







## Parts List for 22-580 Type 1

Item Number	Part Number	Description	Qty Required
1	000000-00	No Longer Available	1
2	1246098	CAP SCREW	2
3	899368	COVER-TOP	1
4	1246053	CAP SCREW	2
5	899278	COLUMN SUPPORT R.H.	1
6	900309	STOP	6
7	A21637	NAMEPLATE	1
8	901359	ASSY-HANDLE	1
8	899279	HANDLE-SLEEVE	1
9	899281	COLUMN SUPPORT L.H.	1
10	899283	HEAD LOCK HANDLE W/	1
12	1342220	SPECIAL SCREW	1
13	899287	ASSY-LOCK ROD	1
14	A21641	LABEL	1
15	899289	SIDE COVER-R.H.	1
16	1342222	HEAD LOCKING PLATE	1
19	1342196	SPRING	1
20	1342169	GUARD	1
21	1349866	RIVET	1
22	000000-00	No Longer Available	1
23	000000-00	No Longer Available	1
24	1342160	HEAD LOCK SHOE	2
25	1342160	HEAD LOCK SHOE	2
26	899290	TUBE	1
27	903535	HEAD LOCK NUT	1
28	1310210	LOCKWASHER	6
29	1246177	SCREW	7

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Item Number	Part Number	Description	Qty Required
30	899291	CORD WRAP	1
35	899292	WEAR PLATE	1
36	899293	ELEVATING SCREW-L.H.	1
37	899294	ELEVATING SCREW-R.H.	1
38	899295	COLUMN	4
39	899296	WRENCH ASSY 22-580	1
40	1243501	SCREW	19
41	000000-00	No Longer Available	1
42	488886-00	HEX HEAD SCREW	1
43	1243456	NUT	1
44	899299	BASE	1
45	1330158	SCREW	1
47	899300	TABLE-INFEED/OUTFEED	2
49	899383	SPRING-SUPPORT	2
51	899301	TABLE SUPPORT-RIGHT	1
52	899412	TABLE SUPPORT-LEFT	1
53	1341072	BEARING	1
54	1342197	BEARING RETAINER	1
57	488808-00	LOCK WASHER	4
58	1246051	CAP SCREW	1
59	899302	SPROCKET-SPINDLE	1
60	1342225	SPACER	1
61	1349832	SCREW	1
62	899303	GUARD-CHAIN TOP	1
65	899304	ROLLER CHAIN	1
66	899305	GUARD-CHAIN	1
67	1343545	WASHER	7

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Item Number	Part Number	Description	Qty Required
69	1345859	SCREW	2
70	488874-00	LOCK WASHER	1
71	000000-00	No Longer Available	1
74	899307	SIDE COVER-L.H.	1
75	899308	GUIDE RAIL-L.H.	1
78	1330682	CLAMP	1
80	903447	SS/A GEARBOX	1
88	899332	SPRING-DETENT	1
89	899333	SLEEVE-RACK	1
90	899334	WASHER-WAVE	1
91	903553	SCREW-HEX SOC HD	1
92	899336	WASHER-FLAT	1
93	899337	RING-RETAINING	1
94	899338	GEAR-PINION	1
95	1313194	WAVE WASHER	1
96	899340	SHAFT-SHIFTER	1
97	899341	HANDLE	1
98	1243482	SCREW	1
99	A21671	LABEL	1
100	899372	BALL-STEEL	1
101	000000-00	No Longer Available	1
103	901158	BELT GUARD	1
104	22-563	DRIVE BELT	1
105	1343849	HEX NUT	1
106	899310	PULLEY-DRIVE	1
107	1342455	SCREW	6
108	1342159	BEARING CUP	1

