



SERVICE PARTS LIST

RIGHT ANGLE DRIVE

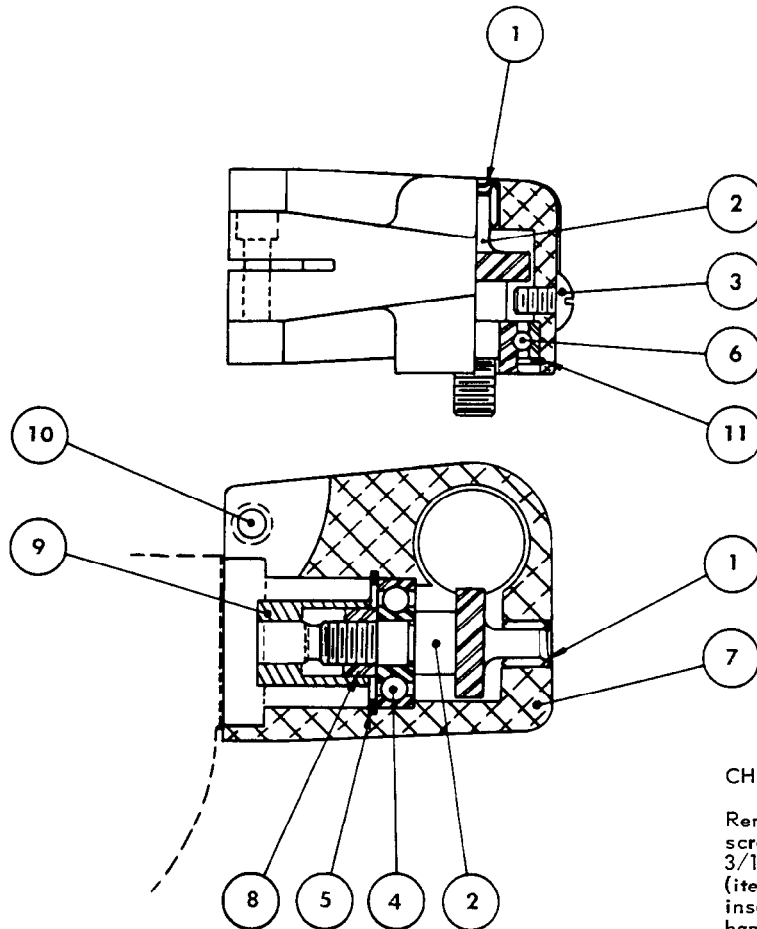
Cat. No. **48-06-2890**

Starting
Serial No.

BUL.54-36-0101

REVISED BUL. 54-36-0100 DATE Jan. '73

WIRING INSTRUCTIONS



CHUCK REMOVAL INSTRUCTIONS

Remove complete unit from drill. Remove screw (item 3) and insert Allen Wrench or 3/16" dia. pin to engage in hole in Spindle (item 2). Lay chuck on solid surface and insert key. Give the key a sharp rap with hammer to loosen chuck (Spindle has Standard Right Hand Thread).

ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.
1	02-50-1640	Needle Bearing	(2)	7	28-50-7501	Right Angle Housing	
2	38-50-1651	Spindle	(2)	* 8	06-55-2475	3/8" Hex Nut	
3	06-81-5000	1/4-20x3/8 Lg. Truss Hd. Screw		9	42-90-0060	Pistol Drill Female Coupling	
4	02-04-1040	Ball Bearing		10	06-75-3050	1/4-20x3/4 Lg. Socket Hd. Cap Screw	
5	34-80-2250	Ball Bearing Retaining Ring		11	34-80-2200	Ball Bearing Retaining Ring	
6	02-04-1060	Ball Bearing					

MISCELLANEOUS PARTS NOT SHOWN

PART NO.	DESCRIPTION OF PART	NO.REQ.
49-96-0080	3/16 Soc.Hd. Wrench for 1/4 Soc.Hd. Screw	