













Parts List for 31-280 Type 1

Item Number	Part Number	Description	Qty Required
1	000000-00	No Longer Available	1
2	000000-00	No Longer Available	2
3	000000-00	No Longer Available	2
4	1086894S	BEARING	2
5	406123620003	UPPER IDLER ASSY	1
5	406123620002	UPPER IDLER	1
6	000000-00	No Longer Available	1
7	904150120293	RING	2
8	905010106715S	ROLL PIN	2
9	000000-00	No Longer Available	2
10	902012131635	LOCK NUT	1
11	928010231644	SPRING	1
12	434080670002	LEVER	1
13	406121050001	SLEEVE	1
14	905050402108	COTTER PIN	1
15	000000-00	No Longer Available	1
16	901041931314	SET SCREW	2
17	406120740001	BRASS PLUG	2
18	000000-00	No Longer Available	1
19	000000-00	No Longer Available	1
20	901030300761	SCREW	1
21	000000-00	No Longer Available	2
22	928050131693	SPRING WASHER	1
23	904010331306	WASHER	1
24	000000-00	No Longer Available	1
25	904150620142	RETAINING RING	1
26	000000-00	No Longer Available	1

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Item Number	Part Number	Description	Qty Required
27	406031380003S	KNOB	1
28	901030431191	CAP SCREW	1
29	908250131439	O-RING	1
30	000000-00	No Longer Available	1
31	901010631656S	SCREW	1
32	902011201203S	HEX NUT	1
33	000000-00	No Longer Available	1
34	901030408015S	CAP SCREW	2
35	406120310006	COVER	1
36	1086894S	BEARING	1
37	406124060001	LOWER IDLER SHAFT	1
38	904150120293	RING	1
39	927030102695	KEY	1
40	406123620001	LOWER IDLER	1
41	901041500232S	SET SCREW	2
42	904151020282	RETAINING RING	1
42	1086894S	BEARING	1
43	000000-00	No Longer Available	1
44	904010101620S	WASHER	3
45	904020101703S	LOCK WASHER	3
46	901010605770	CAP SCREW	3
47	000000-00	No Longer Available	1
48	000000-00	No Longer Available	1
50	000000-00	No Longer Available	1
51	406121110002	STUD	1
52	000000-00	No Longer Available	1
53	901030100770	CAP SCREW	2

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Item Number	Part Number	Description	Qty Required
54	000000-00	No Longer Available	1
55	406121320002	SCALE	1
56	491956-00	WASHER	1
57	902010401026S	HEX NUT	1
58	434080670002	LEVER	1
59	928010231644	SPRING	1
60	902012131635	LOCK NUT	1
61	000000-00	No Longer Available	1
62	000000-00	No Longer Available	4
64	000000-00	No Longer Available	4
65	000000-00	No Longer Available	1
70	31-405	6X48 A.O. BELT 50G	1
70	31-406	6X48 BELT 120 GRIT	1
70	31-402	6X48 A.O. BELT 80G	1
70	31-404	6X48 AO BELT 100G	1
100	000000-00	No Longer Available	1
101	000000-00	No Longer Available	1
102	901064231170S	HEX HD SCREW	2
103	400064160001	GASKET	1
104	901064431806S	SCREW	4
104	901064231170S	HEX HD SCREW	1
105	000000-00	No Longer Available	1
106	000000-00	No Longer Available	1
107	000000-00	No Longer Available	1
108	406123360001	DEFLECTOR PLATE	1
109	000000-00	No Longer Available	1
110	000000-00	No Longer Available	2

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Item Number	Part Number	Description	Qty Required
111	904010101614S	STEEL WASHER	2
112	49-330	SWITCH	1
113	424010140002	SWITCH BRACKET	1
114	901010600607S	SCREW	2
115	000000-00	No Longer Available	1
116	901010600607S	SCREW	2
117	000000-00	No Longer Available	1
118	406121110004	STUD	1
119	491956-00	WASHER	1
120	902010401026S	HEX NUT	1
121	434080670002	LEVER	1
122	928010231644	SPRING	1
123	902012131635	LOCK NUT	1
124	000000-00	No Longer Available	1
125	000000-00	No Longer Available	1
126	901010631656S	SCREW	2
127	904010317712S	WASHER	2
128	904080231665	RUBBER WASHER	2
129	000000-00	No Longer Available	1
130	000000-00	No Longer Available	1
131	904080231665	RUBBER WASHER	1
132	000000-00	No Longer Available	1
133	000000-00	No Longer Available	1
134	901030300761	SCREW	1
135	000000-00	No Longer Available	4
136	901010600617	CAP SCREW	1
137	491956-00	WASHER	1