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Item Number	Part Number	Description	Qty Required
109	902954	SCREW-ROUND HD TAPPI	2
110	904030301788	LOCKWASHER	2
111	1086894S	BEARING	2
112	1342219	BEARING RETAINER	1
113	903468	KEY	1
114	1342204	SPRING	1
115	899311	SCREW-TORX PLUS	7
116	899312	BAR-KNIFE LOCKING	1
117	1342213	KNIFE REMOVAL TOOL	1
117	1342213	KNIFE REMOVAL TOOL	1
118	22-549	KNIVES / 22-580	1
119	1342145	CUTTERHEAD PIN	1
120	000000-00	No Longer Available	1
130	1342214	KNOB	1
131	A21640	LABEL	1
132	899381	ASSY-MANIFOLD	1
133	1342217	TOOL HOLDER	1
134	900125	DEFLECTOR-CHIP	1
135	899317	CUSHION	1
137	1342205	SPRING	1
138	899319	HEAD	1
139	1349859	SCREW	1
140	900141	LOCK-CUTTERHEAD	1
141	1342168	SPACER	1
142	1246001	MACH SCREW	1
143	899320	NUT-SPINDLE	1
145	1342189	MOTOR MOUNTING PLATE	1

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Item Number	Part Number	Description	Qty Required
150	488983-00	LOCK WASHER	4
151	899321	ROD	1
152	1346165	SCREW	1
154	1343903	PINION GEAR	1
170	899349	SCREW-HEX SOC HD	1
171	1343881	SPROCKET	2
172	1246196	EXT RET RING	3
173	899351	CHAIN	1
174	899350	SCREW-HEX SOCKET HD	1
175	899353	GUARD-GEARBOX	1
176	899354	SEAL-GEARBOX	1
181	899355	SPROCKET-OUTFEED	1
182	903475	SPACER-SPROCKET	1
183	1343882	CHAIN	1
185	899356	ROLLER-OUTFEED	1
186	1243569	NUT	2
187	1349858	SET SCREW	2
188	1349831	SPRING	4
189	1343875	BEARING BLOCK	4
190	1342157	MOUNTING PLATE	4
191	1346203	SCREW	8
192	899357	ROLLER-INFEED	1
198	1246195	INT RET RING	1
199	1343873	MOTOR PULLEY	1
200	000000-00	No Longer Available	1
201	1345695	CORD CLAMP	1
202	000000-00	No Longer Available	1



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Item Number	Part Number	Description	Qty Required
203	000000-00	No Longer Available	1
205	903884	WASHER	1
207	899362	COVER-SWITCH	1
208	488974-00	PAN HEAD SCREW	4
209	438010170206S	SWITCH	1
210	1344601	SWITCH PADDLE	1
212	1343051	SCREW	1
213	488953-00	LOCK WASHER	1
215	000000-00	No Longer Available	1
216	1343929	WAVY WASHER	1
217	920040131045	BEARING	2
218	000000-00	No Longer Available	1
220	1343932	SCREW	2
222	000000-00	No Longer Available	1
225	000000-00	No Longer Available	1
226	1343934	BRUSH HOLDER	2
227	1313113	BRUSH	2
228	1343936	BRUSH CAP	2
229	A16111	ID LABEL	1
230	1246137	SET SCREW	1
233	1344330	FLAT WASHER	2
234	1346163	SCREW	1
236	903098	MOTOR CORD	1
241	903450	SS/A TAPE MEASURE	1
243	899375	CURSOR-FRONT	1
244	899376	CURSOR BACK	1
246	000000-00	No Longer Available	1

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247	000000-00	No Longer Available	1
252	000000-00	No Longer Available	1
253	899386	BOLT-SHOULDER	1
254	899387	FACE-ZERO	1
255	899388	SPRING	1
257	901530	SHAFT-DEPTH STOP	1
258	901529	SPACER-NYLON	1
259	899285	WASHER-FLAT	1
260	901156	KNOB-DEPTH STOP	1
261	901153	ASSY-DEPTH STOP SLEE	1
262	901154	NUT DEPTH-STOP	1
263	901155	SPRING DEPTH STOP	1
264	901144	SCREW	1
268	901152	SPACER	2
269	488855-00	SCREW	2
270	000000-00	No Longer Available	1
271	1342217	TOOL HOLDER	1
300	899359	MOTOR ASSEMBLY	1
800	875667	LUBRICANT-4LBS	1
800	875914	TUBE GREASE	1
800	286445-00	GREASE.14 OZ.	1
856	50-446	CONNECTOR	1