









Parts List for 22-451 Type 1

Item Number	Part Number	Description	Qty Required
1	1349679	DUST HOOD	1
2	1349680	DUST CHUTE	1
2	1349977	WARNING LABEL	1
3	1345859	SCREW	18
6	1349537	SPECIAL SCREW	2
7	1349676	TOP COVER	1
7	1349982	WARNING LABEL	1
7	1349979	ENGAGE LABEL	1
7	A26366	NAMEPLATE	1
11	1349693	BAFFLE SEAL	2
12	1349681	CHIP DEFLECTOR	1
13	1349692	SEAL	1
14	1349678	UPPER BRACKET	2
15	1246032	CAP SCREW	2
16	1246017	CAP SCREW	4
17	488813-00	LOCK WASHER	8
18	491964-00	NUT	4
19	1349677	LOWER BRACKET	2
20	1349682	LEFT COVER	1
20	1349975	FEED RATE CHART	1
21	1349674	SWITCH BOX	1
22	402071115002S	STUD	2
23	438010170101S	SWITCH	1
24	402071045007S	SPACER	2
25	901020100567S	MACHINE SCREW	2
26	1340100	SWITCH COVER ASSY	1
27	1349541	LH COLUMN BASE	1

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Item Number	Part Number	Description	Qty Required
28	1243476	NUT	2
29	1246065	LOCKWASHER	2
30	1349978	DEPTH SCALE	1
31	1349689	LIFT BOSS	2
32	1349688	WASHER	2
33	1349539	SCREW	2
34	1349542	RH COLUMN BASE	1
35	1246035	CAP SCREW	16
36	1243360	LOCKWASHER	28
37	1349687	REAR COVER	1
38	1349538	SCREW	4
38	330016-18	WASHER	4
39	1349573	MASTER LINK	1
39	1349564	CHAIN	1
40	1349557	SPROCKET SHAFT	1
41	1349558	HUB	1
42	1349559	OIL CUP	1
43	1243336	SCREW	3
43	1310062	WASHER	3
44	1243517	FLAT WASHER	1
45	901041501111	SET SCREW	1
46	1349560	HANDWHEEL	1
47	1349562	KNOB	1
48	1349563	LEVER	1
50	1345934	SCREW	4
51	1349684	RIGHT COVER	1
52	1349685	RIGHT BASE COVER	1

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Item Number	Part Number	Description	Qty Required
52	1345859	SCREW	4
53	1341046	SCREW	2
54	1349850	COIL 440V	1
54	1348239	CONTACTOR 440V	1
55	1349675	STRAIN RELIEF CLAMP	1
56	1349849	CONTACTOR 3PH	1
57	1349694	CONTACTOR 1PH	1
58	1243496	NUT-STEEL	12
59	1347719	JUNCTION BOX	1
60	1347720	TERMINAL STRIP	1
61	488829-00	SCREW	1
62	1246001	MACH SCREW	2
63	488829-00	SCREW	4
64	488983-00	LOCK WASHER	2
65	1349540	BASE	1
66	1349683	HANDLE ASSY	2
67	1349686	LEFT BASE COVER	1
68	A12535	HARDWARD PACK	1
101	1349577	ROLLER	2
102	1349578	SUPPORT	4
103	920040224020	BEARING	4
104	000000-00	No Longer Available	4
105	1349579	COLLAR	4
106	491964-00	NUT	12
107	1349529	SCREW	4
108	1246034	CAP SCREW	2
109	1349574	GUIDE	2

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Item Number	Part Number	Description	Qty Required
110	491964-00	NUT	2
111	1246053	CAP SCREW	2
112	489303-00	HEX HEAD SCREW	2
113	488813-00	LOCK WASHER	4
114	1349575	COLLAR	2
115	1349585	ADAPTER	4
116	1344330	FLAT WASHER	4
117	488813-00	LOCK WASHER	4
118	1246034	CAP SCREW	4
119	1349582	BUSHING	2
120	1341011	SCREW	2
121	1349581	ROD	2
122	1349584	LINK	1
123	1246185	ROLLPIN	2
124	1349580	ARM	2
125	1349583	LINK	1
126	1349571	TABLE	1
127	1349572	TABLE GUIDE	2
128	1349576	POINTER	1
129	488829-00	SCREW	1
130	489382-00	SCREW	2
131	1349980	DIRECTION ARROW	1
132	1243502	WASHER	1
133	1349591	LOCK LEVER	1
134	1349590	KNOB	1
135	1349589	LEVER	1
136	1243476	NUT	1

