





## Parts List for 31-391 Type 2

Item Number	Part Number	Description	Qty Required
1	1344567	TABLE	1
2	000000-00	No Longer Available	1
3	901062231380	SPEC SCREW	4
4	1344569	SUPPORT	1
5	901010600617	CAP SCREW	1
6	000000-00	No Longer Available	2
6	901010600648S	CAP SCREW	2
7	000000-00	No Longer Available	1
8	000000-00	No Longer Available	1
10	1344582	1-1/2 DRUM	1
10	1344583	2 DRUM	1
10	1344584	3 DRUM	1
11	902012817295S	LOCK NUT	1
12	000000-00	No Longer Available	1
13	901041500217	SET SCREW	1
14	901030308013S	SCREW	3
15	406114300002	MOTOR PULLEY	1
16	901041500217	SET SCREW	2
17	82-002	MTR 1PH 3HP BS20	1
18	86-011	MTR 3PH 3HP BS20	1
19	000000-00	No Longer Available	12
19	902010401030	HEX NUT	12
20	904020101703S	LOCK WASHER	12
21	000000-00	No Longer Available	12
21	491956-00	WASHER	12
22	000000-00	No Longer Available	1
23	489191-00	HEX NUT	2

## Parts List for 31-391 Type 2

Item Number	Part Number	Description	Qty Required
24	904020201704S	LOCK WASHER	2
25	904010101615	STEEL WASHER	2
26	000000-00	No Longer Available	8
27	000000-00	No Longer Available	1
27	000000-00	No Longer Available	1
28	489191-00	HEX NUT	4
29	904020201704S	LOCK WASHER	4
30	904010101615	STEEL WASHER	4
31	000000-00	No Longer Available	1
31	000000-00	No Longer Available	1
32	424027520086S	NAMEPLATE	2
32	1342535	NAMEPLATE	2
33	000000-00	No Longer Available	1
33	000000-00	No Longer Available	1
34	901010600642	CAP SCREW	10
35	904010101615	STEEL WASHER	20
36	904020201704S	LOCK WASHER	10
37	489191-00	HEX NUT	10
38	000000-00	No Longer Available	1
38	901110200816	CARRIAGE BOLT	1
39	000000-00	No Longer Available	1
39	000000-00	No Longer Available	1
40	000000-00	No Longer Available	1
40	000000-00	No Longer Available	1
41	904010101606S	STEEL WASHER	1
41	000000-00	No Longer Available	1
42	904020201704S	LOCK WASHER	1

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Item Number	Part Number	Description	Qty Required
43	000000-00	No Longer Available	1
43	902010401026S	HEX NUT	1
44	000000-00	No Longer Available	1
44	000000-00	No Longer Available	1
45	902010201266	HEX JAM NUT	1
46	489107-00	TOOTH WASHER	1
47	928050131378	SPRING WASHER	1
48	406010100001	SHIFT BLOCK	1
49	000000-00	No Longer Available	1
49	000000-00	No Longer Available	1
50	904070105567	FIBRE WASHER	2
51	000000-00	No Longer Available	1
52	902010201227S	HEX JAM NUT	1
53	406014080001S	SPRING ROD	1
54	408011065006	STUD	1
55	000000-00	No Longer Available	1
56	000000-00	No Longer Available	1
56	000000-00	No Longer Available	1
57	901041500217	SET SCREW	1
58	904070105575	WASHER	2
59	000000-00	No Longer Available	1
60	406110670003	BRACKET	1
60	406110670003	BRACKET	1
61	902010101232	HEX NUT	1
62	406011080002	STUD	1
63	1641138	KNOB	1
64	904010101636S	WASHER	1

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Item Number	Part Number	Description	Qty Required
65	000000-00	No Longer Available	1
66	904010312905S	FLAT WASHER	1
67	902010101282S	HEX JAM NUT	1
68	000000-00	No Longer Available	1
68	901010600680	CAP SCREW	1
69	902010201226S	NUT	1
70	920040224021	BEARING	2
71	928060107352	SPRING WASHER	1
72	000000-00	No Longer Available	1
73	406111300004	IDLER PULLEY	1
74	406111060003	SHAFT	1
150	000000-00	No Longer Available	2
151	904010101606S	STEEL WASHER	2
152	000000-00	No Longer Available	1
152	000000-00	No Longer Available	1
153	1344561	END COVER	1
154	000000-00	No Longer Available	2
154	000000-00	No Longer Available	2
154	000000-00	No Longer Available	2
154	901061631903	SCREW	2
155	000000-00	No Longer Available	2
156	1344562	SHAFT	2
157	904020201704S	LOCK WASHER	2
158	904010101606S	STEEL WASHER	2
159	904010101610S	STEEL WASHER	8
160	000000-00	No Longer Available	8
161	1344563	2-PLATEN	1

## Parts List for 31-391 Type 2

Item Number	Part Number	Description	Qty Required
162	000000-00	No Longer Available	1
163	1344565	GRAPHITE PAD	1
164	1344586	2-PLATEN	1
165	904010101610S	STEEL WASHER	10
166	000000-00	No Longer Available	10
167	1344587	GRAPHITE PAD	1
168	000000-00	No Longer Available	1
169	489191-00	HEX NUT	4
170	904020201704S	LOCK WASHER	4
171	904010101606S	STEEL WASHER	4
172	1342526	FLAT HEAD SCREW	4
173	000000-00	No Longer Available	1
174	000000-00	No Longer Available	2
175	904010101606S	STEEL WASHER	2
176	491956-00	WASHER	4
177	904020201704S	LOCK WASHER	4
178	489191-00	HEX NUT	4
179	1342551	TABLE BRACKET	2
180	000000-00	No Longer Available	2
181	1342542	TILT BRACKET	1
182	000000-00	No Longer Available	4
183	902012101072	ESNA LOCK NUT	2
184	491956-00	WASHER	2
185	904010101615	STEEL WASHER	2
186	904020201704S	LOCK WASHER	2
187	489191-00	HEX NUT	2
188	000000-00	No Longer Available	1

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Item Number	Part Number	Description	Qty Required
188	000000-00	No Longer Available	4
189	000000-00	No Longer Available	1
190	491956-00	WASHER	4
191	904020201704S	LOCK WASHER	4
192	489191-00	HEX NUT	4
193	902012101072	ESNA LOCK NUT	2
194	491956-00	WASHER	2
195	422321120003	SHOULDER SCREW	2
196	491956-00	WASHER	2
197	000000-00	No Longer Available	1
198	422321120003	SHOULDER SCREW	2
199	489191-00	HEX NUT	2
200	000000-00	No Longer Available	2
201	000000-00	No Longer Available	2
202	904010101606S	STEEL WASHER	2
202	000000-00	No Longer Available	2
203	406111380001	LOCK KNOB	2