







## Parts List for the VBS-1408 Bandsaw

Index No.	Part No.	Description	Size	Qty.
1010	VBS1408-1010	Work Table		1
1020	VBS14-102	Table Support Frame		1
1030	1030	Table Bracket (right)		1
1040	1040	Table Bracket (left)		1
1060	TS-0680061	Washer	1/2	2
1070	1070	Tube Screw		4
1090	1090	Table Support Housing		1
1100	1100	Guide Support Housing		1
1310	VBS16-131	Blade Guide Support		2
1320	VBS1220A-132	Blade Guide		2
1330	VBS16-133	Blade Stopper		2
1350	1350	Blade Guide Post		1
1360	1360	Guide Post Housing		1
1361	1361	Guide Post Spring		1
1370	1370	Blade Guide (left)		1
1380	1380	Blade Guide (right)		1
1390	1390	Post Holding Pin		1
	VBS1610-BS	Blade Guide Assembly Complete		1
1910	1910	Bushing (re: VBS1610-BS)		4
1920	1920	Lift (re:VBS1610-BS)		1
1930	1930	Blade Shaft (re:VBS1610-BS)		1
1940	1940	Vaned Iron Plate (re:VBS1610-BS)		2
1950	1950	Lower Blade (re:VBS1610-BS)		2
1960	1960	Upper Blade (re: VBS1610-BS)		1
1970	1970	Joint Plate - Left (re: VBS1610-BS)		1
1980	1980	Chain Joint - Right (re: VBS1610-BS)		1
1990	1990	Handle Bar (re: VBS1610-BS)		1
2000	VBS14-009	Drive Motor		1
2010	VBS1408-2010	Motor Pulley		1
2020	2020	Motor Suspension Arm		2
2130	2130	Reducer Pulley	8"	1
2300	2300	Speed Reducer		1
3010	VBS1408-3010	Lower Wheel		1
3020	VBS14-302	Rubber Tire		2
3030	VBS1408-3030	Taper Sleeve		1
3040	VBS1408-3040	Wheel Lock Nut		1
3050	VBS1408-3050	Upper Wheel		1
3060	VBS1408-3060	Upper Wheel Lock		1
3070	3070	Upper Wheel Nut		1
3080	3080	Slide Block Housing		1
3090	VBS14-309	Slide Block Seat		2
3100	3100	Slide Block Guide		2
3110	3110	Upper Wheel Slide		1
3120	VBS1408-3120	Wheel Shaft		1
3121	3121	Spring		1
3150	3150	Washer		1

.....	VBS1610-AP	Air Pump Assembly Complete	1
4010	4010	Air Pump Housing (re: VBS1610-AP)	1
4020	4020	Pump Cover (re: VBS1610-AP)	1
4030	4030	Pump Shaft (re: VBS1610-AP)	1
4040	4040	Air Pump Pulley	1
4050	4050	Air Pump Vein	4
4140	4140	Air Outlet (re: VBS1610-AP)	1
4150	4150	Air Inlet (re: VBS1610-AP)	1
4170	4170	Air Nozzle	1
4180	4180	Air Nozzle Clip	1
4190	4190	Air Tube	1
5000	VBS1408-5000	Main Body	1
5100	VBS1408-5100	Rear Door	1
5120	VBS1408-5120	Lower Door	1
5140	VBS1408-5140	Upper Door	1
6010	VBS14-601	Limit Switch	2
6011	6011	Insulator	1
6020	6020	Guide Block	1
6021	6021	Spring Bracket	1
6030	6030	Guide Casting	1
6040	6040	Housing	1
6050	6050	Stationary Jaw	1
6051	6051	Insulator	1
6052	6052	Insulator Tube	3
6053	6053	Insulator Washer	3
6054	6054	Spacer	3
6060	6060	Eccentric Shaft	2
6070	6070	Clamp Lever (right)	1
6071	6071	Clamp Lever (left)	1
6100	6100	Clamp Support (right)	1
6101	6101	Clamp Support (left)	1
6110	6110	Clamp Plate (right)	1
6111	6111	Clamp Plate (left)	1
6120	6120	Cam	2
6130	6130	Moving Jaw	1
6150	6150	Weld Button	1
6160	6160	Micro Switch	1
6161	6161	Bracket	1
6170	VBS16-617	Pressure Adjust Knob	1
6180	VBS16-618	Shaft	1
6200	VBS16-620	Cam	1
6210	VBS16-621	Weld Tension Arm	1
6211	6211	Bushing	1
6220	6220	Spring (short)	1
6230	6230	Spring (long)	1
6240	VBS14-624	Transformer	1
6241	6241	Mounting Bracket	1
6250	VBS16-625	Switch	1
6260	VBS14-626	Grinder Motor	1
6270	6270	Spacer	1
6280	JWG12-628	Grinder Wheel	1
6281	TS-0680021	Washer	1/4
6282	TS-1540041	Hex Nut	6MM
6290	VBS16-629	Grinder Guard	1