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Item Number	Part Number	Description	Qty Required
137	1349588	HUB	1
138	1349586	SUPPORT	1
139	1349587	SHAFT	1
140	1243319	SCREW	6
141	1243496	NUT-STEEL	6
142	1349983	ADJUSTMENT LABEL	1
143	1349550	SUPPORT	2
144	491889-00	SCREW HEX HEAD	2
145	1243502	WASHER	4
146	1246018	CAP SCREW	4
147	1349548	COLLAR	2
148	1349549	BOOT	2
149	1349546	ELEVATING SCREW	2
150	1349545	THRUST BEARING	2
151	1349544	BEARING	2
152	1349543	SUPPORT	2
153	491889-00	SCREW HEX HEAD	6
154	488813-00	LOCK WASHER	6
155	1349547	GEAR	2
156	1246185	ROLLPIN	2
157	1349551	PLATE	1
158	1349555	GEAR	2
159	1246160	ROLL PIN	3
160	1349554	SHAFT	1
161	1349552	SUPPORT	2
162	1349553	BEARING	2
163	1349556	SPROCKET	1

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Item Number	Part Number	Description	Qty Required
164	488813-00	LOCK WASHER	4
165	491889-00	SCREW HEX HEAD	4
201	1349632	STUD	2
201	1243496	NUT-STEEL	2
202	1349630	SPECIAL WASHER	4
203	1349631	SPRING	2
203	1349635	SPECIAL WASHER	2
204	1246073	SCREW	4
205	1246179	LOCKWASHER	4
206	1349623	BRACKET LH	1
207	1349627	SUPPORT LH	1
208	1349626	SPRING	10
209	1340622	WASHER	10
210	1246014	CAP SCREW	10
211	1246096	CAP SCREW	2
212	1243496	NUT-STEEL	2
213	1349619	BRACKET RH	1
213	1349628	PIN	2
214	1349661	SUPPORT RH	1
214	1341011	SCREW	2
215	1246035	CAP SCREW	2
216	1349624	RETAINER	2
217	1349625	CHIP BREAKER	10
218	1349629	SHAFT	2
220	489303-00	HEX HEAD SCREW	2
221	491964-00	NUT	2
222	1349637	PIN	2

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Item Number	Part Number	Description	Qty Required
223	1349634	STUD	2
224	1349636	SPRING	2
225	1349635	SPECIAL WASHER	2
226	1243496	NUT-STEEL	2
227	1349633	PRESSURE BAR	1
230	1341952	KEY	1
231	1349531	SCREW LH	1
232	1243360	LOCKWASHER	1
233	1349611	WASHER	1
234	1349618	SPROCKET	1
235	1349559	OIL CUP	2
236	1246096	CAP SCREW	2
237	1243496	NUT-STEEL	2
238	1349617	BEARING	2
239	1349615	OUTFEED ROLLER	1
240	1349616	BEARING BLOCK	2
241	1349892	STUD (105MM)	2
242	1349613	SPRING	2
243	1349614	SPECIAL WASHER	2
243	1243496	NUT-STEEL	2
246	1349605	KNIFE GAGE ASSY	2
247	1330670	RETAINING RING	2
248	1349605	KNIFE GAGE ASSY	1
248	1349605	KNIFE GAGE ASSY	1
250	1349531	SCREW LH	1
250	1243360	LOCKWASHER	1
251	1349597	WASHER	1

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Item Number	Part Number	Description	Qty Required
252	1349530	KEY	1
253	1349596	PULLEY	1
254	22-452	20IN HSS PLANER KNI	1
255	1349594	LH COVER	1
256	920040216559	BEARING	2
257	1349593	SUPPORT	2
258	1349620	CUTTERHEAD ASSY	1
258	1349592	CUTTERHEAD	1
259	1349600	LOCKING SCREW	30
260	1349599	LOCKING BAR	3
261	1349598	SPRING	6
262	1243360	LOCKWASHER	1
263	1246018	CAP SCREW	1
264	1349595	RH COVER	1
265	488874-00	LOCK WASHER	5
266	1246015	CAP SCREW	6
267	1243360	LOCKWASHER	4
268	1246035	CAP SCREW	4
270	1246096	CAP SCREW	2
270	1243496	NUT-STEEL	2
271	1341952	KEY	1
272	1349531	SCREW LH	1
273	1243360	LOCKWASHER	1
274	1349611	WASHER	1
275	1349610	SPROCKET	1
276	1349559	OIL CUP	2
278	1349609	BEARING	2

