







Parts List for 28-640 Type 1

Item Number	Part Number	Description	Qty Required
1	1347441	UPPER DOOR	1
1	1347431	NAMEPLATE	1
2	901030100229S	CAP SCREW	1
3	1347442	HINGE PIN	4
4	1347502	TRACKING KNOB	1
5	1347439	MAIN FRAME	1
6	1347432	WARNING LABEL	1
7	1347435	DIRECTION LABEL	1
8	1347500	CABLE STOP	1
9	1347496	CABLE	1
10	1347497	BRACKET	1
11	901061217383	SCREW	1
12	1347495	INDICATOR	1
13	901030103322	CAP SCREW	2
13	1347434	TENSION SCALE	1
14	489026-00	HEX NUT	1
15	491957-00	LOCK WASHER	1
16	5140010-69	WASHER	1
17	1347444	KNOB	1
18	901041409406	SCREW	1
19	1347494	BUSHING	1
20	1347428	BALANCE SPRING	1
21	904010312929	WASHER	1
22	000000-00	No Longer Available	1
23	1349128	CONTACTOR 1PH (CMO)	1
23	1349129	CONTACTOR 3PH 220V	1
23	1349130	CONTACTOR 3PH 440V	1

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Item Number	Part Number	Description	Qty Required
24	1347440	PLATE	1
24	1320102	LOCK WASHER	2
24	1313227	SCREW	3
25	402071115002S	STUD	2
26	438010170101S	SWITCH	1
27	402071045007S	SPACER	2
28	1340100	SWITCH COVER ASSY	1
29	901020100567S	MACHINE SCREW	2
30	901061217381	SCREW	4
31	901010600644	CAP SCREW	1
32	902010401026S	HEX NUT	1
33	901041501112	SET SCREW	1
34	1347445	MOTOR PULLEY	1
35	1347429	MOTOR 1PH	1
35	1347430	MOTOR 3PH	1
36	000000-00	No Longer Available	1
37	902010101300S	HEX NUT	4
38	904010101604S	STEEL WASHER	4
39	901010600642	CAP SCREW	1
40	902010401026S	HEX NUT	1
41	1347450	MOTOR BASE	1
42	904010101604S	STEEL WASHER	4
42	901010600602	CAP SCREW	4
43	1343419	NUT	1
43	1340597	SCREW	1
44	1347452	LOWER GUARD	1
45	902040101402	WING NUT	2

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Item Number	Part Number	Description	Qty Required
46	904010101610S	STEEL WASHER	2
47	901061217381	SCREW	4
48	1347451	DUST SPOUT	1
49	1347444	KNOB	1
50	901041409406	SCREW	1
51	902010401026S	HEX NUT	1
52	1347456	SPRING	1
53	901010600642	CAP SCREW	1
54	902010401026S	HEX NUT	1
55	904020201704S	LOCK WASHER	1
56	1347454	PEDAL	1
57	1347455	SPECIAL SCREW	1
58	904010101607	STEEL WASHER	1
59	1347453	BRAKE ASSY	1
60	1347443	LOWER DOOR	1
61	901030100229S	CAP SCREW	1
62	901010600602	CAP SCREW	2
63	904010101604S	STEEL WASHER	2
64	1347448	BLOCK	1
65	904010101604S	STEEL WASHER	2
66	902010101300S	HEX NUT	2
67	1347447	SUPPORT	1
68	901030100229S	CAP SCREW	2
69	1347446	V-BELT	1
70	52-704S	1PH LVC	1
71	52-702	3PH LVC	1
75	902011201216	HEX NUT	4