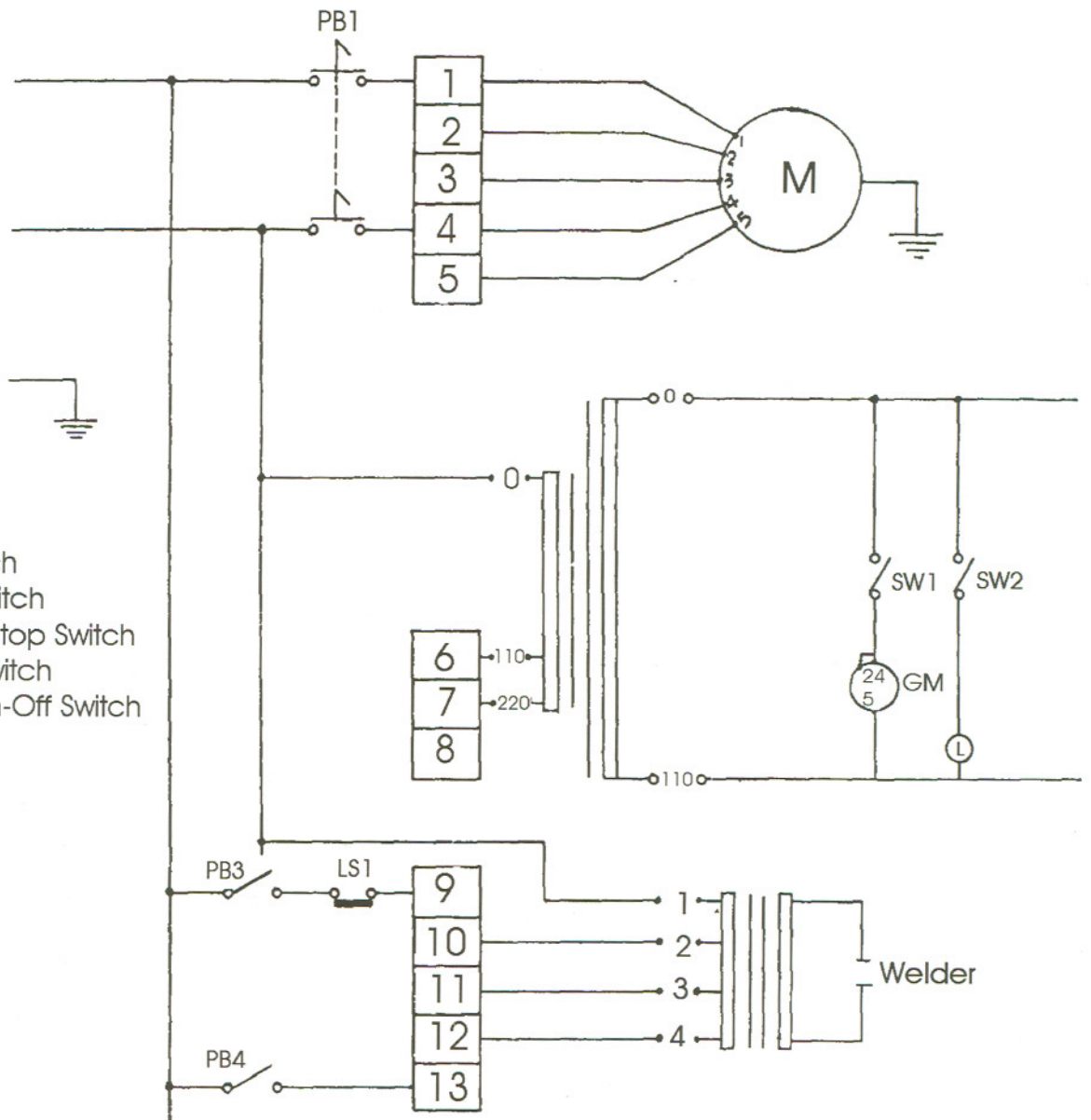
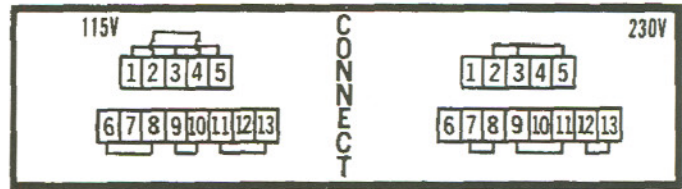