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Item Number	Part Number	Description	Qty Required
138	000000-00	No Longer Available	1
139	901030100779S	CAP SCREW	2
140	000000-00	No Longer Available	1
141	901030431663	SCREW	1
142	901030108024	CAP SCREW	2
143	49-271	BELT	1
144	000000-00	No Longer Available	1
145	901041900207S	SET SCREW	2
146	31-423	2-12IN PSA DISC 120G	1
146	31-422	2-12IN PSA DISC 80G	1
146	31-421	2-12IN PSA DISC 50G	1
147	000000-00	No Longer Available	1
148	901030431663	SCREW	3
149	406123910006	TABLE	1
150	901061431327	SCREW	2
151	406121320002	SCALE	1
152	000000-00	No Longer Available	1
153	906000002438	1/8 PIPE PLUG	1
153	901041409406	SCREW	1
154	955030100003	HEX WRENCH	1
155	406120710001	GUIDE PIN	1
156	901030100750	CAP SCREW	4
157	406121110002	STUD	1
158	406123950001	L.H. TRUNION	1
159	000000-00	No Longer Available	1
160	491956-00	WASHER	1
161	902010401026S	HEX NUT	1

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Item Number	Part Number	Description	Qty Required
162	434080670002	LEVER	1
163	928010231644	SPRING	1
164	902012131635	LOCK NUT	1
175	000000-00	No Longer Available	1
176	901010600607S	SCREW	6
200	406123050004S	SHELF	1
200	000000-00	No Longer Available	1
201	427990660044S	LEG	4
202	427990480001	FOOT	4
203	000000-00	No Longer Available	2
204	427990140094S	TIE BAR	2
205	000000-00	No Longer Available	1
206	904010131855	WASHER	22
207	902010131859	NUT	22
208	901110231476S	BOLT	22
210	901064231170S	HEX HD SCREW	4
211	406120260001S	DUST CHUTE	1
212	901051631126S	SCREW	1
213	901010600607S	SCREW	4
216	902015031514	FLANGED HEX NUT	3
217	901010600607S	SCREW	2
218	901064231170S	HEX HD SCREW	1
219	438010040015S	CABLE CLAMP 5/16	1
220	901110231476S	BOLT	3
221	000000-00	No Longer Available	1
222	5140051-58	PULLEY	1
223	901041500206	SET SCREW	1

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Item Number	Part Number	Description	Qty Required
225	438013020668	CORD SET	1
226	955030202167	HEX WRENCH	1
227	955030100006	1/4ALLEN WRENCH	1
310	000000-00	No Longer Available	1
311	436020200001S	CAP 1 X 2	2
312	902012131635	LOCK NUT	2
313	406120710002	TAPERED PIN	2
314	000000-00	No Longer Available	2
325	000000-00	No Longer Available	1
325	000000-00	No Longer Available	1
326	000000-00	No Longer Available	1
327	000000-00	No Longer Available	1
328	000000-00	No Longer Available	1
329	904010312937	WASHER	2
330	904020101703S	LOCK WASHER	2
331	902010101300S	HEX NUT	2
332	000000-00	No Longer Available	1
333	901030103309S	CAP SCREW	2
334	901110231476S	BOLT	2
335	904010101620S	WASHER	2
336	904020101703S	LOCK WASHER	2
337	902010101300S	HEX NUT	2
338	000000-00	No Longer Available	1
339	406120260001S	DUST CHUTE	1
340	901024531123S	SCREW	4
341	902012931513S	KEPS NUT	4
347	000000-00	No Longer Available	1

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Item Number	Part Number	Description	Qty Required
347	000000-00	No Longer Available	1
348	000000-00	No Longer Available	1
348	000000-00	No Longer Available	1
450	901030100750	CAP SCREW	2
451	000000-00	No Longer Available	1
452	904020101703S	LOCK WASHER	2
453	904010312937	WASHER	2
454	424120600005S	KNOB	2
455	491957-00	LOCK WASHER	2
456	901010600611S	CAP SCREW	2
457	000000-00	No Longer Available	1
458	901061431327	SCREW	2
459	000000-00	No Longer Available	1
459	000000-00	No Longer Available	1
460	406120710004	PULL PIN	1
461	000000-00	No Longer Available	1
462	491957-00	LOCK WASHER	2
463	901010600611S	CAP SCREW	2
464	000000-00	No Longer Available	1
465	436071110002	HANDLE	1
466	000000-00	No Longer Available	1
467	901010600611S	CAP SCREW	2
468	904010317712S	WASHER	2
469	491957-00	LOCK WASHER	2
470	489026-00	HEX NUT	2
471	000000-00	No Longer Available	1
472	406120710004	PULL PIN	1

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Item Number	Part Number	Description	Qty Required
575	000000-00	No Longer Available	1
575	000000-00	No Longer Available	1
577	000000-00	No Longer Available	1
577	000000-00	No Longer Available	1
580	000000-00	No Longer Available	1
581	1350492S	SET SCREW	2
582	000000-00	No Longer Available	1
583	422321010001	T-HANDLE WRENCH	1
585	000000-00	No Longer Available	1
586	1350492S	SET SCREW	2
587	000000-00	No Longer Available	1
588	422321010001	T-HANDLE WRENCH	1
590	000000-00	No Longer Available	1
591	1350492S	SET SCREW	2
592	000000-00	No Longer Available	1
593	000000-00	No Longer Available	1
594	902010201227S	HEX JAM NUT	1
595	422321010001	T-HANDLE WRENCH	1
600	000000-00	No Longer Available	1