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Item Number	Part Number	Description	Qty Required
76	1320087	WASHER	4
77	1349131	JUNCTION BOX (CMO)	1
78	1349132	STRAIN RELIEF (CMO)	1
79	1349133	STUD (CMO)	1
80	1349134	TERMINAL STRIP (CMO)	1
100	1243370	RING	1
101	1347485	PLATE	1
102	901010600649S	CAP SCREW	3
103	904020101703S	LOCK WASHER	3
104	904010101604S	STEEL WASHER	3
105	1347490	KNOB	1
106	1347484	SHAFT	1
107	901010600607S	SCREW	1
108	1347488	BRACKET	1
109	901030100229S	CAP SCREW	1
110	1347489	KNOB	1
111	1347486	BLADE GUARD ASSY	1
112	1347487	COVER	1
113	901030408015S	CAP SCREW	2
114	1347433	WARNING LABEL	1
115	1243370	RING	1
116	1347481	BLOCK	1
117	1347482	BRACKET	1
118	904010101604S	STEEL WASHER	2
119	901010600602	CAP SCREW	2
120	901010600607S	SCREW	1
121	1347475	BRACKET	1

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Item Number	Part Number	Description	Qty Required
122	901010600607S	SCREW	2
123	1347498	OILER	1
124	1342125	SOC HD CAP SC	2
125	1347498	OILER	2
126	1347479	LOCK RING	2
127	1347478	BLOCK	2
128	1347477	GUIDE	2
129	1347483	SHAFT	1
130	1347480	BACKUP GUIDE	1
131	1347471	TABLE	1
132	1347472	FENCE	1
133	1347473	KNOB	1
134	1347474	GUIDE BAR	1
135	904020201704S	LOCK WASHER	1
136	901010600642	CAP SCREW	1
137	1342125	SOC HD CAP SC	2
138	1347475	BRACKET	1
139	901010600607S	SCREW	2
140	1347498	OILER	2
141	1347479	LOCK RING	2
142	1347478	BLOCK	2
143	1347477	GUIDE	2
144	1347480	BACKUP GUIDE	1
145	1347498	OILER	1
146	1347476	BRACKET	1
147	904010101604S	STEEL WASHER	1
148	901010600649S	CAP SCREW	1

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Item Number	Part Number	Description	Qty Required
149	1347493	BOLT	1
150	904010101613	STEEL WASHER	1
151	1347491	TRUNNION	1
152	1310016	DR. SCREW	2
153	1347449	SCALE	1
154	904020201704S	LOCK WASHER	4
155	901010600602	CAP SCREW	4
156	901010603120	HEX HEAD SCREW	1
157	904020201705	LOCK WASHER	2
157	904010101607	STEEL WASHER	2
158	901061217381	SCREW	1
159	1347499	POINTER	1
160	1347492	BRACKET	1
180	901010600616	CAP SCREW	1
181	5140096-09	BRACKET SET	1
181	000000-00	No Longer Available	1
182	1347464	SHAFT	1
183	1347465	BEARING ASSY	1
184	1347466	TENSION TAB	1
185	1347427	TENSION SPRING	1
186	5140096-09	BRACKET SET	1
186	1347467	BRACKET	1
187	000000-00	No Longer Available	2
188	1347468	SHAFT	1
189	1347469	HANDWHEEL	1
190	901041500217	SET SCREW	1
191	1347459	SHAFT	1

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Item Number	Part Number	Description	Qty Required
192	1243370	RING	1
193	920040216559	BEARING	1
194	1347457	UPPER WHEEL	1
195	1347458	SPACER	1
196	920040216559	BEARING	1
197	1246126	RET RING	1
198	1347460	RETAINER	1
200	901010600642	CAP SCREW	1
201	426040945002	TIRE	1
202	426040945002	TIRE	1
203	1347460	RETAINER	1
204	904020201704S	LOCK WASHER	1
205	901010600642	CAP SCREW	1
206	1347501	BUSHING	1
207	920040216559	BEARING	1
208	1246126	RET RING	1
209	1347470	BRUSH	1
210	904010101604S	STEEL WASHER	1
211	901010600649S	CAP SCREW	1
212	1347461	LOWER WHEEL	1
213	1347462	SHAFT	1
214	1243370	RING	1
215	920040216559	BEARING	1
216	901010603102S	CAP SCREW	2
217	902010401026S	HEX NUT	2