6291 ...6291	Grinder Cover	1
6330 ...6330	Welder Nameplate	1
6340 ...6340	Instruction Label	1
6350 ...6350	Grinder Label	1
6420 ...6420	Anneal Switch	1
6745 ...6745	Voltage Reducer	1
6799 ...6799	Wiring Plate	1
.....VBS1610-WL	Work Lamp Assembly Complete	1
6810 ...6810	Shield (re: VBS1610-WL)	1
6820 ...6820	Jointer (re: VBS1610-WL)	1
6830 ...6830	Brass Nut (re VBS1610-WL)	1
6840 ...6840	Lamp Arm (re: VBS1610-WL)	1
6850 ...6850	Arm Jointer (re: VBS1610-WL)	1
6860 ...6860	Arm Tube (re: VBS1610-WL)	2
6870 ...6870	Tube Holder (re: VBS1610-WL)	1
6880 ...6880	Arm Nut (re: VBS1610-WL)	4
6890 ...6890	Tube Locker (re: VBS1610-WL)	2
6900 ...6900	Arm Housing Adjuster (re: VBS1610-WL)	1
6910 ...6910	Housing Adjust Screw (re: VBS1610-WL)	1
6920 ...6920	Lamp Arm Housing (re: VBS1610-WL)	1
6930 ...6930	Holder (re: VBS1610-WL)	1
6931 ...6931	Holder (re: VBS1610-WL)	1
6940 ...6940	Hex Nut (re: VBS1610-WL)	1
6950 ...6950	Lamp Socket (re: VBS1610-WL)	1
7400 ...VBS16-7400	Speed Change Shaft	1
7410 ...VBS16-7410	Shaft Block	1
7420 ...VBS16-7420	Speed Indicating Shaft	1
7430 ...VBS16-7430	Gear Shaft Arm	1
7440 ...7440	Indicate Gear Shaft Arm	1
7450 ...VBS16-7450	Speed Shaft Housing	1
7451 ...VBS16-7451	Washer Tube	1
7460 ...VBS16-7460	Pulley Shaft Arm	1
.....VBS1610-VP	Variable Pulley Assembly Complete	1
7470 ...7470	Variable Pulley Shaft *	1
7490 ...VBS16-7490	Pulley Shaft Housing *	1
7500 ...VBS16-7500	Inner Pulley *	1
7510 ...VBS16-7510	Middle Pulley *	1
7520 ...VBS16-7520	Outer Pulley *	1
8111 ...8111A	Name Plate	1
8741 ...8741	Tilt Indicator (L&R)	1
8771 ...8771	Tilt Indicator (F&R)	1
9015 ...9015	Guide Post Block	1
9030 ...9030	Hand Wheel	1
9031 ...9031	Hand Wheel	1
9040 ...9040	Brass Hand Wheel (re: VBS1610-WL)	1
9210 ...9210	Handle Knob	2
9230 ...9230	Hand Wheel Knob	1
9290 ...VBS14-609	Knob	2
9300 ...9300	Upper Door Hinge	2
9310 ...9310	Hinge	4
9500 ...9500	Spring Plate	4
9590 ...9590	Handle Arm	3
9600 ...9600	Chip Stopper	1
9720 ...9720	Pointer	1

9780	9780	Brush Bracket	1
9700	9700	Pointer	2
9790	9790	Chip Brush	1
9995	9995	Grease Nozzle	1
9999	9999	Eye Bolt	1
A700	A700	Pointer	1
BA32	VB-A32	V-Belt	1
BA36	VB-A36	V-Belt	1
BH32	VB-M29	V-Belt	1
G6201	BB-6201	Ball Bearing	2
G6205	BB-6205	Ball Bearing	2
P3-15	P3-15	On-Off Switch	1

\* included in VBS1610-VP Variable Pulley Assembly Complete

VBS-1408



- PB3: Weld Button Switch
- PB4: Anneal Button Switch
- LS1: Weld Automatic Stop Switch
- SW1: Grinder On-Off Switch
- SW2: Welder Lamp On-Off Switch