JAT322-38	Crank shaft	1
39	JAT322-39	Drive bushing	1
40	JAT322-40	Ratchet yoke	1
41	JAT322-41	Ratchet housing cover	1
42	JAT322-42	Direction knob stem	1
43	JAT322-43	Anvil upper washer	1
44	JAT322-44	Pin ø4x20.5 SUJ2	2
45	JAT322-45	Ratchet anvil assembly 3/8in.	1
48	JAT322-48	Spring	2
49	JAT322-49	Pin	2
50	JAT322-50	Ratchet pawl	2
51	JAT322-51	Friction washer	1
52	JAT322-52	Thrust washer	1
53	JAT322-53	Retainer IR-26	1
54	JAT312-31	O-Ring S10 NBR ø9.5x1.5	1
55	JAT322-55	O-Ring P10 NBR ø9.8x1.9	1
56	JAT322-56	Spring pin ø2.5x12 1015	2
58	JAT322-58	Direction knob	1
59	JAT322-59	Screw M5x8	1
60	JAT322-60	Spring	1
61	JAT322-61	Steel ball spring	1
66	JAT322-66	Connector	1
67	JAT322-67	Coupling nut	1
68	JAT322-68	Hammer case	1
69	JAT322-69	Bushing	1
71	JAT322-71	Pin ø3x5.8 m/mL SUJ2	1
72	JAT322-72	Pin ø3x9.8 m/mL SUJ2	2
74	JAT322-74	Needle roller bearing TAFI-122416	1

JAT322-RPK, Repair Kit, contains 4,8(3),13,14,15,16,30(4),48(2),54,55,60,61

JAT322-RBK, Rebuild Kit, contains 37(2),39,43,48(2),49(2),50(2)