



Pneumatic Ratchet Wrench

#505320, JAT-320

#505321, JAT-321



Operation & Parts Manual

M-505320

Edition 1

02/2015



Stock No.:

Serial No.:

Purchased from:

Date purchased:

JET

427 New Sanford Road

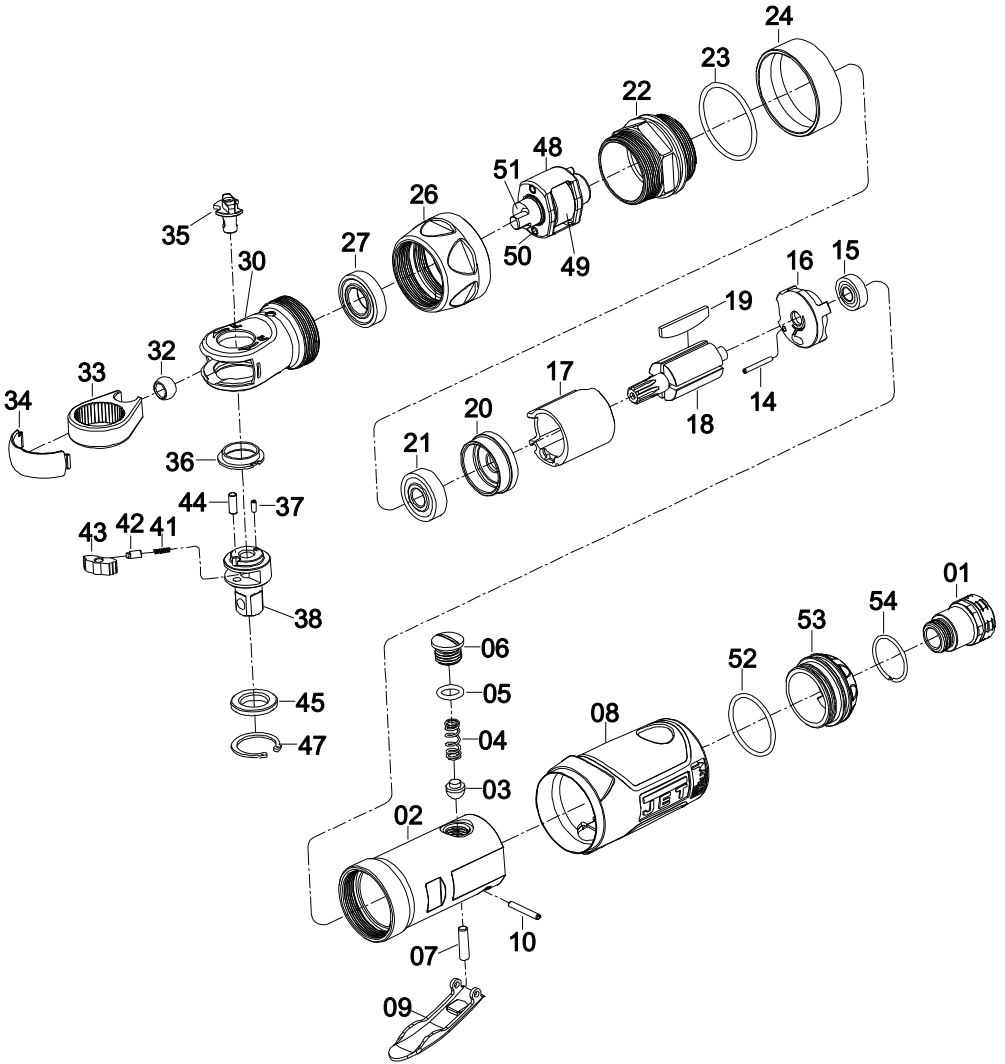
LaVergne, TN 37086

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#505321, JAT-321, 3/8-inch Ratchet Wrench – exploded view



#505321, JAT-321, 3/8-inch Ratchet Wrench – parts list

Index	Part No.	Description	Qty
1	JAT320-01	Air inlet	1
2	JAT320-02	Motor housing	1
3	JAT320-03	Throttle valve	1
4	JAT320-04	Spring	1
5	JAT320-05	O-Ring P8 NBR A70±5 ø7.8x1.9	1
6	JAT320-06	Valve screw	1
7	JAT320-07	Pin ø4x14.8	1
8	JAT320-08	Rubber grip	1
9	JAT320-09	Throttle lever	1
10	JAT320-10	Spring pin ø2.5x18 1050	1
14	JAT320-14	Spring pin ø2x16	1
15	BB-696ZZ	Ball bearing 696ZZ	1
16	JAT320-16	Rear end plate	1
17	JAT320-17	Cylinder	1
18	JAT320-18	Rotor	1
19	JAT320-19	Rotor vane	4
20	JAT320-20	Front end plate	1
21	BB-608ZZ	Ball bearing 608ZZ	1
22	JAT320-22	Hammer case	1
23	JAT320-23	O-Ring S32 ø31.5x2 NBR	1
24	JAT320-24	Rubber ring	1
26	JAT320-26	Coupling nut	1
27	BB-6901ZZ	Ball bearing 6901ZZ	1

Index	Part No.	Description	Qty
30	JAT320-30	Ratchet housing assembly	1
32	JAT320-32	Drive bushing	1
33	JAT320-33	Ratchet yoke	1
34	JAT320-34	Ratchet housing cover	1
35	JAT321-35	Direction switch	1
36	JAT320-36	Thrust washer	1
37	JAT320-37	Spring pin ø2x5 1050	1
38	JAT321-38	Ratchet anvil assembly 3/8in.	1
41	JAT320-41	Spring	1
42	JAT320-42	Pin	1
43	JAT320-43	Ratchet pawl	1
44	JAT320-44	Pin	1
45	JAT320-45	Thrust washer	1
47	JAT320-47	Retainer IRTW-20	1
48	JAT320-48	Hammer cage	1
49	JAT320-49	Hammer	1
50	JAT320-50	Hammer pin	2
51	JAT320-51	Hammer cam	1
52	JAT320-52	O-Ring AS022 ø25.12x1.78 NBR	1
53	JAT320-53	Air regulator	1
54	JAT320-54	Retainer	1
55	JAT320-55	Spring	2
56	JAT320-56	Steel ball SUJ2 3mm	2

JAT321-RPK, Repair Kit, contains 4,5,19(4),23,41,47,52,54

JAT321-RBK, Rebuild Kit, contains 16,20,32,36,41,42,43,50(2)