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Item Number	Part Number	Description	Qty Required
279	1330200	SCREW	4
280	1349607	BUSHING	2
281	1349612	STUD (125MM)	2
282	1349613	SPRING	2
283	1349614	SPECIAL WASHER	6
284	1243496	NUT-STEEL	4
285	1349604	FEED SEGMENT	20
286	1349606	BUSHING (SET OF 4)	80
287	1349603	INFEED SHAFT	1
288	1349608	BEARING BLOCK	2
290	1349640	BUSHING	41
291	1349639	FINGER	42
292	1349642	BUSHING	2
293	1349641	ROD	2
294	1349638	BRACKET RH	2
295	1246018	CAP SCREW	4
296	1243360	LOCKWASHER	6
297	1246035	CAP SCREW	2
298	1349621	BRACKET LH	1
299	901828	CHAIN	1
301	1341996	NUT	2
302	1349671	LINK SUPPORT	1
303	1349668	BEARING	1
304	1349669	BUSHING	1
305	1243496	NUT-STEEL	1
306	1349673	SPRING	1
307	1349672	BUSHING	1

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Item Number	Part Number	Description	Qty Required
307	1243502	WASHER	1
308	1243360	LOCKWASHER	2
309	1246018	CAP SCREW	2
310	1349667	WHEEL	1
311	1246029	CAP SCREW	1
312	1243502	WASHER	2
313	1349670	LINK	1
314	1349666	SHAFT	1
315	1349665	CHAIN GEAR	1
316	1086894S	BEARING	1
317	1246003	INT RET RING	1
318	1243407	RING	1
319	1243496	NUT-STEEL	1
320	1246018	CAP SCREW	1
321	1349647	GEAR HOUSING PLATE	1
322	1246115	CAP SCREW	4
323	1243360	LOCKWASHER	8
324	1349643	GEAR	1
325	1349644	GEAR SHAFT	1
326	920040224022	BEARING	1
327	1349646	GEAR HOUSING	1
328	1243502	WASHER	4
329	1246035	CAP SCREW	4
330	1349648	SPROCKET	1
331	1349532	KEY	1
332	1243370	RING	1
333	920040205335	BEARING	1

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Item Number	Part Number	Description	Qty Required
340	1349660	BRAKE	1
341	488813-00	LOCK WASHER	2
342	1246122	CAP SCREW	2
345	1246054	CAP SCREW	2
346	488813-00	LOCK WASHER	2
347	1349662	BRAKE LEVER ASSY	1
348	1349664	BEZEL	1
349	488829-00	SCREW	4
350	1349663	STUD	1
351	1340622	WASHER	1
352	1243456	NUT	2
360	1349659	CABLE	1
361	1243494	SCREW	2
362	1341161	RETAINING RING	1
363	000000-00	No Longer Available	1
364	1245115	RING	1
365	1246004	CAP SCREW	2
366	1349658	CLAMP BLOCK	1
367	1349655	HOUSING	1
368	1349654	PULLEY SHAFT	1
369	920040205360	BEARING	2
370	1349534	KEY	1
371	1349657	BELT (A-24)	1
372	1349656	PULLEY	1
373	1246054	CAP SCREW	2
374	488813-00	LOCK WASHER	2
375	1349652	RETAINER	2

Parts List for 22-451 Type 1

Item Number	Part Number	Description	Qty Required
376	000000-00	No Longer Available	1
377	1349651	PULLEY	1
378	1349533	EXT RET RING	1
379	1349653	BRACKET	1
380	1320106	BEARING	1
381	1243530	SCREW	3
382	1349650	HOUSING	1
383	920040205360	BEARING	1
384	1349649	PINION GEAR	1
385	1246035	CAP SCREW	3
386	1243360	LOCKWASHER	6
387	1349565	MOTOR 3PH 5HP	1
388	5140069-80	CAPACITOR	1
388	5140069-79	CAPACITOR	1
388	1349566	MOTOR 1PH 5HP	1
389	1243494	SCREW	2
390	1349690	BELT (A-71) SET OF 2	1
391	1349691	BELT (A-40)	1
392	1349567	MOTOR PULLEY	1
392	1347704	KEY	1
393	1349568	MOTOR BRACKET	1
394	1243496	NUT-STEEL	3
395	1243476	NUT	4
396	1349569	BRACKET	1
397	1341945	FLAT WASHER	2
398	1349570	ADJ SCREW	1
399	1243476	NUT	4

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Item Number	Part Number	Description	Qty Required
856	1344741	4MM T-HANDLE WRENCH	1
856	1349998	OPEN-END WRENCH	1